

## Introduction

AB-PL1717CPPP-3VX3 is one of the smallest and thinnest high power CSP LED footprint available, it offers extended solid-state lighting design possibilities.

The 1717's combination of consistent design across all configurations and its small size permit improved color mixing and optical control, compared to the larger 3535 LED. ProLight 1717 is designed with ProLight unique packaging and super thin substrate technology which providing superior high stability reliability.

It qualifies as the JEDEC Level 1 MSL sensitivity level and suitable for SMD process, Pb\_free reflow soldering capability, and full compliance with EU Reduction of Hazardous Substances (RoHS) legislation.

## Features

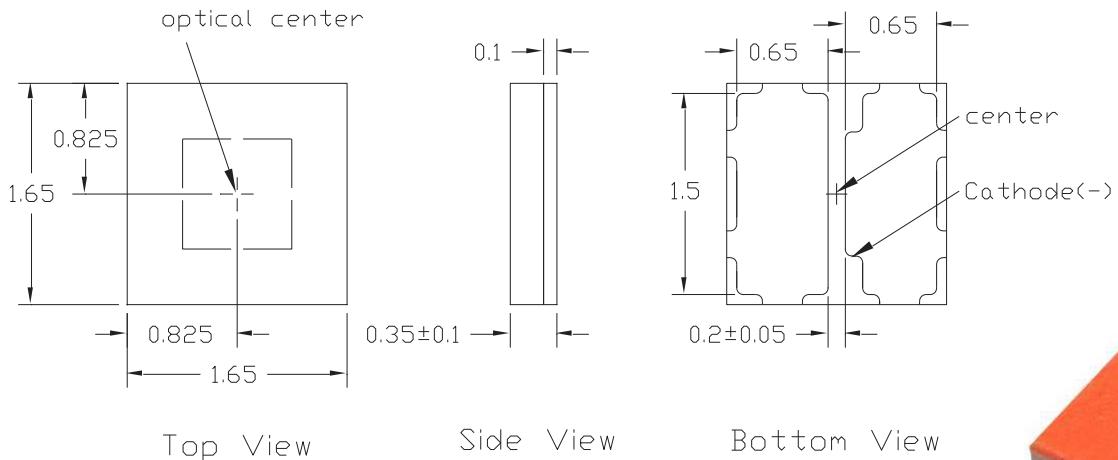
1. Very wide viewing angle
2. Thinner product with pad extension chip technology
3. Flip chip technology
4. RoHS compliant

## Main Applications

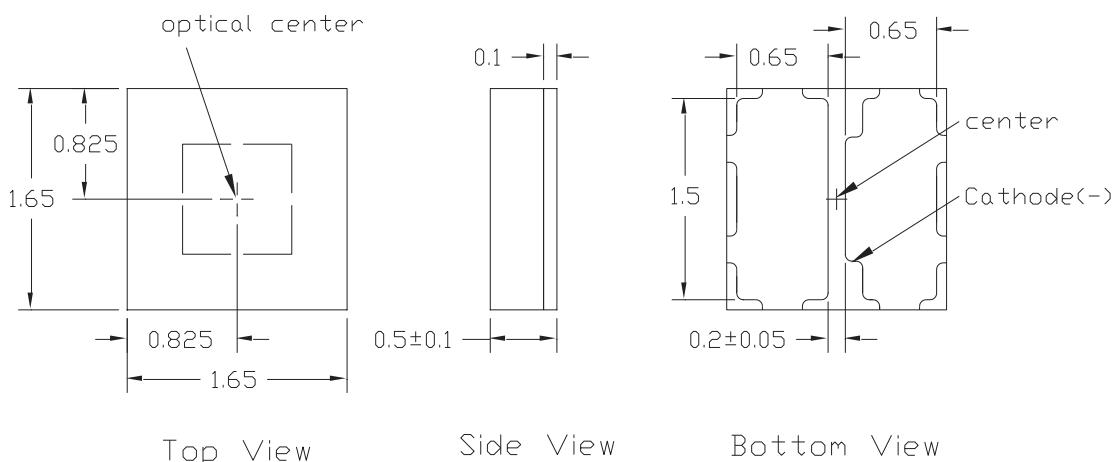
- Entertainment Lighting
- Commercial Lighting
- Indoor Lighting
- Outdoor Lighting
- Warning Light
- Stage lighting
- Consumer Portable
- Architectural

## Emitter Mechanical Dimensions

Green, Blue, PC Amber



PC Red



### Notes:

1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are  $\pm 0.15\text{mm}$ .
4. Please do not solder the emitter by manual hand soldering, otherwise it will damage the emitter.
5. Please do not use a force of over 0.3kgf impact or pressure on the lens of the LED, otherwise it will cause catastrophic failure

## Flux Characteristics, $T_J = 25^\circ\text{C}$

Color	Part Number Emitter	Min.	Luminous Flux $\Phi_V$ (lm)		Refer @700mA Typ.
			@350mA	Typ.	
Green	AB-PL1717C525-3VX3	120	145	230	
Blue	AB-PL1717C470-3VX3	26	41.3	66	
PC Red	AB-PL1717C615-3VX3	25.5	38	65	
PC Amber	AB-PL1717C590-3VX3	88	115	204	

- Maintain a tolerance of  $\pm 7\%$  on flux and power measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

## Electrical Characteristics, $T_J = 25^\circ\text{C}$

Color	Forward Voltage $V_F$ (V)			Refer @700mA Typ.	Thermal Resistance Junction to Slug ( $^\circ\text{C}/\text{W}$ )
	Min.	@350mA Typ.	Max.		
Green	2.50	2.70	3.10	2.80	5
Blue	2.60	3.00	3.20	3.15	5
PC Red	2.60	3.00	3.20	3.15	5
PC Amber	2.60	3.00	3.20	3.15	5

- Maintain a tolerance of  $\pm 0.1\text{V}$  for Voltage measurements.

## Optical Characteristics at 350mA, $T_J = 25^\circ\text{C}$

Radiation Pattern	Color	Dominant Wavelength $\lambda_D$			Total included Angle (degrees)	Viewing Angle (degrees)
		Min.	Typ.	Max.		
Flat	Green	525 nm	528 nm	535 nm	170	120
	Blue	465 nm	475 nm	485 nm	170	120
	PC Red	609 nm	615 nm	622 nm	170	120
	PC Amber	587.5 nm	589.7 nm	592.5 nm	170	120

- Maintain a tolerance of  $\pm 1\text{nm}$  for dominant wavelength measurements.

