

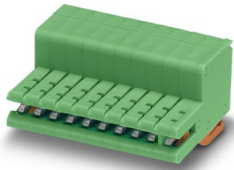
# ZEC 1,0/ 7-ST-3,5 C1 R1,7 - PCB connector



1893737

<https://www.phoenixcontact.com/us/products/1893737>

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PCB direct plug, nominal cross section: 1 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 200 V, contact surface: Sn, contact connection type: Socket, number of potentials: 7, number of rows: 1, number of positions: 7, number of connections: 7, product range: ZEC 1,0/-ST, pitch: 3.5 mm, connection method: Spring-cage connection, mounting: Direct plug-in method, conductor/PCB connection direction: 0 °, plug-in system: ZEC, locking: Snap-in locking, mounting method: Latching flange, type of packaging: packed in cardboard

## Your advantages

- Defined contact force ensures that contact remains stable over the long term
- Inexpensive direct plug-in connection with just one component
- Clamping space opened by means of fixed screwdriver enables convenient conductor connection
- Plug-in direction parallel to the PCB

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1893737       |
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Sales key                            | AA02          |
| Product key                          | AABEAA        |
| GTIN                                 | 4017918161286 |
| Weight per piece (including packing) | 8.564 g       |
| Weight per piece (excluding packing) | 8.134 g       |
| Customs tariff number                | 85366930      |
| Country of origin                    | GR            |

# ZEC 1,0/ 7-ST-3,5 C1 R1,7 - PCB connector



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## Technical data

### Product properties

|                       |                       |
|-----------------------|-----------------------|
| Product type          | PCB direct plug       |
| Product family        | ZEC 1,0/..-ST         |
| Product line          | COMBICON Connectors S |
| Type                  | Direct plug connector |
| Number of positions   | 7                     |
| Pitch                 | 3.5 mm                |
| Number of connections | 7                     |
| Number of rows        | 1                     |
| Number of potentials  | 7                     |
| Mounting type         | without               |

### Electrical properties

#### Properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 8 A    |
| Nominal voltage $U_N$       | 200 V  |
| Contact resistance          | 1.3 mΩ |
| Rated voltage (III/3)       | 160 V  |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 200 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 320 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Connection data

#### Connection technology

|                         |                       |
|-------------------------|-----------------------|
| Type                    | Direct plug connector |
| Connector system        | ZEC                   |
| Nominal cross section   | 1 mm <sup>2</sup>     |
| Contact connection type | Socket                |

#### Interlock

|               |                 |
|---------------|-----------------|
| Locking type  | Snap-in locking |
| Mounting type | Latching flange |

#### Conductor connection

|                                                            |                                           |
|------------------------------------------------------------|-------------------------------------------|
| Connection method                                          | Spring-cage connection                    |
| Connection direction of the conductor to plug-in direction | 0 °                                       |
| Conductor cross-section rigid                              | 0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup> |
| Conductor cross-section flexible                           | 0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup> |
| Conductor cross-section AWG                                | 24 ... 16                                 |

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|                                                                                           |                                               |
|-------------------------------------------------------------------------------------------|-----------------------------------------------|
| Conductor cross-section flexible, with ferrule without plastic sleeve                     | 0.25 mm <sup>2</sup> ... 1 mm <sup>2</sup>    |
| Conductor cross-section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>   |
| Stripping length                                                                          | 7 mm                                          |

## Specifications for ferrules without insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Specifications for ferrules with insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Mounting

|               |                       |
|---------------|-----------------------|
| Mounting type | Direct plug-in method |
|---------------|-----------------------|

## Material specifications

### Material data - contact

|                                          |                                                                                  |
|------------------------------------------|----------------------------------------------------------------------------------|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy                                                                         |
| Surface characteristics                  | hot-dip tin-plated                                                               |
| Metal surface terminal point (top layer) | Tin (4 - 8 µm Sn)                                                                |
| Metal surface contact area (top layer)   | Tin (4 - 8 µm Sn)                                                                |

### Material data - housing

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
| Color (Housing)                                                   | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Notes

|                    |                                                                                                                                                                                          |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## Dimensions

# ZEC 1,0/ 7-ST-3,5 C1 R1,7 - PCB connector



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|                     |                                                                                    |
|---------------------|------------------------------------------------------------------------------------|
| Dimensional drawing |  |
| Pitch               | 3.5 mm                                                                             |
| Width [w]           | 29.4 mm                                                                            |
| Height [h]          | 17.5 mm                                                                            |
| Length [l]          | 24.05 mm                                                                           |
| Installed height    | 18 mm                                                                              |

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1990-05 |
| Result        | Test passed         |

### Repeated connection and disconnection

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1990-05 |
| Result        | Test passed         |

