

SPECIFICATIONS:

STEPS PER REVOLUTION: 200	ROTOR INERTIA: 2.7KG-CM <sup>2</sup> (0.0387 OZ-IN-SEC <sup>2</sup> )NOM
STEP ANGLE: 1.8°	DETENT TORQUE: 3.56 G-CM (49.5 OZ-IN) MIN
STEP TO STEP ACCURACY:±.09 DEGREES [1], [2]	INSULATION CLASS: B
POSITIONAL ACCURACY:±.09 DEGREES [1], [3]	WEIGHT: 3.8 KG (8.4 LBS)
SHAFT RUNOUT: 0.05mm T.I.R. MAX	TEMP. RISE: 80 °C MAX. [9]
RADIAL PLAY: 0.025mm MAX W/A .5KG RADIAL LOAD	OPERATING TEMP. RANGE: -20 TO +50 °C
END PLAY: 0.075mm MAX W/A 1KG AXIAL LOAD	STORAGE TEMP. RANGE: -40 TO +70 °C
BEARINGS: ABEC 3 , DOUBLE SHIELDED	RELATIVE HUMIDITY RANGE: 5 TO 99 %

	[7]	[8]	[1]	[1]	
SPECIFICATION	RESISTANCE PER PHASE OHM ±10%	INDUCTANCE PER PHASE mH ±20%	RATED CURRENT Amp	HOLDING TORQUE Nm Min	HOLDING TORQUE oz-in Min.
CONNECTION					
BI-POLAR SERIES	2.6	21.6	2.8	8.9	1260
BI-POLAR PARALLEL	0.63	5.4	5.6	8.9	1260
UNI-POLAR	1.29	5.4	4.0	6.4	906

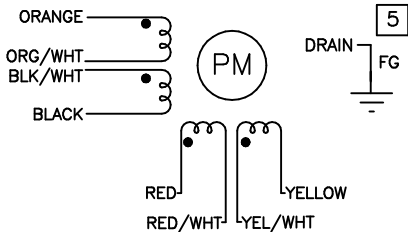
NOTES, UNLESS OTHERWISE SPECIFIED:

- [1] MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- [2] BETWEEN ANY TWO ADJACENT FULL STEP POSITIONS.
- [3] MAXIMUM ERROR IN 360°.
4. HIPOT 1150 VAC, 60 Hz FOR ONE MINUTE.
- [5] LEADS: 8, 22AWG, 7 STRAND MIN.,UL AND CSA APPROVED, 105°C. SHIELDED CABLE, 8 CONDUCTOR W/DRAIN. CABLE 666-2126. DRAIN WIRE TO BE CONNECTED TO INSIDE OF REAR ENDBELL.
6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- [7] MEASUREMENTS MADE WITH CABLE.
- [8] MEASURED USING AN A.C. INDUCTANCE BRIDGE, AT 1KHz, WITH CABLE.
- [9] AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED CURRENT APPLIED TO 2 PHASES; WITH MOTOR AT REST.
10. THIS MOTOR TO BE MANUFACTURED IN COMPLIANCE WITH EU DIRECTIVE "ROHS 2002/95/EC".
- [11] MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.
12. HIGH TORQUE MOTOR DESIGN, MICROSTEP LAMINATION, INTENDED FOR USE WITH 80VDC DRIVES WHEN WINDINGS CONNECTED IN PARALLEL AND WITH 160VDC DRIVES WHEN WINDINGS CONNECTED IN SERIES.
- [13] ENCODER CABLE SOLD SEPARATELY.
- [14] ENCODER P/N 970-1005.

