



## QS30AF600 Adjustable-Field Sensor

Original Instructions

p/n: 148757 Rev. F

19-Aug-25

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# Chapter 1

## Features

Midsize sensors featuring extended range and background suppression mode

- Bipolar discrete outputs, PNP and NPN
- 128-element photo receiver for superior performance on varying colors and textures
- 600 mm sensing range (90% White Card) in midsize QS30 housing
- Background suppression models for reliable detection of objects when the background condition is not controlled or fixed
- Linear multi-turn screw adjustment of cutoff distance
- Enhanced immunity to fluorescent lights
- Improved temperature compensation to minimize cutoff distance variation due to ambient temperature changes
- Powerful, highly collimated visible red sensing beam allows two sensors to be used in close proximity
- Models available with 2 m or 9 m (6.5 ft or 30 ft) cable or integral metal quick-disconnect, or 150 mm (6 in) pigtail
- Tough ABS housing is rated IEC IP67
- Mounting versatility via popular 30 mm threaded barrel or side-mount



**WARNING:**



- Do not use this device for personnel protection
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## Models

Model	Supply Voltage	Sensing Range	Output Type
QS30AF600	10 to 30 V DC	Adjustable Cutoff Range: 50 to 600 mm  Maximum Sensing Range: 400mm - 6% Black Card; 500mm - 18% Gray Card; 600mm - 90% White Card  Minimum Sensing Range (Dead Zone): 30mm - 6% Black Card	Bipolar (1 NPN and 1 PNP)

Only standard 2 m (6.5 ft) cable models are listed.

- To order the 9 m (30 ft) cable model, add the suffix **W/30** to the model number (for example, **QS30AF600 W/30**).
- To order the 5-pin integral QD, add the suffix **Q** to the model number (for example, **QS30AF600Q**)
- To order the 150 mm (6 inch) PVC cable with a 5-pin M12 connector, add the suffix **Q5** to the model number (for example, **QS30AF600Q5**)

## Overview

Banner's WORLD-BEAM® QS30 Adjustable-Field Sensors with Background Suppression ignore objects beyond the set cutoff distance. Background suppression mode can be used in most situations with varying object color and position or with varying background conditions. The default mode for background suppression sensors is Light Operate (LO).

1. Green: Power Indicator LED
2. Yellow: Light Sensed Indicator LED (Flashes for Marginal Conditions)
3. Blue/Red: End-of-travel (EOT) Indicator LED
4. Cutoff Distance Adjustment Screw
5. Yellow: Output Indicator LED



In light operate (LO) mode, the output is ON when the target returns the same or more light to the sensor and OFF when the sensor detects less light than the configured/taught target. In **opposed and retroreflective sensing modes**, light operate is active when the beam is unblocked. In **diffuse, fixed field, and adjustable field sensor modes**, light operate is active when the target is present.

In dark operate (DO) mode, the output is ON when the target returns less light to the sensor than the configured target and OFF when the sensor detects more light than the configured/taught target. In **opposed and retroreflective sensing modes**, dark operate is active when the beam is blocked. In **diffuse, fixed field, and adjustable field sensor modes**, dark operate is active when the target is absent.

## Specifications

### Sensing Range

Adjustable Cutoff Range: 50 mm to 600 mm  
 Maximum Sensing Range: 400 mm - 6% Black Card, 500 mm - 18% Gray Card, 600 mm - 90% White Card  
 Minimum Sensing Range (Dead Zone): 30 mm - 6% Black Card

### Supply Voltage and Current

10 V DC to 30 V DC (10% maximum ripple within specified limits); Current consumption: < 80 mA at 10 V DC; < 40 mA at 30 V DC

### Supply Protection

Protected against reverse polarity and transient voltages

### Sensing Beam

Visible red LED, 660 nm

### Output Configuration

**Bi-polar Models:** Solid-state bipolar (SPDT): both sinking and sourcing

Off-state leakage current: < 5  $\mu$ A at 30 V DC

#### ON-state saturation voltage

- **NPN:** less than 1.5 V at 100 mA
- **PNP:** less than 2.0 V at 100 mA

### Output Protection Circuitry

Protected against false pulse on power-up and continuous overload or short circuit of outputs.

