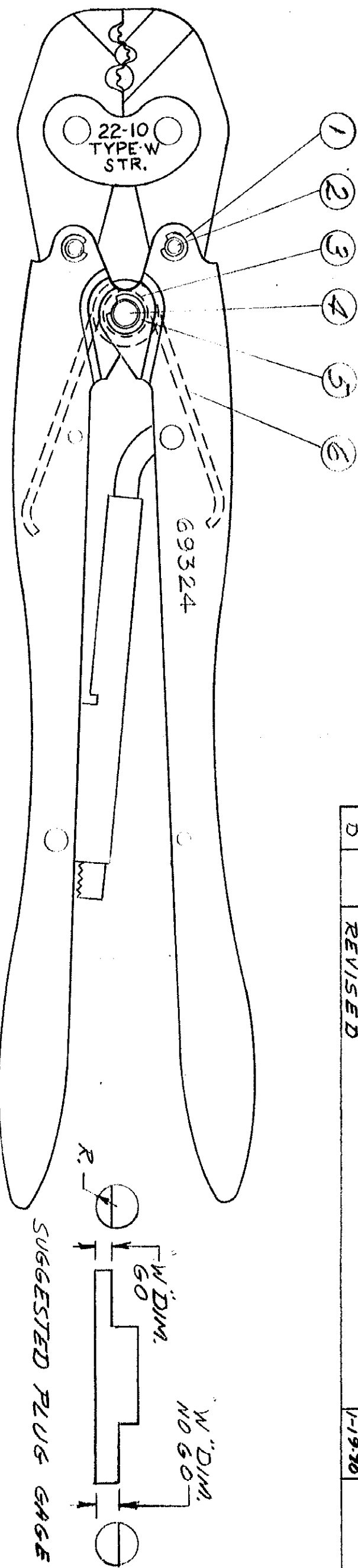


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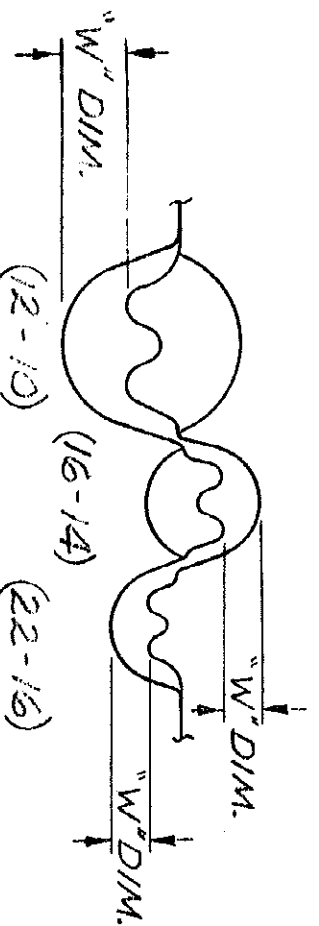
THIS TOOL IS RECOMMENDED TO CRIMP STANDARD SOLISTRAND TERMINALS & SPLICES AS WELL AS STRATO-THERM SOLISTRAND TERMINALS & SPLICES ON STRANDED WIRE ONLY

REVISIONS			
SYM	ZONE	DESCRIPTION	DATE
B		REDRAWN	6-2-64
C		REVISED	11-17-65
D		REVISED	1-19-70



GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

FOR REPLACEMENT OF PARTS OTHER THAN LISTED, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.



ENLARGED VIEW OF CRIMPS SCALE: 4-1

W" GAGE DIMS.			
SIZE	GO	NO GO	R DIM
12-10	.104	.110	.109
16-14	.074	.080	.0805
22-16	.063	.069	.067

QTY	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	ITEM NO.
1	39364	SPRING	STEEL	6
2	21045-6	RING-RETAINING	STEEL	5
1	300449	PIN-RETAINING	STEEL	4
1	39366	COLLAR	STEEL	3
2	300432	PIN-RETAINING	STEEL	2
4	21045-3	RING-RETAINING	STEEL	1

LIST OF MATERIALS OR PARTS LIST

OTHERWISE SPECIFIED		SIGNATURE		DATE	
DIMENSIONS ARE IN INCHES		DR. J. O'Connell		6-2-64	
FRACTIONS		CHK. J. O'Connell		4-19-64	
TOLERANCES ON		DSGN ENGR			
DECIMALS		APPD. J. O'Connell			
ANGLES		DSGN APPD			
MATERIAL		OTHER APPD			
SEE PARTS LIST					
HEAT TREAT					
FINISH					
BLACKEN					

CODE IDENT NO	SIZE	NUMBER
00779	B	69324

SCALE 1-1 WT. CALC. ACTUAL SHEET 1 OF 1

HAND TOOL ASSEMBLY
STRANDED WIRE ONLY
TYPE "V"

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA