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**verSI .050" [1.27mm] Open Pin Field**

Please refer to this document for installation instructions and product specifications for the verSI Series Open Pin Field connector family.

**Component Assemblies**

<b>VSM</b>	Vertical Male	<b>VRM</b>	Ruggedized Vertical Male
<b>VSF</b>	Vertical Female	<b>VRF</b>	Ruggedized Vertical Female
<b>VSRAM</b>	Right Angle Male	<b>VRRA</b>	Ruggedized Right Angle Male
<b>VSRAF</b>	Right Angle Female	<b>VRRAF</b>	Ruggedized Right Angle Female

**Cable Assemblies:**

<b>VRD</b>	Differential Pair Twinax Cable	<b>VSX</b>	Flex Jumper Differential Signal
<b>VRW</b>	Discrete Wire		

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## Press-Fit Technology

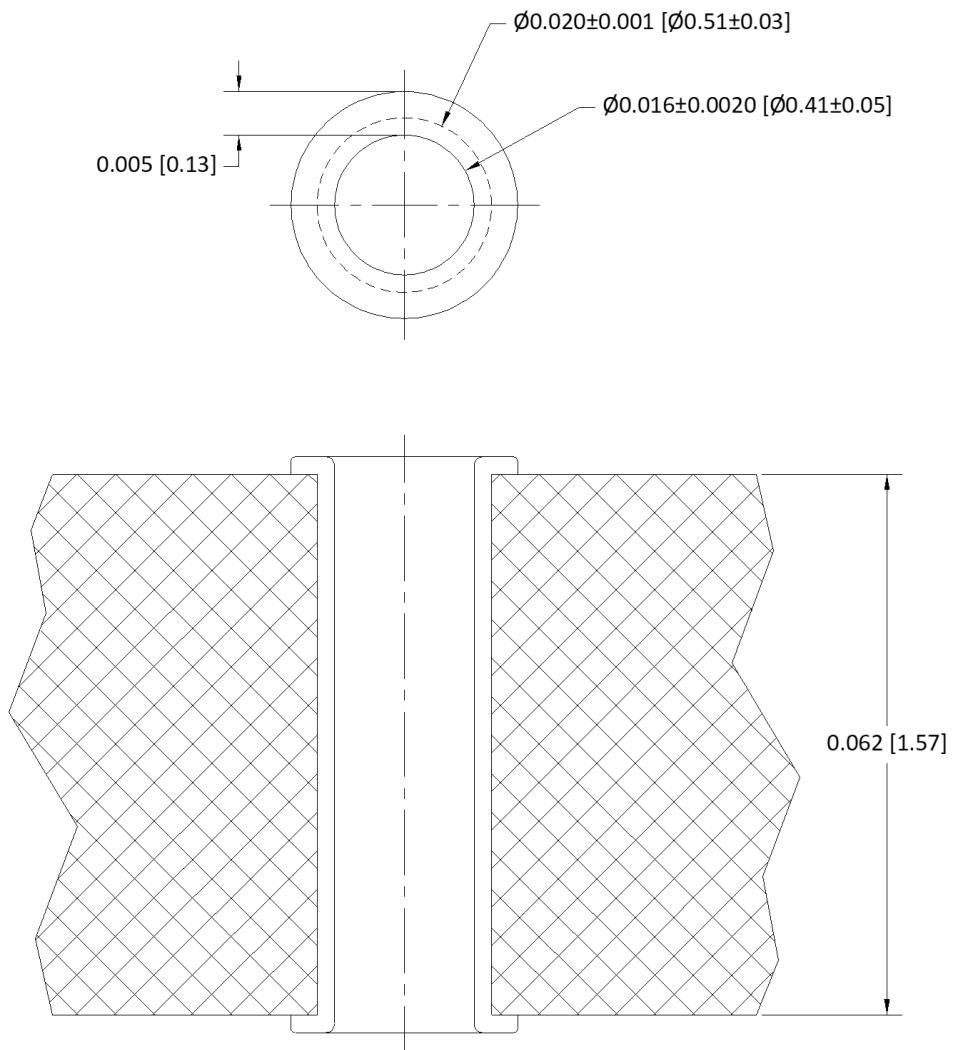
### Recommended Hole Specification

Drill:  $\varnothing 0.020 \pm 0.001$  [ $0.050 \pm 0.02$ ] thru  
Finished Hole Size:  $\varnothing 0.016 \pm 0.002$  [ $0.41 \pm 0.05$ ]  
Finish: ENIG per IPC-4552  
Annular Ring:  $\varnothing 0.030$  [0.76] to  $\varnothing 0.034$  [0.86]  
Minimum PCB Thickness: 0.062 [1.57]

### Force Requirements

Maximum insertion force per contact in a  $\varnothing 0.014$  hole = 4.0 lbs. [1814 grams]

Minimum retention force in a  $\varnothing 0.018$  hole = .6 lbs. [272 grams]



Dimensions are shown in inches [ mm ]

## Press-Fit Technology

### Installation Procedure

For the installation of press-fit verSI Series connectors, the following equipment is recommended:

- A hand operated press capable of supplying the required press-in force.
- A V8000-XXXX Press Tool that matches the component size by rows and columns (see table).

	10 Column	20 Column	30 Column	40 Column	50 Column
4 Row	V8000-0410	V8000-0420	V8000-0430	V8000-0440	V8000-0450
5 Row	V8000-0510	V8000-0520	V8000-0530	V8000-0540	V8000-0550
6 Row	V8000-0610	V8000-0620	V8000-0630	V8000-0640	V8000-0650
8 Row	V8000-0810	V8000-0820	V8000-0830	V8000-0840	V8000-0850
10 Row	V8000-1010	V8000-1020	V8000-1030	V8000-1040	V8000-1050

The following optional tools are recommended:

- V8004 Ram Tool Adapter
- V8100 Arbor Press Kit

Kit includes arbor press and table.

### Arbor Press Setup

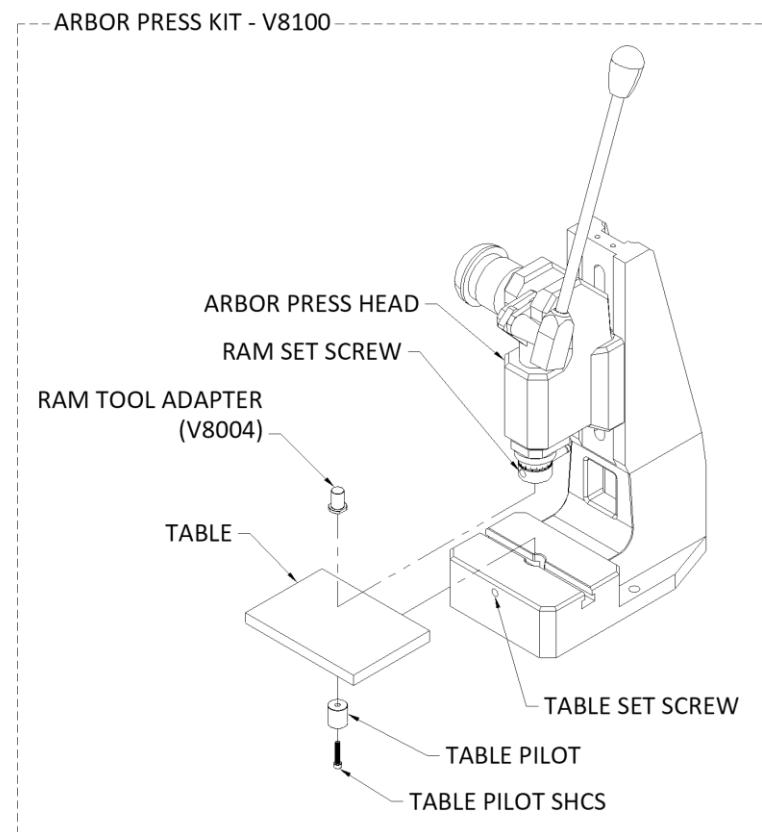
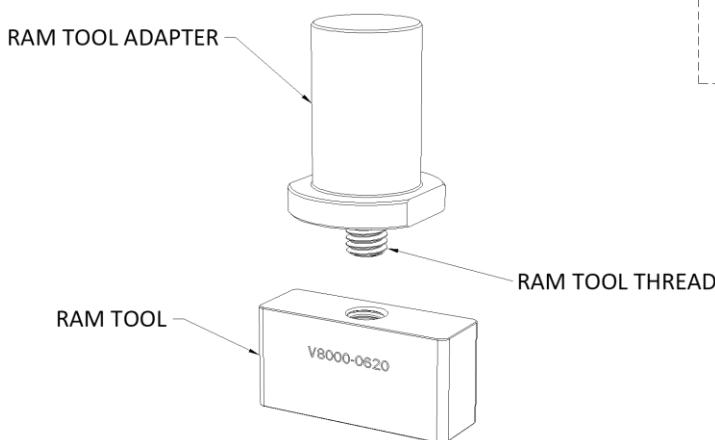
#### Table:

Assemble the table pilot to the table plate with the socket head capscrew included with the arbor press kit. Insert the pilot into the arbor press table bore and ensure the bottom table surface is resting squarely on the surface of the arbor press. Align the table with the front of the press and tighten the set screw in the front of the arbor press base to lock the table in position.

