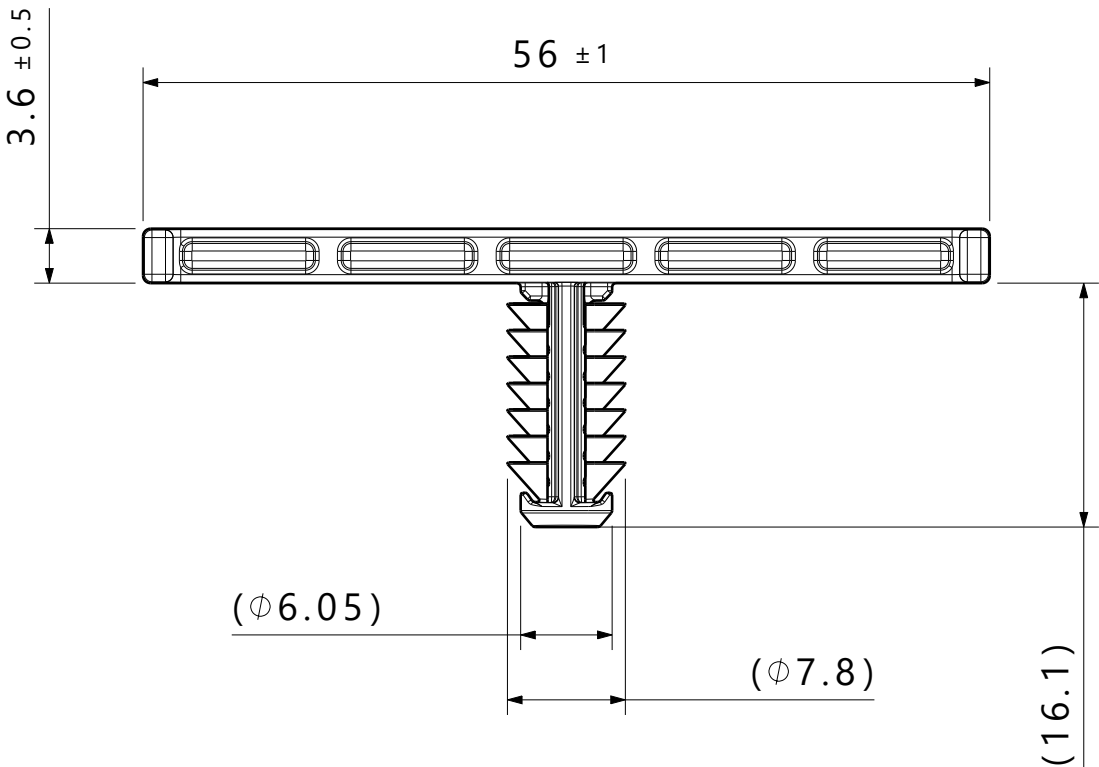
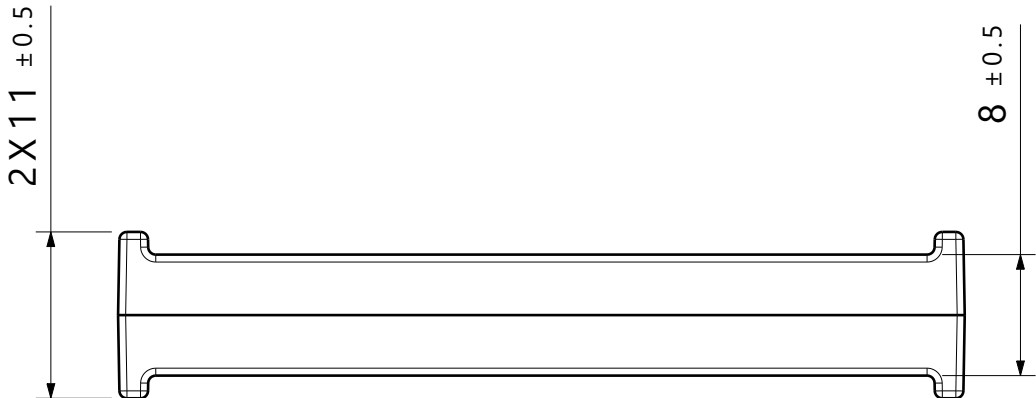
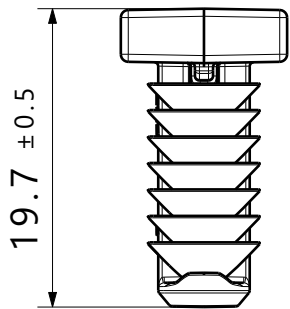


Isometric view
Scale 1:1

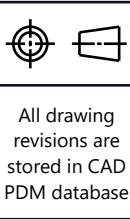


- Reference:
- Performance requirements at dry as molded:
1. Fir tree push in force: 45 newtons (10 lbf) max in the applicable nominal hole size and a plate thickness of 1.8mm.
 2. Fir tree pull out force: 110 newtons (25 lbf) min in the applicable nominal hole size and a plate thickness of 1.8mm.

- Notes:
1. Material: See chart
 2. Material color: See chart
 3. Maximum percent regrind permissible: 25%
 4. Max allowable flash to be: 0.5mm
 5. Max allowable mismatch to be: 0.1mm
 6. Sheet metal thickness range: 0.60mm - 6.00mm
 7. Applicable hole size:
A. 6.5mm +0.5/- 0.4

Revision Level		
Drawing	State	Part
00.3	Design Release	-
Changed	Date (YYYY/MM/DD)	
Rohde	2020/01/28	
Approved	Date (YYYY/MM/DD)	
Van Hulst	2020/01/29	

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All drawing revisions are stored in CAD PDM database	



Units	
mm	

Drawn	Date (YYYY/MM/DD)
Haftarski	2020/1/15
Approved	Date (YYYY/MM/DD)
Rohde	2020/01/23

Global Part Description		Material	Color
BC56FT6.5-PA66HIRHSUV-BK		PA66HIRHSUV	Black
Title		Scale	
		2:1	
		Global Project Number	
		20-0094	
Drawing-No		Format	
		A3	
		Sheet	
20-0094-001-CSU		1 / 1	