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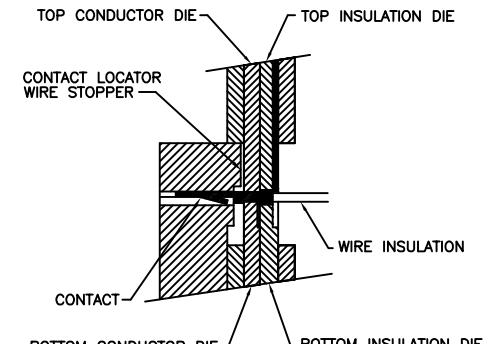
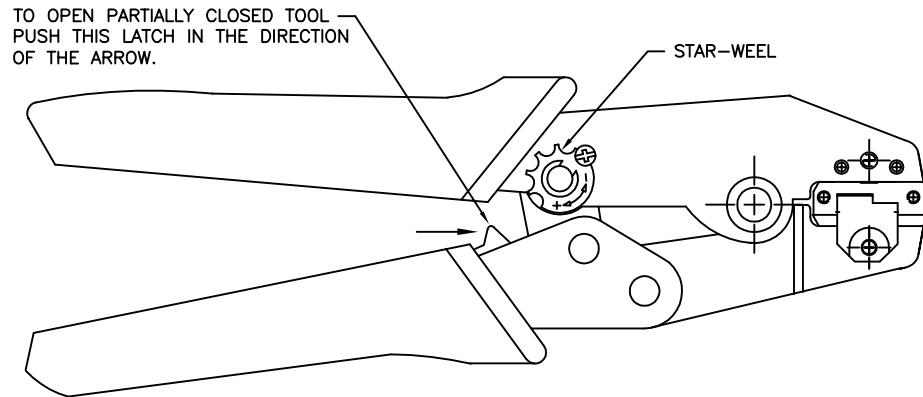
ISSUE NUMBER

ORIGINAL ①

UPDATE CRIMP STRENGTH

UPDATE PN TABLE

J.L. NOV.21/2022 ②



SECTION THROUGH DIE NEST
WITH CONTACT IN POSITION

CRIMP STRENGTH		
WIRE AWG	SINGLE WIRE	DOUBLE WIRE
22 AWG	8.0 LBS	16.0 LBS

- 1- THIS HAND TOOL IS DESIGNED FOR CRIMPING 22 AWG WIRES TO EDAC CONTACT P/N CCO-290-029 / CCO-293-429.
- 2- RISK OF ELECTRIC SHOCK- DO NOT USE THIS ON LIVE WIRE.
- 3- CRIMPING INSTRUCTIONS:
 - OPEN THE TOOL, PLACE THE CONTACT INTO THE CORRECT DIE NEST.
 - PARTIALLY CLOSE THE TOOL UNTIL THE CONTACT IS HELD IN PLACE. INSERT THE WIRE INTO THE CONTACT.
 - CLOSE THE TOOL UNTIL THE RATCHET RELEASES. REMOVE THE CRIMPED CONTACT.
- 4- ADJUSTMENT OF CRIMP FORCE (WHEN NECESSARY):
 - LOOSEN THE SCREW
 - ADJUST THE STAR-WHEEL BY TURNING FROM (-) TO(+).
 - CHECK THE PRELOAD AND THE CRIMP FORCE.

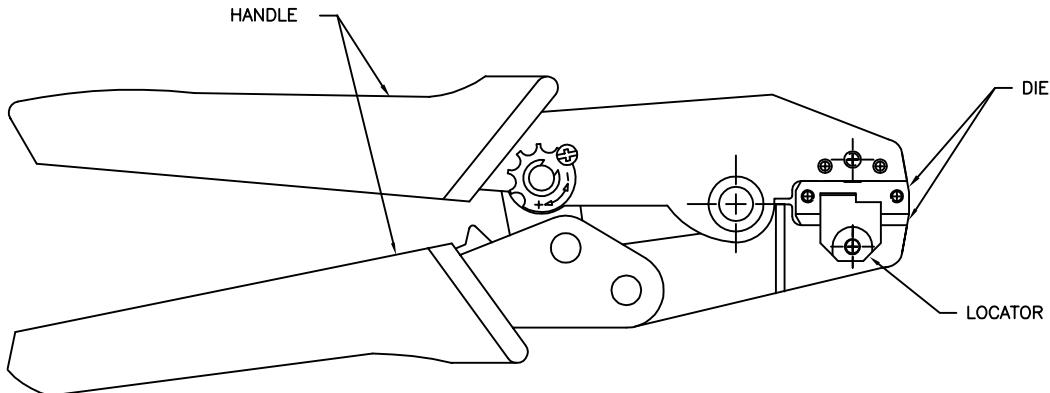
TOOL PART NUMBER: CCO-280-202

CCO SERIES HAND CRIMP TOOL INSTRUCTIONS	ACAD REFERENCE NO. CCO-280-202	
	DRAWN: K.L.	DATE: AUG.17/2020
CHECKED: R.S.M.		DATE: NOV.21/2022
EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE	SCALE: N.T.S.	SHEET 1 OF 2
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SEE PAGE 1



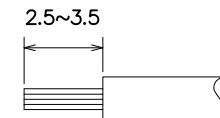
CRIMP ASM*	HANDLE	LOCATOR
CCO-280-202	CCO-281-202	CCO-282-002

* Assembly includes: Handle and Locator. Parts are available for purchase separately.

KEEP THE WIRE TO APPEAR

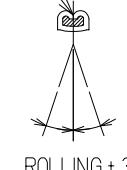
KEEP THE INSULATION TO APPEAR
BE SURE NOT TO ENROACH ON THE WIRE BARREL

BELL MOUTH MUST EXIST



WIRE STRIP LENGTH

SEAM MUST BE CLOSED
WIRE MUST NOT BE EXPOSED



ROLLING ± 3°

CCO SERIES HAND CRIMP TOOL INSTRUCTIONS



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SHEET 2 OF 2

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