

# Product data sheet

Specifications



motion servo drive, Lexium 32, 12A,  
three phase, supply voltage 208 to  
480V, 0.9kW

LXM32MD12N4

## Main

|                           |                                                                                                                                                                                                                                                                                                             |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Range of product          | Lexium 32                                                                                                                                                                                                                                                                                                   |
| Device short name         | LXM32M                                                                                                                                                                                                                                                                                                      |
| Product or component type | Motion servo drive                                                                                                                                                                                                                                                                                          |
| Format of the drive       | Book                                                                                                                                                                                                                                                                                                        |
| Network number of phases  | Three phase                                                                                                                                                                                                                                                                                                 |
| [Us] rated supply voltage | 200...240 V - 15...10 %<br>380...480 V - 15...10 %                                                                                                                                                                                                                                                          |
| Supply voltage limits     | 170...264 V<br>323...528 V                                                                                                                                                                                                                                                                                  |
| Supply frequency          | 50/60 Hz - 5...5 %                                                                                                                                                                                                                                                                                          |
| Network frequency         | 47.5...63 Hz                                                                                                                                                                                                                                                                                                |
| EMC filter                | Integrated                                                                                                                                                                                                                                                                                                  |
| Continuous output current | 3 A at 8 kHz                                                                                                                                                                                                                                                                                                |
| Output current 3s peak    | 12 A at 208 V for 5 s<br>12 A at 480 V for 5 s                                                                                                                                                                                                                                                              |
| Continuous power          | 800 W at 208 V<br>1600 W at 400 V<br>1600 W at 480 V                                                                                                                                                                                                                                                        |
| Nominal power             | 0.7 kW at 208 V 8 kHz<br>0.9 kW at 400 V 8 kHz<br>0.9 kW at 480 V 8 kHz                                                                                                                                                                                                                                     |
| Line current              | 3.1 A 79 % at 208 V, with external line choke of 2 mH<br>3.4 A 90 % at 400 V, with external line choke of 2 mH<br>2.9 A 98 % at 480 V, with external line choke of 2 mH<br>3.6 A 136 % at 208 V, without line choke<br>2.9 A 177 % at 400 V, without line choke<br>2.4 A 182 % at 480 V, without line choke |

## Complementary

|                         |                                                                                                                                                                       |
|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Switching frequency     | 8 kHz                                                                                                                                                                 |
| Overvoltage category    | III                                                                                                                                                                   |
| Maximum leakage current | 30 mA                                                                                                                                                                 |
| Output voltage          | <= power supply voltage                                                                                                                                               |
| Electrical isolation    | Between power and control                                                                                                                                             |
| Type of cable           | Single-strand IEC cable (temperature: 50 °C) copper 90 °C XLPE/EPR                                                                                                    |
| Electrical connection   | Terminal, clamping capacity: 3 mm², AWG 12 (CN8)<br>Terminal, clamping capacity: 5 mm², AWG 10 (CN1)<br>Terminal, clamping capacity: 5 mm², AWG 10 (U/T1, V/T2, W/T3) |

