

Product data sheet

Specifications



servo motor BCH, Lexium 28,
180mm, 3500W, 54.1kg.cm², with oil
seal, smooth, brake, straight
connection

BCH2MR3522CF6C

**Product availability: Non-Stock - Not normally stocked in
distribution facility**

Main

Range Compatibility	Lexium 28
Device short name	BCH2
Product or Component Type	Servo motor

Complementary

Maximum mechanical speed	3000 rpm
[Us] rated supply voltage	220 V
Phase	Three phase
Continuous stall current	16.55 A
Continuous stall torque	147.8 lbf.in (16.7 N.m) LXM28 22.9 A, 220 V, three phase
Continuous power	3500 W
Peak stall torque	445.2 lbf.in (50.3 N.m) LXM28... 22.9 A, 220 V, three phase
Nominal output power	3500 W LXM28... 22.9 A, 220 V, three phase
Nominal torque	147.8 lbf.in (16.7 N.m) LXM28... 22.9 A, 220 V, three phase
Nominal speed	2000 rpm LXM28... 22.9 A, 220 V, three phase
Maximum current Irms	57.8 A LXM28... 3.5 kW, 220 V
Maximum permanent current	19 A
Product compatibility	LXM28... servo drive 3.5 kW, 220 V, three phase
Shaft end	Smooth shaft
Shaft diameter	1.4 in (35 mm)
Shaft length	3.1 in (79 mm)
Feedback type	20 bits single turn absolute encoder
Holding brake	With
Holding torque	424.8 lbf.in (48 N.m) built-in
Mounting Support	Asian standard flange
Motor flange size	7.09 in (180 mm)
Electrical connection	Connector MIL
Torque constant	1.01 N.m/A 68 °F (20 °C)
Back emf constant	61 V/krpm 68 °F (20 °C)
Number of motor poles	5.0

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

Rotor inertia	54.1 kg.cm ²
Stator resistance	0.157 Ohm 68 °F (20 °C)
Stator inductance	2.57 mH 68 °F (20 °C)
Stator electrical time constant	18.66 ms 68 °F (20 °C)
Maximum radial force Fr	1200 N 2000 rpm
Maximum axial force Fa	497 N
Brake pull-in power	49.6 W
Type of cooling	Natural convection
Length	9.3 in (235 mm)
Number of motor stacks	2
Centring collar diameter	4.5 in (114.3 mm)
Centring collar depth	0.2 in (4 mm)
Number of mounting holes	4
Mounting holes diameter	0.5 in (13.5 mm)
Circle diameter of the mounting holes	7.9 in (200 mm)
Distance shaft shoulder-flange	0.2 in (4 mm)
Product Weight	50.7 lb(US) (23 kg)
Sizing reference	BCH2
Network number of phases	3
Accuracy error [angular]	0.044 °
Temperature copper hot	275 °F (135 °C)
Temperature magnet hot	212 °F (100 °C)
Temperature magnet rt	68 °F (20 °C)

Environment

IP Degree of Protection	IP50 IM V3 IP65 IM B5, IM V1
Ambient Air Temperature for Operation	32...104 °F (0...40 °C)

Ordering and shipping details

Category	US1PC5318281
Discount Schedule	PC53
GTIN	3606480734892
Returnability	No
Country of origin	CN

Packing Units

Unit Type of Package 1	PCE
Nbr. of units in pkg.	1
Package 1 Height	9.65 in (24.5 cm)
Package 1 Width	11.42 in (29.0 cm)
Package 1 Length	23.03 in (58.5 cm)

Package weight(Lbs)

54.30 lb(US) (24.63 kg)



Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

Environmental footprint

Carbon footprint (kg CO2 eq, Total Life cycle) 9197

Environmental Disclosure [Product Environmental Profile](#)

Use Better

Materials and Substances

Packaging made with recycled cardboard No

Packaging without single use plastic No

[EU RoHS Directive](#) Pro-active compliance (Product out of EU RoHS legal scope)

