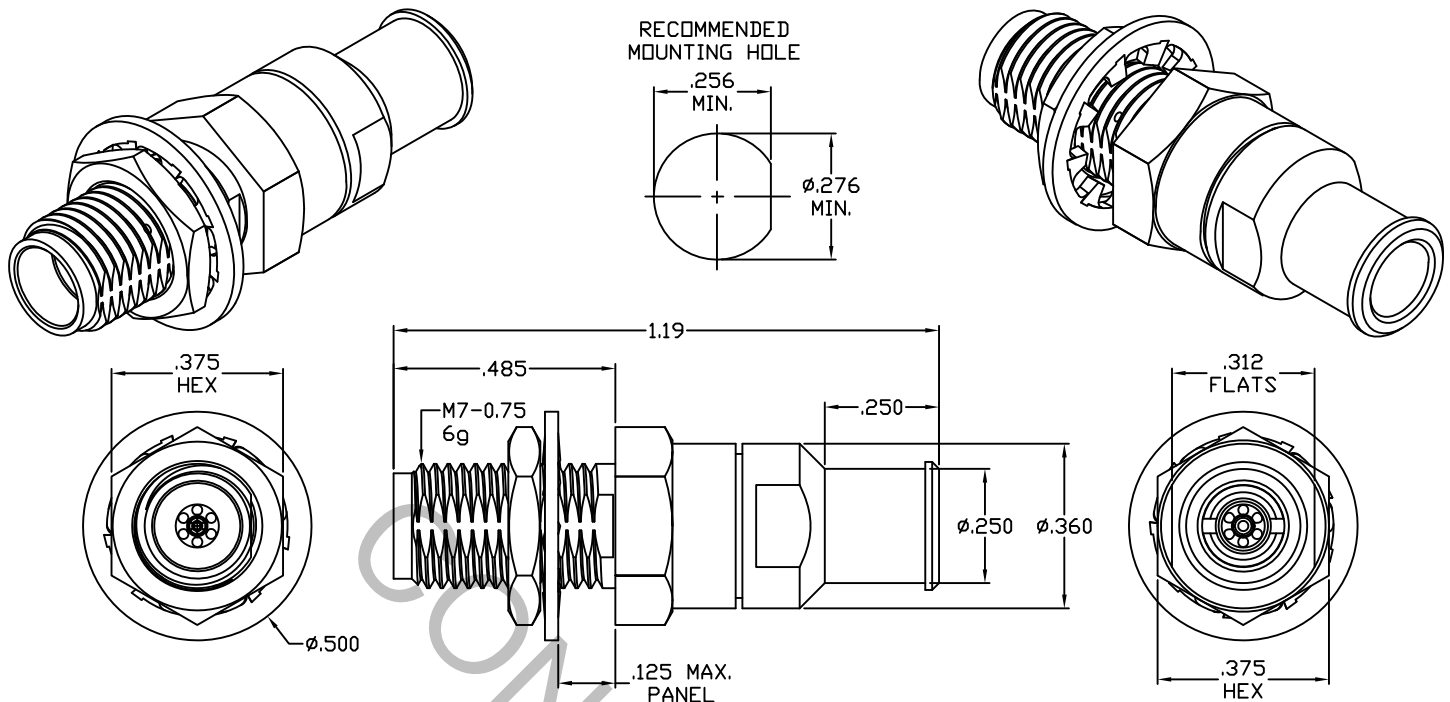


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MD-13-1 (2.4mm JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 40.0 GHz
VSWR (MAX.) *	1.04 + .005 x FGHz
INSERTION LOSS (dB MAX.) *	.04 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	292
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 125°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	875
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 CABLE INCORPORATED HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'	
AA	12-1910	10/8/12	DC				TITLE 2.4mm JACK, BULKHEAD, SOLDER CLAMP, DF140, PLUG-IN CONTACT
AB	17-1793	6/22/17	DC				
				DRAWN	DC	DATE 10/8/12	DWG. NO. 1310-140H-6240
				APPROVED	DC	DATE 10/8/12	
				CODE IDENT.			SHEET 1 OF 2
				6DZL5			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 4.5 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 107, COND. C (-65° c TO + 125° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (219 VRMS)

5. MATERIAL

BODY, CLAMP NUT & BUSHING _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACTS _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ PLASTIC COMPOSITE

SOLDER SLEEVE _____ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

6. FINISH

BODY, CLAMP NUT & BUSHING _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACTS & SOLDER SLEEVE _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 0.75
(.000030 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418
(.000010 MIN. THK.)

INSULATOR _____ N/A