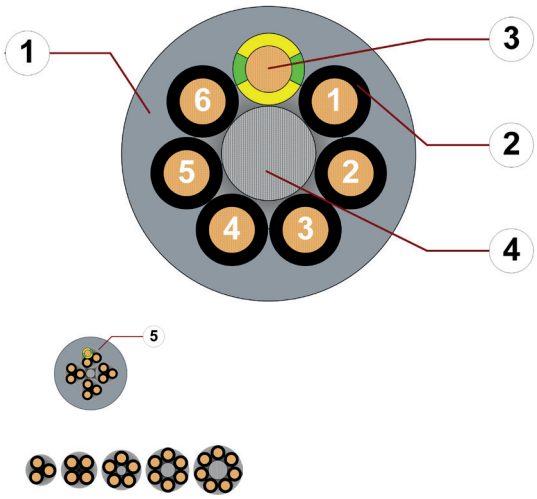
Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image



Example image
For detailed overview please see design table

1. Outer jacket: Pressure extruded, gusset-filling PUR mixture
2. Core insulation: Mechanically high-quality TPE mixture
3. Conductor: Fine-wire strand consisting of bare copper wires
4. Strain relief: Tensile stress-resistant centre element
5. 12 cores or more: Bundles with optimised pitch length and pitch direction

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.5mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5mm²:** Black cores with white numbers, one green-yellow core. **CF77.UL.02.03.INI:** brown, blue, black **CF77.UL.03.04.INI:** brown, blue, black, white **CF77.UL.03.05.INI:** brown, blue, black, white, green-yellow
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2). Colour: Window-grey (similar to RAL 7040) Printing: black

„00000 m“ igus chainflex CF77.UL-.-.D① --② -/-V③ E310776**

cЯUus AWM Style -----④ VW-1 AWM I/II A/B 80°C ---V⑤ FT-1 DNV TAE00003X1

CE DESINA RoHS-II conform www.igus.de +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
③ Printing of nominal voltage (see general electrical values).
④ / ⑤ Printing of the UL Style / Voltage (see certifications for details).
Example: ... chainflex **CF77.UL.02.04.D 4x0.25 300 V/500 V** ...

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Dynamic information

Bend radius	e-chain® linear	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	e-chain® linear	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	unsupported	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100 m for gliding applications, Class 5
Torsion		Torsion ±180°, with 1m cable length, Class 3 (except for 5-core types ≥ 4.0mm² Product range table)

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10m	≥ 10m	< 10m	≥ 10m	< 10m	≥ 10m
	R min. [x d]	R min. [x d]	R min. [x d]	R min. [x d]	R min. [x d]	R min. [x d]
-25/-15	8.5	10	9.5	11	10.5	12
-15/+70	6.8	7.5	7.5	8.5	8.5	9.5
+70/+80	8.5	10	9.5	11	10.5	12

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) **Number of cores < 12:** **Cores < 0.5mm²:** 300V (following UL) **Cores ≥ 0.5mm²:** 1000V (following UL) **Number of cores ≥ 12:** 1000V (following UL)
Testing voltage	2000V (following DIN EN 50395)

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
PTFE-free	The design of these products does not contain PTFE
UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	Details see table UL AWM
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X1 (Issue 04/2025)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
DESINA	According to VDW, DESINA standardisation
CE	Following 2014/35/EU

