

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: IMC 1,5/...-STGF, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism for cable-to-cable connection, mounting method: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Allows connection of two conductors
- Screwable flange for superior mechanical stability

Commercial data

Item number	1858073
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABAHB
GTIN	4017918144319
Weight per piece (including packing)	5.69 g
Weight per piece (excluding packing)	5.538 g
Customs tariff number	85366990
Country of origin	PL

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Technical data

Product properties

Product type	PCB connector
Product family	IMC 1,5/...-STGF
Product line	COMBICON Connectors S
Type	Inverted
Number of positions	6
Pitch	3.81 mm
Number of connections	6
Number of rows	1
Number of potentials	6
Mounting type	Threaded flange

Electrical properties

Properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	2.4 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Type	Inverted
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Contact connection type	Pin

Interlock

Locking type	Screw locking mechanism for cable-to-cable connection
Mounting type	Threaded flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.14 mm ² ... 1.5 mm ²
Conductor cross-section flexible	0.14 mm ² ... 1.5 mm ²

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Conductor cross-section AWG	28 ... 16
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm ² ... 1.5 mm ²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 0.5 mm ²
2 conductors with same cross section, solid	0.08 mm ² ... 0.5 mm ²
2 conductors with same cross section, flexible	0.08 mm ² ... 0.75 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.2 mm ² ... 0.34 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 0.5 mm ²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Drive form screw head	Slotted (L)
Tightening torque	0.22 Nm ... 0.25 Nm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
---------------------------	--------------------

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
---------------------------	--------------------

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 µm Sn)
Metal surface contact area (top layer)	Tin (5 - 7 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Dimensional drawing



Pitch	3.81 mm
Width [w]	33.25 mm
Height [h]	11.1 mm
Length [l]	17.9 mm

Mounting

Flange

Tightening torque	0.3 Nm
-------------------	--------

Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.14 mm ² / solid / > 10 N
	0.14 mm ² / flexible / > 10 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	5 N

Torque test

Specification	IEC 60999-1:1999-11
---------------	---------------------

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	2.4 mΩ
Contact resistance R_2	2.6 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard
-------------------	---------------------