### Output Response

5 millisecond ON/OFF; 200 ms delay on power-up; outputs do not conduct during this time

### Repeatability

750  $\mu$ s

### Adjustments

Four-turn adjustment screw sets cutoff distance between min. and max. positions, clutched at both ends of travel

### Indicators

2 Indicator LEDs on sensor top:

- **Green solid:** Power ON
- **Amber solid:** Light sensed (excess gain > 1.5x)
- **Amber flashing:** Marginal sensing condition (excess gain < 1.5x)

2 Indicator LEDs on sensor back:

- Small Blue/Red End-of-travel (EOT) LED
- Large Amber Output LED

### Construction

ABS housing

**QD models:** nickel-plated brass

### Environmental Rating

IP67

### Connections

2 m (6.5 ft) 5-wire PVC cable, 9 m (30 ft) PVC cable, or 5-pin integral quick-disconnect or M12 150 mm (6 in) quick-disconnect, depending on model

### Operating Conditions

**Temperature:** -20 °C to +60 °C (-4 °F to +140 °F)

**Humidity:** 95% at +50 °C maximum relative humidity (non-condensing)

### Certifications



Banner Engineering BV  
 Park Lane, Culliganlaan 2F bus 3  
 1831 Diegem, BELGIUM

## FCC Part 15 Class A for Unintentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

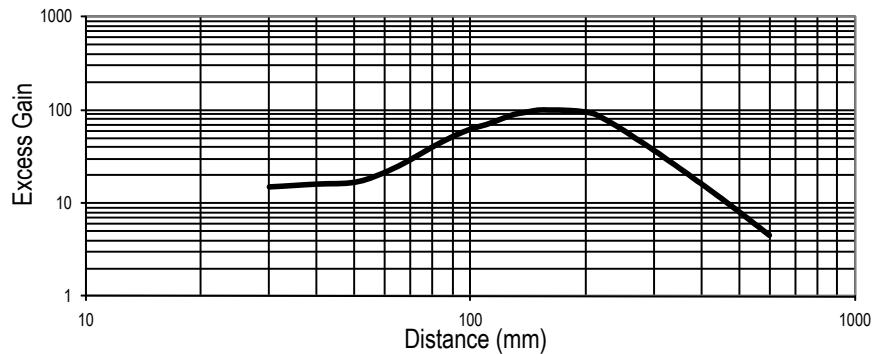
## Industry Canada ICES-003(A)

This device complies with CAN ICES-3 (A)/NMB-3(A). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(A). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

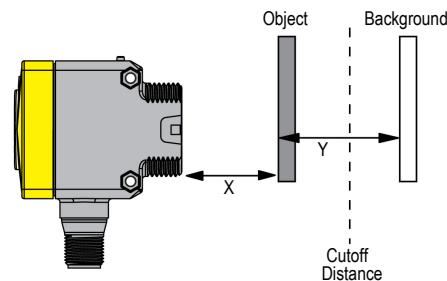
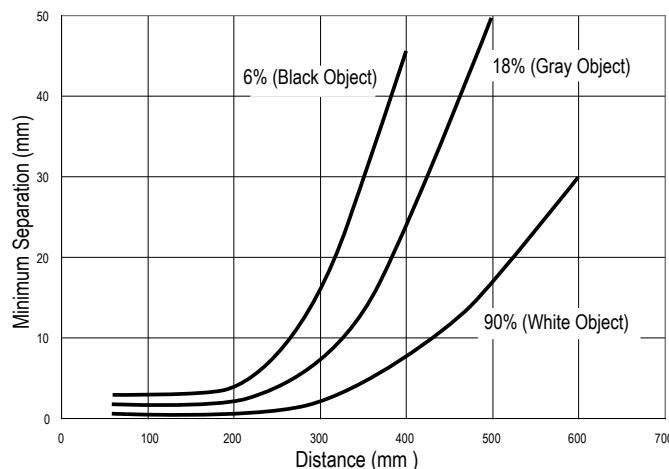
## Excess Gain Curves

