

# GKDS - PCB terminal block

1706028

<https://www.phoenixcontact.com/us/products/1706028>



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Printed circuit board terminal, nominal current: 24 A, rated voltage (III/2): 630 V, nominal cross section: 2.5 mm<sup>2</sup>, number of potentials: 1, number of rows: 1, number of positions per row: 1, product range: GKDS, pitch: 7.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, mounting: Wave soldering, conductor/PCB connection direction: 0 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 5 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard. The article can be aligned to create different nos. of positions!

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Quick and convenient testing using integrated test option
- Two solder pins reduce the mechanical strain on the soldering spots
- The latching on the side enables various numbers of positions to be combined

## Commercial data

Item number	1706028
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA13
Product key	AAMFGB
GTIN	4017918023324
Weight per piece (including packing)	4.384 g
Weight per piece (excluding packing)	3.894 g
Customs tariff number	85369010
Country of origin	DE

## Technical data

### Product properties

Product type	Printed circuit board terminal
Product family	GKDS
Product line	COMBICON Terminals M
Type	PC terminal block can be aligned
Number of positions	1
Pitch	7.5 mm
Number of connections	1
Number of rows	1
Number of potentials	1
Pin layout	Linear pinning
Solder pins per potential	2

### Electrical properties

#### Properties

Nominal current $I_N$	24 A
Nominal voltage $U_N$	630 V
Rated voltage (III/3)	500 V
Rated surge voltage (III/3)	6 kV
Rated voltage (III/2)	630 V
Rated surge voltage (III/2)	6 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

### Connection data

#### Connection technology

Type	PC terminal block can be aligned
Nominal cross section	2.5 mm <sup>2</sup>

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor cross-section rigid	0.2 mm <sup>2</sup> ... 4 mm <sup>2</sup>
Conductor cross-section flexible	0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section AWG	24 ... 12
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
2 conductors with same cross section, solid	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>

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2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² ... 1 mm²
Stripping length	9 mm
Drive form screw head	Slotted (L)
Tightening torque	0.5 Nm ... 0.6 Nm

## Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

## Material specifications

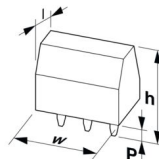
### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (5 - 7 µm Sn)
Metal surface soldering area (middle layer)	Nickel (2 - 3 µm Ni)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V2

## Dimensions

Dimensional drawing	
Pitch	7.5 mm
Width [w]	7.5 mm
Height [h]	19.5 mm
Length [l]	19 mm
Installed height	20 mm
Solder pin length [P]	5 mm
Pin dimensions	1.1 x 0.8 mm

### PCB design

Hole diameter	1.4 mm
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## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60998-2-1:1990-04
Result	Test passed

### Pull-out test

Specification	IEC 60998-2-1:1990-04
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	4 mm <sup>2</sup> / solid / > 60 N
	2.5 mm <sup>2</sup> / flexible / > 50 N

### Torque test

Specification	IEC 60998-2-1:1990-04
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## Electrical tests

### Temperature-rise test

Specification	IEC 60998-2-1:1990-04
Requirement temperature-rise test	Increase in temperature ≤ 45 K

### Insulation resistance

Specification	IEC 60998-2-1:1990-04
Insulation resistance, neighboring positions	10 <sup>9</sup> Ω

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	500 V
Rated surge voltage (III/3)	6 kV
minimum clearance value - non-homogenous field (III/3)	5.5 mm
minimum creepage distance (III/3)	6.3 mm
Rated insulation voltage (III/2)	630 V
Rated surge voltage (III/2)	6 kV
minimum clearance value - non-homogenous field (III/2)	5.5 mm
minimum creepage distance (III/2)	5.5 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:1995-03
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1706028

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Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