## Absolute Maximum Ratings

Parameter	Green/Blue/PC Red/PC Amber
DC Forward Current (mA)	700
Peak Pulsed Forward Current (mA)	1000 (less than 1/10 duty cycle@1KHz)
ESD Sensitivity (HBM per MIL-STD-883E Method 3015.7)	2KV
LED Junction Temperature	135°C
Operating Board Temperature at Maximum DC Forward Current	-40°C - 105°C
Storage Temperature	-40°C - 135°C
Soldering Temperature	JEDEC 020c 260°C
Allowable Reflow Cycles	3
Reverse Voltage	Not designed to be driven in reverse bias

## Photometric Luminous Flux Bin Structure at 350mA

Color	Bin Code	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)	Available Color Bins
Green	V2	120	130	All
	W1	130	140	【1】
	W2	140	155	【1】
	X1	155	170	【1】
Blue	P	26	30.6	2, 3
	Q	30.6	39.8	3, 4, 5
	R	39.8	51.7	【1】
	S1	51.7	58.9	【1】
PC Red	P	25.5	30.6	All
	Q	30.6	39.8	A, 1 【1】
	R	39.8	51.7	A 【1】
PC Amber	T2	88	90	All
	U1	90	100	3
	U2	100	110	2
	V1	110	120	【1】
	V2	120	130	【1】

- Maintains a tolerance of  $\pm 7\%$  on flux and power measurements.
- The flux bin of the product may be modified for improvement without notice.
- <sup>【1】</sup> The rest of color bins are not 100% ready for order currently. Please ask for quote and order possibility.

## Dominant Wavelength Bin Structure

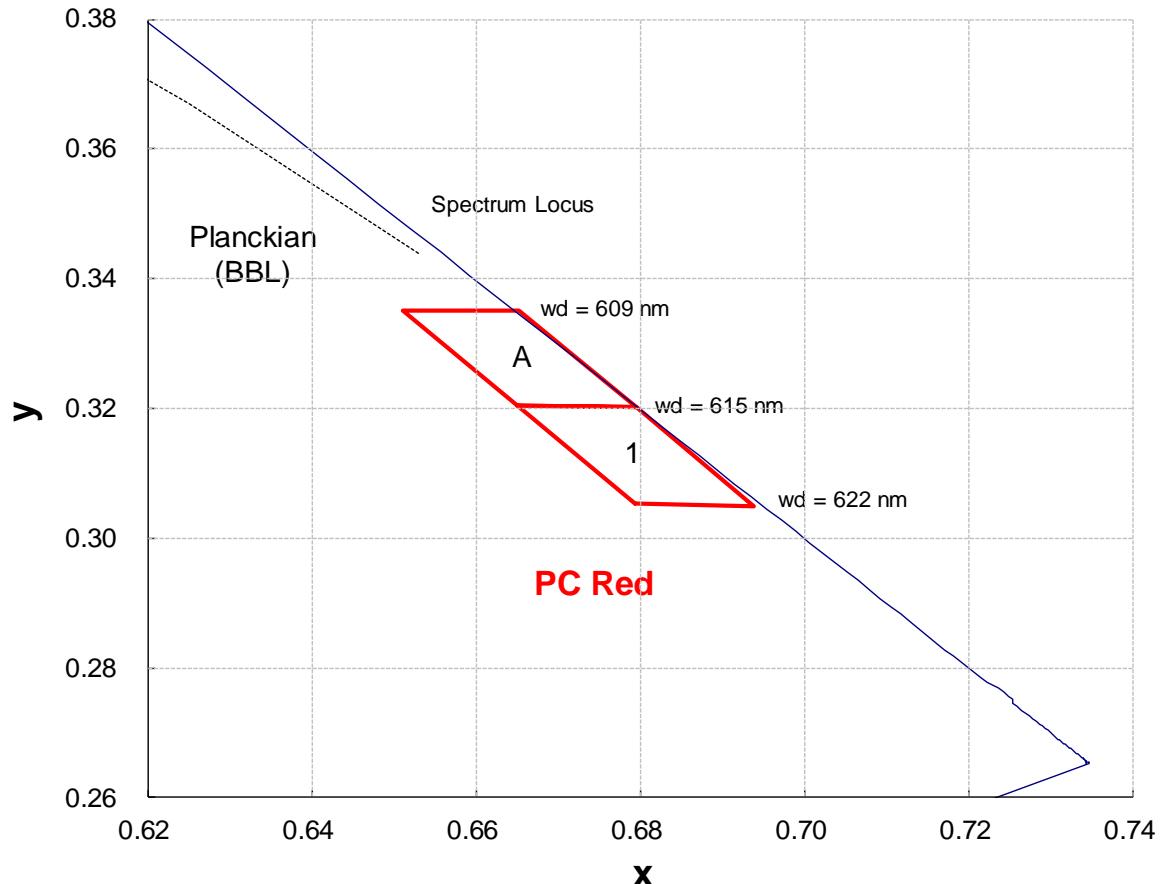
Color	Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
Green	2	525	530
	3	530	535
Blue	2	465	470
	3	470	475
	4	475	480
	5	480	485

- Maintains a tolerance of  $\pm 1\text{nm}$  for dominant wavelength measurements.

Note: Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all colors.

