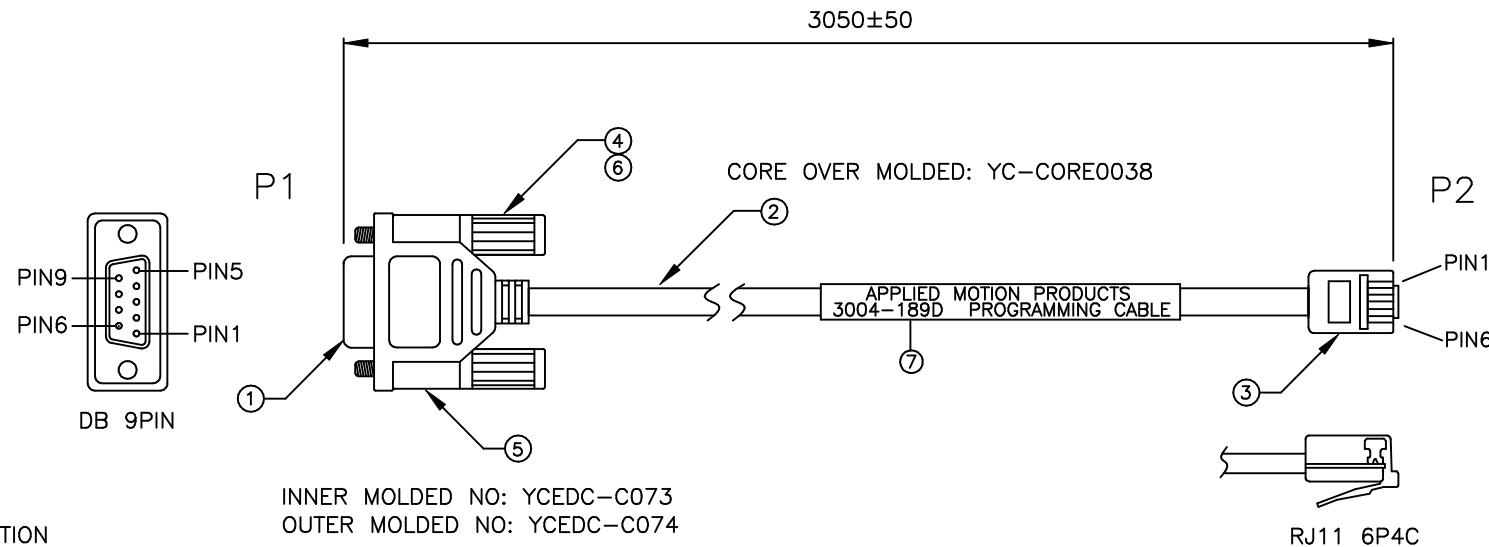


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	5/18/06	R. Hazelwood
B	REVISED PER ECO 5825	11/4/08	J. Kordik
C	REVISED PER ECO 6098	5/17/10	J. Kordik
D	ADD LABEL, ECO 6773	6/11/13	J. Kordik



ITEM LIST	
①	DB 9P FEMALE CONNECTOR SHELL: FRONT NICKEL, BACK TIN INSULATOR COLOR: BLACK
②	CABLE: CAT-5 UTP 24 OR 26 AWG COLOR: BLACK
③	RJ11 6P4C PLATED GOLD 3U
④	SCREW: #4-40 UNC PD40-175TNP COLOR: BLACK
⑤	DB9 CONNECTOR OVERMOLDED WITH PVC, 65P. PE COATING.
⑥	SCREW OVERMOLDED WITH PVC, 30P, COLOR: BLACK.
⑦	LABEL - MARKED AS SHOWN

TEST REQUEST:

1. OPEN SHORT 100%
2. CT  $\leq$  1 OHM IS  $\geq$  2M OHM.

NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS CABLE ASSY TO BE MANUFACTURED IN COMPLIANCE WITH EU DIRECTIVE "ROHS 2002/95/EC".
2. BAG AND TAG PER MANUFACTURING REQUIREMENTS.

TOLERANCES		THIRD ANGLE PROJECTION		APPLIED MOTION PRODUCTS, INC.
DECIMALS: MM (INCH)	X.XXX = $\pm$ (.005)			
X.XX = $\pm$ 0.13 (.010)	X.X = $\pm$ 0.25 (.020)			
ANGLES:		APPROVALS	DATE	
MACH. = $\pm$ 5°	CHAM. = $\pm$ 5°	DRAWN R. Hazelwood	5/18/06	
CHECKED				
COMPUTER DATA BASE DRAWING	APPROVED			
	SCALE: NONE			SHEET 1 OF 1

PROGRAMMING CABLE

B DWG NO. 3004-189 REV D