#### Ram Tool Adapter:

Thread ram tool to arbor press adapter hand tighten only. The thread in the adapter is locked in place and should not be removed.

Insert adapter with tool attached into arbor. Align



to table and lock into position by tightening set screw in arbor press ram.

#### Press Head Height:

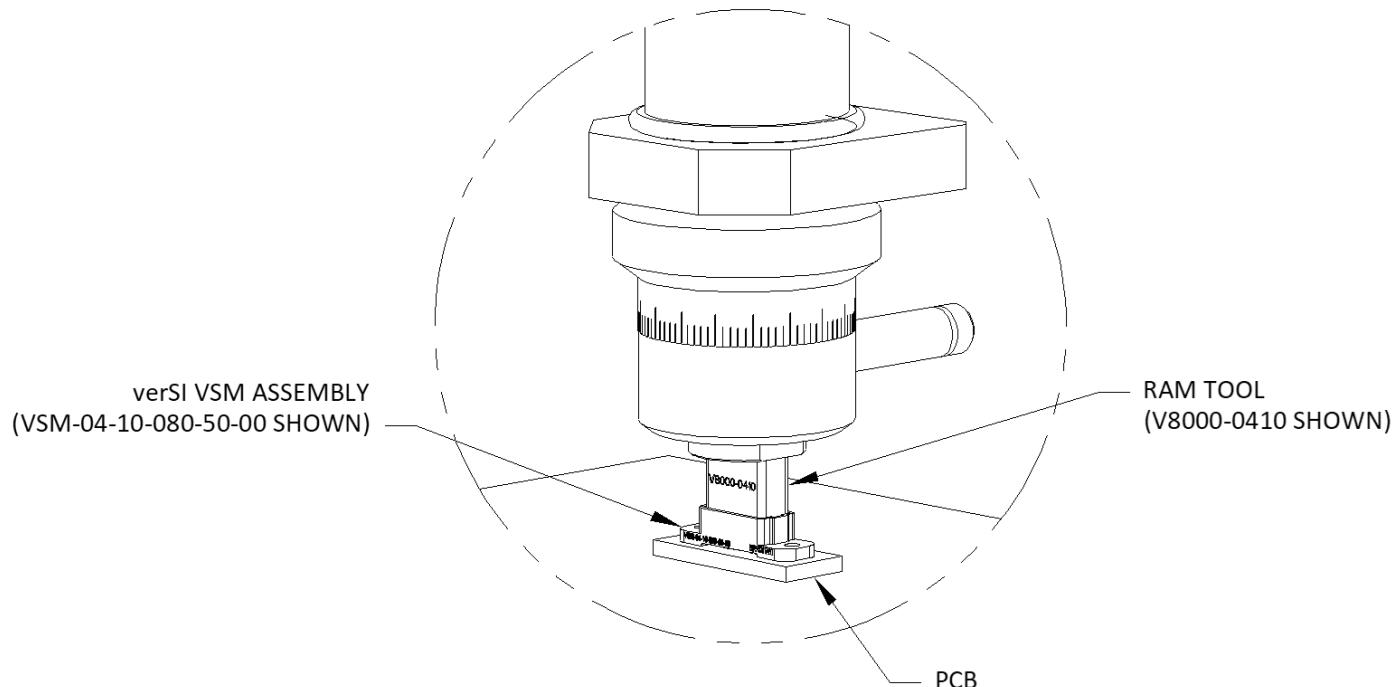
The arbor press head height should be adjusted so the tool is at the minimum allowable height with the assembly fully inserted into the PCB. This step will reduce the risk of insufficiently installed connectors or breakage due to any over-travel of the ram.

## Press-Fit Technology

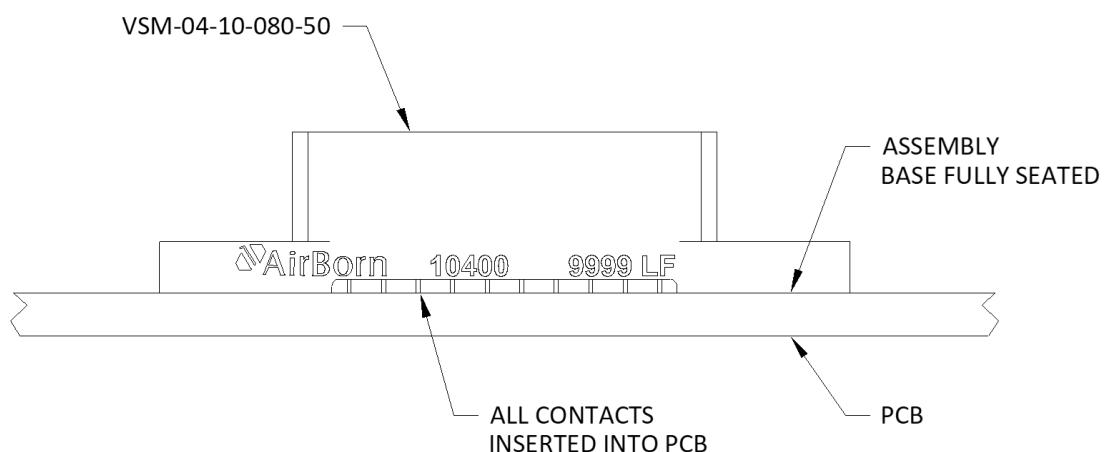
### Installation

1. Correctly orient the connector to the PCB, do not force! The pins on the connector and PCB are polarized; male assemblies have offset pins.
2. Verify that all contacts are lined up with PCB holes.
3. Lower the ram and carefully align the press tool with the connector housing.
4. Firmly depress the arbor press handle through full travel.

### Inspection



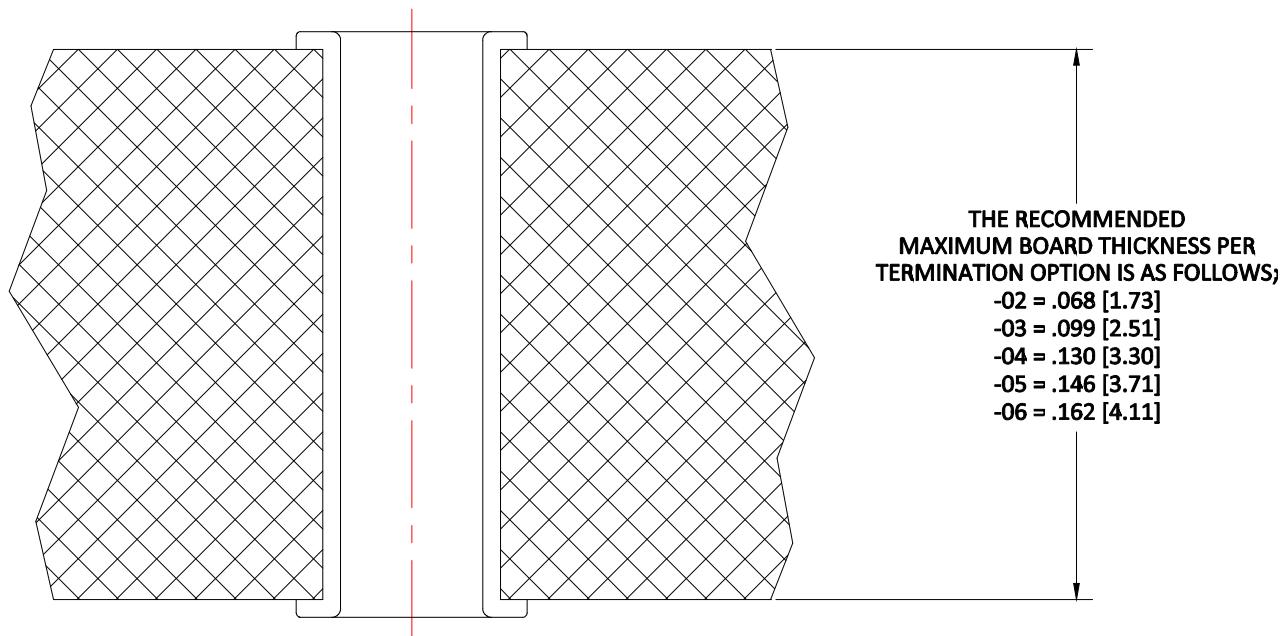
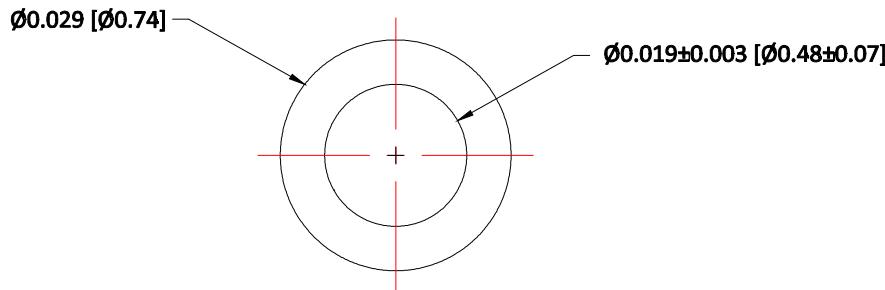
Verify all contacts are inserted into the PCB. If possible, inspect the press-fit tails by looking in the PTH from the backside of the PCB. Also, verify the base of the connector is fully seated on the surface of the PCB.