## Color Bin

PC Red Binning Structure Graphical Representation



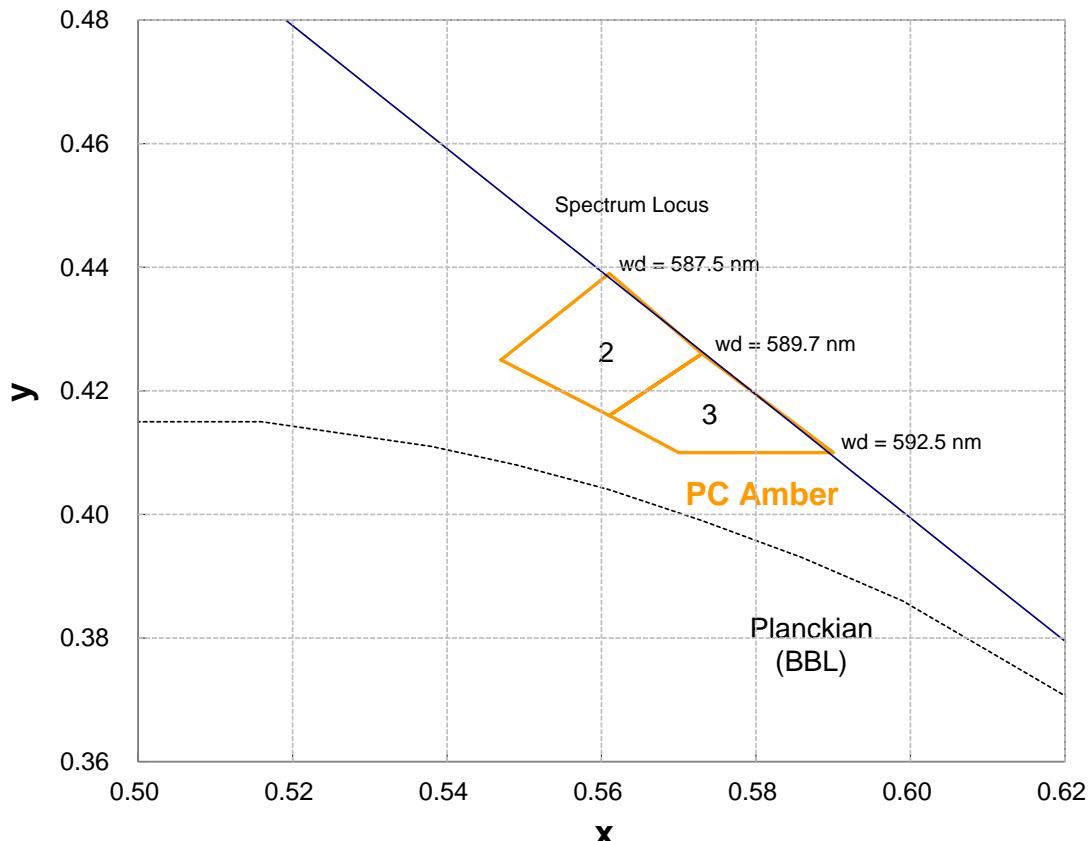
### PC Red Bin Structure

Bin Code	x	y	Typ. CCT (K)	Bin Code	x	y	Typ. CCT (K)
A	0.6650	0.3205	-	1	0.6794	0.3054	-
	0.6511	0.3350			0.6650	0.3205	
	0.6652	0.3350			0.6795	0.3201	
	0.6795	0.3201			0.6939	0.3050	

- Tolerance on each color bin (x, y) is  $\pm 0.005$

## Color Bin

PC Amber Binning Structure Graphical Representation



PC Amber Bin Structure

Bin Code	x	y	Typ. CCT (K)	Bin Code	x	y	Typ. CCT (K)
2	0.5470	0.4250	-	3	0.5610	0.4160	-
	0.5610	0.4160			0.5730	0.4260	
	0.5730	0.4260			0.5900	0.4100	
	0.5610	0.4390			0.5700	0.4100	

- Tolerance on each color bin (x, y) is  $\pm 0.005$

## Forward Voltage Bin Structure at 350mA

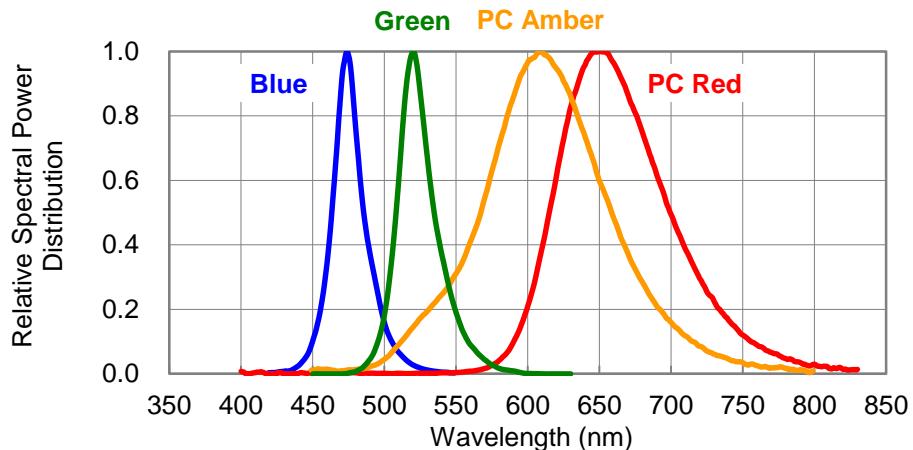
Color	Bin Code	Minimum Voltage (V)	Maximum Voltage (V)
Green	A	2.5	2.7
	B	2.7	2.9
	D	2.9	3.1
Blue	a	2.6	2.8
	A	2.8	3.0
	B	3.0	3.2
PC Red	a	2.6	2.8
	A	2.8	3.0
	B	3.0	3.2
PC Amber	a	2.6	2.8
	A	2.8	3.0
	B	3.0	3.2

- Maintains a tolerance of  $\pm 0.1V$  for Voltage measurements.

Note: Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all colors.

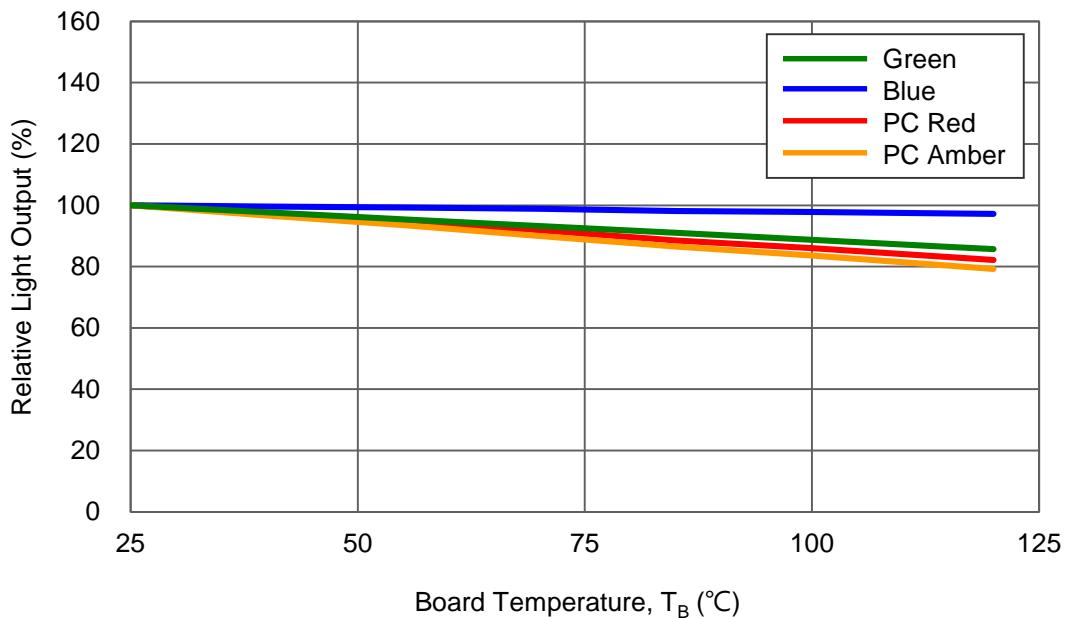
## Color Spectrum, $T_J = 25^\circ\text{C}$