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

|                                |                                                                                                                                                                                                                                                                                                                                                                                                                        |
|--------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Tightening torque</b>       | CN8: 0.5 N.m<br>CN1: 0.7 N.m<br>U/T1, V/T2, W/T3: 0.7 N.m                                                                                                                                                                                                                                                                                                                                                              |
| <b>Discrete input number</b>   | 2 capture discrete input(s)<br>2 safety discrete input(s)<br>4 logic discrete input(s)                                                                                                                                                                                                                                                                                                                                 |
| <b>Discrete input type</b>     | Capture (CAP terminals)<br>Logic (DI terminals)<br>Safety (compliment of STO_A, compliment of STO_B terminals)                                                                                                                                                                                                                                                                                                         |
| <b>Sampling duration</b>       | DI: 0.25 ms discrete<br>0.25 ms                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Discrete input voltage</b>  | 24 V DC for capture<br>24 V DC for logic<br>24 V DC for safety                                                                                                                                                                                                                                                                                                                                                         |
| <b>Discrete input logic</b>    | Positive (compliment of STO_A, compliment of STO_B) at State 0: < 5 V at State 1: > 15 V conforming to EN/IEC 61131-2 type 1<br>Positive (DI) at State 0: > 19 V at State 1: < 9 V conforming to EN/IEC 61131-2 type 1<br>Positive or negative (DI) at State 0: < 5 V at State 1: > 15 V conforming to EN/IEC 61131-2 type 1                                                                                           |
| <b>Response time</b>           | <= 5 ms compliment of STO_A, compliment of STO_B                                                                                                                                                                                                                                                                                                                                                                       |
| <b>Discrete output number</b>  | 3                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Discrete output type</b>    | Logic output(s) (DO)24 V DC                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>Discrete output voltage</b> | <= 30 V DC                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>Discrete output logic</b>   | Positive or negative (DO) conforming to EN/IEC 61131-2                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Contact bounce time</b>     | <= 1 ms for compliment of STO_A, compliment of STO_B<br>2 µs for CAP<br>0.25 µs...1.5 ms for DI                                                                                                                                                                                                                                                                                                                        |
| <b>Braking current</b>         | 50 mA                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Response time on output</b> | 250 µs (DO) for discrete output(s)                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>Control signal type</b>     | Servo motor encoder feedback<br>Pulse train output (PTO) RS422 <500 kHz <100 m<br>Pulse/direction (P/D), A/B, CW/CCW 5 V, 24 V link (open collector) <10 kHz <1 m<br>Pulse/direction (P/D), A/B, CW/CCW 5 V, 24 V link (push-pull) <200 kHz <10 m<br>Pulse/direction (P/D), A/B, CW/CCW RS422 <1000 kHz <100 m                                                                                                         |
| <b>Protection type</b>         | Against reverse polarity: inputs signal<br>Against short-circuits: outputs signal                                                                                                                                                                                                                                                                                                                                      |
| <b>Safety function</b>         | STO (safe torque off), integrated<br>SS1 (safe stop 1), with separated eSM safety card<br>SS2 (safe stop 2), with separated eSM safety card<br>SLS (safe limited speed), with separated eSM safety card<br>SOS (safe operating stop), with separated eSM safety card                                                                                                                                                   |
| <b>Safety level</b>            | SIL 3 conforming to EN/IEC 61508<br>PL = e conforming to ISO 13849-1                                                                                                                                                                                                                                                                                                                                                   |
| <b>Communication interface</b> | Modbus TCP, with separated communication card<br>CANopen, with separated communication card<br>CANmotion, with separated communication card<br>Ethernet/IP, with separated communication card<br>EtherCAT, with separated communication card<br>Profibus, with separated communication card<br>Profinet, with separated communication card<br>Analog I/O, with separated communication card<br>Digital I/O, integrated |
| <b>Status LED</b>              | 1 LED (red) servo drive voltage                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Signalling function</b>     | Display of faults 7 segments                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Marking</b>                 | CE                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>Operating position</b>      | Vertical +/- 10 degree                                                                                                                                                                                                                                                                                                                                                                                                 |

|                       |                                                                                                                                                                                                                                                                                                                                                                                                   |
|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product compatibility | Servo motor BMH (70 mm, 1 motor stacks)<br>Servo motor BMH (70 mm, 2 motor stacks)<br>Servo motor BMH (100 mm, 1 motor stacks)<br>Servo motor BSH (70 mm, 1 motor stacks)<br>Servo motor BSH (70 mm, 2 motor stacks)<br>Servo motor BMH (70 mm, 3 motor stacks)<br>Servo motor BSH (55 mm, 3 motor stacks)<br>Servo motor BSH (70 mm, 3 motor stacks)<br>Servo motor BSH (100 mm, 1 motor stacks) |
| Width                 | 68 mm                                                                                                                                                                                                                                                                                                                                                                                             |
| Height                | 270 mm                                                                                                                                                                                                                                                                                                                                                                                            |
| Depth                 | 237 mm                                                                                                                                                                                                                                                                                                                                                                                            |
| Product weight        | 1.9 kg                                                                                                                                                                                                                                                                                                                                                                                            |

