



SPECIFICATION FOR APPROVAL

Customer : STANDARD

Description : DC FAN

Customer Part No. _____ REV. : _____

Delta Model No. : PFB1224LE-00P5 REV. : 00

Sample Issue No. : _____

Sample Issue Date : MAY.10.2022

PLEASE SEND ONE COPY OF THIS SPECIFICAITON BACK AFTER
YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGMENT.

APPROVED BY:

DATE : _____

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE,
TAOYUAN CITY 33341, TAIWAN
TEL:886-(0)3-3591968
FAX:886-(0)3-3591991

*** SAMPLE HISTORY***

CUSTOMER: STANDARD

CUSTOMER P/N:

DELTA MODEL: PFB1224LE-00P5

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TEL : 886-(0)3-3591968
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STATEMENT OF DEVIATION

■ NONE

□ DESCRIPTION:

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Specification For Approval

Customer : STANDARD

Description: DC FAN

Customer P/N: _____ rev. :

Delta model no. : PFB1224LE-00P5 Delta Safety Model No.: PFB1224LE-00

Sample revision. : 00 Issue no.:

Sample issue date: MAY.10.2022 Quantity :

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ITEM	DESCRIPTION
RATED VOLTAGE	24 VDC
OPERATION VOLTAGE RANGE	14.0 - 27.6 VDC
INPUT CURRENT(AVG.)★ (AT RATED VOLTAGE / FREE AIR)	0.45 (MAX. 0.60) A SAFETY CURRENT ON LABEL : 0.8A
INPUT POWER(AVG.)★ (AT RATED VOLTAGE / FREE AIR)	10.80 (MAX. 14.40) W
SPEED (AT RATED VOLTAGE / FREE AIR)	4000±12% R.P.M.
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	3.990 (MIN. 3.591) M ³ /MIN. 140.879 (MIN. 126.791) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	19.449 (MIN. 15.754) mmH ₂ O 0.766 (MIN. 0.620) inchH ₂ O
ACOUSTICAL NOISE (AVG.)	57.0 (MAX. 61.0) dB-A
INSULATION TYPE	UL: CLASS A
INGRESS PROTECTION	IP55 (IEC60529 STANDARD)
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)

★AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.

(continued)

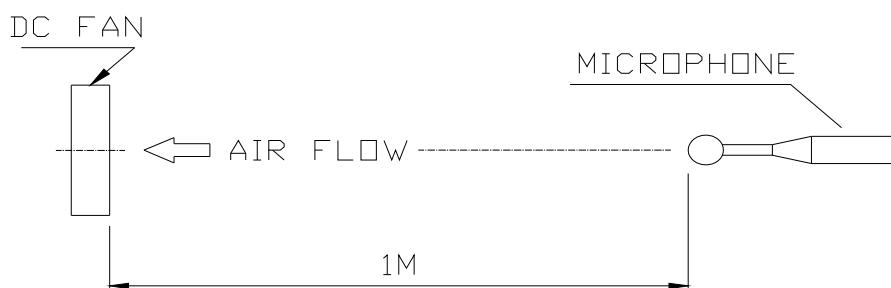
PART NO:

DELTA MODEL: PFB1224LE-00P5

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40°C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
LOCKED ROTOR PROTECTION	THE CURRENT WILL SHUT DOWN TO ZERO WHILE FAN's BLADE IS LOCKED.

NOTES:

1. ALL READINGS ARE RECORDED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
3. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

PART NO:

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3. MECHANICAL:

- 3-1. DIMENSIONS----- SEE DIMENSIONS DRAWING
- 3-2. FRAME----- PLASTIC UL: 94V-0
- 3-3. IMPELLER----- PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM----- TWO BALL BEARINGS
- 3-5. WEIGHT----- 380 GRAMS(REF.)
- 3-6. INGRESS PROTECTION :

POTTING OR COATING PROCESS IS USED FOR STATOR & PCB ASSEMBLY PROTECTION. THE FAN IS TESTED A RATING OF IP55 UNDER IEC STANDARD 60529. DETAILED TEST CONDITION PLEASE FIND IN DELTA TEST REPORT.

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE----- 10 TO +70 DEGREE C
- 4-2. STORAGE TEMPERATURE----- -40 TO +75 DEGREE C
- 4-3. OPERATING HUMIDITY----- 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY----- 5 TO 95 % RH

5. PROTECTION:

- 5-1. LOCKED ROTOR PROTECTION
FAN'S PROTECTION WITHOUT FIRE IS PERFORMED IN 96 HOURS WHILE LOCKED ROTOR AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION
BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

- 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

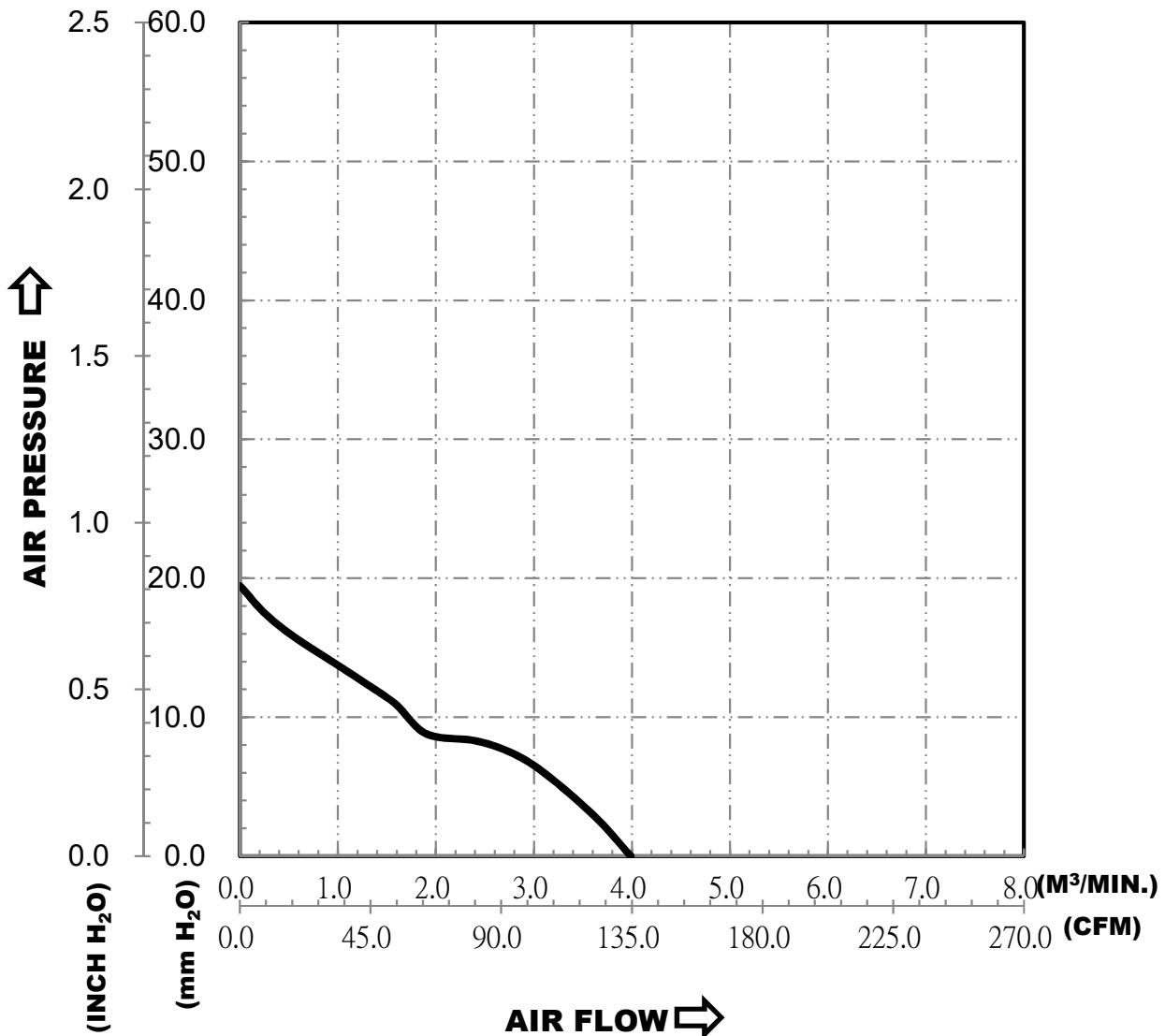
7. PRODUCTION LOCATION

- 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

PART NO:

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8. P & Q CURVE:



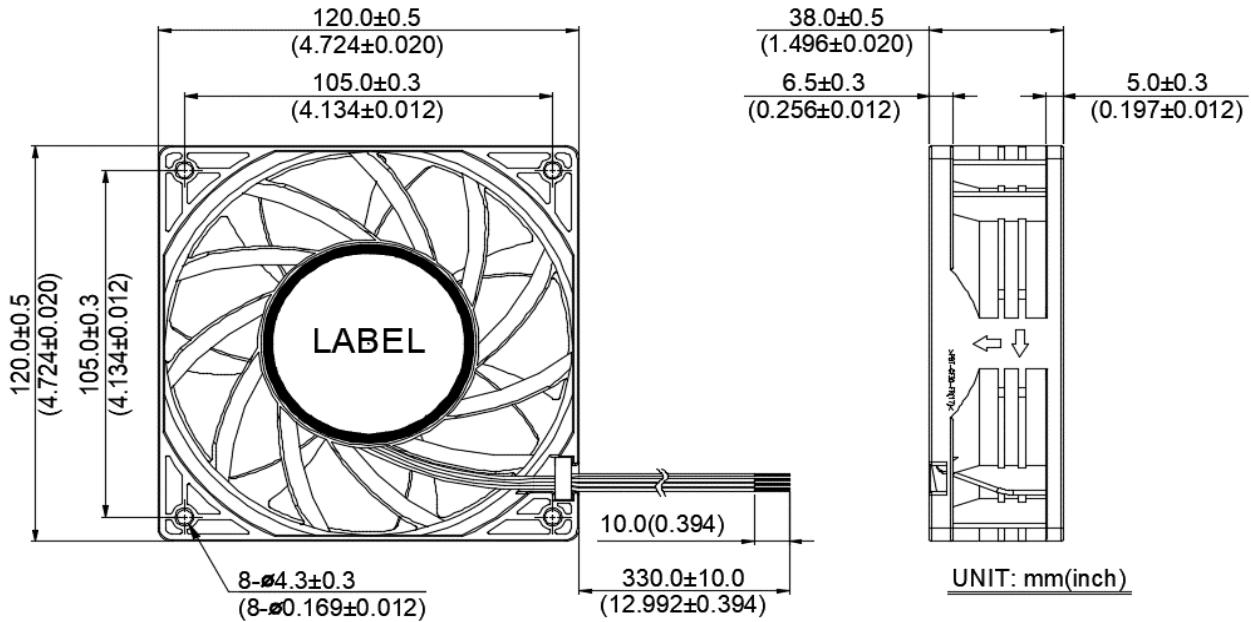
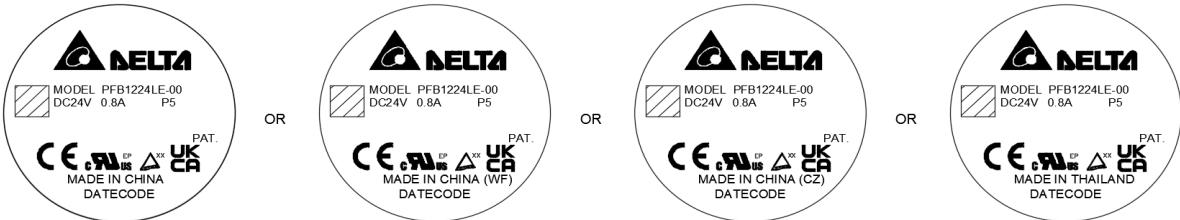
*TEST CONDITION: INPUT VOLTAGE----OPERATION VOLTAGE
TEMPERATURE----ROOM TEMPERATURE
HUMIDITY----65%RH

