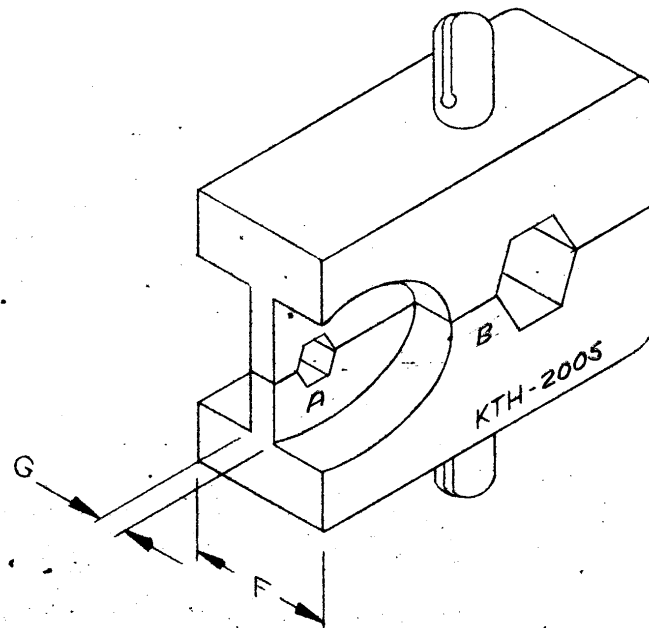




| HEX SIZES (ACROSS FLATS) |      |   |   |  | DIE WIDTH | WEB WIDTH |   |   |
|--------------------------|------|---|---|--|-----------|-----------|---|---|
| A                        | B    | C | D |  | F         | G         | H | I |
| .100                     | .324 |   |   |  | .400      | .093      |   |   |

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS  $\pm .010$   
3 PLACE DECIMALS  $\pm .004$  ANGLES  $\pm 0^\circ 30'$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS

| ISSUE | CHANGES                  |
|-------|--------------------------|
| 2     | CN 27545C<br>SD 8 NOV 85 |

REF:

FINISH

SPEC.

MATL.

SPEC.

CRIMP DIE

DRAWN J.G.L. DATE 3 AUG 72

APPR. DATE

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