### Pull-out test

|                                                                             |                                         |
|-----------------------------------------------------------------------------|-----------------------------------------|
| Specification                                                               | IEC 60999-1:1990-05                     |
| Conductor cross-section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N    |
|                                                                             | 0.2 mm <sup>2</sup> / flexible / > 10 N |
|                                                                             | 1 mm <sup>2</sup> / solid / > 35 N      |
|                                                                             | 1 mm <sup>2</sup> / flexible / > 35 N   |

### Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 20          |
| Insertion strength per pos. approx. | 5 N         |
| Withdraw strength per pos. approx.  | 3 N         |

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Visual inspection

|               |                     |
|---------------|---------------------|
| Specification | IEC 60512-2:1985-00 |
| Result        | Test passed         |

### Dimension check

|               |                     |
|---------------|---------------------|
| Specification | IEC 60512-2:1985-00 |
| Result        | Test passed         |

## Electrical tests

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## Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 12                    |

## Insulation resistance

|                                              |                     |
|----------------------------------------------|---------------------|
| Specification                                | IEC 60512-2:1985-00 |
| Insulation resistance, neighboring positions | $10^{11} \Omega$    |

## Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 160 V               |
| Rated surge voltage (III/3)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/3) | 1.5 mm              |
| minimum creepage distance (III/3)                      | 2 mm                |
| Rated insulation voltage (III/2)                       | 200 V               |
| Rated surge voltage (III/2)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm              |
| minimum creepage distance (III/2)                      | 1.5 mm              |
| Rated insulation voltage (II/2)                        | 320 V               |
| Rated surge voltage (II/2)                             | 2.5 kV              |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm              |
| minimum creepage distance (II/2)                       | 1.6 mm              |

## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:1995-03       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

### Durability test

|                             |                     |
|-----------------------------|---------------------|
| Specification               | IEC 60512-5:1992-08 |
| Contact resistance $R_1$    | 1.3 m $\Omega$      |
| Contact resistance $R_2$    | 2 m $\Omega$        |
| Insertion/withdrawal cycles | 20                  |

### Climatic test

|                  |                                                                           |
|------------------|---------------------------------------------------------------------------|
| Specification    | ISO 6988:1985-02                                                          |
| Corrosive stress | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress   | 100 °C/168 h                                                              |

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|                                   |         |
|-----------------------------------|---------|
| Power-frequency withstand voltage | 1.39 kV |
|-----------------------------------|---------|

## Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

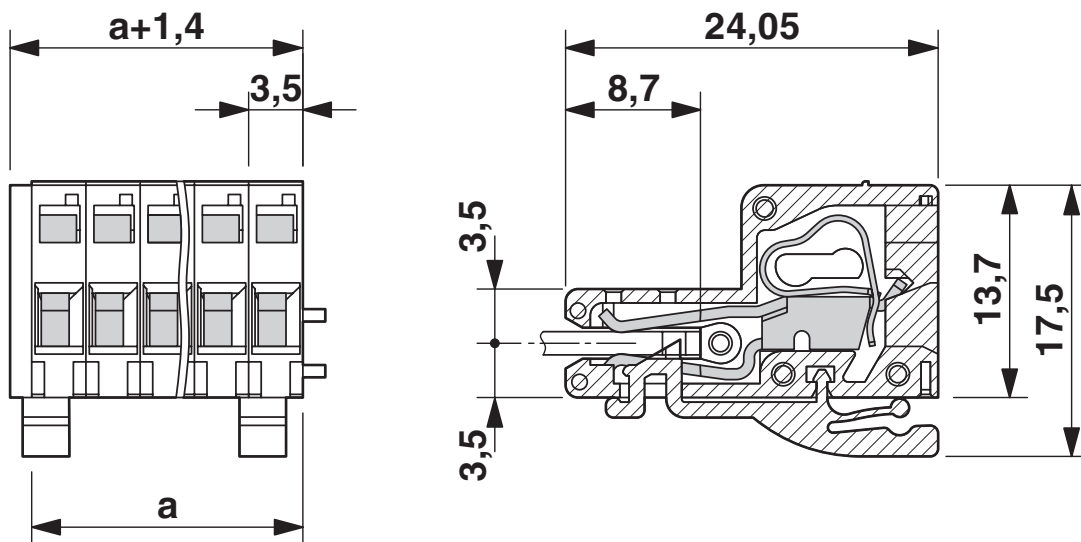
# ZEC 1,0/ 7-ST-3,5 C1 R1,7 - PCB connector

