



# BERGQUIST GAP FILLER TGF 3000SF

October 2021

## PRODUCT DESCRIPTION

BERGQUIST GAP FILLER TGF 3000SF provides the following product characteristics:

<b>Technology</b>	Silicone free
Appearance - Part A	Blue
Appearance - Part B	White
Appearance (cured)	Blue
<b>Cure</b>	Room temperature or Heat cure
<b>Application</b>	Thermal management, Gap Filler (2K)
Mix Ratio by weight: Part A: Part B	1 : 1
Mix Ratio by volume: Part A: Part B	1 : 1
Operating Temperature Range	-40 to 100°C
UL Flammability Rating	UL 94 V-0

## FEATURES AND BENEFITS

- Thermal Conductivity: 3.0 W/m-K
- Dispensable liquid, 2K Silicone free Gap Filler
- Room temperature cure - no oven required
- Extremely high dispense rate: Equipment dependent
- Low compression stress during assembly

BERGQUIST GAP FILLER TGF 3000SF is a non-silicone, 2-part room temperature curable gap filler suitable for use in high throughput assembly applications. With a 3.0 W/m-K thermal performance, it provides an excellent silicone-free solution required in the assembly of high performance power devices.

## TYPICAL APPLICATIONS

- Power storage devices and charging equipment
- Silicone sensitive applications
- Processes requiring high dispense rate
- Applications requiring high thermal transfer and low compressive stress

## TYPICAL UNCURED PROPERTIES

### BERGQUIST GAP FILLER TGF 3000SF Part A

Viscosity, mPa·s (cP):

High shear rate, 1,500 s <sup>-1</sup> , ASTM D5099	13,000
Low shear rate, 1.0 s <sup>-1</sup> , DIN 5319	500,000
Density, ASTM D792, g/cc	3.0
Shelf Life @ 25°C, days	180

### BERGQUIST GAP FILLER TGF 3000SF Part B

Viscosity, mPa·s (cP):

High shear rate, 1,500 s <sup>-1</sup> , ASTM D5099	22,000
Low shear rate, 1.0 s <sup>-1</sup> , DIN 53019	500,000
Density, ASTM D792, g/cc	3.0
Shelf Life @ 25°C, days	180

## Mixed Properties

Work Life, ASTM D4473:

@ 25 °C, hours	>12
@ 80°C, hours	>6

## TYPICAL CURE SCHEDULE

### Cure Schedule

72 hours @ 25°C, ASTM D4473
3 hours @ 85°C, ASTM D4473

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and specific application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

## TYPICAL PROPERTIES OF CURED MATERIAL

### Physical Properties

Hardness, Shore 00, 6.35 mm thick sample, 7 days post cure	70
Heat Capacity, ASTM E1269, J/g-K	0.9
Siloxane Content, ZD4-D10, ASTM F2466, ppm	ND
UL Flammability Rating	UL 94 V-0



**Electrical Properties**

Sample tested are fully cured. Sample baked 3 hours @ 85°C; Room temperature for 72 hours; Cure 24 hours @ 85°C; Room temperature for 24 hours prior to measurement.

Dielectric Constant, ASTM D150 @ 1,000 Hz	9
Dielectric Strength, ASTM D149, V/mil	250
Volume Resistivity, ASTM D257, ohm-meter	1×10 <sup>8</sup>

**Thermal Properties**

Thermal Conductivity, ASTM D5470, W/(m-K)	3.0
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**GENERAL INFORMATION**

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

**CONFIGURATIONS AVAILABLE**

BERGQUIST GAP FILLER TGF 3000SF is available in the following configurations:

Cartridges	200cc, 400cc, 1200cc
Pail Kits	7 gallons

**STORAGE**

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 25°C for a 180-day shelf life, in sealed containers with moisture barrier packaging.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

**Not for product specifications**

The technical data contained herein are intended as reference only. Please contact your local Henkel representative for assistance and recommendations on the specifications of this product.

**Conversions**

(°C x 1.8) + 32 = °F  
 kV/mm x 25.4 = V/mil  
 mm / 25.4 = inches  
 N x 0.225 = lb/F  
 N/mm x 5.71 = lb/in  
 psi x 145 = N/mm<sup>2</sup>  
 MPa = N/mm<sup>2</sup>  
 N·m x 8.851 = lb·in  
 N·m x 0.738 = lb·ft  
 N·mm x 0.142 = oz·in  
 mPa·s = cP

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