1. Blue, Green, PC Amber, PC Red



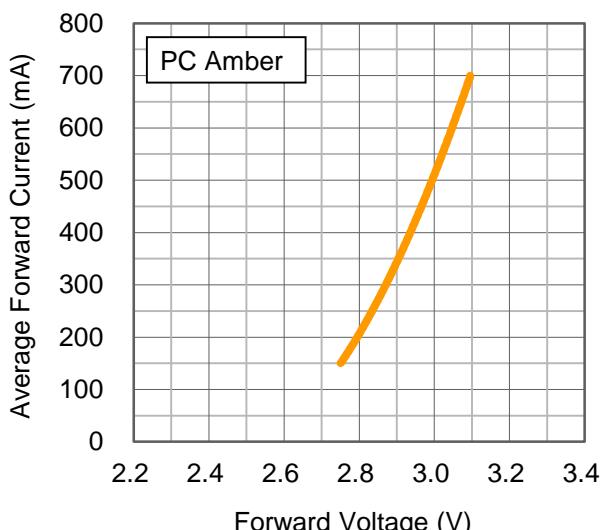
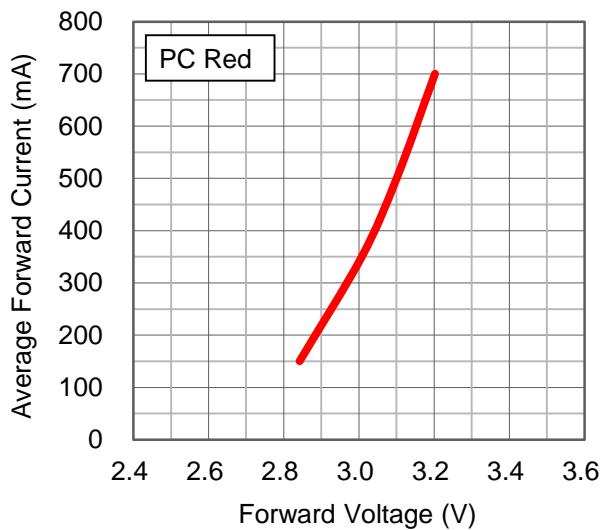
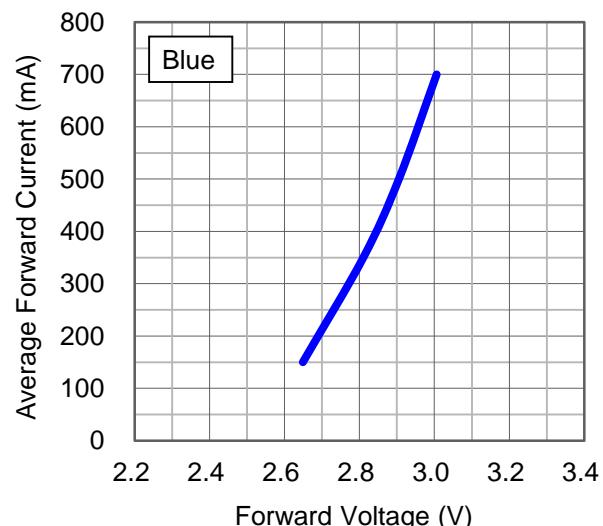
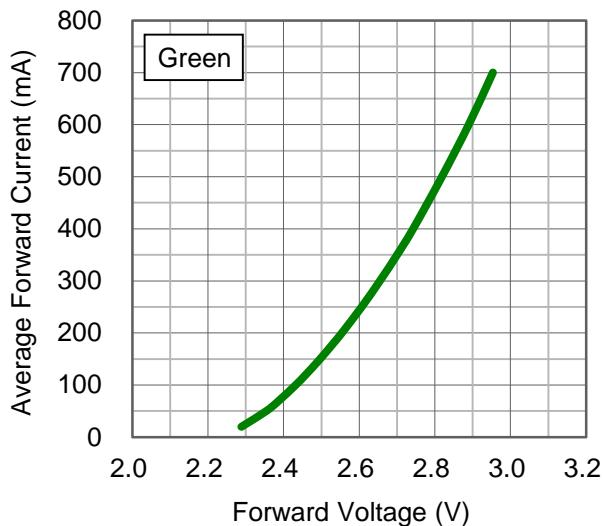
## Light Output Characteristics

