

LOCTITE STYCAST EO 1058

September 2017

PRODUCT DESCRIPTION

LOCTITE STYCAST EO 1058 provides the following product characteristics:

Technology	Epoxy
Appearance	Black
Cure	Heat cure
Application	Potting and Encapsulating

LOCTITE STYCAST EO 1058 is a one component, epoxy compound that cures at 125°C. LOCTITE STYCAST EO 1058 provides excellent environmental and thermal protection to encapsulated parts. This product is especially suited for use in protecting sensors used in harsh environments such as automotive applications.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Viscosity, Brookfield - RVT, 25 °C, mPa·s (cP):	
Spindle 7, speed 20 rpm	50,000
Filler Content, %	62
Specific Gravity	1.65
Pot Life @ 25 °C, days	10
Shelf Life @ -40°C (from date of manufacture), days	213
Flash Point - See SDS	

TYPICAL CURING PERFORMANCE

Gel Time

Gel @ 121°C, minutes	12
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Recommended Cure

2 hours @ 140°C or
3 hours @ 125°C

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

TYPICAL PROPERTIES OF CURED MATERIAL

Physical Properties

Glass Transition Temperature (Tg), °C	140
Coefficient of Linear Thermal Expansion:	
Alpha 1, ppm/°C	24
Hardness, Shore D	90
Tensile Modulus	N/mm ² 4,826
	(psi) (700,000)
Flexural Modulus	N/mm ² 7,860
	(psi) (1,140,000)
Thermal Conductivity, W/(m·K)	0.54
Moisture Absorption, 120 hrs PCT @ 15 psi, %	0.78
Elongation, %	1.96

Electrical Properties

Dielectric Constant / Dissipation Factor:

@ 25 °C:	
@ 1KHz	4.31/4.94×10 ⁻³
@ 10KHz	4.0/4.56×10 ⁻²
@ 100KHz	3.77/3.49×10 ⁻²
@ 100 °C:	
@ 1KHz	4.27/5.05×10 ⁻³
@ 10KHz	3.98/4.11×10 ⁻²
@ 100KHz	3.78/3.0×10 ⁻²

TYPICAL PERFORMANCE OF CURED MATERIAL

Miscellaneous

Flexural Strength	N/mm ² 83
	(psi) (12,000)
Tensile Strength	N/mm ² 70
	(psi) (10,000)

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

DIRECTIONS FOR USE

1. This product should not be exposed to ambient air for greater than 1 hour prior to cure. Excessive exposure to the moisture in the atmosphere will degrade the cured properties of the material, resulting in impaired thermal and environmental resistance.
2. This product contains fillers that may settle upon prolonged storage. Thoroughly remix before use if there is any indication of filler settle.
3. Store in sealed containers, do not expose uncured material to moisture. If containers are opened, blanket with dry nitrogen before resealing.

STORAGE:

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage : -40 °C

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions $(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$ $\text{kV/mm} \times 25.4 = \text{V/mil}$ $\text{mm} / 25.4 = \text{inches}$ $\text{N} \times 0.225 = \text{lb}$ $\text{N/mm} \times 5.71 = \text{lb/in}$ $\text{psi} \times 145 = \text{N/mm}^2$ $\text{MPa} = \text{N/mm}^2$ $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$ $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$ $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$ $\text{mPa}\cdot\text{s} = \text{cP}$ **Disclaimer****Note:**

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