QS30AF600 Excess Gain Curve (based on 90% White Card)

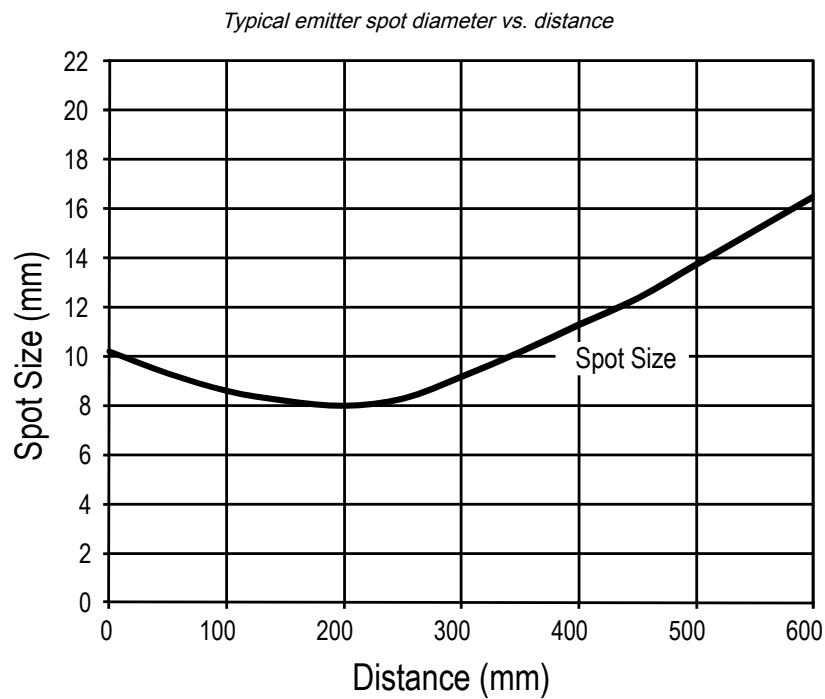


## Performance Curves

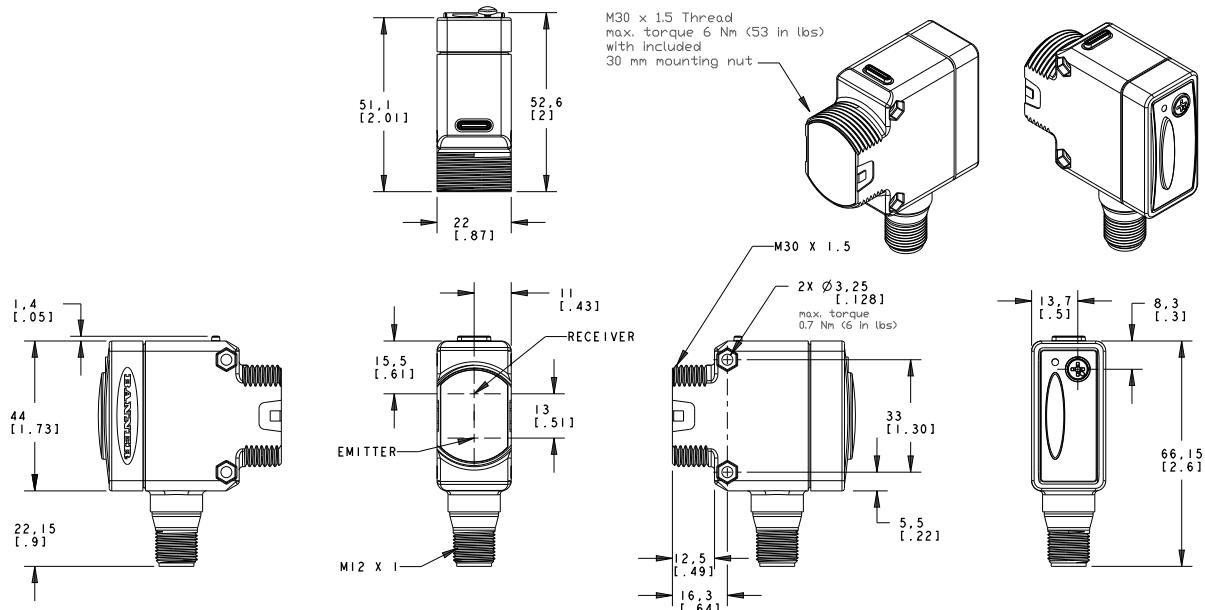
Minimum separation distance\* between object and background: background suppression mode