## Plated-Through Hole Technology

### Recommended Hole Specification

Finished Hole Size:  $\phi 0.019 \pm 0.003$  [ $0.48 \pm 0.07$ ]  
Finish: ENIG per IPC-4552  
Annular Ring Dia:  $\phi 0.029$  [0.74] to  $\phi 0.033$  [0.84]



Dimensions are shown in inches [ mm ]

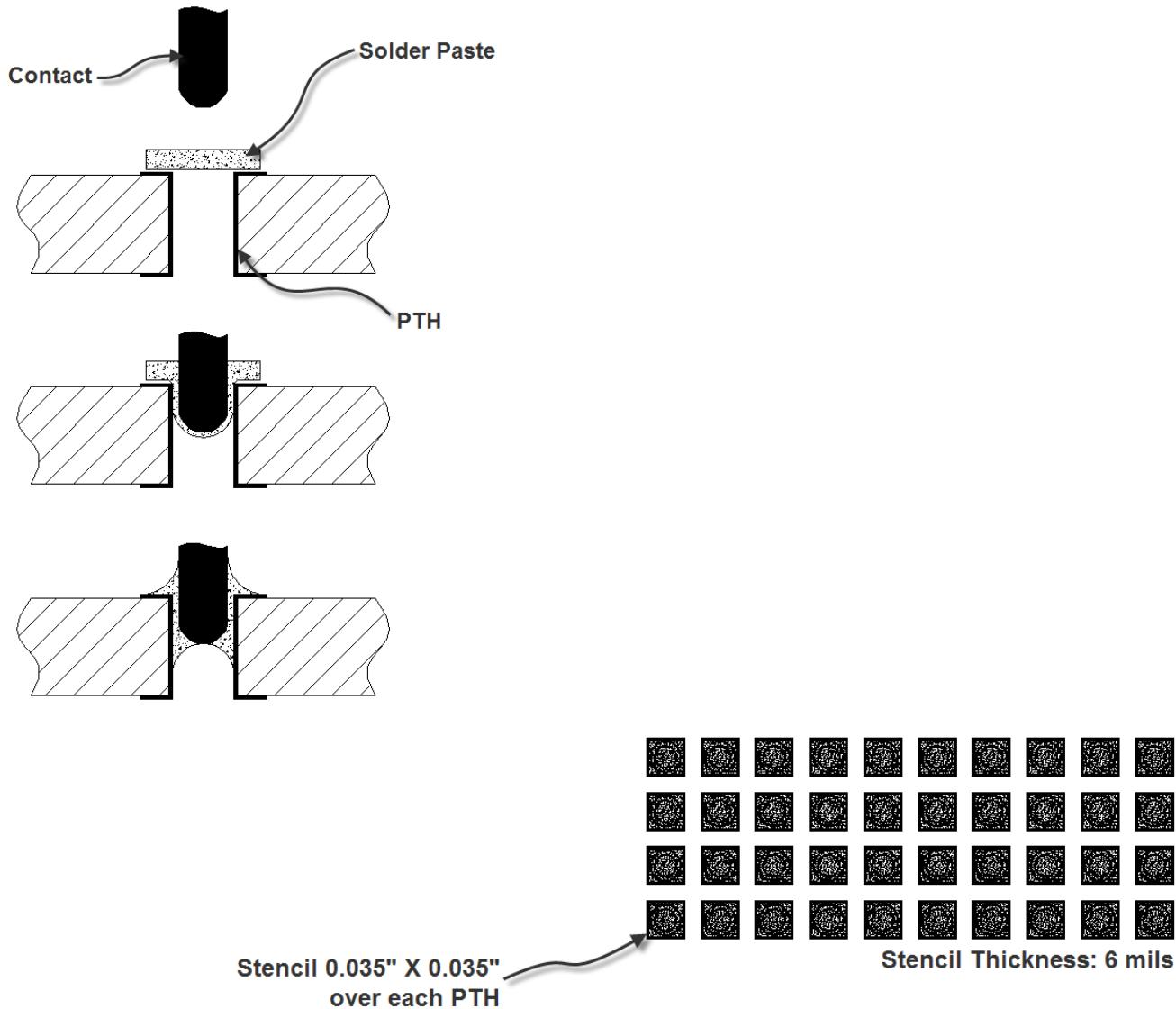
## Paste-in-Hole Technology

### Overview

Paste-in-Hole technology (PIH), also known as intrusive reflow or pin-in-paste, is an SMT solder process that provides the robustness of a plated thru hole while allowing the user to process with conventional SMT equipment. PIH also provides the ability to inspect the solder joints visually without the need for costly X-Ray equipment.

### Application

1. Stencil is placed on PCB.
2. Paste is applied using squeegee.
3. Stencil is removed.
4. Connector is placed onto the PCB and secured using appropriate hardware.
5. Solder is reflowed using SMT oven.



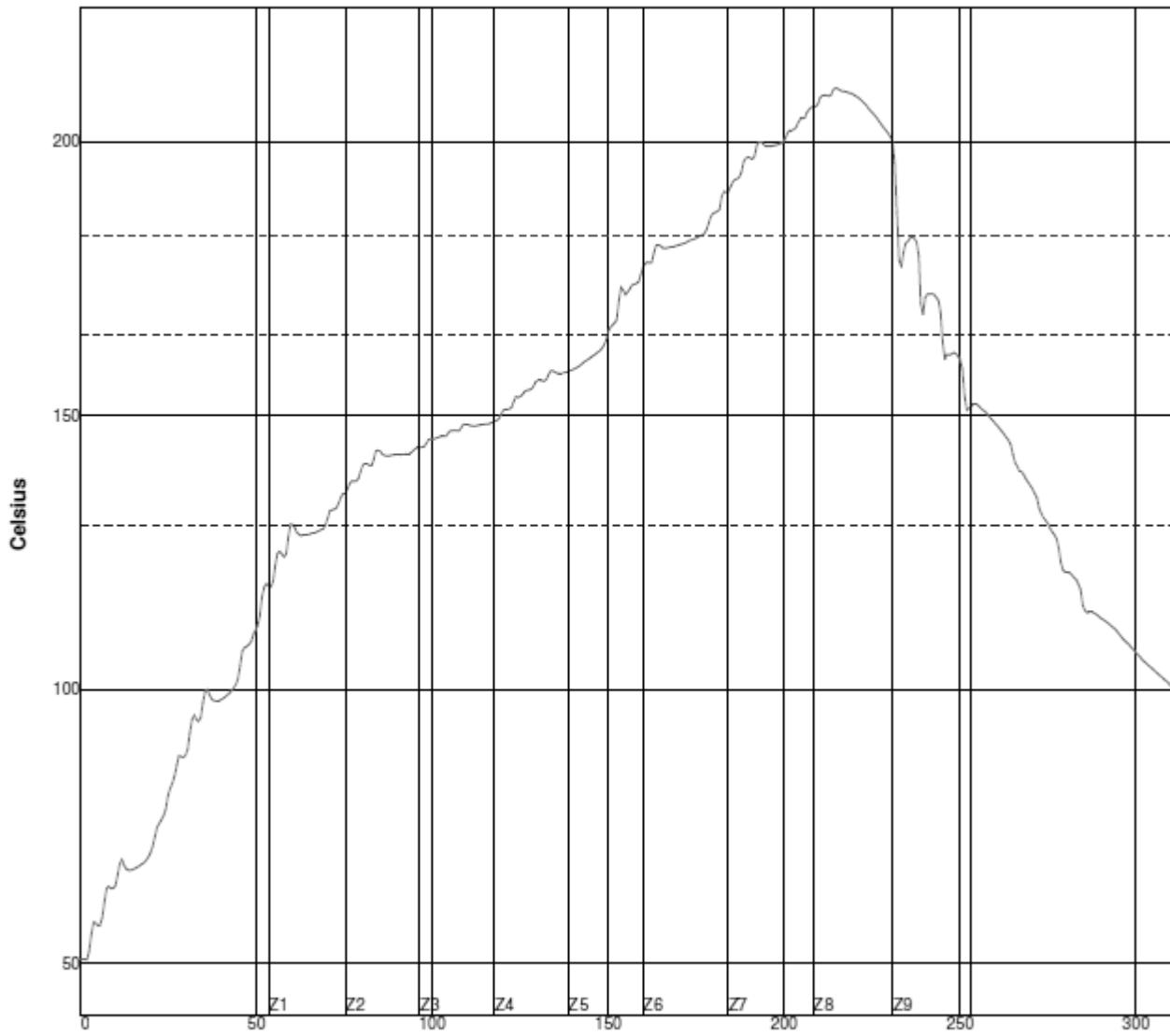
## Paste-in-Hole Technology

### Reflow Recommendations

#### Lead (Sn63Pb37)

- Max Rising Slope: 1.5-2.0°C /Sec.
- Soak: 130-165°C for 60 seconds
- Time Above Liquidous: 50-70 seconds