Relative Light Output vs. Board Temperature at 350mA



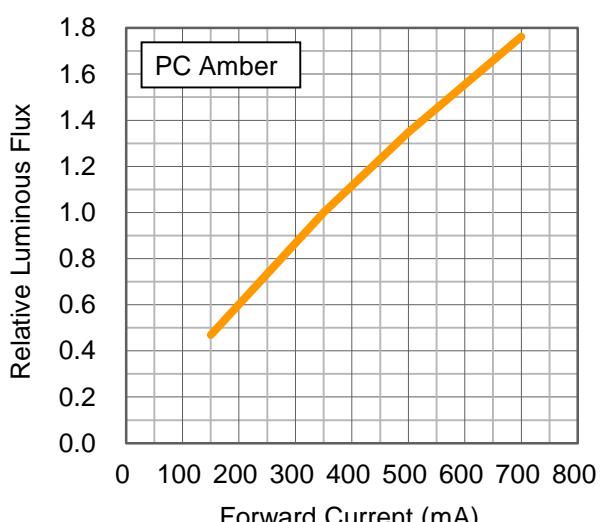
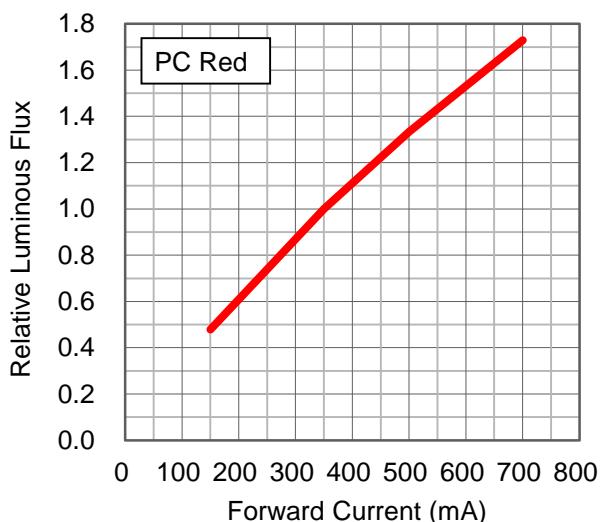
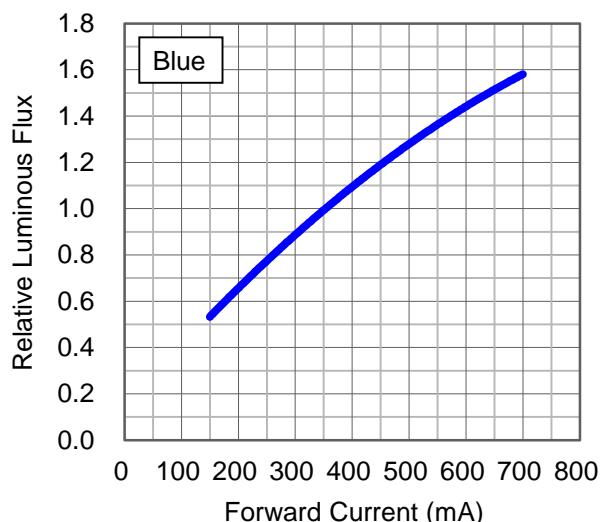
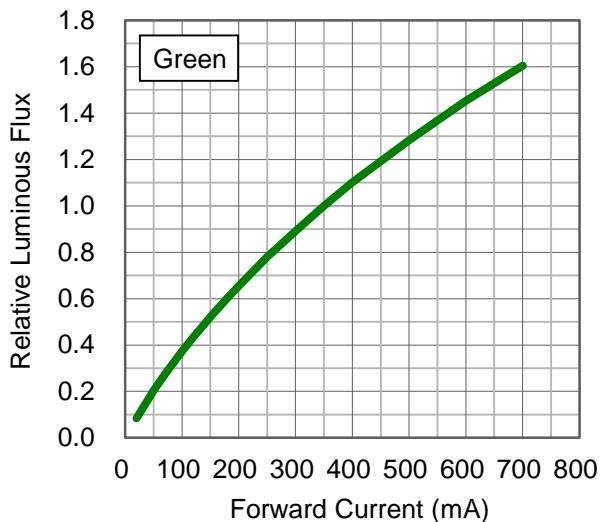
## Forward Current Characteristics, $T_J = 25^\circ\text{C}$