## Environment

|                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Electromagnetic compatibility         | Conducted EMC, class A group 1 conforming to EN 55011<br>Conducted EMC, class A group 2 conforming to EN 55011<br>Conducted EMC, environment 2 category C3 conforming to EN/IEC 61800-3<br>Conducted EMC, category C2 conforming to EN/IEC 61800-3<br>Conducted EMC, environments 1 and 2 conforming to EN/IEC 61800-3<br>Electrostatic discharge immunity test, level 3 conforming to EN/IEC 61000-4-2<br>Susceptibility to electromagnetic fields, level 3 conforming to EN/IEC 61000-4-3<br>1.2/50 µs shock waves immunity test, level 3 conforming to EN/IEC 61000-4-5<br>Electrical fast transient/burst immunity test, level 4 conforming to EN/IEC 61000-4-4<br>Radiated EMC, class A group 2 conforming to EN 55011<br>Radiated EMC, category C3 conforming to EN/IEC 61800-3 |
| Standards                             | EN/IEC 61800-5-1<br>EN/IEC 61800-3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Product certifications                | TÜV<br>CSA<br>UL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| IP degree of protection               | IP20 conforming to EN/IEC 60529<br>IP20 conforming to EN/IEC 61800-5-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Vibration resistance                  | 1 gn (f= 13...150 Hz) conforming to EN/IEC 60068-2-6<br>1.5 mm peak to peak (f= 3...13 Hz) conforming to EN/IEC 60068-2-6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Shock resistance                      | 15 gn for 11 ms conforming to EN/IEC 60028-2-27                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Pollution degree                      | 2 conforming to EN/IEC 61800-5-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Environmental characteristic          | Classes 3C1 conforming to IEC 60721-3-3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Relative humidity                     | Class 3K3 (5 to 85 %) without condensation conforming to IEC 60721-3-3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Ambient air temperature for operation | 0...50 °C conforming to UL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Ambient air temperature for storage   | -25...70 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Type of cooling                       | Integrated fan                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Operating altitude                    | <= 1000 m without derating<br>> 1000...3000 m with conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

## Packing Units

|                              |           |
|------------------------------|-----------|
| Unit Type of Package 1       | PCE       |
| Number of Units in Package 1 | 1         |
| Package 1 Height             | 10.500 cm |
| Package 1 Width              | 27.500 cm |
| Package 1 Length             | 33.000 cm |
| Package 1 Weight             | 2.410 kg  |
| Unit Type of Package 2       | S03       |

|                              |           |
|------------------------------|-----------|
| Number of Units in Package 2 | 2         |
| Package 2 Height             | 30.000 cm |
| Package 2 Width              | 30.000 cm |
| Package 2 Length             | 40.000 cm |
| Package 2 Weight             | 5.551 kg  |
| Unit Type of Package 3       | P06       |
| Number of Units in Package 3 | 16        |
| Package 3 Height             | 75.000 cm |
| Package 3 Width              | 60.000 cm |
| Package 3 Length             | 80.000 cm |
| Package 3 Weight             | 58.268 kg |

## Contractual warranty

|          |           |
|----------|-----------|
| Warranty | 18 months |
|----------|-----------|

Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

| Environmental footprint          |                                               |
|----------------------------------|-----------------------------------------------|
| Total lifecycle Carbon footprint | 1612                                          |
| Environmental Disclosure         | <a href="#">Product Environmental Profile</a> |

Use Better

| Materials and Substances               |                                                                                                                                                                                                                                                                                             |
|----------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Packaging made with recycled cardboard | Yes                                                                                                                                                                                                                                                                                         |
| Packaging without single use plastic   | Yes                                                                                                                                                                                                                                                                                         |
| <a href="#">EU RoHS Directive</a>      | Pro-active compliance (Product out of EU RoHS legal scope)                                                                                                                                                                                                                                  |
| SCIP Number                            | C0961927-b9e6-4f64-bd63-334df07b6de6                                                                                                                                                                                                                                                        |
| REACH Regulation                       | <a href="#">REACH Declaration</a>                                                                                                                                                                                                                                                           |
| California proposition 65              | WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> |
| PVC free                               | Yes                                                                                                                                                                                                                                                                                         |

