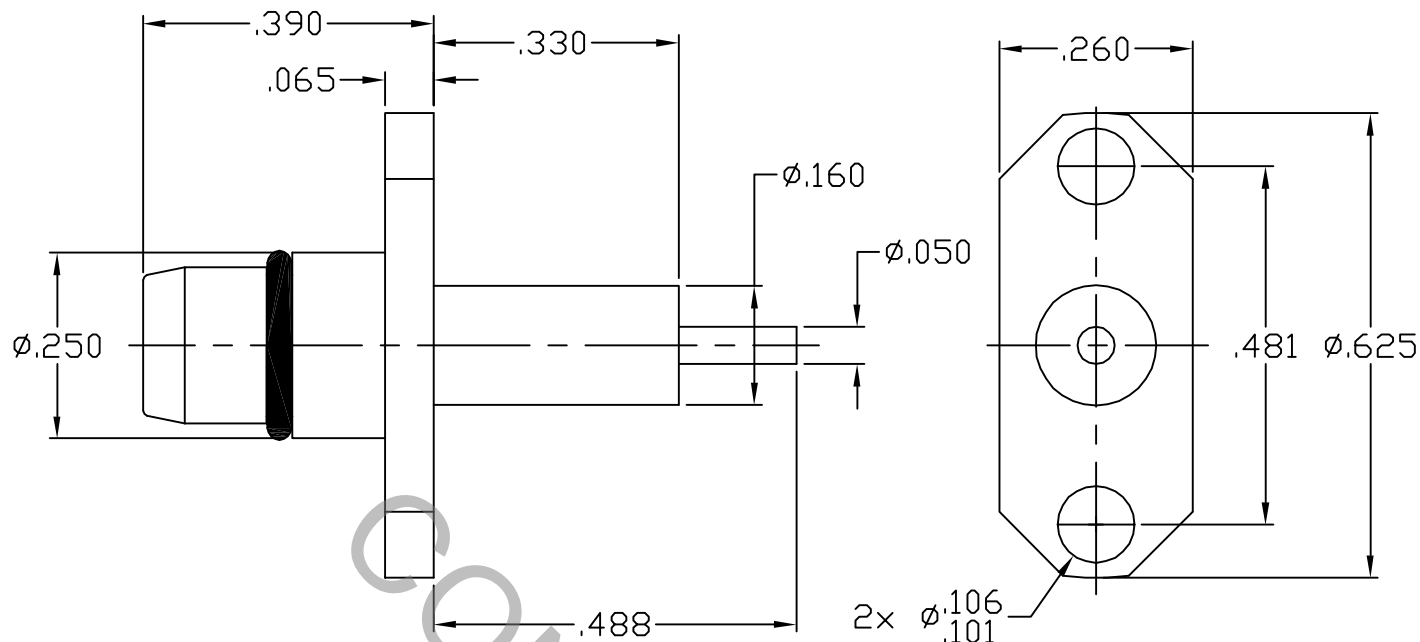


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 321.1 (BMA PLUG)

2. ELECTRICAL

FREQUENCY RANGE GHz _____ DC TO 20.0 GHz

VSWR (MAX., FULLY MATED) * _____ 1.05 +.005 x FGHz.

INSERTION LOSS (dB MAX.) _____

• BMA INTERFACE GAP (FULLY MATED) _____ .030 dB x $\sqrt{\text{FGHz}}$

• BMA INTERFACE GAP (.001 TO .015) _____ .040 dB x $\sqrt{\text{FGHz}}$

• BMA INTERFACE GAP (.016 TO .030) _____ .050 dB x $\sqrt{\text{FGHz}}$

NOMINAL IMPEDANCE (OHMS) _____ 50

VOLTAGE RATING (MAX. VRMS) _____ 500

RF LEAKAGE (MIN. dB DOWN) _____

• BMA INTERFACE GAP (FULLY MATED) _____ -100 dB - FGHz

• BMA INTERFACE GAP (.001 TO .015) _____ -90 dB - FGHz

• BMA INTERFACE GAP (.016 TO .030) _____ -75 dB - FGHz

TEMPERATURE RATING (DEGREES CENTIGRADE) _____ -65°C TO + 165°C

DIELECTRIC WITHSTANDING VOLTAGE (MIN. VRMS) _____ 1,000

INSULATION RESISTANCE (MIN. MEGOHMS) _____ 5,000

CONTACT RESISTANCE _____

• CENTER CONTACT (MAX. MILLIOHMS) _____ 2.0

• OUTER CONTACT (MAX. MILLIOHMS) _____ 2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL MA 01835
—	901	11/92	MB	DECIMALS	FRACTIONAL	ANGULAR	
A	945	4/93	MB	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X° ± 1° 0' X° X' ± 15'	
B	1106	8/94	TS	DRAWN: MB	DATE: 11/92		
BA	07-1531	5/16/07	DC	APPROVED: TS	DATE: 11/92		TITLE BMA PLUG, 2 HOLE FLANGE, $\phi .050$ PIN TERMINAL
				CODE IDENT.	SHEET 1 OF 2	DWG. NO.	
				2J899		2852-0031-6249	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ N/A

BMA ENGAGEMENT FORCES

- INSERTION (MAX. OUNCES) _____ N/A
- WITHDRAWAL (MIN. OUNCES) _____ N/A

BMA DURABILITY (MIN. MATING) _____ 500

RECOMMENDED MATING TORQUE _____ N/A

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 165 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (335 VRMS)

5. MATERIAL

CONNECTOR BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A.

CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM-B-196-90, ALLOY C17300

INSULATOR _____ TEFLON PER ASTM-D-1710

O'RING _____ NITRILE (BUNA-N)

6. FINISH

CONNECTOR BODY _____ PASSIVATE PER AMS QQ-P-35, TYPE 2.

CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.50
(.000100 MIN. THK.) OVER NICKEL PER QQ-N-290,
(.000050 MIN. THK.) OVER COPPER PER MIL-C-14550
(.000010 MIN. THK.).

INSULATOR AND O'RING _____ N/A