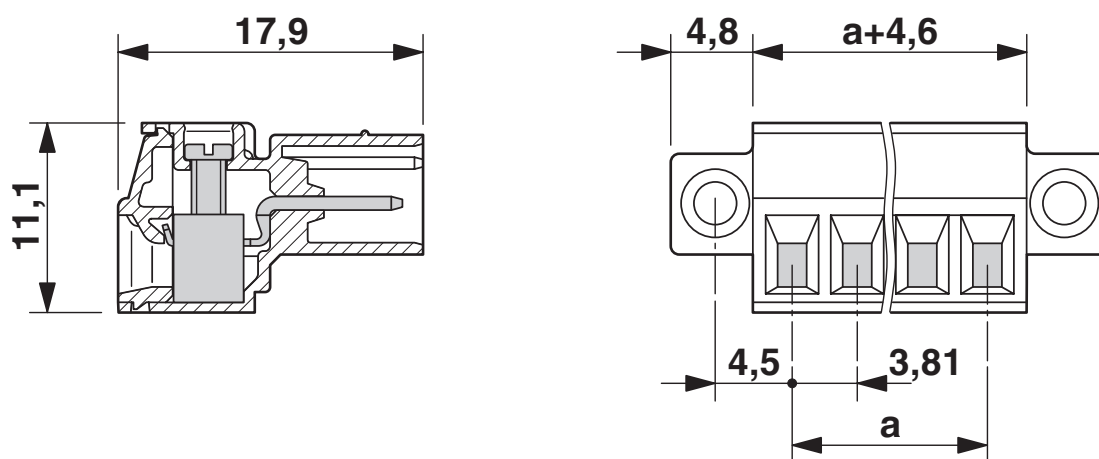
IMC 1,5/ 6-STGF-3,81 - PCB connector

1858073

<https://www.phoenixcontact.com/us/products/1858073>

Drawings

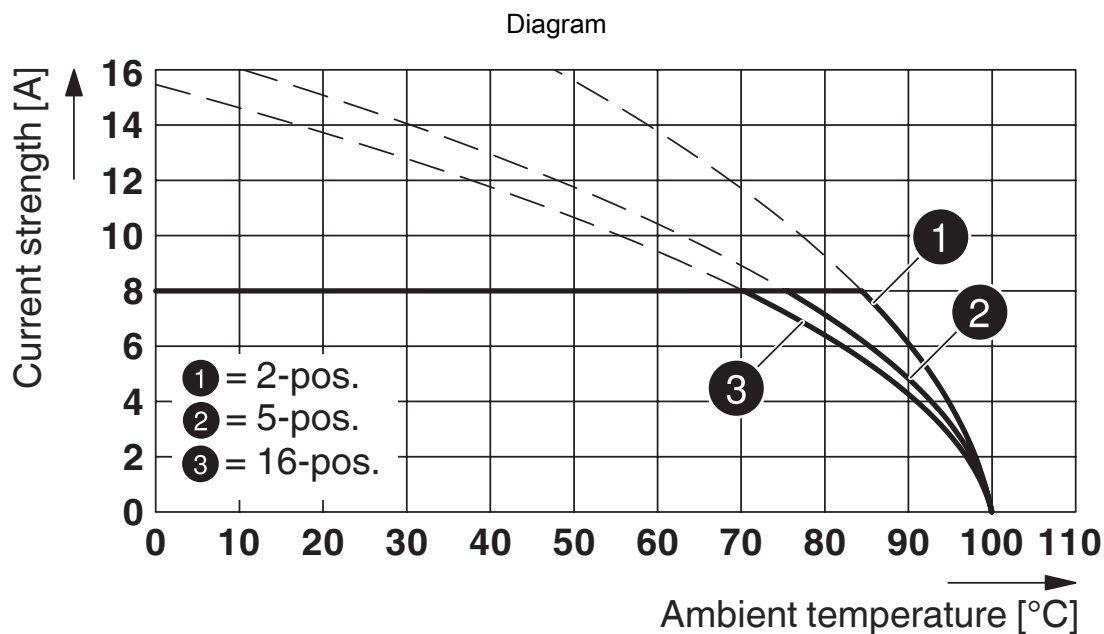
Dimensional drawing



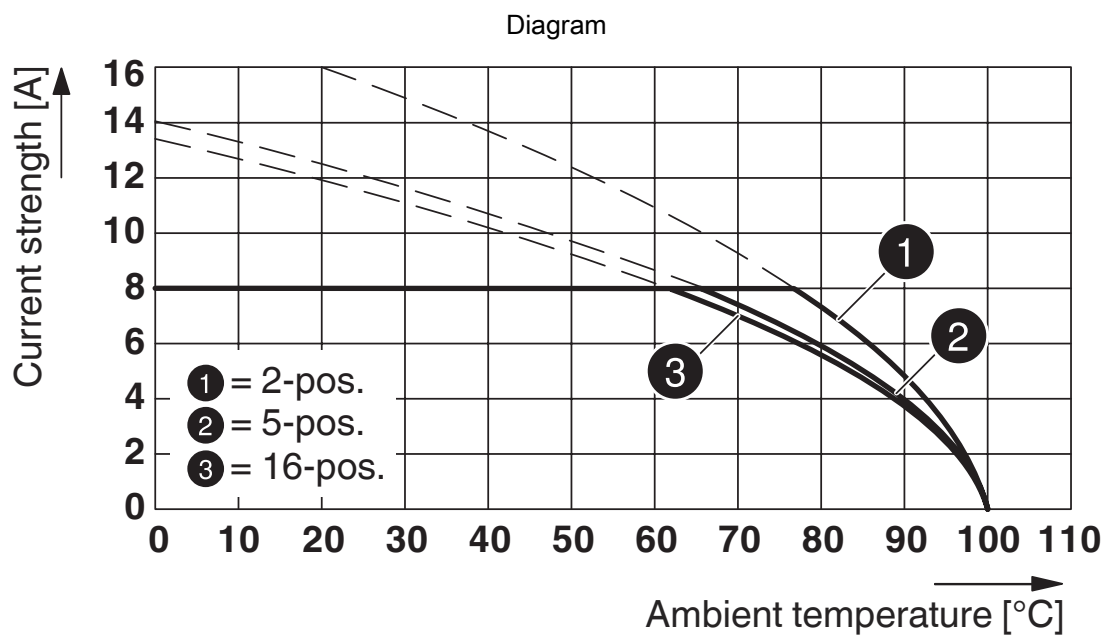