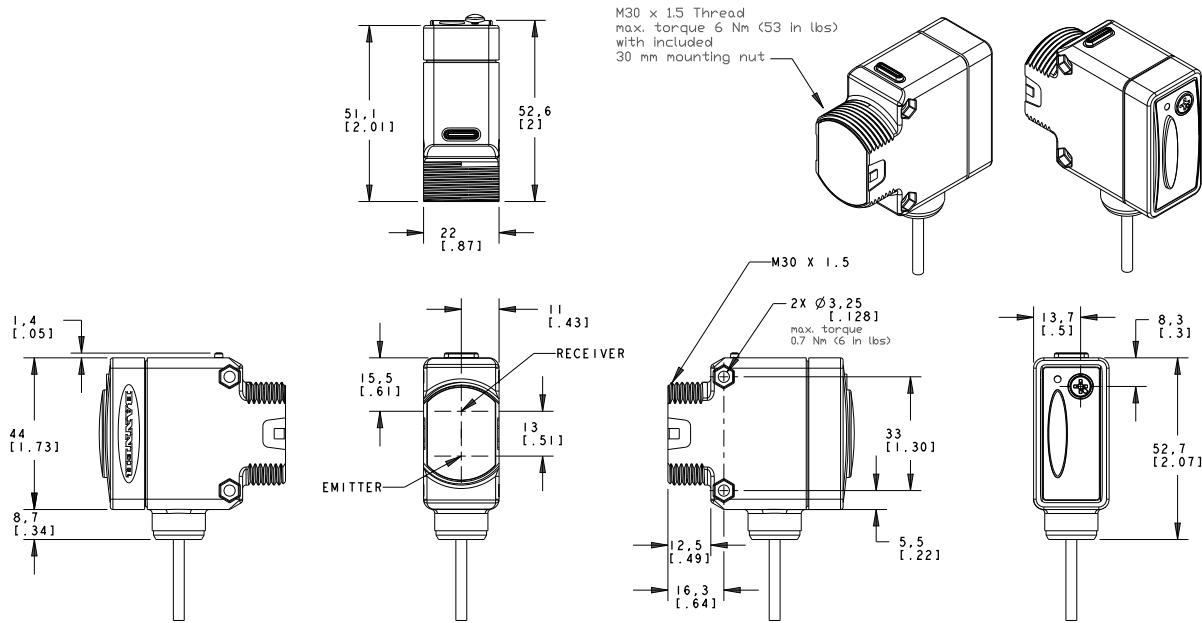
\* Targets with severe color contrasts can increase the Minimum Separation Distance



## QS30AF Dimensions (QD Models)



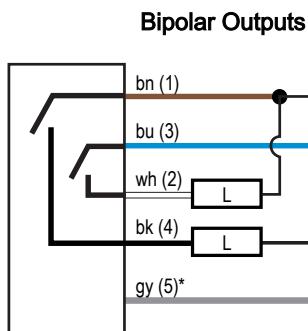
## QS30AF Dimensions (Cable Models)