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9. DIMENSION DRAWING:

LABEL CONTENT:



NOTES:

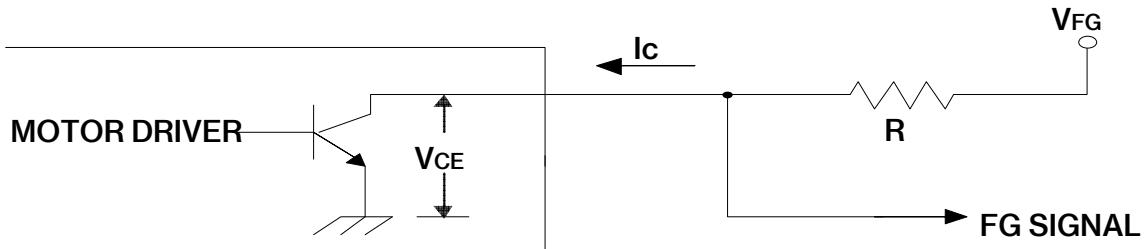
1. CABLE WIRE: UL1007 AWG#24
 - RED WIRE ---- (+)
 - BLACK WIRE ---- (-)
 - BLUE WIRE ---- (F00)
 - YELLOW WIRE ---- (PWM)
2. THIS PRODUCT IS ROHS COMPLIANT.
3. RECOMMENDED OPERATING SEQUENCE
 - FAN START : VCC ON --> PWM INPUT
 - FAN STOP: PWM 0% DUTYF --> VCC OFF

PART NO:

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10. FREQUENCY GENERATOR (FG) SIGNAL:

10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION:

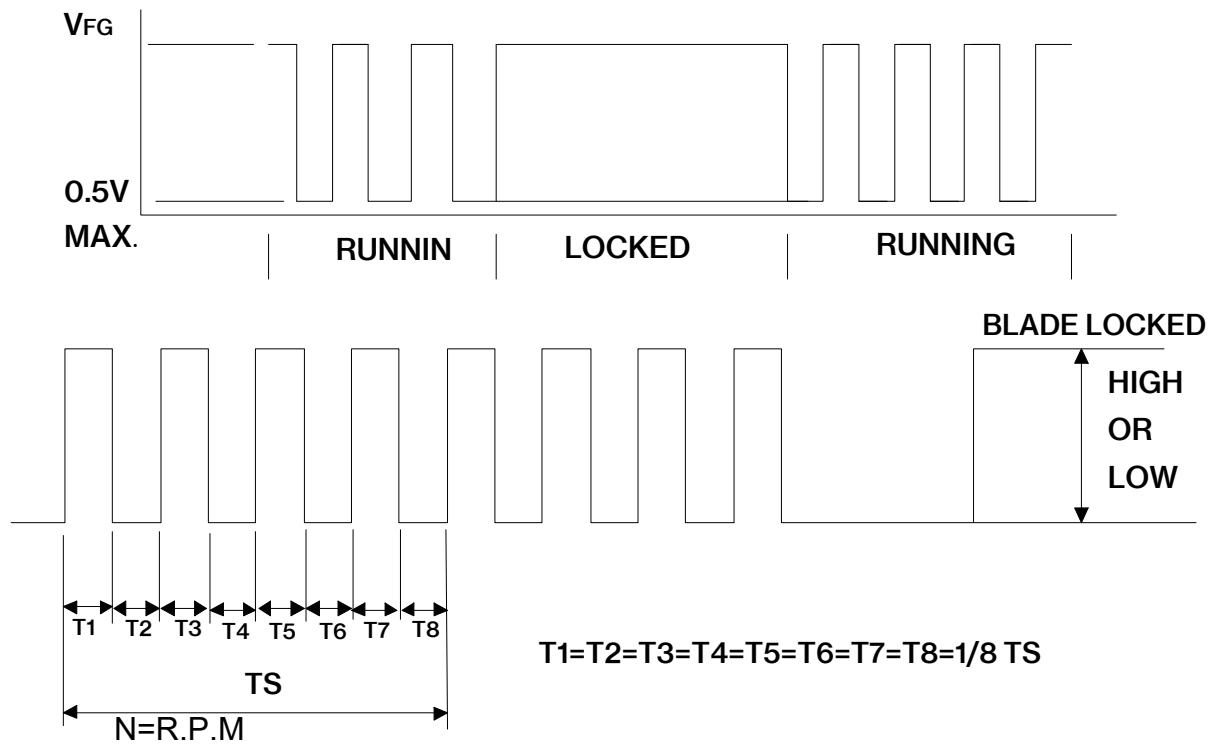
THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