Diagram



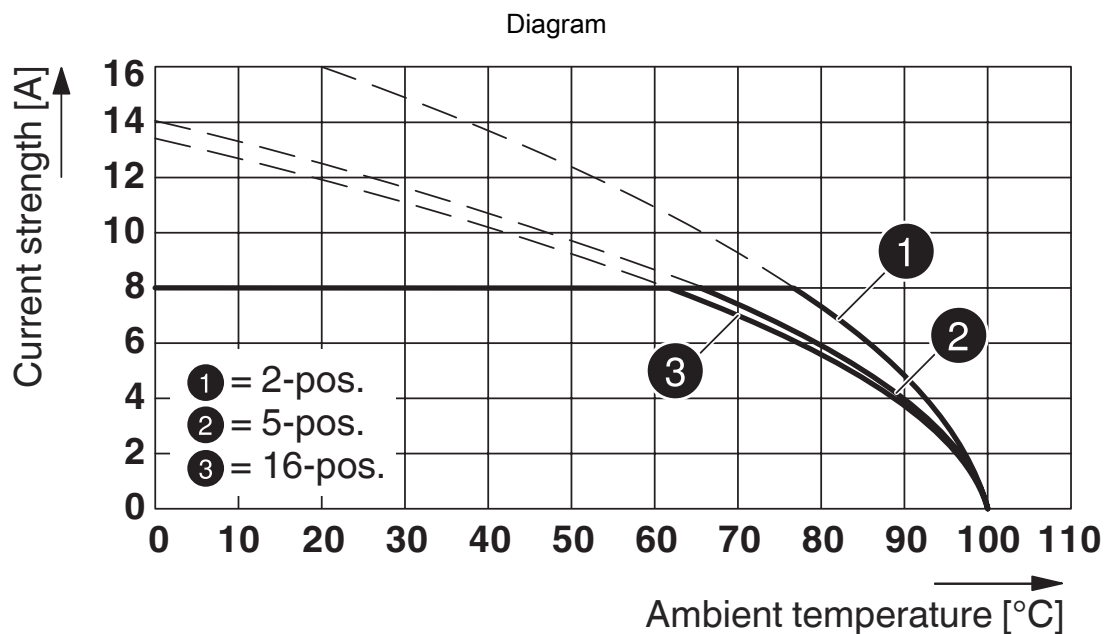
Type: FRONT-MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



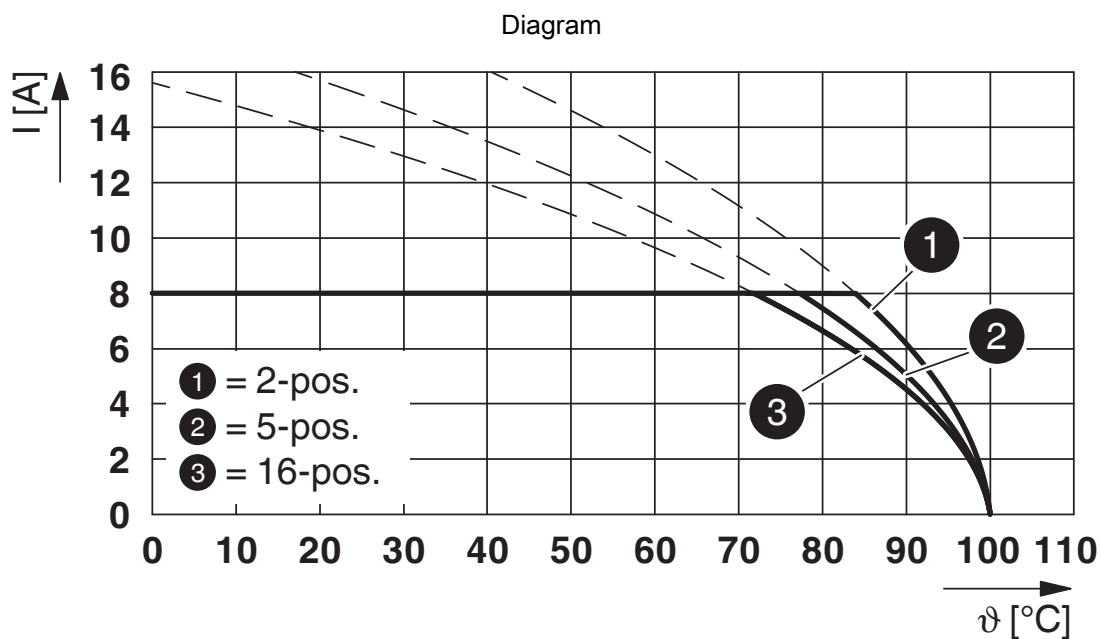
Type: MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