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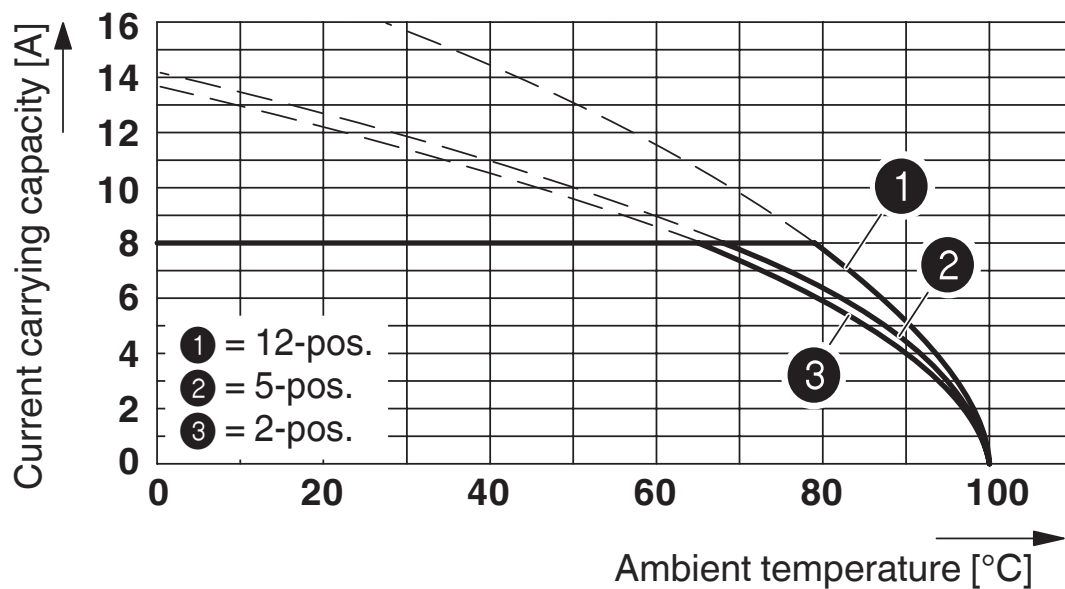
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## Drawings

Dimensional drawing



Diagram



## Type: ZEC 1,0/...-ST-3,5

Derating curve, determined as per DIN EN 61984 (VDE 0627):2002-09

Representation based on DIN EN 60512-5-2:2003-01

Connected conductor cross-section =  $1 \text{ mm}^2$

Reduction factor = 0.8

Number of positions = see diagram

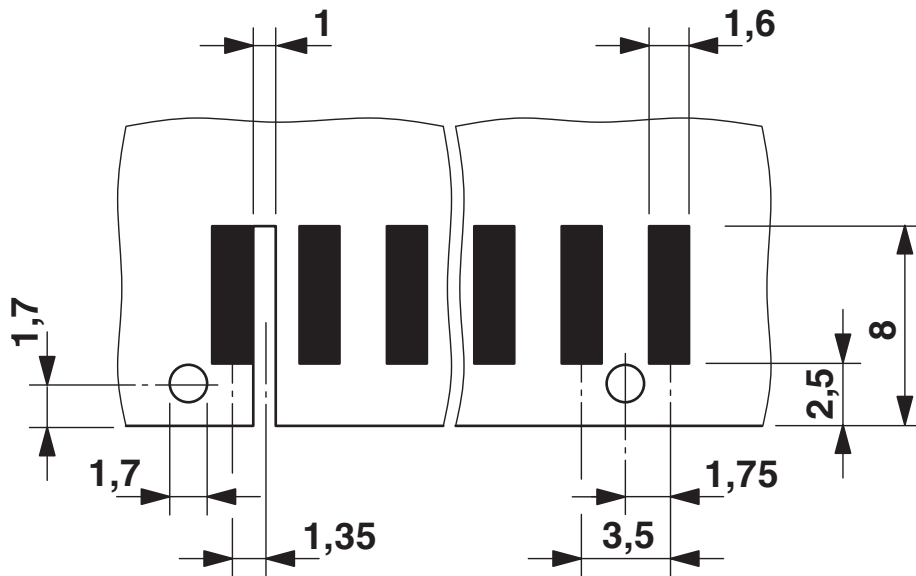
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Drilling plan/solder pad geometry



Size of the PCB:  $1.6 \pm 0.2$  mm



# ZEC 1,0/ 7-ST-3,5 C1 R1,7 - PCB connector



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1893737>

|                                                                                                                                                       |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
| <div> <b>cULus Recognized</b><br/>Approval ID: E60425-19941111</div> |                       |                       |                   |                             |
|                                                                                                                                                       | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B                                                                                                                                                     |                       |                       |                   |                             |
|                                                                                                                                                       | 150 V                 | 8 A                   | 26 - 16           | -                           |

|                                                                                                                                                                     |                       |                       |                   |                             |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
| <div> <b>VDE report with production monitoring</b><br/>Approval ID: 40020343</div> |                       |                       |                   |                             |
|                                                                                                                                                                     | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| keine                                                                                                                                                               |                       |                       |                   |                             |
|                                                                                                                                                                     | 160 V                 | 8 A                   | -                 | 0.2 - 1                     |

# ZEC 1,0/ 7-ST-3,5 C1 R1,7 - PCB connector



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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460202 |
| ECLASS-15.0 | 27460202 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002638 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|                                         |                    |
|-----------------------------------------|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|-----------------------------------------|--------------------|

### China RoHS

|                                        |                                          |
|----------------------------------------|------------------------------------------|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|                                        | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

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