## Glow-wire test

Specification	IEC 60998-2-1:1990-04
Temperature	850 °C
Time of exposure	5 s

## Ambient conditions

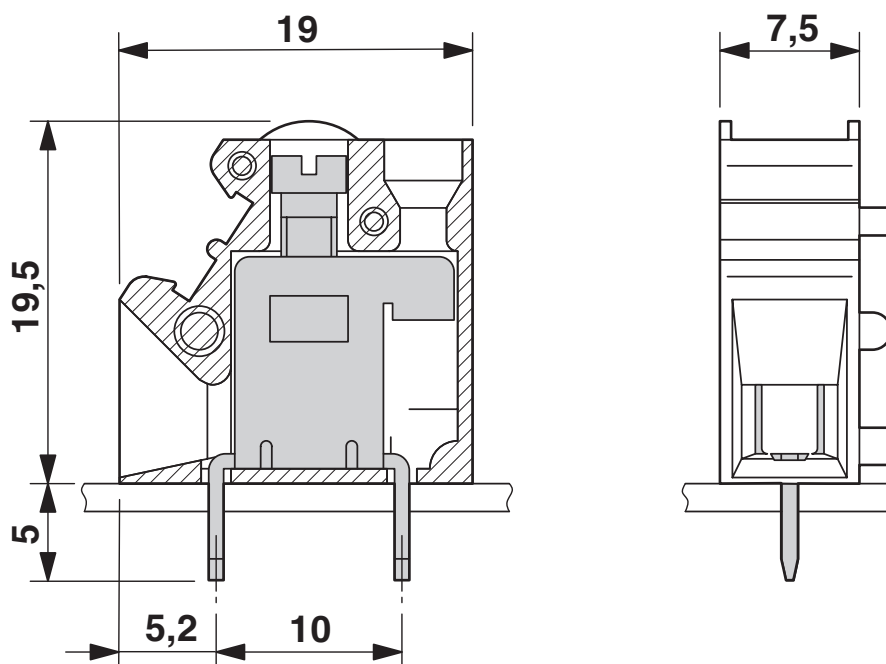
Ambient temperature (operation)	-40 °C ... 100 °C (Depending on the current carrying capacity/derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Packaging specifications

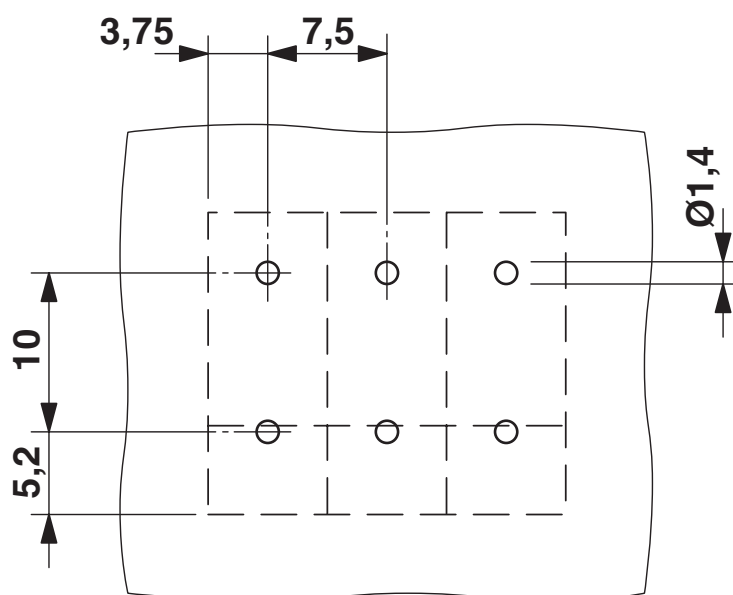
Type of packaging	packed in cardboard
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## Drawings

Dimensional drawing



Drilling plan/solder pad geometry





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## Approvals

📄 To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1706028>

 <b>CSA</b> Approval ID: 13631				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine				
	300 V	10 A	22 - 12	-

 <b>UL Recognized</b> Approval ID: FILE E 60425				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B				
	250 V	15 A	30 - 14	-
C				
	50 V	15 A	30 - 14	-
D				
	300 V	10 A	30 - 14	-

 <b>VDE approval of drawings</b> Approval ID: 40055394				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine				
	630 V	32 A	-	0.2 - 4

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## Classifications

### ECLASS

ECLASS-13.0	27460101
ECLASS-15.0	27460101

### ETIM

ETIM 9.0	EC002643
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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