Setpoints (Celsius)									
Zone	1	2	3	4	5	6	7	8	9
Top	100	125	160	160	155	170	210	225	230
Bottom	100	125	160	160	155	170	210	225	230
Conveyor Speed ( inch/min ):	27.00								



PWI= 50%	Max Rising Slope	Soak Time 130-165C	Reflow Time /183C	Peak Temp
Under Conn	1.63	9%	81.41	-29%

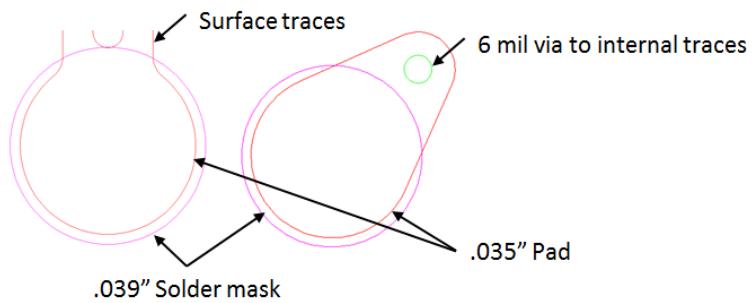
### Example Lead (Sn63Pb37) Soak Reflow Profile

## Surface-Mount Technology

**Note:** This option only available for 4-Row Vertical VerSI Connectors (VSM/VSF/VRM/VRF) of any column size.

**Recommended PCB pad layout:**

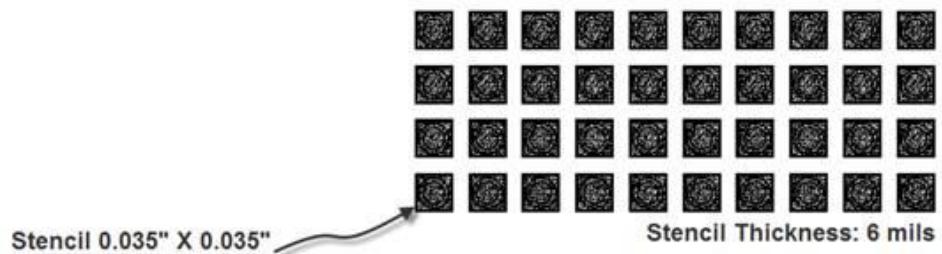
- .035" diameter pad with .039" diameter solder mask.
- Finish: ENIG



**Stencil Aperture:** .035" x .035" square

**Stencil Thickness:** 6 mil

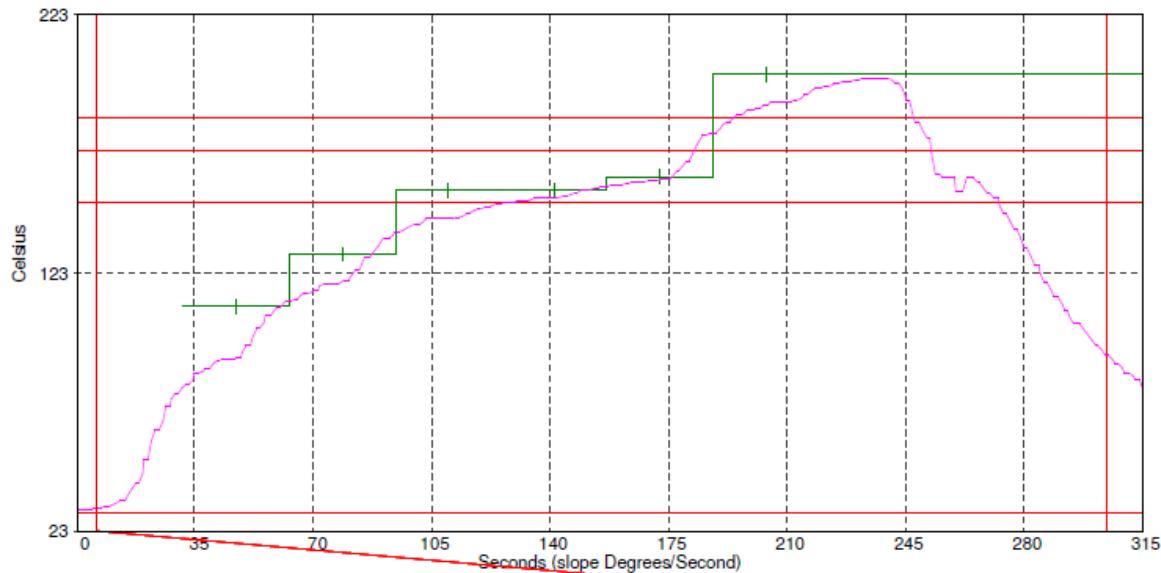
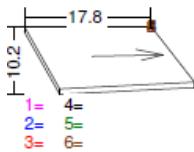
**Solder Paste:** Sn63Pb37 (PN WS483) and 42Sn/57.6Bi/0.4Ag (PN ALPHA CVP-520)



**Reflow profiles on subsequent pages.**

**SMT Reflow Profile:**

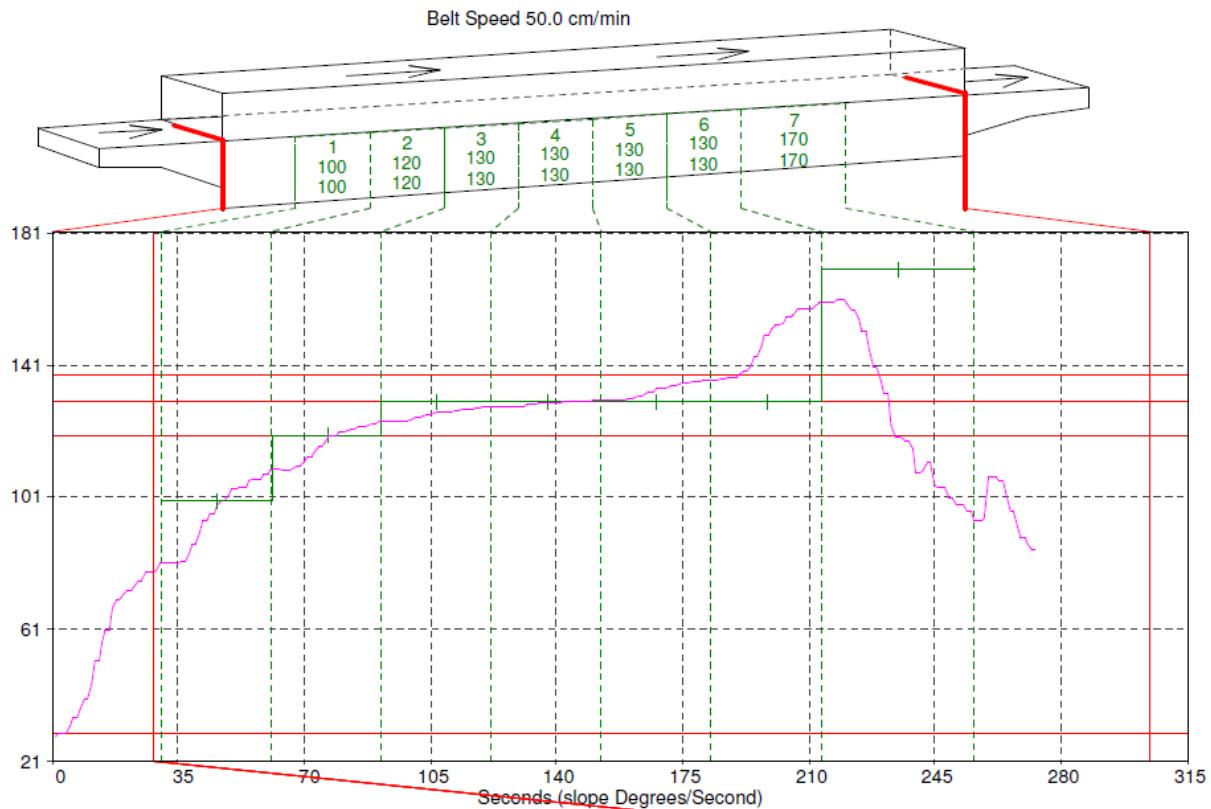
- Leaded Solder, 63Sn37Pb



	Peak	Min	Max Rising Slope	Max Falling Slope	Max Slope	Rising Time Above 30	Rising Time Between 150/170	Total Time Above 183	Pointer
1	198.2	31.4	3.79	-22.56	-22.56	232.14	56.13	53.09	31.9
2			0.00	0.00	0.00	0.00	0.00	0.00	
3			0.00	0.00	0.00	0.00	0.00	0.00	
4			0.00	0.00	0.00	0.00	0.00	0.00	
5			0.00	0.00	0.00	0.00	0.00	0.00	
6			0.00	0.00	0.00	0.00	0.00	0.00	
TC Mean	198.2	31.4	0.63	-3.76	-3.76	38.69	9.36	8.85	31.9
TC SD			1.55	9.21	9.21	94.77	22.92	21.67	
TC Range	0.0	0.0	3.79	22.56	22.56	232.14	56.13	53.09	0.0

