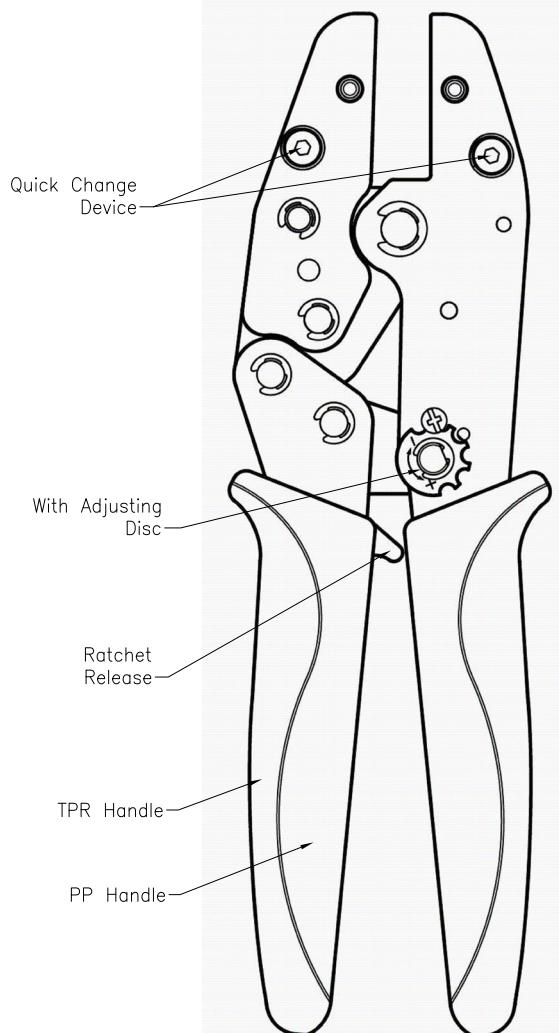


APPROVED: _____

DATE: _____ TITLE: _____



Push button to change die-set

SPECIFICATIONS:

Item No: ATHT - 515

Length: 8.7" (220±3mm)

Weight: 1.227lb

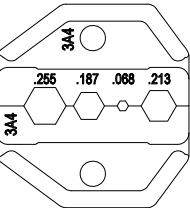
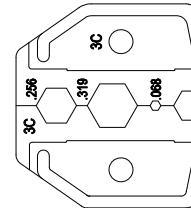
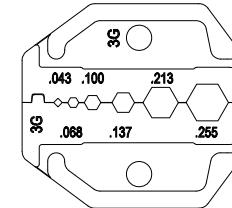
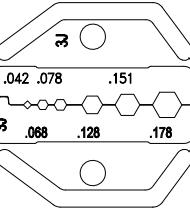
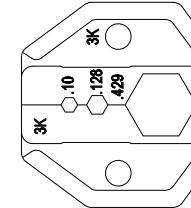
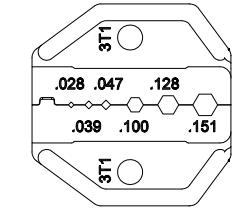
Material: Frame—Middle Carbon Steel

Finished: Black Oxide Finished And Hardened

Handle: Dual—Color

Black (TPR) & Red (PP)

Function: Quick Interchangeable Ratchet Crimp Frame only

			
Die set item no.	ATHT-3A4	ATHT-3C	ATHT-3G
Dimension	.255"/.187"/.068"/.213" 6.48/4.75/1.73/5.41mm	.256"/.319"/.068"/.213" 6.50/8.10/1.73/5.41mm	.043"/.068"/.100"/.137"/.213"/.255" 1.09/1.73/2.54/3.48/5.41/6.48mm
Cable type	RG 58, 59, 62, 174	RG 58, 59, 62, 6	RG 58, 59, 62, 174
			
Die set item no.	ATHT-3J	ATHT-3K	ATHT-3T1
Dimension	.042"/.068"/.078"/.128"/.151"/.178" 1.07/1.73/1.98/3.25/3.84/4.52mm	.100"/.128"/.429" 2.54/3.25/10.90mm	.028"/.039"/.047"/.100"/.128"/.151" 0.71/0.99/1.19/2.54/3.25/3.84mm
Cable type	RG174, 179, Belden 8218	RG 8, 11, 174, 179, 213	RG 174, 178, 179, 180, 187



