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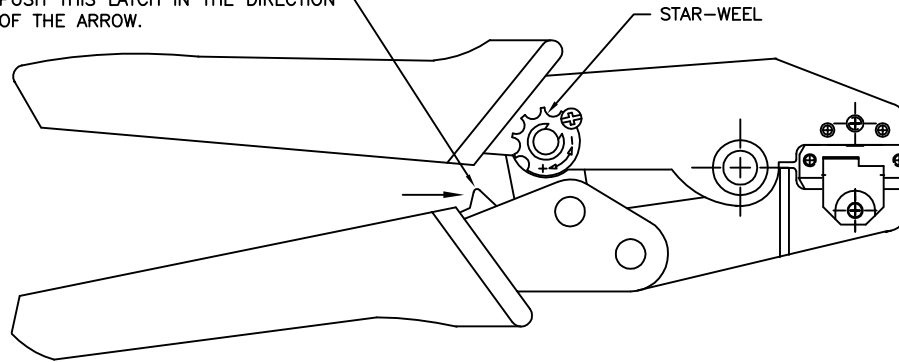
ISSUE NUMBER

ORIGINAL ①

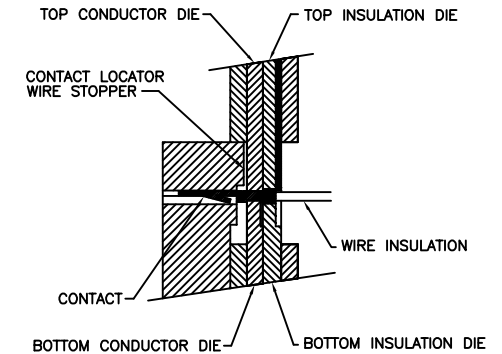
UPDATE CRIMP STRENGTH
UPDATE PN TABLE

J.L. NOV.21/2022 ②

TO OPEN PARTIALLY CLOSED TOOL
PUSH THIS LATCH IN THE DIRECTION
OF THE ARROW.



STAR-WHEEL



SECTION THROUGH DIE NEST
WITH CONTACT IN POSITION

| CRIMP STRENGTH | | |
|----------------|-------------|-------------|
| WIRE AWG | SINGLE WIRE | DOUBLE WIRE |
| 22 AWG | 8.0 LBS | 16.0 LBS |

- 1- THIS HAND TOOL IS DESIGNED FOR CRIMPING 22 AWG WIRES TO EDAC CONTACT P/N CC0-290-029 / CC0-293-429.
- 2- RISK OF ELECTRIC SHOCK- DO NOT USE THIS ON LIVE WIRE.
- 3- CRIMPING INSTRUCTIONS:
 - OPEN THE TOOL, PLACE THE CONTACT INTO THE CORRECT DIE NEST.
 - PARTIALLY CLOSE THE TOOL UNTIL THE CONTACT IS HELD IN PLACE. INSERT THE WIRE INTO THE CONTACT.
 - CLOSE THE TOOL UNTIL THE RATCHET RELEASES. REMOVE THE CRIMPED CONTACT.
- 4- ADJUSTMENT OF CRIMP FORCE (WHEN NECESSARY):
 - LOOSEN THE SCREW
 - ADJUST THE STAR-WHEEL BY TURNING FROM (-) TO(+).
 - CHECK THE PRELOAD AND THE CRIMP FORCE.

TOOL PART NUMBER: CC0-280-202

CC0 SERIES HAND CRIMP TOOL INSTRUCTIONS



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EDAC INC
TORONTO, ONTARIO
CANADA

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ACAD REFERENCE NO. CC0-280-202

DRAWN: K.L.

DATE:AUG.17/2020

CHECKED: R.S.M.

DATE:NOV.21/2022

SCALE: N.T.S.

SHEET 1 OF 2

DRAWING NUMBER

CC0-280-202

ISSUE

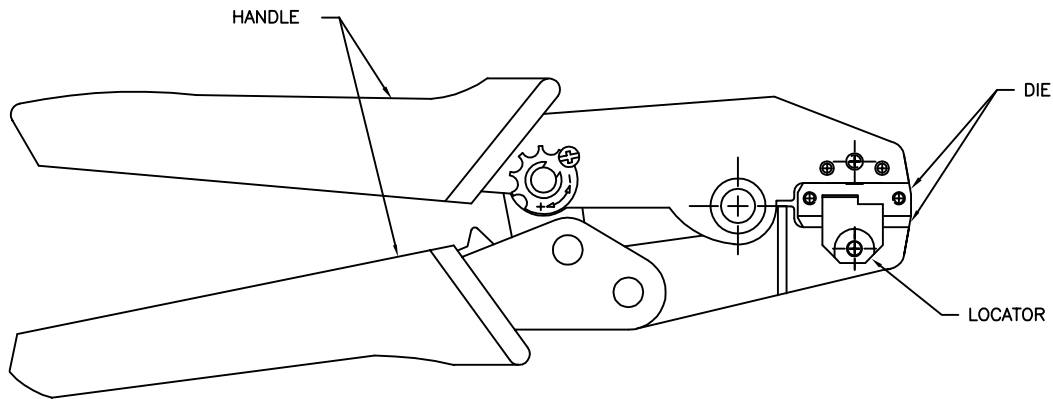
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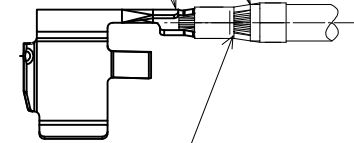
SEE PAGE 1



KEEP THE WIRE TO APPEAR

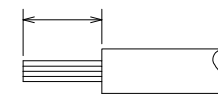
KEEP THE INSULATION TO APPEAR
BE SURE NOT TO ENCROACH ON THE WIRE BARREL

BELL MOUTH MUST EXIST

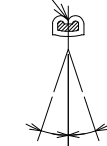


SEAM MUST BE CLOSED
WIRE MUST NOT BE EXPOSED

2.5~3.5



WIRE STRIP LENGTH



ROLLING $\pm 3^\circ$

| CRIMP ASM* | HANDLE | LOCATOR |
|-------------|-------------|-------------|
| CC0-280-202 | CC0-281-202 | CC0-282-002 |

* Assembly includes: Handle and Locator. Parts are available for purchase separately.

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SHEET 2 OF 2

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