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

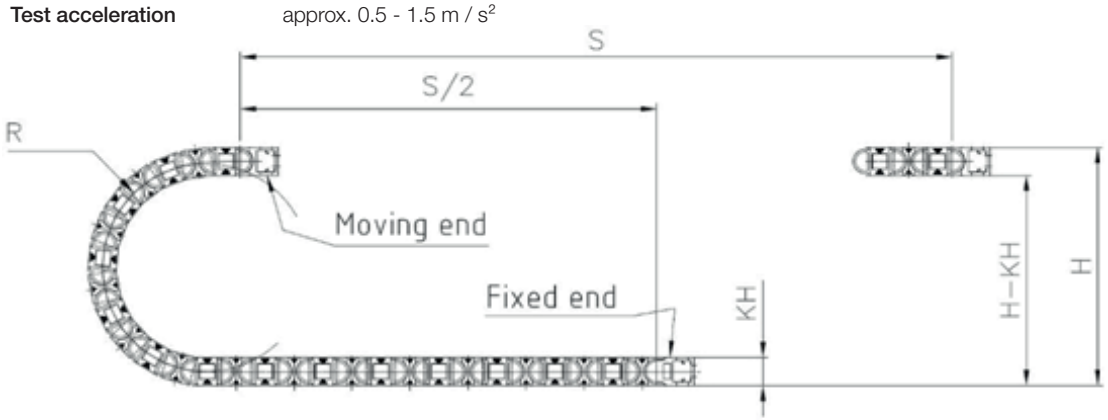
Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	Number of cores	UL style core insultation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.25	3-25	10493	20549	300	80
0.34	4-5	10493	20549	300	80
0.5	4-7	11323	20940	1000	80
0.5	12-30	11323	21223	1000	80
0.75	3-7	11323	20940	1000	80
0.75	12-42	11323	21223	1000	80
1	2-7	11323	20940	1000	80
1	12-42	11323	21223	1000	80
1.5	3-36	11323	21223	1000	80
2.5	3-12	11323	21223	1000	80
4	4-5	11323	21223	1000	80
6	5	11323	21223	1000	80

Typical lab test setup for this cable series

Test bend radius R	approx. 48 - 200 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- Torsion ±180°, with 1m cable length, Class 3
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF77.UL.02.03.INI [12]	3x0.25	5.0	9	29
CF77.UL.02.04.D	4x0.25	5.5	11	35
CF77.UL.02.05.D	5x0.25	6.0	13	39
CF77.UL.02.07.D	7x0.25	6.5	18	51
CF77.UL.02.12.D	12x0.25	9.0	32	78
CF77.UL.02.18.D	18x0.25	10.5	47	127
CF77.UL.02.25.D	25x0.25	11.5	63	155
CF77.UL.03.04.INI [12]	4x0.34	6.0	15	36
CF77.UL.03.05.INI [12]	5x0.34	6.0	19	44
CF77.UL.03.05.INI.D	5x0.34	6.0	19	44
CF77.UL.05.04.D	4G0.5	6.0	21	46
CF77.UL.05.05.D	5G0.5	6.5	26	53
CF77.UL.05.07.D	7G0.5	7.5	39	78
CF77.UL.05.12.D	12G0.5	10.0	63	130
CF77.UL.05.18.D	18G0.5	12.0	94	184
CF77.UL.05.25.D	25G0.5	14.0	129	243
CF77.UL.05.30.D	30G0.5	15.0	155	315
CF77.UL.07.03.D	3G0.75	6.5	23	52
CF77.UL.07.04.D	4G0.75	7.0	31	59
CF77.UL.07.05.D	5G0.75	7.5	38	71
CF77.UL.07.07.D	7G0.75	8.5	54	100
CF77.UL.07.12.D	12G0.75	12.0	91	180
CF77.UL.07.18.D	18G0.75	13.5	134	239
CF77.UL.07.20.D	20G0.75	14.5	149	269
CF77.UL.07.25.D	25G0.75	16.0	186	336
CF77.UL.07.36.D	36G0.75	19.0	279	506
CF77.UL.07.42.D	42G0.75	21.0	341	580
CF77.UL.10.02.D	2x1.0	6.5	21	51
CF77.UL.10.03.D	3G1.0	6.5	31	58
CF77.UL.10.04.D	4G1.0	7.0	41	73
CF77.UL.10.05.D	5G1.0	8.0	50	90
CF77.UL.10.07.D	7G1.0	9.0	71	120
CF77.UL.10.12.D	12G1.0	12.5	120	220
CF77.UL.10.18.D	18G1.0	15.0	179	314
CF77.UL.10.25.D	25G1.0	17.5	248	431
CF77.UL.10.42.D	42G1.0	22.5	433	699

