



**Product:** [7442W](#) 

MachFlex™, 24+1G C #14 Str BC, PVC-NYL Ins, TPE Jkt, 1000V WTTC, 600V TC-ER

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## Product Description

MachFlex™ for High Flex, 24+1G Conductor 14AWG (41x30) Bare Copper, PVC-NYL Insulation, TPE Outer Jacket, 1000V WTTC, 600V TC-ER

## Technical Specifications

### Product Overview

Suitable Applications:	Robotics, Robot, Continuous Flex
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### Construction Details

#### Conductor

Element	No. of Elements	Size	Stranding	Material
Conductor(s)	24	14 AWG	41x30	BC - Bare Copper
Ground Wire	1	14 AWG	41x30	BC - Bare Copper

#### Insulation

Element	Material	Nom. Thickness	Nom. Insulation Diameter	Color Code
Conductor(s)	PVC/Nylon - Polyvinyl Chloride + Nylon	0.021 in (0.53 mm)	0.117 in (2.97 mm)	Black and Numbered
Ground Wire	PVC/Nylon - Polyvinyl Chloride + Nylon	0.021 in (0.53 mm)	0.117 in (2.97 mm)	Green/Yellow

#### Outer Shield

<b>Material</b>
No Shield

#### Outer Jacket

Separator	Material	Nom. Thickness	Nom. Diameter
non-Woven Tape	TPE - Thermoplastic Elastomer	0.085 in (2.2 mm)	0.895 in

Overall Cable Diameter (Nominal): 0.895 in

### Electrical Characteristics

#### Electricals

Element	Nom. Conductor DCR	Max. Current
Conductor(s)	2.8 Ohm/1000ft	12 Amps per Conductor at 25°C
Ground Wire	2.73 Ohm/1000ft (8.96 Ohm/km)	

#### Voltage

<b>UL Voltage Rating</b>
1000 V (WTTC), 600 V (TC-ER)

### Mechanical Characteristics

#### Temperature

UL Temperature	Operating
UL : 90°C Dry, 75°C Wet; AWM 20328 : 105°C	-40°C To +105°C

#### Bend Radius

Stationary Min.	Installation Min.
3.58 in (90.9 mm)	4.48 in

Max. Pull Tension:	1332 lbs (604.2 kg)
Bulk Cable Weight:	545 lbs/1000ft

## Standards and Compliance

Environmental Suitability:	Outdoor, Sunlight Resistance, UV Resistance, Oil Resistance
Flammability / Reaction to Fire:	UL1685 UL Loading, IEEE 1202 FT4
NEC / UL Compliance:	Article 336
AWM Compliance:	AWM 20328, AWM I/II A/B
CEC / C(UL) Compliance:	CIC, TC
European Directive Compliance:	EU Directive 2015/863/EU (RoHS 2 amendment), EU Directive 2011/65/EU (RoHS 2), EU Directive 2012/19/EU (WEEE)
APAC Compliance:	China RoHS II (GB/T 26572-2011)

## History

Update and Revision:	Revision Number: 0.374 Revision Date: 09-07-2025
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## Part Numbers

### Variants

Item #	Color	Putup Type	Length	UPC	Footnote
7442W 060250	Chrome	Reel	250 ft	612825186793	C
7442W 0601000	Chrome	Reel	1,000 ft	612825186786	C

Footnote:	C - CRATE REEL PUT-UP.
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