BIPOLAR FULL STEP 2 PHASE ON PARALLEL CONNECTED

SWITCHING SEQUENCE FOR CW ROTATION FACING MOUNTING END

STEP	ORANGE & BLK/WHT	BLACK & ORN/WHT	RED & YEL/WHT	YELLOW & RED/WHT
0	+	-	+	-
1	-	+	+	-
2	-	+	-	+
3	+	-	-	+
4	+	-	+	-

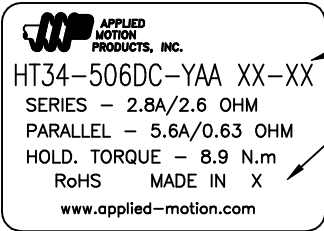


HT34-506DC-YAA

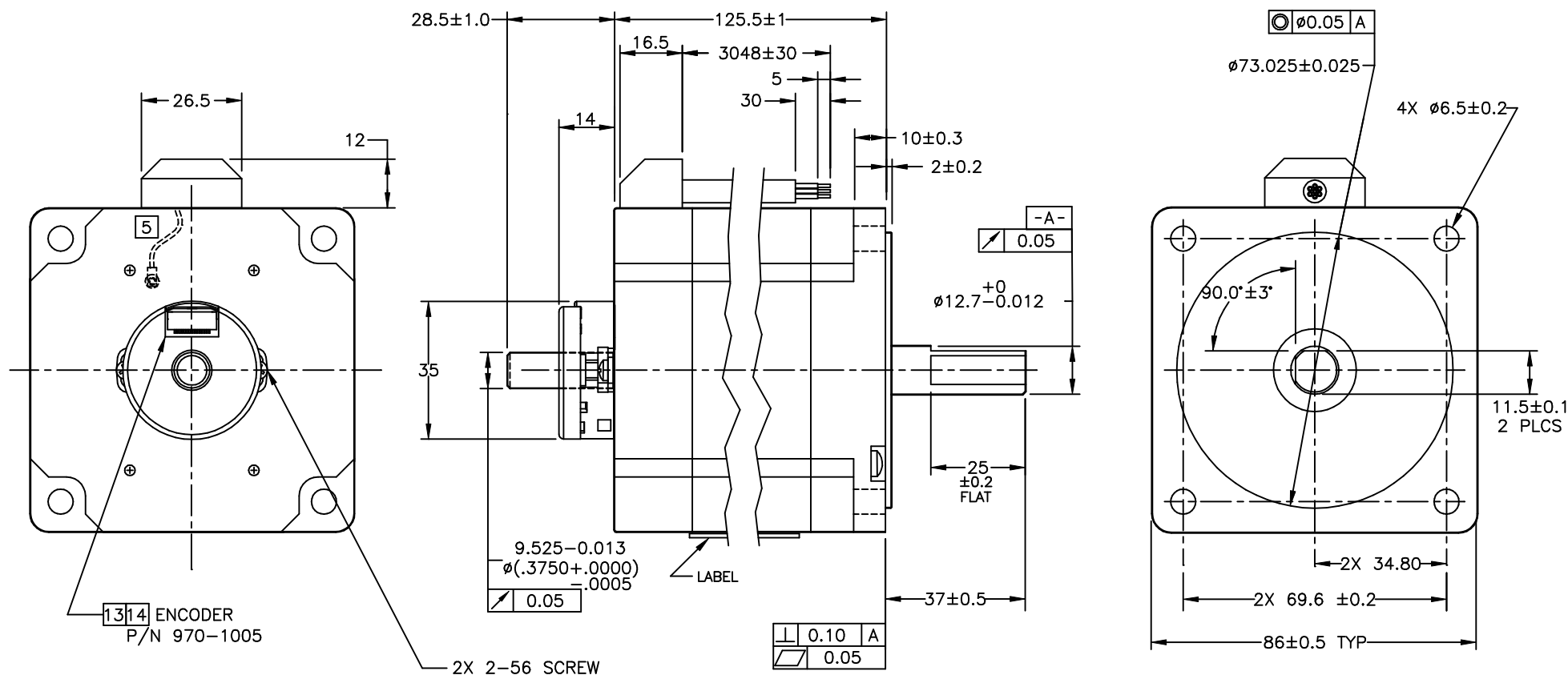
REVISIONS

ECO NO.	REV	DESCRIPTION	DATE	APPROVED
6860	A	INITIAL RELEASE	10/16/13	J KORDIK

LABEL DETAIL



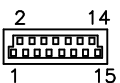
CONTRACT NO. -		APPLIED MOTION PRODUCTS, INC.		
APPROVALS		DATE		
DRAWN R.JONEZ		10/10/13		
CHECKED				
APPROVED				
APPROVED		B	COMPUTER DATA BASE DRAWING	DWG NO. HT34-506DC-YAA
				REV A
		SCALE: NONE		SHEET 1 OF 2


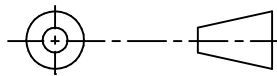


ENCODER RESOLUTION: 2000 cpr  
WITH MARKER PULSE.

#### ENCODER PINOUTS

PIN	SIGNAL
1	CH A
2	CH A-
3	CH B
4	CH B-
5	INDEX
6	INDEX-
7	N/C
8	N/C
9	N/C
10	N/C
11	N/C
12	N/C
13	+Vcc
14	GND
15	N/C



TOLERANCES		THIRD ANGLE PROJECTION		 APPLIED MOTION PRODUCTS, INC.		
DECIMALS: MM (INCH) X.XXX= ± (.005) X.XX = ±0.13 (.010) X.X = ±0.25 (.020) ANGLES: MACH. = ±5° CHAM. = ±5°						
COMPUTER DATA BASE DRAWING		APPROVALS	DATE	STEP MOTOR OUTLINE		
		DRAWN R.JONEZ	10/10/13			
		CHECKED		B	DWG NO. HT34-506DC-YAA	REV A
		APPROVED				
				SCALE: NONE	SHEET 2 OF 2	