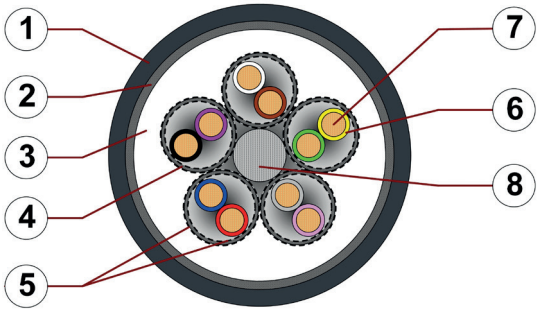
Data sheet
chainflex® CF112

Data cable (Class 6.5.3.1) ● For extremely heavy duty applications ● PUR outer jacket ● Double shielded, twisted pair ● Oil resistant and coolant-resistant ● Flame-retardant ● PVC and halogen-free ● Notch-resistant ● Hydrolysis and microbe-resistant

Example image



1. Outer jacket: Pressure extruded PUR mixture
2. Overall shield: Extremely bending-resistant braiding made of tinned copper wires
3. Inner jacket: Pressure extruded, gusset-filling PUR mixture
4. Element shield: Extremely bending-resistant braiding made of tinned copper wires
5. Banding: Plastic foil
6. Core insulation: Mechanically high-quality TPE mixture
7. Conductor: Very finely stranded special cores of particularly high-flex design made of bare copper wires
8. Strain relief: Tensile stress-resistant centre element

Example image
For detailed overview please see design table

Cable structure

Conductor	Very finely stranded special conductors of particularly bending resistant design made of bare copper wires.
Core insulation	Mechanically high-quality TPE mixture.
Core structure	Cores twisted in pairs with a short pitch length, core pairs then wound with short pitch lengths.
Core identification	Colour code in accordance with DIN 47100
Element shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Inner jacket	PUR mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2). Colour: Anthracite grey (similar to RAL 7016) Printing: white

„00000 m“* igus chainflex CF112.--.--.02① ---② E310776 cЯUus AWM

Style 20233 VW-1 AWM I/II A/B 80°C 300V FT1 DNV 13 656-14 HH

EAC CE UKCA RoHS-II conform www.igus.de +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
Example: ... chainflex **CF112.02.04.02 (4x(2x0.25)C)C E310776** ...

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Example image

Dynamic information

Bend radius	e-chain® linear	minimum 10 x d
	flexible	minimum 8 x d
	fixed	minimum 5 x d
Temperature	e-chain® linear	-25°C up to +80°C
	flexible	-40°C up to +80°C (following DIN EN 60811-504)
	fixed	-50°C up to +80°C (following DIN EN 50305)
v max.	unsupported	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	10 million
Temperature. from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-25/-15	12.5	13.5	14.5
-15/+70	10	11	12
+70/+80	12.5	13.5	14.5

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	300/300V (following DIN VDE 0298-3) 300V (following UL)
Testing voltage	1500V (following DIN EN 50395)

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Example image

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2016
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
PTFE-free	The design of these products does not contain PTFE
UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	Details see table UL AWM
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X3 (Issue 04/2025)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU

Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	Number of cores	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.25	4-10	10493	20233	300	80
0.5	4-12	10493	20233	300	80

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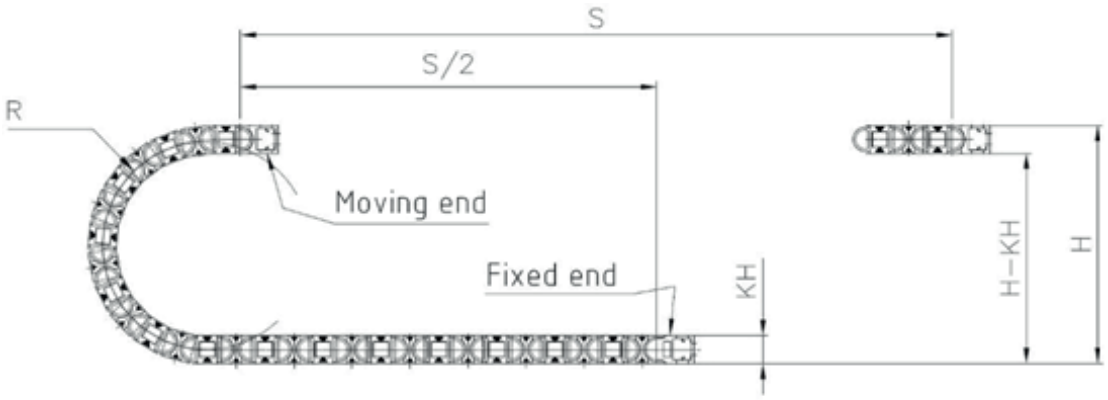
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 100 - 135 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 100m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF112.02.02.02	(2x(2x0.25)C)C	9.5	57	118
CF112.02.03.02	(3x(2x0.25)C)C	10.0	71	133
CF112.02.04.02	(4x(2x0.25)C)C	11.0	78	153
CF112.02.05.02	(5x(2x0.25)C)C	11.5	99	178
CF112.05.02.02	(2x(2x0.5)C)C	11.5	75	163
CF112.05.04.02	(4x(2x0.5)C)C	13.0	117	217
CF112.05.06.02	(6x(2x0.5)C)C	14.5	160	285

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.25	79	5
0.5	39	10

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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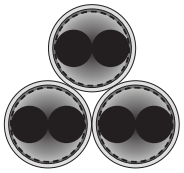
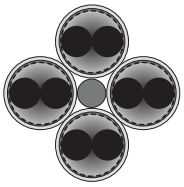
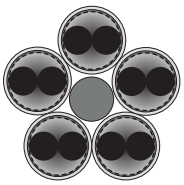
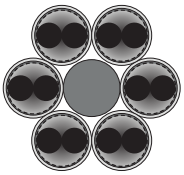
Example image

Design table

Part No.	Number of cores	Core design
CF112.XX.02.02	2x2	
CF112.XX.03.02	3x2	
CF112.XX.04.02	4x2	

Part No.	Number of cores	Core design
CF112.XX.05.02	5x2	
CF112.XX.06.02	6x2	

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Colour code in accordance with DIN 47100

Conductor no.	Colours according to DIN ISO 47100
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	red-blue
13	white-green
14	brown-green
15	white-yellow
16	yellow-brown
17	white-grey
18	grey-brown

Conductor no.	Colours according to DIN ISO 47100
19	white-pink
20	pink-brown
21	white-blue
22	brown-blue
23	white-red
24	brown-red
25	white-black
26	brown-black
27	grey-green
28	yellow-grey
29	pink-green
30	yellow-pink
31	green-blue
32	yellow-blue
33	green-red
34	yellow-red
35	green-black
36	yellow-black

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year