**SMT Reflow Profile:**

- Low Temp Lead-free Solder (Alpha CVP-520)



	Peak	Min	Max Rising Slope	Max Falling Slope	Max Slope	Rising Time Above 30	Rising Time Between 30/120	Rising Time Between 120/130	Total Time Above 138	Pointer
1	160.7	29.6	3.91	-4.01	-4.01	213.84	74.34	65.50	39.20	78.4
2			0.00	0.00	0.00	0.00	0.00	0.00	0.00	
3			0.00	0.00	0.00	0.00	0.00	0.00	0.00	
4			0.00	0.00	0.00	0.00	0.00	0.00	0.00	
5			0.00	0.00	0.00	0.00	0.00	0.00	0.00	
6			0.00	0.00	0.00	0.00	0.00	0.00	0.00	
TC Mean	160.7	29.6	0.65	-0.67	-0.67	35.64	12.39	10.92	6.53	78.4
TC SD			1.60	1.64	1.64	87.30	30.35	26.74	16.00	
TC Range	0.0	0.0	3.91	4.01	4.01	213.84	74.34	65.50	39.20	0.0

## Typical Contact Resistance

Typical Contact Resistance<sup>(1)</sup> in mΩ for 4, 5, 6, 8, and 10 row<sup>(2)</sup> right angle verSI™ male (plug) connectors.  
(VSRAM and VRAM Series)

Row #	Termination type	
	PTH & Paste-in-Hole (options 01, 02, 03, 04, 05, 06)	Press-fit (option "00")
1	14.6	14.0
2	16.2	15.0
3	17.8	16.0
4	19.4	17.0
5	21.0	18.0
6	22.6	19.0
7	24.2	20.0
8	25.8	21.0
9	27.4	22.0
10	29.0	23.0

Typical Contact Resistance<sup>(1)</sup> in mΩ for 4, 5, 6, 8, and 10 row<sup>(2)</sup> right angle verSI™ female (receptacle) connectors.  
(VSRAF and VRRAF Series)

Row #	Termination type	
	PTH & Paste-in-Hole (options 01, 02, 03, 04, 05, 06)	Press-fit (option "00")
1	10.3	9.8
2	11.9	10.8
3	13.5	11.8
4	15.1	12.8
5	16.7	13.8
6	18.3	14.9
7	19.9	15.9
8	21.5	16.9
9	23.1	17.9
10	24.7	18.9

Typical Contact Resistance<sup>(1)</sup> in mΩ for vertical PCB/Mezzanine connectors (Male)  
(VSM and VRM Series)

Board spacing (mm)	Termination type	
	PTH & Paste-in-Hole (options 01, 02, 03, 04, 05, 06)	Press-fit (option "00")
8	6.7	3.0
10	8.5	3.6
12	10.3	4.2
16	14.0	5.4
20	17.6	6.6
25	22.2	8.1

Typical Contact Resistance<sup>(1)</sup> in mΩ for vertical PCB connectors (female)  
(VSF and VRF Series)

Board spacing (mm)	Termination type	
	PTH & Paste-in-Hole (options 01, 02, 03, 04, 05, 06)	Press-fit (option "00")
8	8.8	8.8
10		
12		
16		
20		
25		

<sup>(1)</sup> The values shown are also indicative of Low Level Contact Resistance (LLCR)

<sup>(2)</sup> For 4-row connectors, use the values for rows 1 - 4. For 5-row connectors, use the values for rows 1 - 5, etc.

## Guide Hardware

### VSM and VSF, VRM and VRF

#### Installation

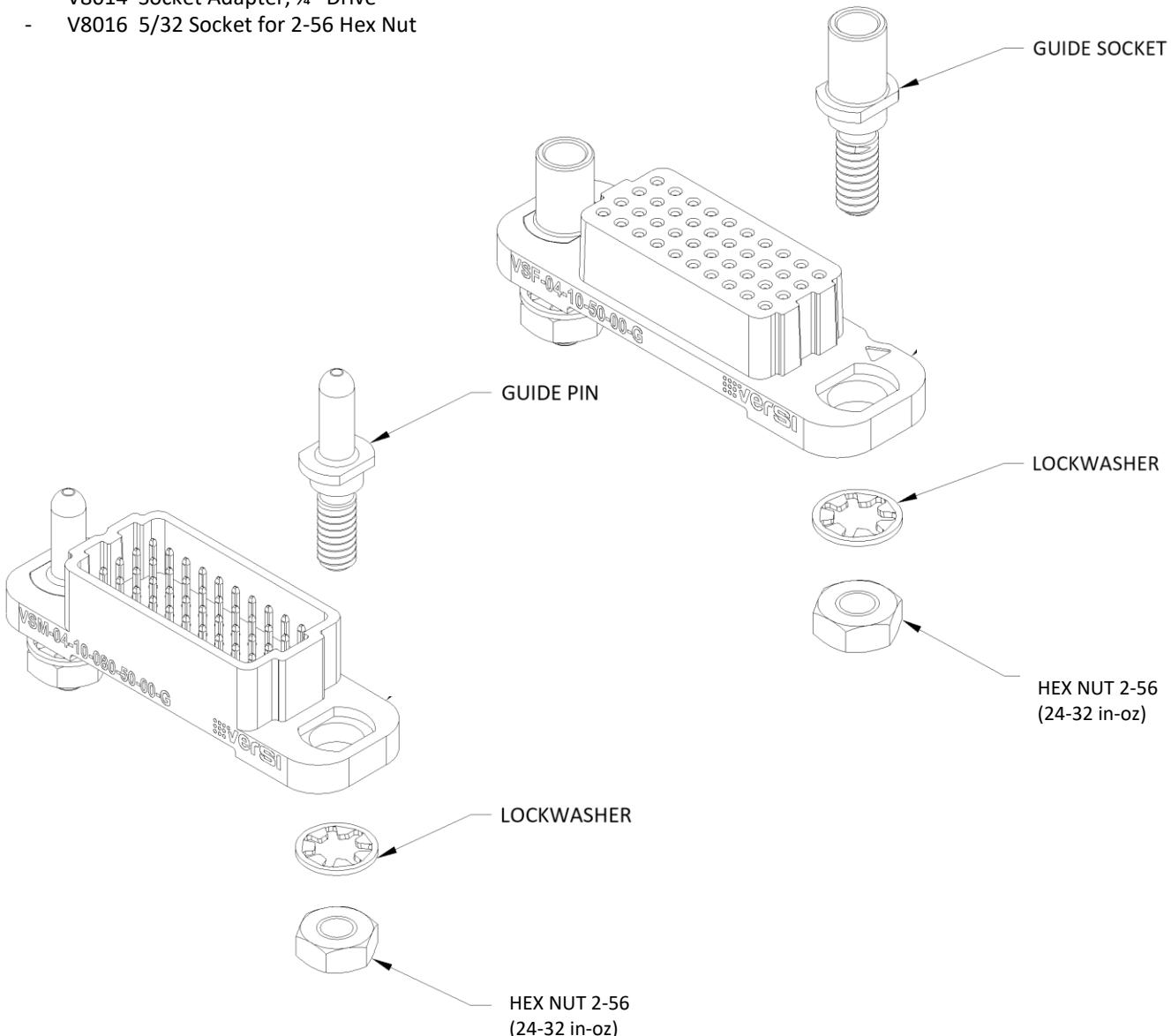
Note: Connector must be properly installed on PCB prior to installation of guide hardware.

#### Torque Requirements

PCB mounting; apply a torque to hex nuts of: 24 to 32 in-oz (1.5 to 2.0 in-lb)

Available for purchase from factory to achieve proper PCB mounting torque;

- V8013 Adjustable Torque Screwdriver Handle
- V8014 Socket Adapter,  $\frac{1}{4}$ " Drive
- V8016 5/32 Socket for 2-56 Hex Nut



**VSRAM and VSRAF, VRRAM and VRRAF****Installation**

Note: Connector must be properly installed on PCB prior to installation of jacking / locking hardware.