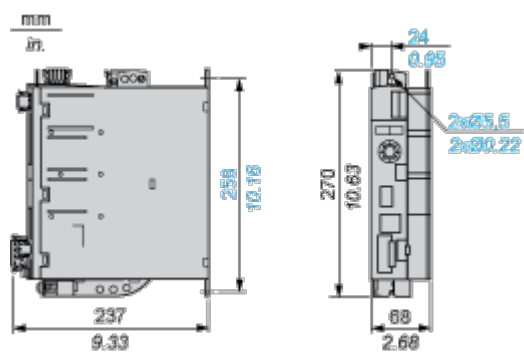
Use Again

| Repack and remanufacture        |                                         |
|---------------------------------|-----------------------------------------|
| End of life manual availability | <a href="#">End of Life Information</a> |
| Take-back                       | No                                      |

Dimensions Drawings

Lexium 32 Servo Drive

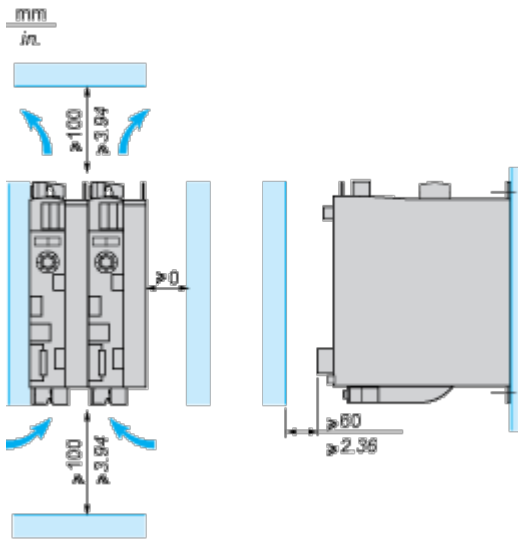
Dimensions



Mounting and Clearance

Lexium 32 Motion Control Servo Drives

Mounting Recommendations



LXM32•U45M2, •U90M2 and LXM32•U60N4 servo drives are cooled by natural convection. LXM32•D18M2, •D30M2, LXM32 •D12N4, •D18N4, •D30N4 and •D72N4servo drives have an integrated fan. When installing the servo drive in the enclosure, follow the instructions below with regard to the temperature and protection index:

- Provide sufficient cooling of the servo drive
- Do not mount the servo drive near heat sources
- Do not mount the servo drive on flammable materials
- Do not heat the servo drive cooling air by currents of hot air from other equipment and components, for example from an external braking resistor
- Mount the servo drive vertically ( $\pm 10\%$ )
- If the servo drive is used above its thermal limits, control stops due to overtemperature

**NOTE:** For cables that are connected via the underside of the servo drive, a free space  $\geq 200$  mm/7.87 in. is required under the unit to comply with the bending radius of the connection cables.

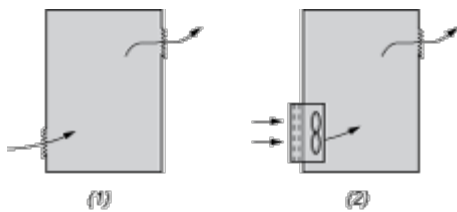
| Ambient temperature | Mounting distances | Instructions to be followed                         |
|---------------------|--------------------|-----------------------------------------------------|
| 0°C...+ 50°C        | d $\geq 0$ mm      | –                                                   |
| + 50°C...+ 60°C     | d $\geq 0$ mm      | Reduce the output current by 2.2% per °C above 50°C |

**NOTE:** Do not use insulated enclosures, as they have a poor level of conductivity.

Recommendations for Mounting in an Enclosure

To ensure good air circulation in the servo drive:

- Fit ventilation grilles on the enclosure.
- Ensure that ventilation is adequate, otherwise install a forced ventilation unit with a filter.



- (1) Natural convection
- (2) Forced ventilation

- Any apertures and/or fans must provide a flow rate at least equal to that of the servo drive fans (refer to characteristics).
- Use special filters with IP 54 protection.

**Mounting in Metal Enclosure (IP 54 Degree of Protection)**

The servo drive must be mounted in a dust and damp proof enclosure in certain environmental conditions, such as dust, corrosive gases, high humidity with risk of condensation and dripping water, splashing liquid, etc. In these cases, Lexium 32 servo drives can be installed in an enclosure where the internal temperature must not exceed 60°C.