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## Chapter 2

## Wiring

**Key:**

- 1 = Brown
- 2 = White
- 3 = Blue
- 4 = Black
- 5 = Gray (Input\*)
- L = Load

<b>*Inputs</b>	
	or
	LO (default)
	DO
	Remote Configuration

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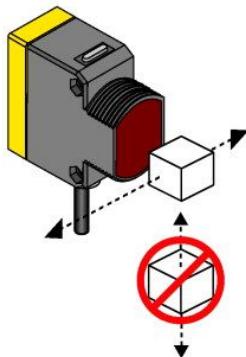
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## Chapter 3 Configuration Instructions

### Sensor Orientation

To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

*Optimal Orientation of Target to Sensor*

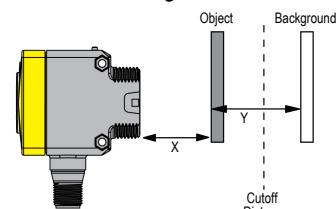


### Sensor Setup for Light Operate Background Suppression Mode

In light operate (LO) mode, the output is ON when the target returns the same or more light to the sensor and OFF when the sensor detects less light than the configured/taught target.

1. Mount the sensor with the darkest object at the longest application distance (the distance to object must be less than shown in ["Figure: Minimum separation distance\\* between object and background: background suppression mode" on page 5](#) for your object color).
2. Turn the adjustment pot **counter-clockwise** until it clicks and EOT LED turns **on red** (4 turns).
3. Turn the adjustment pot **clockwise** until the yellow indicator turns **on**.
4. Replace the darkest object with the brightest background at the closest application distance.
5. Turn the adjustment pot **clockwise**, counting the revolutions, until the Yellow Output LED turns **on**.
6. Turn the adjustment pot **counter-clockwise** half the number of turns from step 5. This will place the cutoff distance midway between the object and the background switchpoints (See Figure at right).

*Set cutoff distance approximately midway between the farthest target and the closest background*



X: Distance to Object

Y: Minimum Separation Between Object and Background

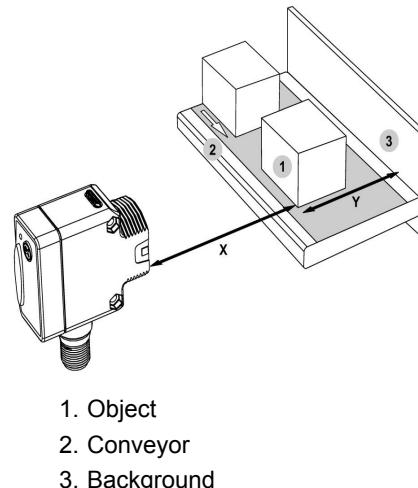
## Setup Example

### Background Suppression Mode Application Example

**Background Suppression Mode:** Objects beyond the set cutoff distance will not be detected. Background suppression mode can be used in most situations with varying object color and position or with varying background conditions.

To ensure reliable background suppression, a minimum separation distance between the object and the background is necessary. See "["Figure: Minimum separation distance\\* between object and background: background suppression mode" on page 5](#)" to determine the minimum separation distance.

Example: An object with a reflectivity similar to black paper is set 300 mm away from the sensor. A background with reflectivity similar to white paper is set 350 mm away from the sensor. According to "["Figure: Minimum separation distance\\* between object and background: background suppression mode" on page 5](#)", the minimum separation distance between the object and the background is 20 mm. In this application, reliable detection will be achieved when set up according to the procedure outlined in Sensor Setup - Background Suppression Mode.



X: Distance to Object = 300 mm

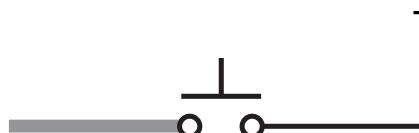
Y: Minimum Separation Between Object and Background > 20 mm

## Remote Configuration

The Remote Configuration function may be used to SET the sensor's cutoff distance remotely or to disable the cutoff distance adjustment screw for security. Connect the gray/Input wire of the sensor to ground (0 V DC), with a remote switch connected between them. Pulse the gray/Input wire according to the diagrams in the configuration procedures.

The duration of each button click or remote input pulse is defined as T, where T is:  $0.04 \text{ s} < T < 0.8 \text{ s}$ .