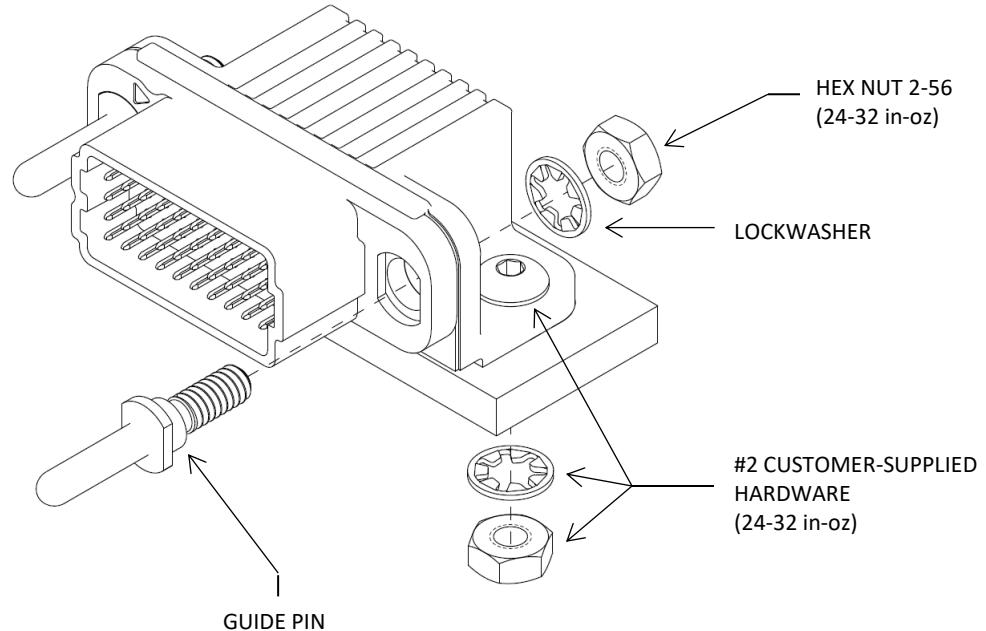
**Torque Requirements**

PCB mounting; apply a torque to hex nuts of: 24 to 32 in-oz (1.5 to 2.0 in-lb)

Mounting on right angle connector ; apply a torque to hex nuts of: 24 to 32 in-oz (1.5 to 2.0 in-lb)

Available for purchase from factory to achieve proper PCB mounting torque;

- V8013 Adjustable Torque Screwdriver Handle
- V8014 Socket Adapter,  $\frac{1}{4}$ " Drive
- V8016 5/32 Socket for 2-56 Hex Nut



## Jacking and Locking Hardware

### VSM and VSF, VRM and VRF

#### Installation

Note: Connector must be properly installed on PCB prior to installation of jacking / locking hardware.

#### Torque Requirements

PCB mounting; apply a torque to hex nuts of: 24 to 32 in-oz (1.5 to 2.0 in-lb)

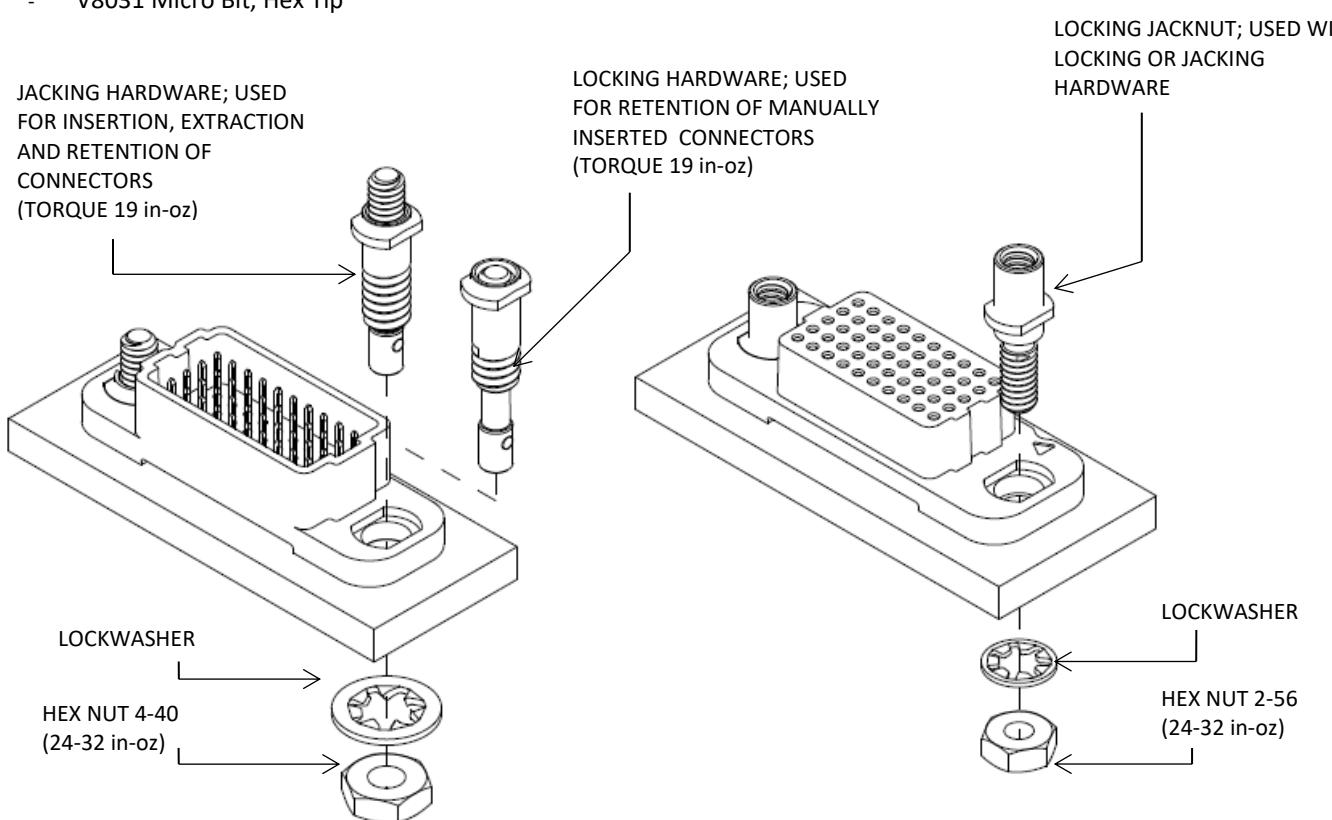
Available for purchase from factory to achieve proper PCB mounting torque;

- V8013 Adjustable Torque Screwdriver Handle
- V8014 Socket Adapter,  $\frac{1}{4}$ " Drive
- V8016 5/32 Socket for 2-56 Hex Nut
- V8030 3/16 Socket for 4-40 Hex Nut

Jacking / Locking hardware coupling; apply a torque of: 19 in. oz. maximum (1.2 in. lb.)

Available for purchase from factory to achieve proper jacking / locking torque;

- V8013 Adjustable Torque Screwdriver Handle
- V8017 Adapter, Micro Bit Holder
- V8031 Micro Bit, Hex Tip



**VSRAM and VSRAF, VRRAM and VRRAF****Installation**

Note: Connector must be properly installed on PCB prior to installation of jacking / locking hardware.

**Torque Requirements**

PCB mounting; apply a torque to hex nuts of: 24 to 32 in-oz (1.5 to 2.0 in-lb)

Mounting on right angle connector ; apply a torque to hex nuts of: 24 to 32 in-oz (1.5 to 2.0 in-lb)

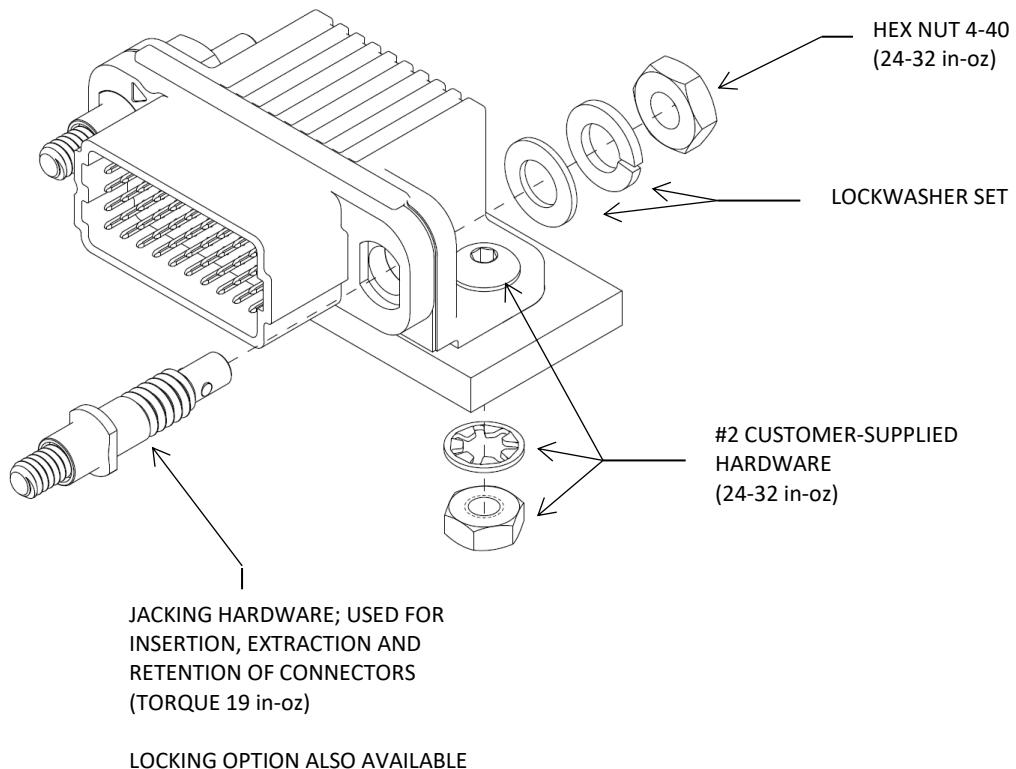
Available for purchase from factory to achieve proper PCB mounting torque;

- V8013 Adjustable Torque Screwdriver Handle
- V8014 Socket Adapter, 1/4" Drive
- V8016 5/32 Socket for 2-56 Hex Nut
- V8030 3/16 Socket for 4-40 Hex Nut

Jacking / Locking hardware coupling; apply a torque of: 19 in. oz. maximum (1.2 in. lb.)