### 1. Forward Voltage vs. Forward Current

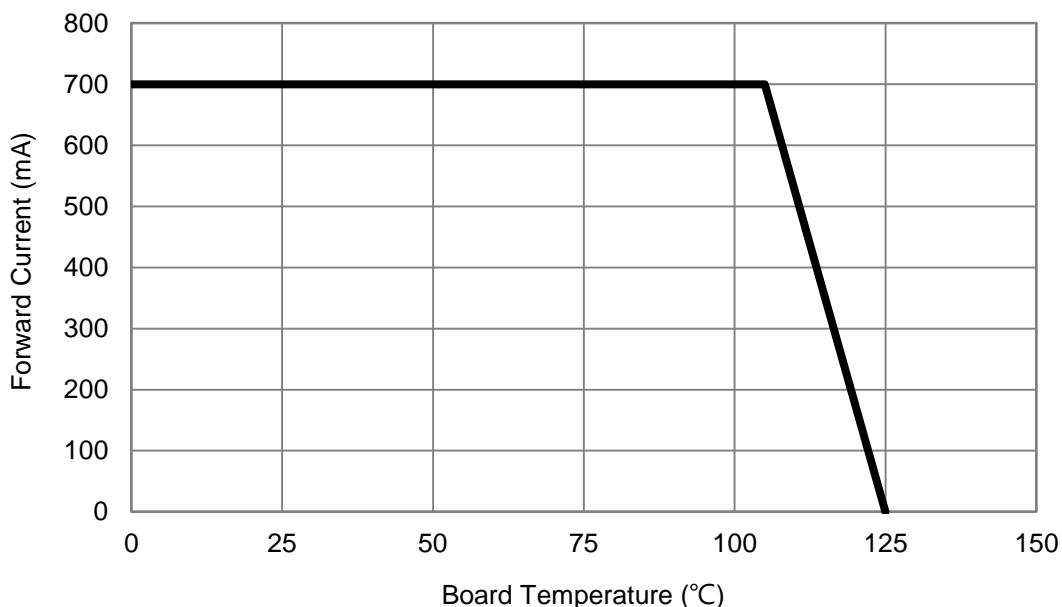


## Forward Current Characteristics, $T_J = 25^\circ\text{C}$

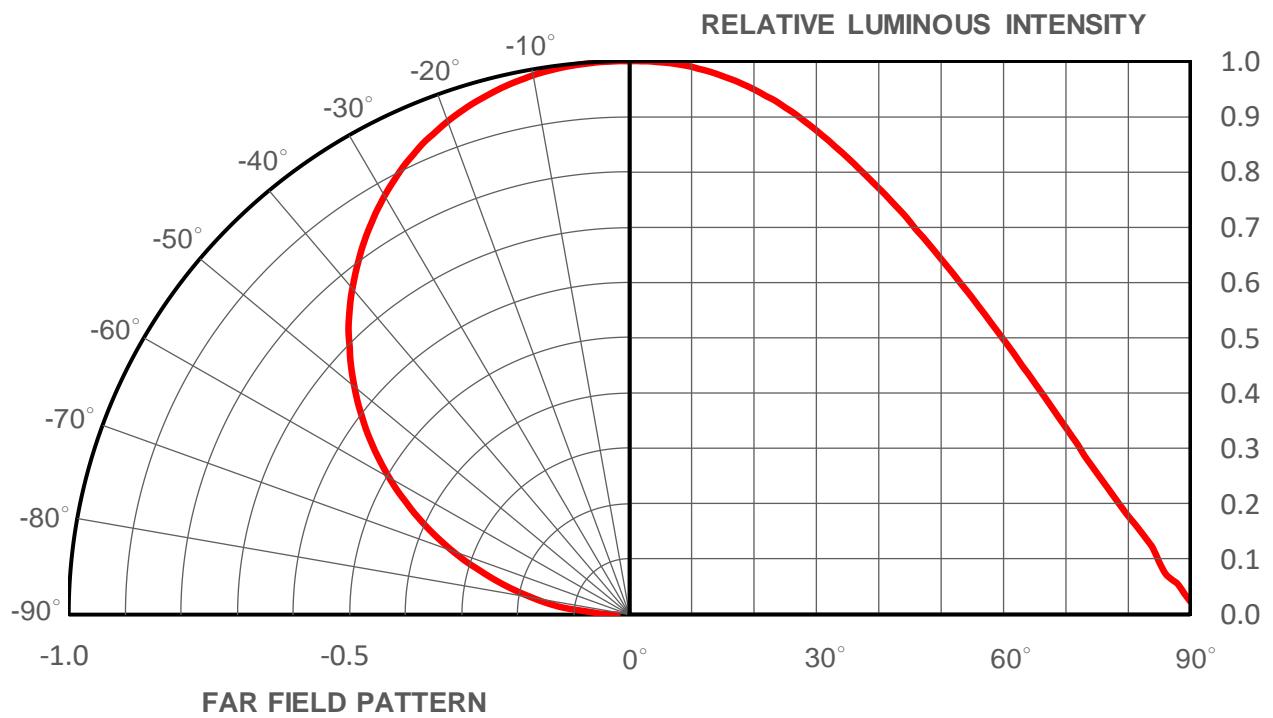
### 2. Forward Current vs. Normalized Relative Luminous Flux



## Board Temperature vs. Maximum Forward Current



## Typical Representative Spatial Radiation Pattern



## Moisture Sensitivity Level - JEDEC Level 1

Level	Floor Life		Soak Requirements			
			Standard		Accelerated Environment	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
1	Unlimited	≤30°C / 85% RH	168 +5/-0	85°C / 85% RH	NA	NA

- The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.
- Table below presents the moisture sensitivity level definitions per IPC/JEDEC's J-STD-020C.

Level	Floor Life		Soak Requirements			
			Standard		Accelerated Environment	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
1	Unlimited	≤30°C / 85% RH	168 +5/-0	85°C / 85% RH	NA	NA
2	1 year	≤30°C / 60% RH	168 +5/-0	85°C / 60% RH	NA	NA
2a	4 weeks	≤30°C / 60% RH	696 +5/-0	30°C / 60% RH	120 +1/-0	60°C / 60% RH
3	168 hours	≤30°C / 60% RH	192 +5/-0	30°C / 60% RH	40 +1/-0	60°C / 60% RH
4	72 hours	≤30°C / 60% RH	96 +2/-0	30°C / 60% RH	20 +0.5/-0	60°C / 60% RH
5	48 hours	≤30°C / 60% RH	72 +2/-0	30°C / 60% RH	15 +0.5/-0	60°C / 60% RH
5a	24 hours	≤30°C / 60% RH	48 +2/-0	30°C / 60% RH	10 +0.5/-0	60°C / 60% RH
6	Time on Label (TOL)	≤30°C / 60% RH	Time on Label (TOL)	30°C / 60% RH	NA	NA

## Qualification Reliability Testing

Stress Test	Stress Conditions	Stress Duration	Failure Criteria
Room Temperature Operating Life (RTOL)	25°C, $I_F$ = max DC (Note 1)	1000 hours	Note 2
Wet High Temperature Operating Life (WHTOL)	85°C/60%RH, $I_F$ = max DC (Note 1)	1000 hours	Note 2
Wet High Temperature Storage Life (WHTSL)	85°C/85%RH, non-operating	1000 hours	Note 2
High Temperature Storage Life (HTSL)	110°C, non-operating	1000 hours	Note 2
Low Temperature Storage Life (LTSL)	-40°C, non-operating	1000 hours	Note 2
Non-operating Temperature Cycle (TMCL)	-40°C to 120°C, 30 min. dwell, <5 min. transfer	200 cycles	Note 2
Mechanical Shock	1500 G, 0.5 msec. pulse, 5 shocks each 6 axis		Note 3
Natural Drop	On concrete from 1.2 m, 3X		Note 3
Variable Vibration Frequency	10-2000-10 Hz, log or linear sweep rate, 20 G about 1 min., 1.5 mm, 3X/axis		Note 3
Solder Heat Resistance (SHR)	260°C ± 5°C, 10 sec.		Note 3
Solderability	Steam age for 16 hrs., then solder dip at 260°C for 5 sec.		Solder coverage on lead

### Notes:

1. Depending on the maximum derating curve.
2. Criteria for judging failure

Item	Test Condition	Criteria for Judgement	
		Min.	Max.
Forward Voltage ( $V_F$ )	$I_F$ = max DC	--	Initial Level x 1.1
Luminous Flux or Radiometric Power ( $\Phi_V$ )	$I_F$ = max DC	Initial Level x 0.7	--
Reverse Current ( $I_R$ )	$V_R$ = 5V	--	50 μA

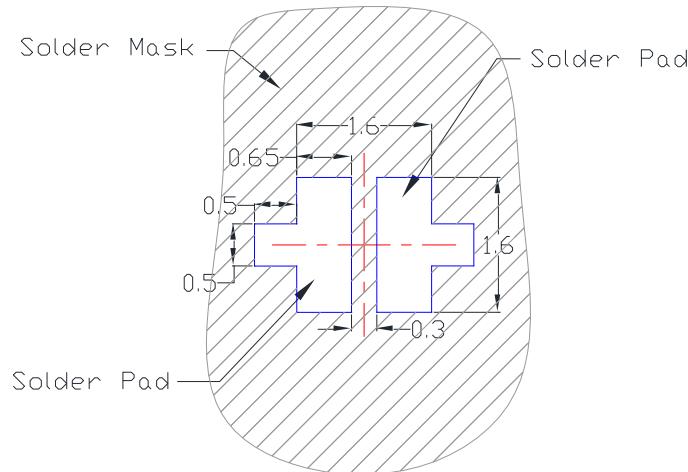
\* The test is performed after the LED is cooled down to the room temperature.