10-2. SPECIFICATION:

V_{FG} = 5.0 TYP. (V_{CC} MAX.) I_C = 5mA MAX.

$$V_{CE} = 0.5V \text{ MAX.} \quad R \geq V_{FG} / I_C$$

10-3. FREQUENCY GENERATOR WAVEFORM:



TS=60/N(SEC)

*VFG IS ALWAYS HIGH OR LOW LEVEL AFTER BLADE LOCKED

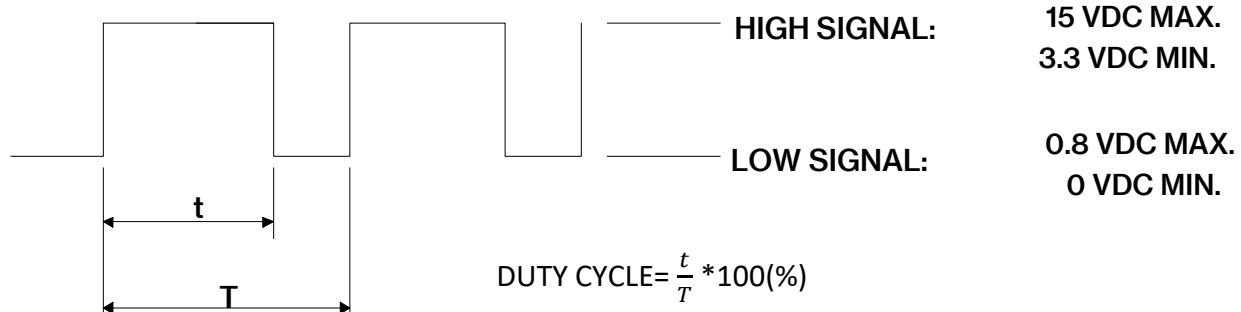
*8 POIFS

PART NO:

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11. PWM CONTROL SIGNAL:

11-1 SIGNAL VOLTAGE RANGE: 0~15VDC



- THE PREFERRED OPERATING POINT FOR THE FAN IS 20KHZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.

11-2 THE REQUIREMENT OF WAVEFORM QUALITY OF PWM SIGNAL

- THE RECOMMENDED PWM SIGNAL FROM SYSTEM IS TTL ($t_r = 500\text{ns}$, $t_f = 500\text{ns}$), EVEN IF THE PWM LEAD OF FAN IS DISCONNECTED.
- THE MAXIMUM PERMISSIBLE OF WAVEFORM DISTORTION:

$$V_{IH} : (V_+ - 0.5) * 90\% \quad \text{RISE TIME : } t_r < 500\text{ns}$$

$$V_{IL} : (V_+ - 0.5) * 10\% \quad \text{FALL TIME : } t_f < 500\text{ns}$$



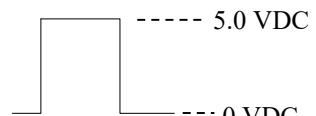
11-3 SPEED VS PWM CONTROL SIGNAL:

(AT 25°C, RATED VOLTAGE & PWM SIGNAL AS FOLLOW)

*PWM SIGNAL

PWM FREQUENCY = 20KHz

DUTY CYCLE (%)	SPEED (R.P.M.)	CURRENT(A) (AVG.)★
100	4000±12%	0.45 (MAX. 0.60)
0	0	0.02 (MAX. 0.03)



★AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.

- MIN. STARTED DUTY CYCLE(at 25°C, 24.0VDC): 30 %

WHEN THE FAN BLADE IS IN THE COMPLETE STOP STATE AND THEN PROVIDE PWM TO START THE FAN IN ORDER TO ENSURE THAT THE FAN START-UP IS NORMAL FROM A DEAD STOP.

PART NO:

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12. FAN CABLE ADDITIONAL PROCESS OUTSIDE DELTA

12-1. HANDLING :

12-1-1. DO NOT PRESS ROTOR OR PULL CABLE IN ANY PROCESS.

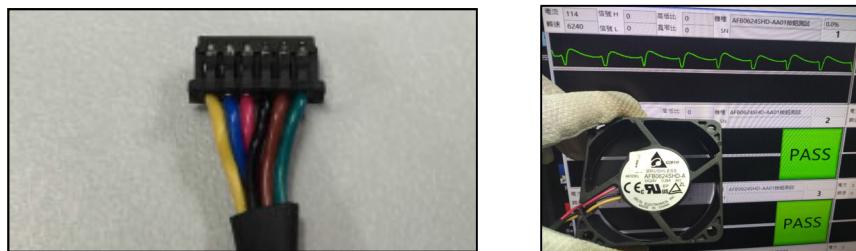


12-1-2. WEARING ELECTROSTATIC GLOVES BEFORE WORKING, MAKE SURE HOUSING ASSAMBLING MECHINE, WORKING TABLE WITH ELECTROSTATIC PROTECTION.

12-1-3. DO NOT WEAR OR DROP THE FAN DURING ALL PROCESS, PLEASE SCRAPE DROOPPED FAN TO AVOID BEARING DAMAGE.

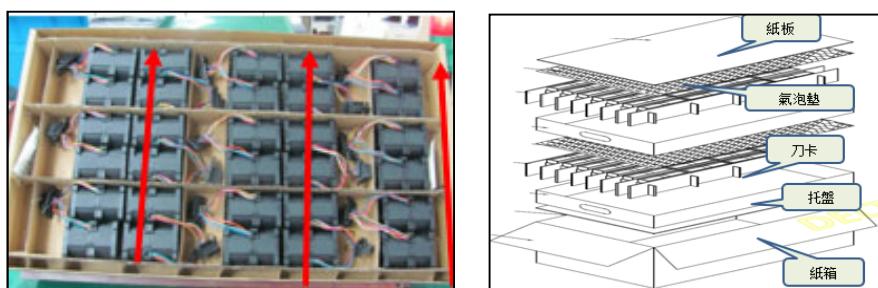
12-2. TESTING :

12-2-1. MAKE SURE FAN SPEED AND FUNCTION WORKS WELL AFTER ASSAMBLY.



12-3. PACKING:

12-3-1. BE SURE OF FAN DIRECTION AND HOUSING POSITION, CAN'T INTERFER CARTON OR POTTION OR OTHER MATERIAL.



12-3-2. MAKE SURE DESICCANT, QUANTITY AND P/N IS CORRECT BEFORE PACKING.





Application Notice

1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
13. Be certain to connect an “4.7µF or greater” capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.
14. Be sure that the machine is well grounded before doing crimping terminal of cable wire in order to avoid any impact due to an unexpected abnormal voltage to the fan .