Available for purchase from factory to achieve proper jacking / locking torque;

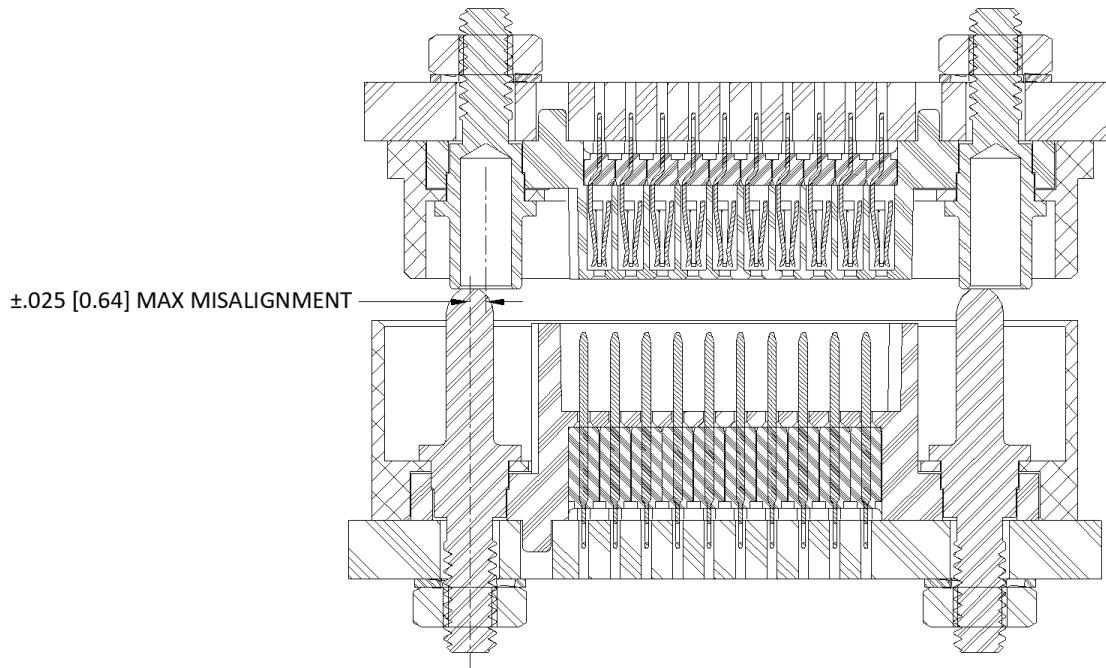
- V8013 Adjustable Torque Screwdriver Handle
- V8017 Adapter, Micro Bit Holder
- V8031 Micro Bit, Hex Tip



## Mating Misalignment Tolerance for Guide Hardware

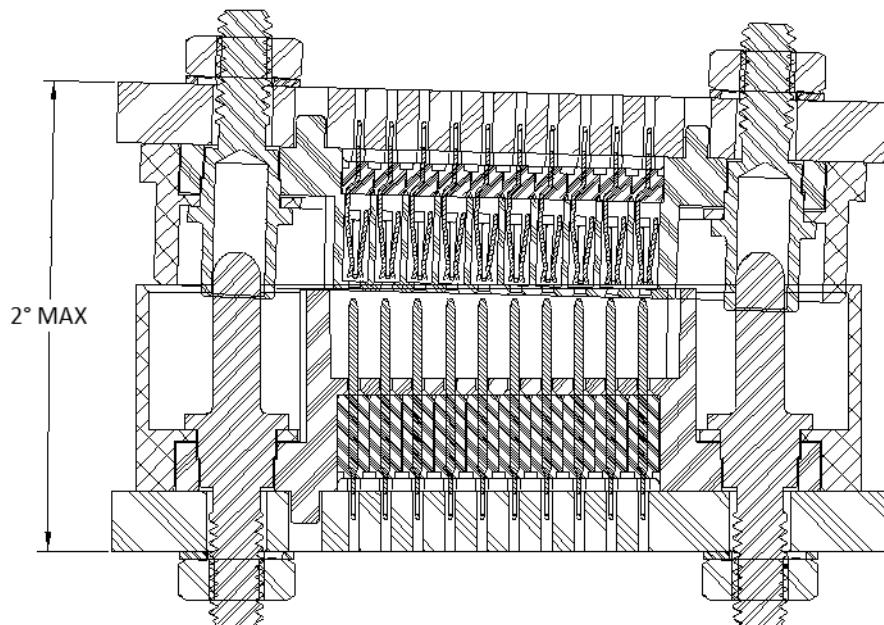
### Linear

The maximum linear misalignment is  $\pm 0.025$  [0.64].

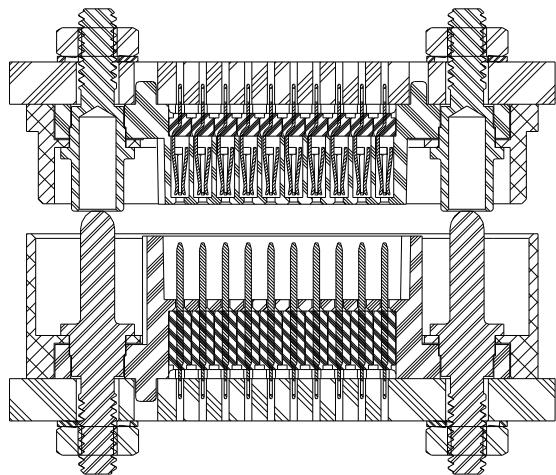


### Angular

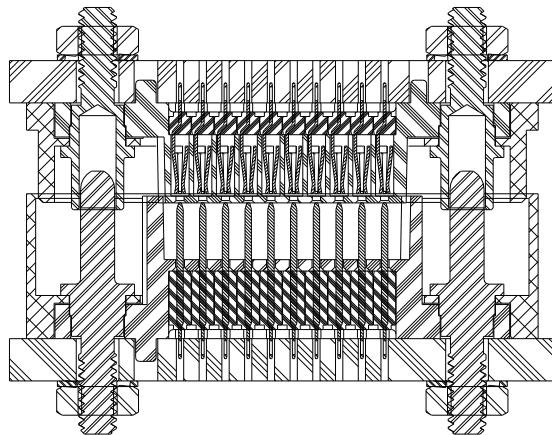
The maximum angular misalignment is  $2^\circ$ .



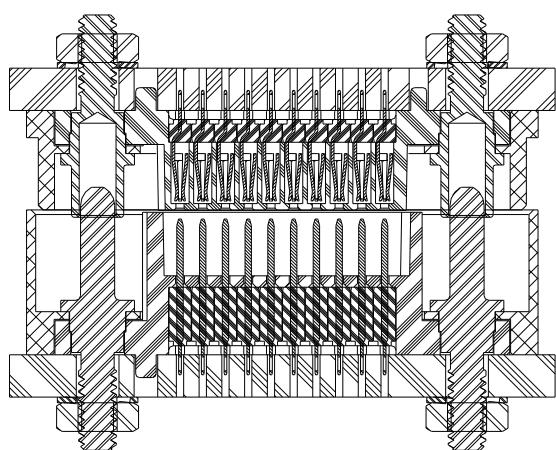
## Mating Sequence for Guide Hardware



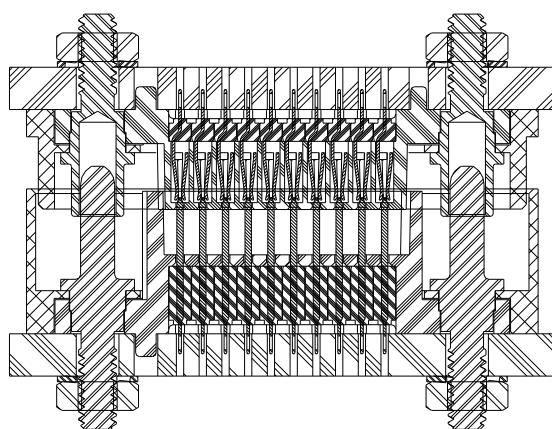
Mating Sequence Step 1:  
Guide Hardware



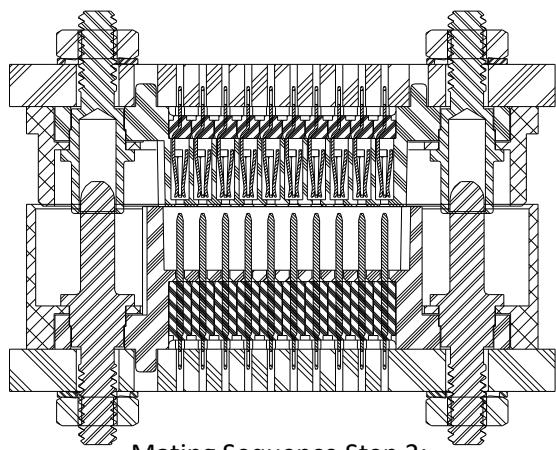
Mating Sequence Step 4:  
Pin Contact to Socket Housing