Type: MCV(W/R) 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



Type: MCV(W/R) 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



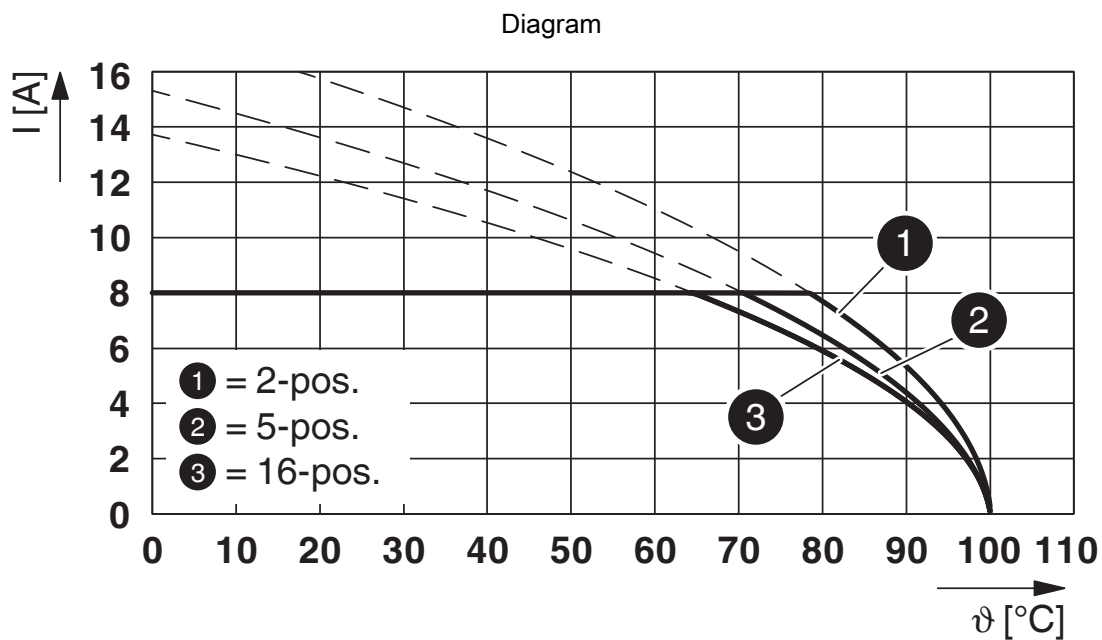
Type: FK-MCP 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>



Type: FMC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1858073>

 cULus Recognized Approval ID: E60425-20110128				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	8 A	30 - 14	-
D				
	300 V	8 A	30 - 14	-

 **VDE approval of drawings**
Approval ID: 40011723

 **VDE approval of drawings**
Approval ID: 40011723

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Classifications

ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

ETIM

ETIM 9.0	EC002638
----------	----------

UNSPSC

UNSPSC 21.0	39121400
-------------	----------

IMC 1,5/ 6-STGF-3,81 - PCB connector



1858073

<https://www.phoenixcontact.com/us/products/1858073>

Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%
EF3.0 Climate Change	
CO2e kg	0.094 kg CO2e

Phoenix Contact 2025 © - all rights reserved
<https://www.phoenixcontact.com>

Phoenix Contact USA
586 Fulling Mill Road
Middletown, PA 17057, United States
(+717) 944-1300
info@phoenixcon.com