*Connecting the gray/Input wire*



### Object SET

The distance to the target object is sampled; the sensor optimizes the cutoff distance beyond the distance to the target object. In RUN mode, objects located between the minimum sensing range and the cutoff distance are sensed; anything beyond the cutoff distance (e.g., other objects or background surfaces) is ignored.

Step	Procedure	Result
Sample Target Object	Present target object Single-pulse the gray/Input wire 	Green Power and Amber Light Sensed LEDs flash alternately 3 times (EOT LED alternately flashes Red/Blue 3 times at the same time)

Continued on page 11

Continued from page 10

Step	Procedure	Result
Return to Run Mode	Sensor returns automatically to RUN mode	<b>SET accepted:</b> Sensor returns directly to RUN mode <b>SET failed:</b> Feedback is displayed for 2 seconds (Yellow Light Sensed LED OFF, Green Power LED flashes 4 times)

### Cutoff Distance Adjustment Screw Disable/Enable

Step	Procedure	Result
Disable	Quad-pulse the gray/Input wire 	EOT LED flashes Red 4 times Cutoff point adjustment screw disabled
Enable	Quad-pulse the gray/Input wire 	EOT LED flashes Blue 4 times Cutoff point adjustment screw enabled

## End-of-Travel (EOT) Indicator LED

Cutoff Distance Adjustment Screw Status	Result
Cutoff distance adjustment screw in between max. and min. end-of-travel limits	EOT LED OFF
Cutoff distance adjustment screw turned clockwise to max. end-of-travel limit	EOT LED ON Blue
Cutoff distance adjustment screw turned counter-clockwise to min. end-of-travel limit	EOT LED ON Red
Cutoff distance adjustment screw turned while disabled	EOT LED alternately flashes Red/Blue 4 times

## Output States

*Background suppression mode*

Output	Object Inside Minimum Sensing Range	Object Between Minimum Sensing Range and Cutoff Distance		Object Beyond Cutoff Distance	
		LO	DO	LO	DO
Yellow Output LED	Undefined	ON	OFF	OFF	ON
Black Wire (Pin 4)	Undefined	ON	OFF	OFF	ON
White Wire (Pin 2)	Undefined	ON	OFF	OFF	ON
Yellow Light Sensed LED	Undefined	ON or Flashing (if < 1.5x excess gain)		OFF	

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## Chapter 4

Quick-Disconnect (QD) Cordsets

5-pin Single-Ended M12 Female Cordsets				
Model	Length	Dimensions (mm)	Pinout (Female)	
BC-M12F5-22-1	1 m (3.28 ft)			
BC-M12F5-22-2	2 m (6.56 ft)			
BC-M12F5-22-5	5 m (16.4 ft)			
BC-M12F5-22-8	8 m (26.25 ft)			
BC-M12F5-22-10	10 m (30.81 ft)			
BC-M12F5-22-15	15 m (49.2 ft)			

5-pin Single-Ended M12 Female Right-Angle Cordsets				
Model	Length	Dimensions (mm)	Pinout (Female)	
BC-M12F5A-22-1	1 m (3.28 ft)			
BC-M12F5A-22-2	2 m (6.56 ft)			
BC-M12F5A-22-5	5 m (16.4 ft)			
BC-M12F5A-22-8	8 m (26.25 ft)			
BC-M12F5A-22-10	10 m (30.81 ft)			
BC-M12F5A-22-15	15 m (49.2 ft)			

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## Chapter 5

Product Support and Maintenance

## Repairs

Contact Banner Engineering for troubleshooting of this device. **Do not attempt any repairs to this Banner device; it contains no field-replaceable parts or components.** If the device, device part, or device component is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

**IMPORTANT:** If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.

## Contact Us

Banner Engineering Corp. | 9714 Tenth Avenue North | Plymouth, MN 55441, USA | Phone: + 1 888 373 6767

For worldwide locations and local representatives, visit [www.bannerengineering.com](http://www.bannerengineering.com).

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