3. A failure is an LED that is open or shorted.

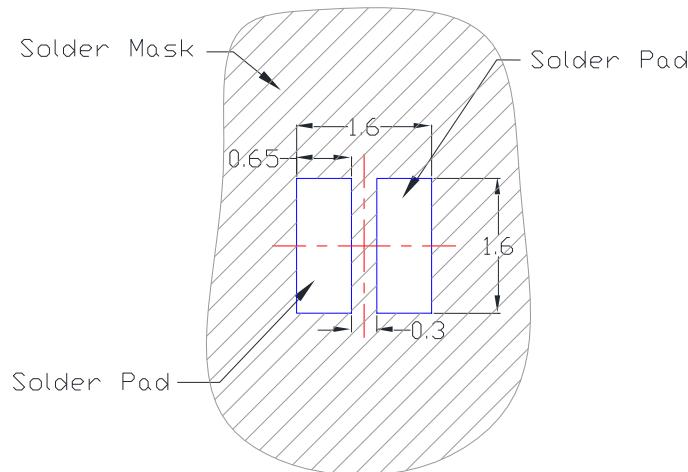
## Recommended Solder Pad Design

### Standard Emitter

#### TYPE A.



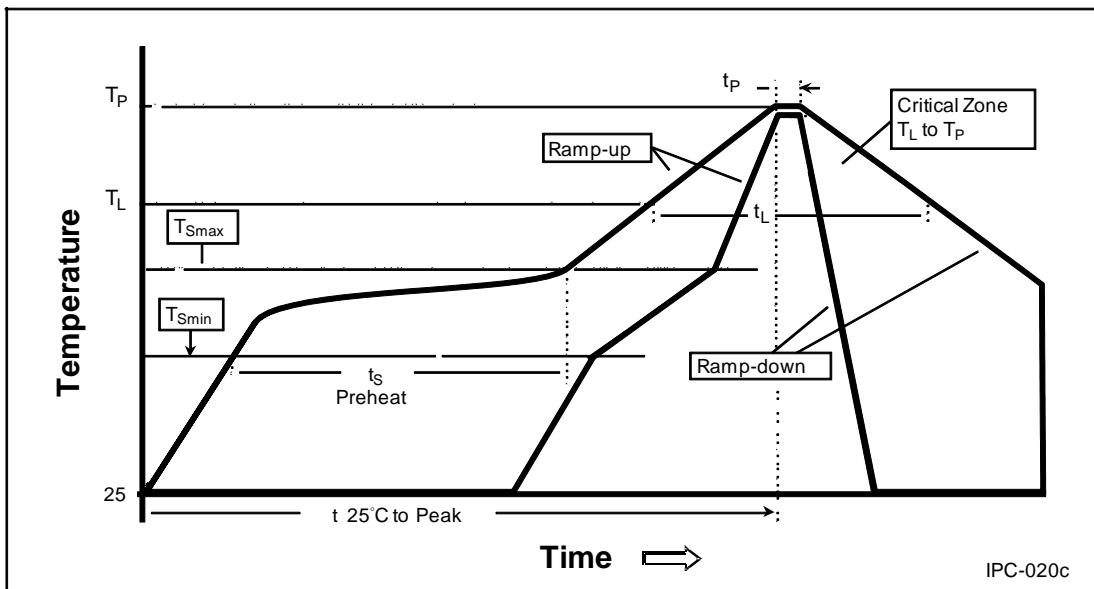
#### TYPE B.



- All dimensions are in millimeters.

