



BERGQUIST HI FLOW THF 3500U

Known as BERGQUIST HI-FLOW 565U
April 2020

PRODUCT DESCRIPTION

High Performance, Non-Reinforced Phase Change Thermal Interface Material.

Technology	Phase Change
Appearance	Gray
Reinforcement Carrier	None
Total Thickness , ASTM D374	0.127 to 0.254mm
Application	Thermal management, Thermally conductive adhesive
Operating Temperature	125 °C

FEATURES AND BENEFITS

- Thermal impedance: 0.04°C-in²/W @ 25 psi
- Very High Thermal Conductivity: 3.5 W/m-K
- 52°C phase change temperature
- Unsupported

TYPICAL APPLICATIONS

- Processor lid to heat sink
- FBDIMM to heat spreader
- Processor die to lid or heat sink

BERGQUIST HI FLOW THF 3500U is a thermally conductive phase change material which is applied in tabulated pad form. In the application the easy to use material undergoes a phase change at 52°C.

After phase change, BERGQUIST HI FLOW THF 3500U wets out the thermal interfaces producing a very low thermal impedance. BERGQUIST HI FLOW THF 3500U displaces easily at low pressures to provide a thermal performance comparable to the best thermal greases.

BERGQUIST HI FLOW THF 3500U is provided at a consistent thickness to ensure reliable performance. BERGQUIST HI FLOW THF 3500U is attached to the target surface via pressure from a hard rubber roller or squeegee.

TYPICAL PROPERTIES

Physical Properties

Phase Change Temperature, ASTM D3418, °C	52
Flammability Rating, UL 94	V-0

Thermal Properties

Thermal Conductivity , ASTM D5470, W/(m-K) ⁽¹⁾	3.5
---	-----

Thermal Performance vs. Pressure

TO-220 Thermal Performance, °C/W:

@ 10 psi	0.29
@ 25 psi	0.27
@ 50 psi	0.25
@ 100 psi	0.24
@ 200 psi	0.23

Thermal Impedance, ASTM D5470, °C-in²/W ⁽²⁾:

@ 10 psi	0.05
@ 25 psi	0.04
@ 50 psi	0.04
@ 100 psi	0.04
@ 200 psi	0.03

1) The ASTM D5470 test fixture was used. The recorded value includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

1) This is the measured thermal conductivity of the Hi-Flow coating. It represents one conducting layer in a three-layer laminate. The Hi-Flow coatings are phase change compounds. These layers will respond to heat and pressure induced stresses. The overall conductivity of the material in post-phase change, thin film products is highly dependent upon the heat and pressure applied. This characteristic is not accounted for in ASTM D5470. Please contact Bergquist Product Management if additional specifications are required.

2) The ASTM D5470 test fixture was used and the test sample was conditioned at 70°C prior to test. The recorded value includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

CONFIGURATIONS AVAILABLE

BERGQUIST HI FLOW THF 3500U is supplied in:

- Tabulated in roll form, kiss-cut parts – no holes
- BERGQUIST HI FLOW THF 3500U is limited to a square or rectangular part design. Dimensional tolerance is +/- 0.020 inch (0.5mm)



Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb/F}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{psi} \times 145 = \text{N/mm}^2$
 $\text{MPa} = \text{N/mm}^2$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Disclaimer**Note:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 2

Americas
+1.888.943.6535

Europe
+32.1457.5611

Asia
+86.21.2891.8000

For the most direct access to local sales and technical support visit: www.henkel.com/electronics