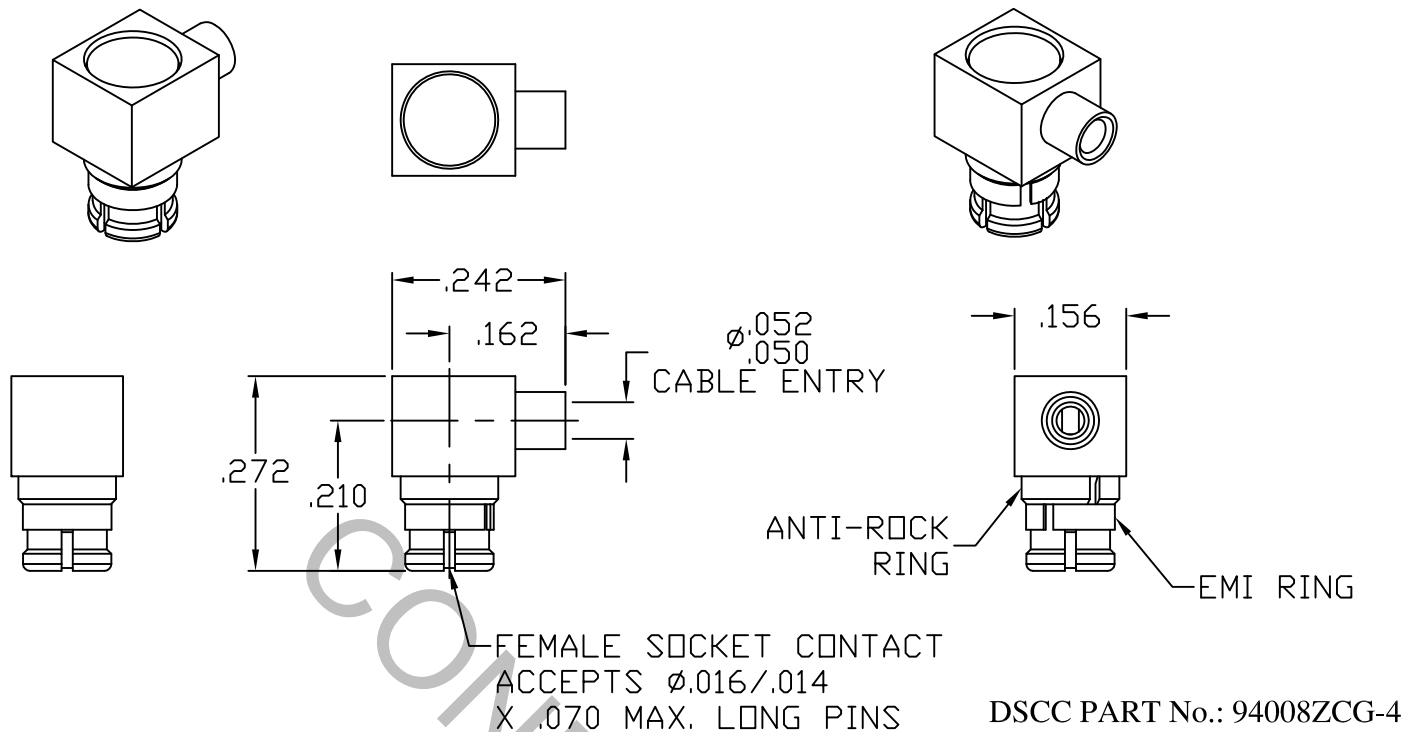


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 326.1a (SMP FEMALE).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 12.5 GHz
VSWR (MAX.) *	1.35
INSERTION LOSS (dB MAX.) *	.12 dB x $\sqrt{F}$ GHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	65 dB
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	375
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES		 HAVERHILL, MA 01835
AA	98-0005	2/4/98	DGG	DECIMALS	FRACTIONAL	
				.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	
AB	98-0292	4/13/98	DGG			
AC	98-0560	7/14/98	DGG	DRAWN	TS	DATE 2/2/98
BA	98-1045	11/5/98	GL			
BB	03-1320	3/7/03	DC	APPROVED	DGG	DATE 2/4/98
CA	15-2616	11/10/15	DC	CODE IDENT.		
				2J899	SHEET 1 OF 2	DWG. NO. 2001-4720-5444

TITLE
SMP FEMALE,
RIGHT ANGLE, DIRECT
SOLDER, .047 S/R

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE _____ 1.5 LBS.

MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. POUNDS) _____ 15.0*

● WITHDRAWAL (MIN. POUNDS) _____ 5.0*

CONNECTOR DURABILITY (MIN. CYCLES) _____ 100*

* FULL DETENT SHROUD.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (95 VRMS)

5. MATERIAL

BODY, CONTACT, ANTI-ROCK & EMI RINGS _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

CAP _____ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

6. FINISH

BODY, CONTACT, ANTI-ROCK RING, EMI RING & CAP _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000100 MIN. THK.) OVER COPPER PER AMS-2418 (.000040 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR _____ N/A