

# IPC 16/ 6-GFU-10,16 - PCB header



1969975

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PCB headers, nominal cross section: 16 mm<sup>2</sup>, color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Ag, contact connection type: Socket, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: IPC 16/-GFU, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: reversed, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard, Plug direction parallel to the PCB: connector part rotated by 180° with respect to the plug axis.

## Your advantages

- Well-known mounting principle allows worldwide use
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections
- Screwable flange for superior mechanical stability
- Integrated double steel spring provides additional safety in the event of temperature and power fluctuations

## Commercial data

|                                      |                                |
|--------------------------------------|--------------------------------|
| Item number                          | 1969975                        |
| Packing unit                         | 50 pc                          |
| Minimum order quantity               | 50 pc                          |
| Note                                 | Made to order (non-returnable) |
| Sales key                            | AA05                           |
| Product key                          | AAESCC                         |
| GTIN                                 | 4017918948726                  |
| Weight per piece (including packing) | 26.024 g                       |
| Weight per piece (excluding packing) | 24.666 g                       |
| Customs tariff number                | 85366930                       |
| Country of origin                    | PL                             |

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## Technical data

### Product properties

|                           |                        |
|---------------------------|------------------------|
| Product type              | PCB headers            |
| Product family            | IPC 16/...-GFU         |
| Product line              | COMBICON Connectors XL |
| Type                      | Inverted               |
| Number of positions       | 6                      |
| Pitch                     | 10.16 mm               |
| Number of connections     | 6                      |
| Number of rows            | 1                      |
| Number of potentials      | 6                      |
| Mounting type             | Threaded flange        |
| Pin layout                | Linear pinning         |
| Solder pins per potential | 3                      |

### Electrical properties

#### Properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 76 A   |
| Nominal voltage $U_N$       | 1000 V |
| Contact resistance          | 0.4 mΩ |
| Rated voltage (III/3)       | 1000 V |
| Rated surge voltage (III/3) | 8 kV   |
| Rated voltage (III/2)       | 1000 V |
| Rated surge voltage (III/2) | 8 kV   |
| Rated voltage (II/2)        | 1000 V |
| Rated surge voltage (II/2)  | 6 kV   |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

#### Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

#### Attachment on the PCB

|                   |                      |
|-------------------|----------------------|
| Tightening torque | 0.3 Nm               |
| Screw             | 1705449 DFK-PC 16-SS |

### Material specifications

#### Material data - contact

|                  |                                                                                  |
|------------------|----------------------------------------------------------------------------------|
| Note             | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material | Cu alloy                                                                         |

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|                                          |                          |
|------------------------------------------|--------------------------|
| Surface characteristics                  | completely silver-plated |
| Metal surface contact area (top layer)   | Silver (4 - 8 µm Ag)     |
| Metal surface soldering area (top layer) | Silver (4 - 8 µm Ag)     |

## Material data - housing

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
| Color (Housing)                                                   | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Notes

|                    |                                                                                                                                                                                          |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## Dimensions

|                       |                                                                                      |
|-----------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing   |  |
| Pitch                 | 10.16 mm                                                                             |
| Width [w]             | 78.72 mm                                                                             |
| Height [h]            | 17.6 mm                                                                              |
| Length [l]            | 32.1 mm                                                                              |
| Installed height      | 13.6 mm                                                                              |
| Solder pin length [P] | 4 mm                                                                                 |
| Pin dimensions        | 0.8 x 1.2 mm                                                                         |

## PCB design

|               |          |
|---------------|----------|
| Pin spacing   | 10.16 mm |
| Hole diameter | 1.7 mm   |

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
|---------------|-----------------------|

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|                                                |                        |
|------------------------------------------------|------------------------|
| Result                                         | Test passed            |
| Resistance of inscriptions                     |                        |
| Specification                                  | IEC 60068-2-70:1995-12 |
| Result                                         | Test passed            |
| Polarization and coding                        |                        |
| Specification                                  | IEC 60512-13-5:2006-02 |
| Result                                         | Test passed            |
| Contact holder in insert                       |                        |
| Specification                                  | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed            |
| Insertion and withdrawal forces                |                        |
| Result                                         | Test passed            |
| No. of cycles                                  | 50                     |
| Insertion strength per pos. approx.            | 7 N                    |
| Withdraw strength per pos. approx.             | 8 N                    |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 9                     |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 1000 V              |
| Rated surge voltage (III/3)                            | 8 kV                |
| minimum clearance value - non-homogenous field (III/3) | 8 mm                |
| minimum creepage distance (III/3)                      | 12.5 mm             |
| Rated insulation voltage (III/2)                       | 1000 V              |
| Rated surge voltage (III/2)                            | 8 kV                |
| minimum clearance value - non-homogenous field (III/2) | 8 mm                |
| minimum creepage distance (III/2)                      | 8 mm                |
| Rated insulation voltage (II/2)                        | 1000 V              |
| Rated surge voltage (II/2)                             | 6 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 5.5 mm              |
| minimum creepage distance (II/2)                       | 5.5 mm              |