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE INCHES [MM]. TOLERANCES: EXCEPT AS NOTED

INCHES	HOLES
.X ± .10	ØX ± .10
.XX ± .020	ØXX ± .015
.XXX ± .015	ØXXX ± .010

DRAWN	AY	6/9/17
CHECKED	CK	6/9/17
APPROVED		

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TECH
909 Rahway Avenue,
Union, NJ 07083

Phone: 908-687-5000

Fax: 908-687-5710

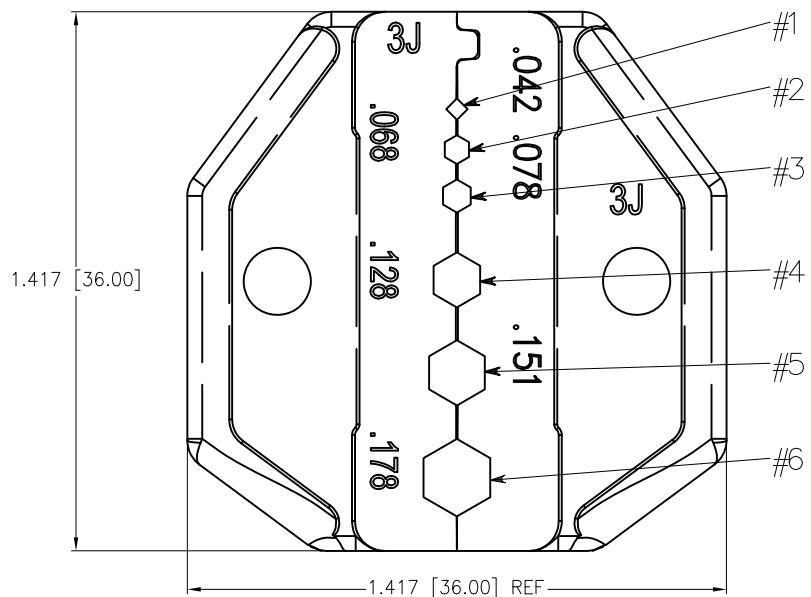
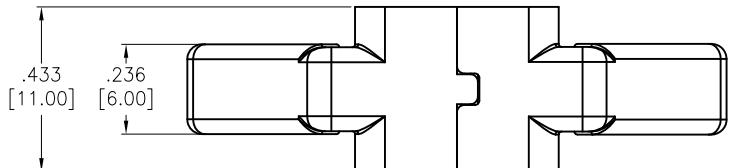
TITLE: QUICK INTERCHANGEABLE RATCHET CRIMP TOOL
KIT AND DIES FOR RF CONNECTORS

SIZE	PART NO.	REV.
X	ATHT-K3081	F
REF: -	SCALE: NTS	SHEET 2 OF 3

APPROVED: _____

DATE: _____ TITLE: _____

SEE SHT 1 OF 3 FOR REVISION

ATHT-3J

Edge-to-edge diameter of diamond hole:
 #1 .042±0.04" (1.07±0.10mm)
 Edge-to-edge diameter of hex hole:
 #2 .068±0.04" (1.73±0.10mm)
 #3 .078±0.04" (1.98±0.10mm)
 #4 .128±0.04" (3.25±0.10mm)
 #5 .151±0.04" (3.84±0.10mm)
 #6 .178±0.04" (4.52±0.10mm)

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS
ARE INCHES [MM]. TOLERANCES: EXCEPT AS NOTED

INCHES	HOLES
.X ± .10	ØX ± .10
.XX ± .020	ØXX ± .015
.XXX ± .015	ØXXX ± .010

DRAWN	AY	6/9/17
CHECKED	CK	6/9/17
APPROVED		

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TITLE: **QUICK INTERCHANGEABLE RATCHET CRIMP TOOL
KIT AND DIES FOR RF CONNECTORS**

SIZE	PART NO.	REV.
X	ATHT-K3081	F
REF: -	SCALE: NTS	SHEET 3 OF 3