[12] Colour outer jacket: Colza yellow (similar to RAL 1021)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF77.UL.15.03.D	3G1.5	7.0	46	71
CF77.UL.15.04.D	4G1.5	7.5	61	88
CF77.UL.15.05.D	5G1.5	8.0	75	105
CF77.UL.15.07.D [17]	7G1.5	9.5	105	152
CF77.UL.15.12.D	12G1.5	13.0	179	297
CF77.UL.15.18.D	18G1.5	17.0	268	405
CF77.UL.15.25.D	25G1.5	19.5	297	564
CF77.UL.15.36.D	36G1.5	23.5	551	848
CF77.UL.25.03.D	3G2.5	8.5	75	132
CF77.UL.25.04.D	4G2.5	9.5	95	167
CF77.UL.25.05.D	5G2.5	10.0	124	196
CF77.UL.25.07.D [17]	7G2.5	12.0	174	270
CF77.UL.25.12.D	12G2.5	17.0	297	479
CF77.UL.40.04.D [90]	4G4.0	11.5	165	245
CF77.UL.40.05.D [90]	5G4.0	12.0	198	284
CF77.UL.60.05.D [90]	5G6.0	13.5	297	412

[17] When using the cables with „7G1.5mm²“ and „G2.5mm²“ minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.
[90] Torsion ±90°

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.25	79	5
0.34	57	7
0.5	39	10
0.75	26	14
1	19.5	17
1.5	13.3	21
2.5	8	30
4	4.95	41
6	3.3	53

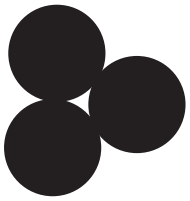
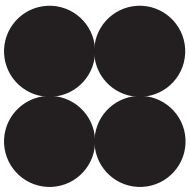
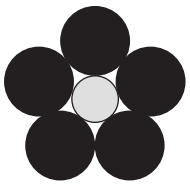
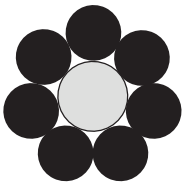
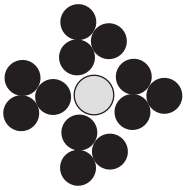
The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

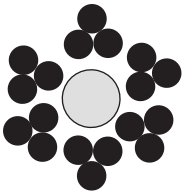
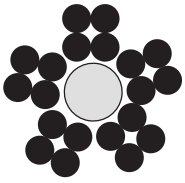
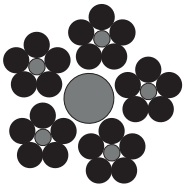
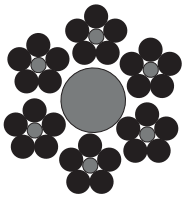
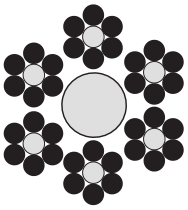
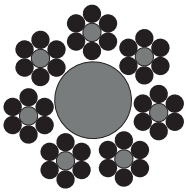
Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Design table

Part No.	Number of cores	Core design
CF77.UL.XX.02.D	2	
CF77.UL.XX.03.D CF77.UL.XX.03.INI	3	
CF77.UL.XX.04.D CF77.UL.XX.04.INI	4	
CF77.UL.XX.05.D CF77.UL.XX.05.INI CF77.UL.XX.05.INI.D	5	
CF77.UL.XX.07.D	7	
CF77.UL.XX.12.D	4x3	

Part No.	Number of cores	Core design
CF77.UL.XX.18.D	6x3	
CF77.UL.XX.20.D	5x4	
CF77.UL.XX.25.D	5x5	
CF77.UL.XX.30.D	6x5	
CF77.UL.XX.36.D	6x5	
CF77.UL.XX.42.D	7x6	

Data sheet
chainflex® CF77.UL.D

Control cable (Class 5.5.3.3) ● For heavy duty applications ● PUR outer jacket ● Oil-resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image

Colour code in accordance with DIN 47100

Conductor no.	Colours according to DIN ISO 47100
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	red-blue
13	white-green
14	brown-green
15	white-yellow
16	yellow-brown
17	white-grey
18	grey-brown

Conductor no.	Colours according to DIN ISO 47100
19	white-pink
20	pink-brown
21	white-blue
22	brown-blue
23	white-red
24	brown-red
25	white-black
26	brown-black
27	grey-green
28	yellow-grey
29	pink-green
30	yellow-pink
31	green-blue
32	yellow-blue
33	green-red
34	yellow-red
35	green-black
36	yellow-black

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year