REACH Regulation [REACH Declaration](#)

California proposition 65 **WARNING:** This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Use Again

Repack and remanufacture

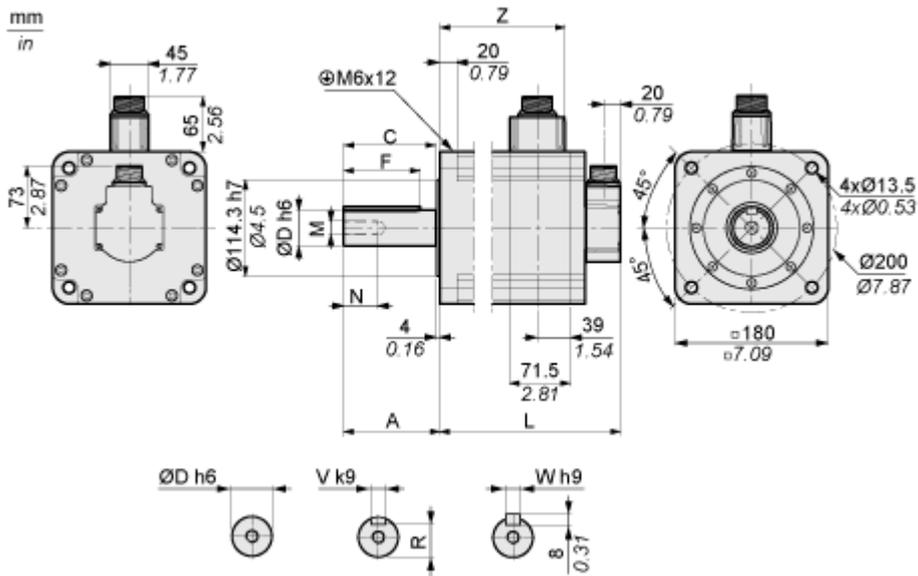
Circularity Profile [End of Life Information](#)

Take-back No

Dimensions Drawings

Dimensions

Dimensions of Motor

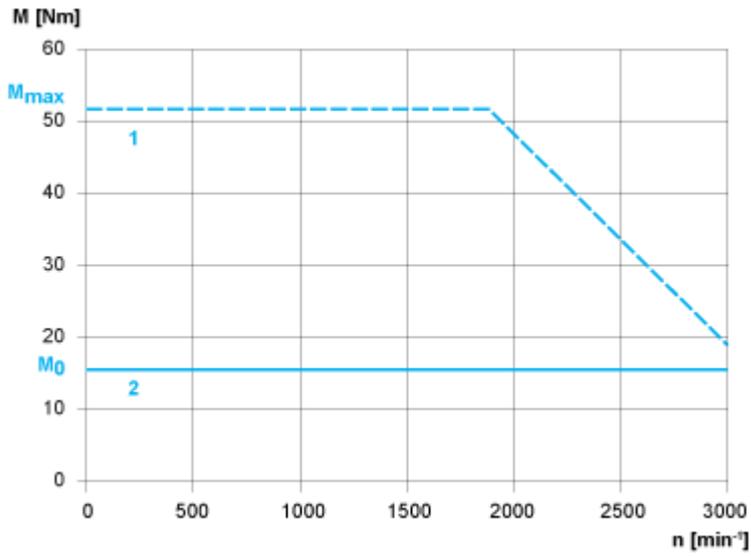


	mm	in.
L (without holding brake)	202	7.95
L (with holding brake)	235	9.25
A	79	3.11
C	73	2.87
D	35	1.38
F	63	2.48
N	28	1.10
M	M12	
R	30	1.18
V	10	0.39
W	10	0.39
Z	136	5.35

Performance Curves

Torque/Speed Curves with 230 V Single/Three Phase Supply Voltage

Servo Motor with LXM28AU45••• Servo Drive



1 : Peak torque

2 : Continuous torque