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## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

### Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 9.8 kV                |
| Contact resistance $R_1$                     | 0.4 mΩ                |
| Contact resistance $R_2$                     | 0.4 mΩ                |
| Insertion/withdrawal cycles                  | 50                    |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Climatic test

|                                   |                                                                           |
|-----------------------------------|---------------------------------------------------------------------------|
| Specification                     | ISO 6988:1985-02                                                          |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 105 °C/168 h                                                              |
| Power-frequency withstand voltage | 4.26 kV                                                                   |

### Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Specification   | IEC 60068-2-27:2008-02            |
| Pulse shape     | Semi-sinusoidal                   |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

### Ambient conditions

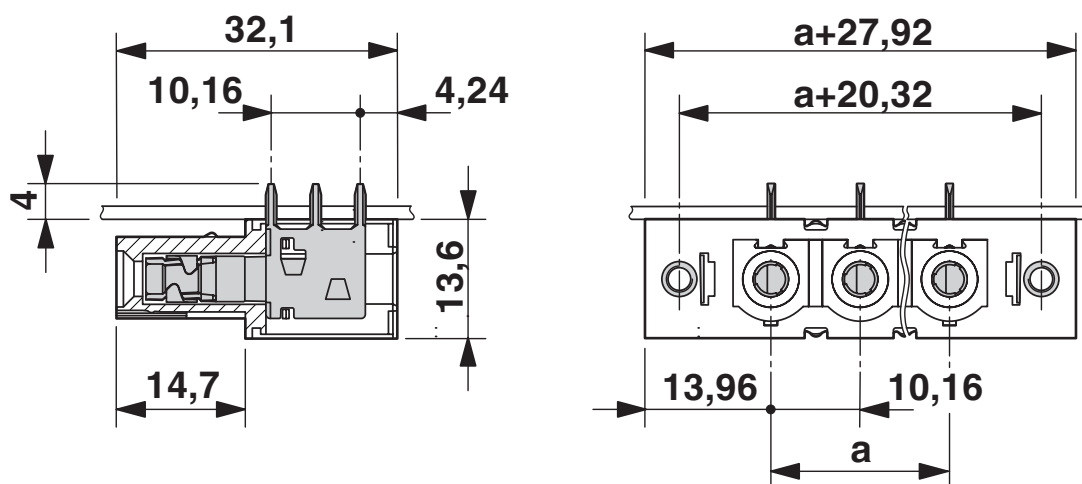
|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 105 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