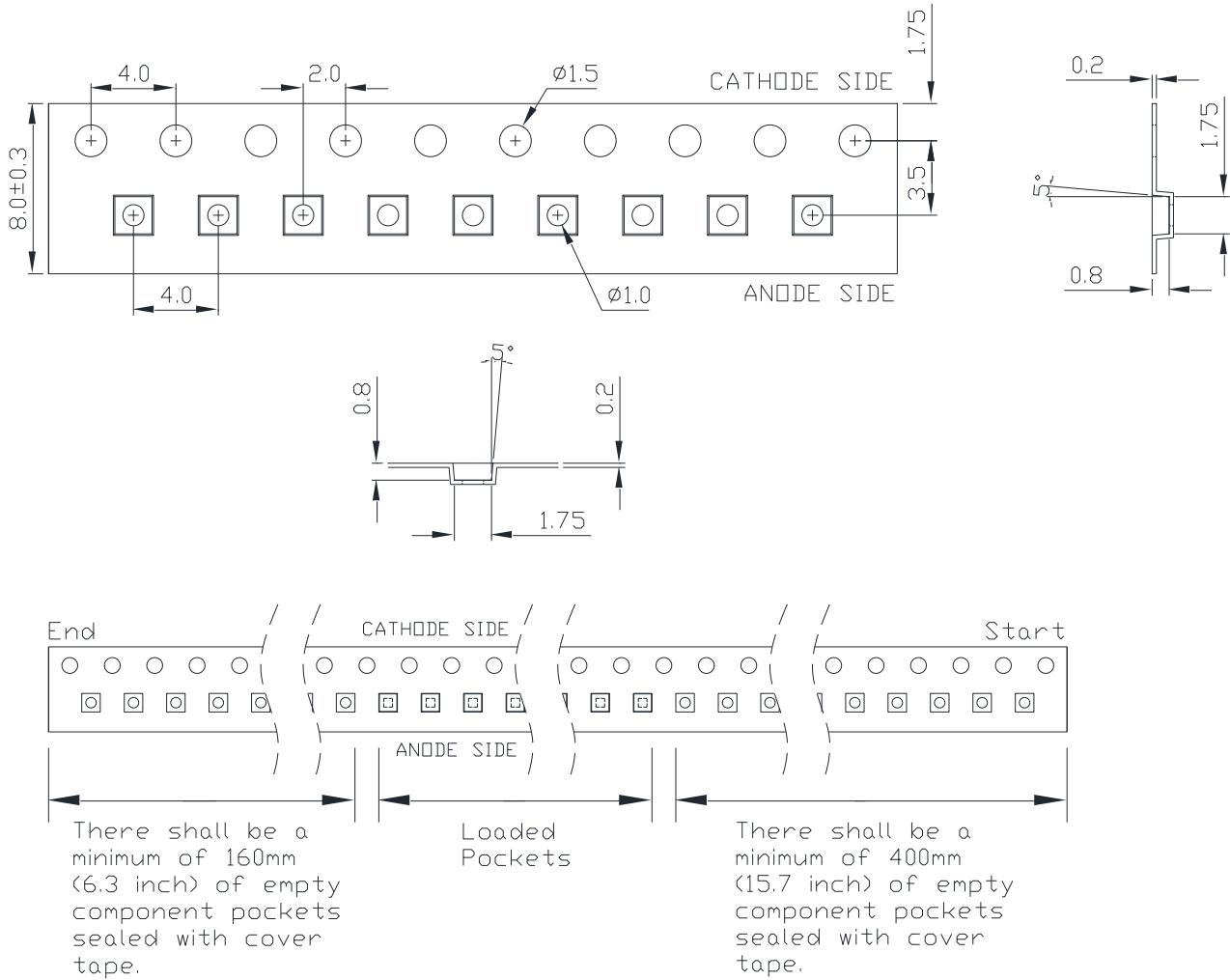
## Reflow Soldering Condition

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-Up Rate ( $T_{S_{max}}$ to $T_p$ )	3°C / second max.	3°C / second max.
Preheat		
- Temperature Min ( $T_{S_{min}}$ )	100°C	150°C
- Temperature Max ( $T_{S_{max}}$ )	150°C	200°C
- Time ( $t_{S_{min}}$ to $t_{S_{max}}$ )	60-120 seconds	60-180 seconds
Time maintained above:		
- Temperature ( $T_L$ )	183°C	217°C
- Time ( $t_L$ )	60-150 seconds	60-150 seconds
Peak/Classification Temperature ( $T_p$ )	240°C	260°C
Time Within 5°C of Actual Peak Temperature ( $t_p$ )	10-30 seconds	20-40 seconds
Ramp-Down Rate	6°C/second max.	6°C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.



- We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.
- Do not use solder pastes with post reflow flux residue > 47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.
- All temperatures refer to topside of the package, measured on the package body surface.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than three times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

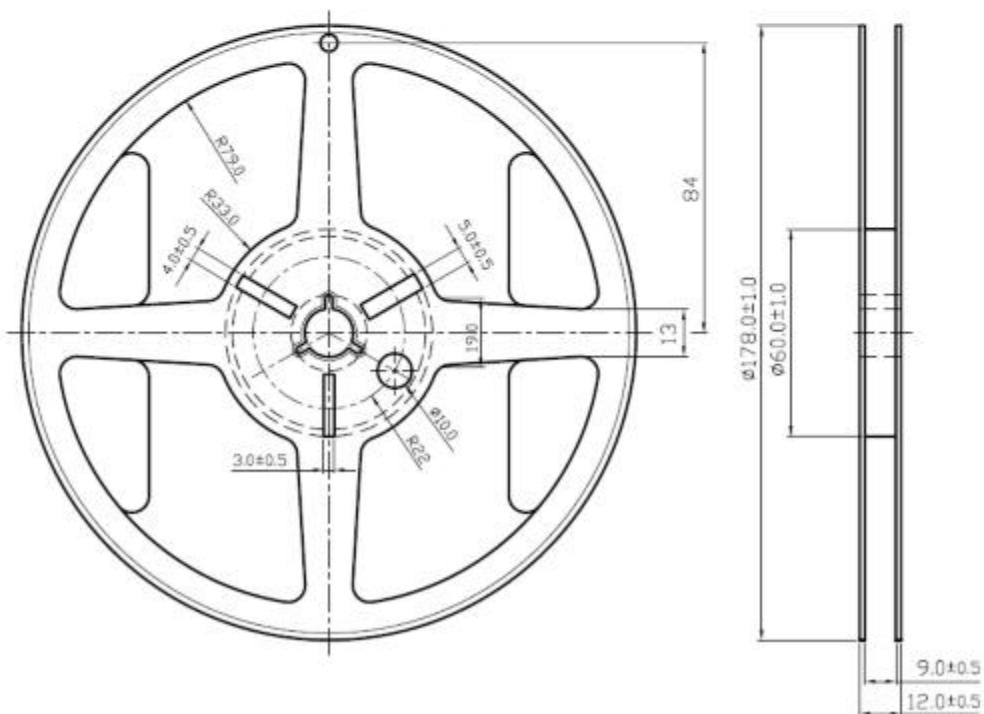
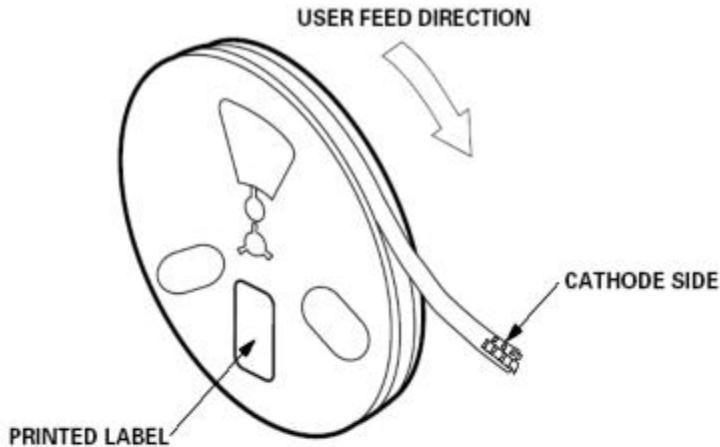
## Emitter Reel Packaging



### Notes:

1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are  $\pm 0.1\text{mm}$ .

## Emitter Reel Packaging



### Notes:

1. Empty component pockets sealed with top cover tape.
2. 2000 and 4000 pieces per reel.
3. Drawing not to scale.
4. All dimensions are in millimeters.

## Precaution for Use

- Storage  
Please do not open the moisture barrier bag (MBB) more than one week. This may cause the leads of LED discoloration. We recommend storing the LEDs in a dry box after opening the MBB. The recommended storage conditions are temperature 5 to 30 °C and humidity less than 40% RH. It is also recommended to return the LEDs to the MBB and to reseal the MBB.
- The slug is not electrically neutral. Therefore, we recommend to isolate the heat sink.
- We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.
- Do not use solder pastes with post reflow flux residue >47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.
- Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.
- Please avoid rapid cooling after soldering.
- Components should not be mounted on warped direction of PCB.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a heat plate should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- This device should not be used in any type of fluid such as water, oil, organic solvent and etc. When cleaning is required, isopropyl alcohol should be used.
- When the LEDs are illuminating, operating current should be decided after considering the package maximum temperature.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice.

## Handling of Silicone Lens LEDs

### Notes for handling of silicone lens LEDs

- Please do not use a force of over 0.3kgf impact or pressure on the silicone lens, otherwise it will cause a catastrophic failure.
- The LEDs should only be picked up by making contact with the sides of the LED body.
- Avoid touching the silicone lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the silicone lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the silicone lens must be prevented.
- Please do not mold over the silicone lens with another resin. (epoxy, urethane, etc)

