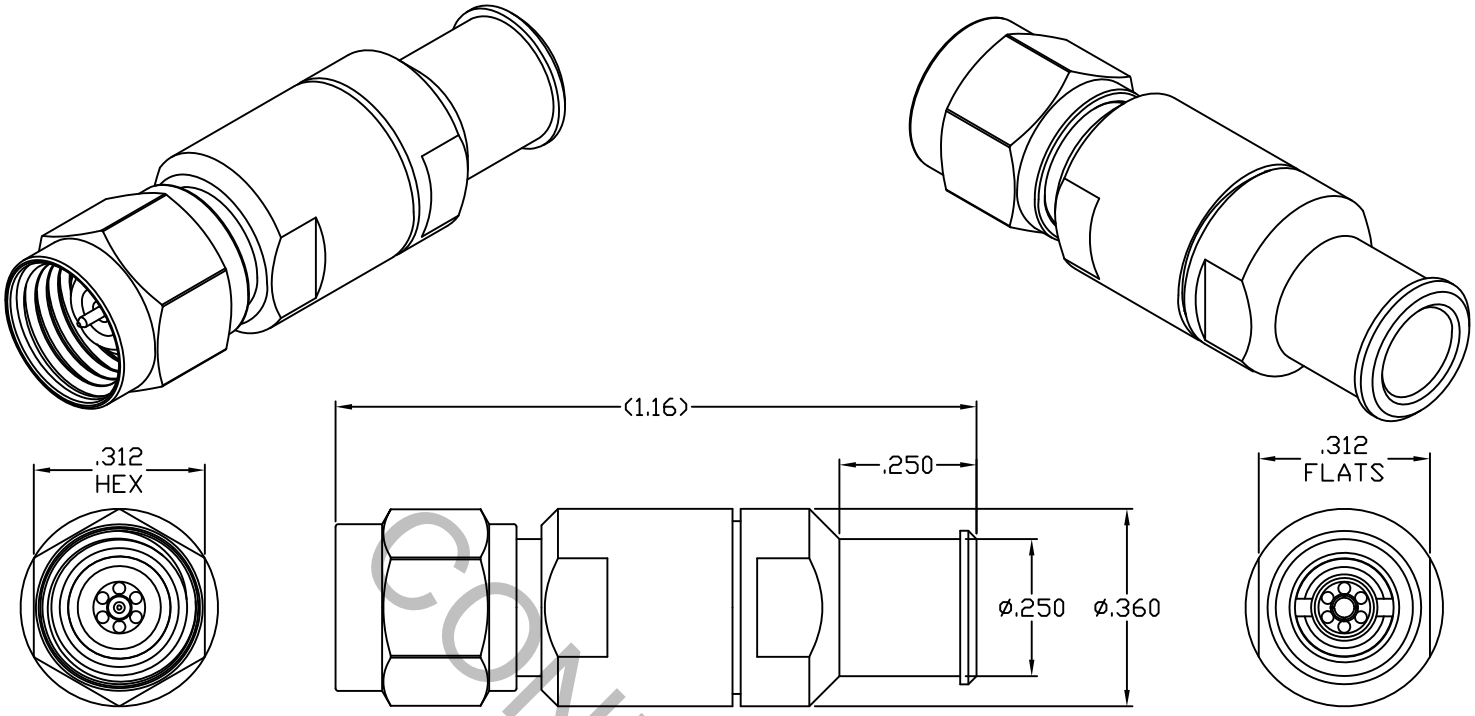
SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MD-12-1 (2.4mm PLUG).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 40.0 GHz
VSWR (MAX.) ❋	1.04 + .005 x FGHz
INSERTION LOSS (dB MAX.) ❋	.04 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	292
RF LEAKAGE (MIN. dB DOWN)	−100 dB − FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65°c TO + 125°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	875
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

REV.	DCN NO.	DATE	APP.
AA	13-1392	3/19/13	DC
AB	17-1763	6/15/17	DC

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X °±1°0' X ° X' ± 15'

dynawave CABLE INCORPORATED
HAVERHILL, MA 01835

DRAWN	DC	DATE	3/19/13
APPROVED	DC	DATE	3/19/13

TITLE
2.4mm PLUG, SOLDER CLAMP, PLUG-IN CONTACT, DF140 LOW LOSS

CODE IDENT.	SHEET 1 OF 2	DWG. NO.
6DZL5		1200-140H-6240

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT	
MAX. AXIAL FORCE	4.5 LBS.
MAX. RADIAL TORQUE	N/A
CENTER CONTACT AXIAL FORCES	
● INSERTION (MAX. OUNCES)	INTERFACE 32.0
● WITHDRAWAL (MIN. OUNCES)	INTERFACE 1.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.)	2.0
CONNECTOR DURABILITY (MIN. CYCLES)	500
RECOMMENDED MATING TORQUE	7 – 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 107, COND. C (–65° c TO + 125° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (219 VRMS)

5. MATERIAL

BODY, COUPLING NUT, CLAMP NUT & BUSHING	STAINLESS STEEL PER ASTM–A–582, TYPE 303, COND. A
CONTACT & RETAINING RING	BERYLLIUM COPPER PER ASTM–B–196/B, 196M–03, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	PLASTIC COMPOSITE
GASKET & O–RING	SILICONE RUBBER PER ZZ–R–765.
SOLDER SLEEVE	BRASS PER ASTM–B–16, TEMPER H02, ALLOY C36000.

6. FINISH

BODY, COUPLING NUT, CLAMP NUT & BUSHING	PASSIVATE PER AMS–2700, TYPE 2, CLASS 4.
CONTACT & SOLDER SLEEVE	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 0.75 (.000030 MIN. THK.) OVER NICKEL PER SAE–AMS–QQ–N–290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS–2418 (.000010 MIN. THK.)
INSULATOR, GASKET, O–RING & RETAINING RING	N/A