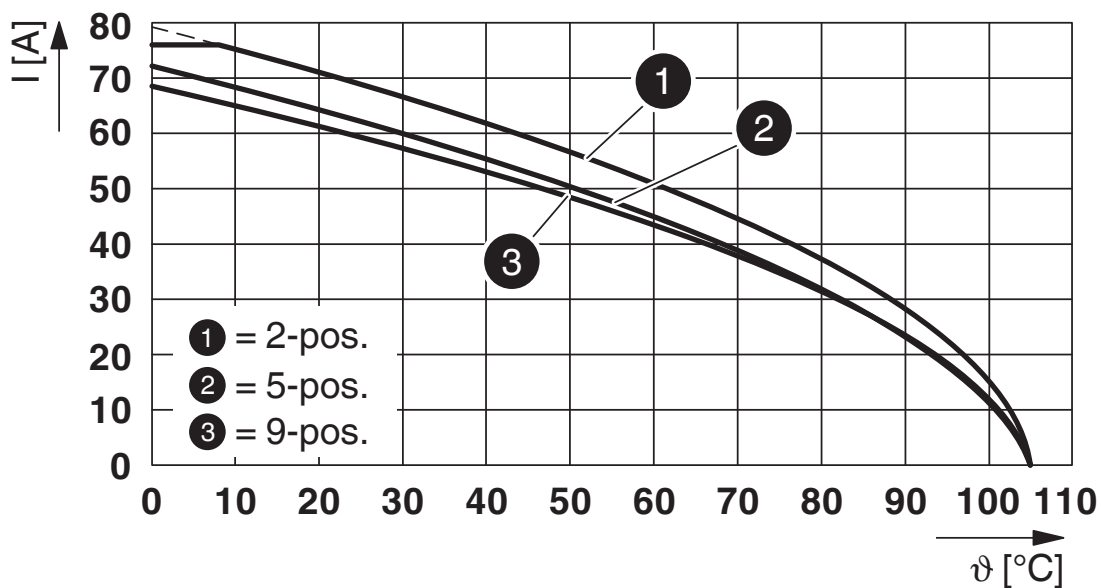
## Drawings

Dimensional drawing



The figure shows the 3-pos. version

Diagram

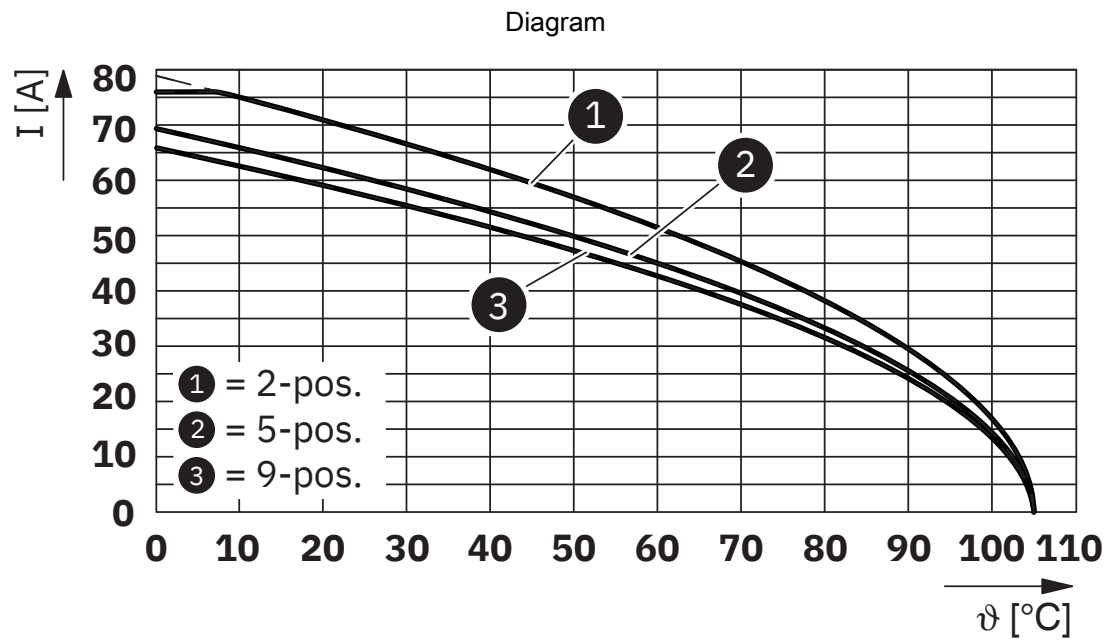


Type: ISPC 16/...-STF-10,16 with IPC 16/...-GFU-10,16

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Type: IPC 16/...-STF-10,16 with IPC 16/...-GFU-10,16

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## Approvals

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| <div> <b>cULus Recognized</b><br/>Approval ID: E60425-20040202</div> |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                                       | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B                                                                                                                                                     | 300 V                 | 66 A                  | -                 | -                           |
| C                                                                                                                                                     | 300 V                 | 66 A                  | -                 | -                           |
| D                                                                                                                                                     | 600 V                 | 5 A                   | -                 | -                           |

| <div> <b>VDE approval of drawings</b><br/>Approval ID: 40055586</div> |                       |                       |                   |                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                                        | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| keine                                                                                                                                                  | 1000 V                | 76 A                  | -                 | -                           |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002637 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

|                                         |                                          |
|-----------------------------------------|------------------------------------------|
| EU RoHS                                 |                                          |
| Fulfills EU RoHS substance requirements | Yes, No exemptions                       |
| China RoHS                              |                                          |
| Environment friendly use period (EFUP)  | EFUP-E                                   |
|                                         | No hazardous substances above the limits |
| EU REACH SVHC                           |                                          |
| REACH candidate substance (CAS No.)     | No substance above 0.1 wt%               |

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