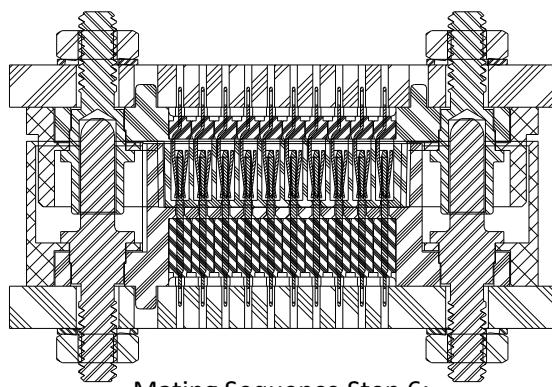
Mating Sequence Step 2:  
Ruggedized Hoods



Mating Sequence Step 5:  
Pin Contact to Socket Contact



Mating Sequence Step 3:  
Pin Housing to Socket Housing

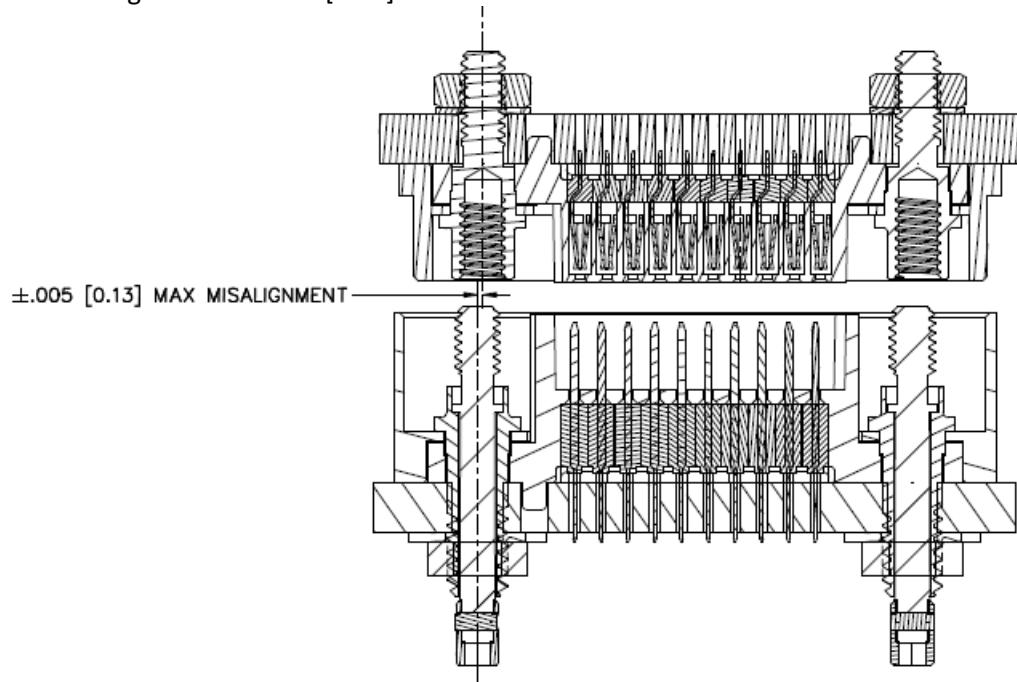


Mating Sequence Step 6:  
Fully Seated

## Mating Misalignment Tolerance for Jacking Hardware

### Linear

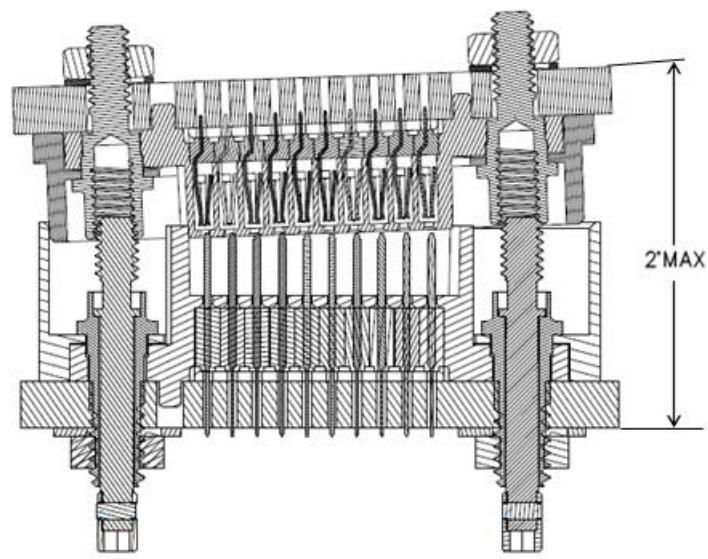
The maximum linear misalignment is  $\pm .005$  [0.13].



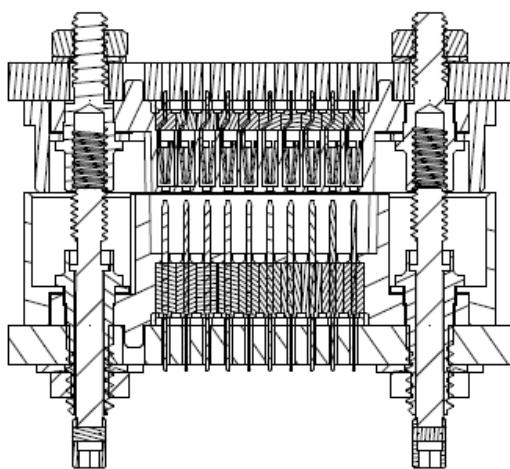
### Angular

The maximum angular misalignment is 2 degrees.

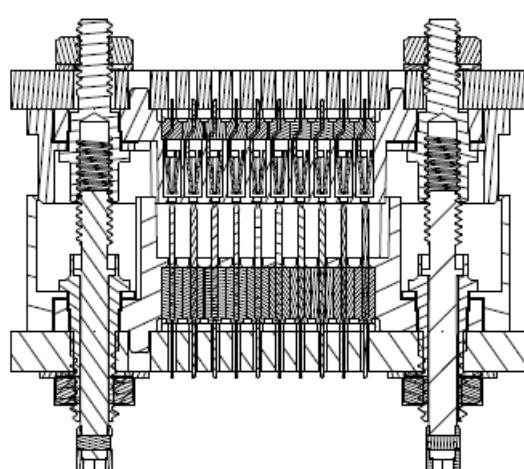
It is recommended to turn jacking hardware 1 to 1-1/2 revolutions alternately per side until fully seated.



## Mating Sequence for Jacking Hardware



Mating Sequence Step 1:  
Ruggedized Hoods

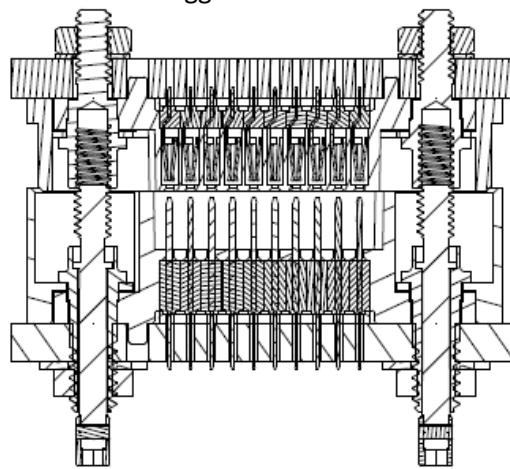


Mating Sequence Step 4:  
Pin Contact to Socket Housing

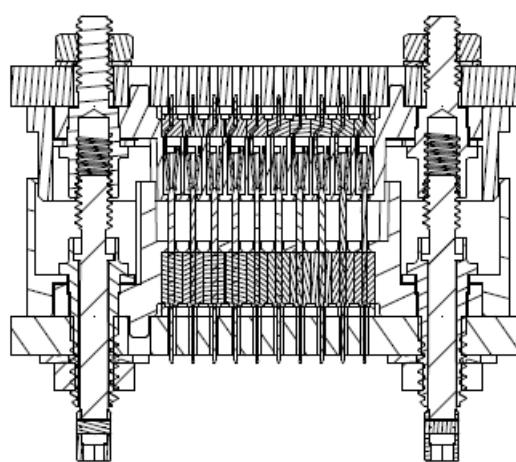
**Contact**

**Wipe**

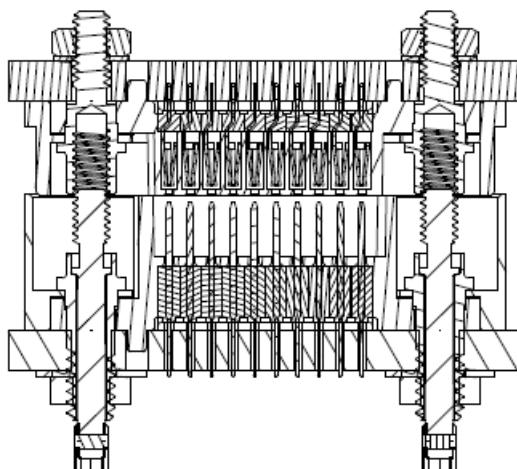
Nominal  
Contact  
Wipe  
when fully  
mated:  
.072"



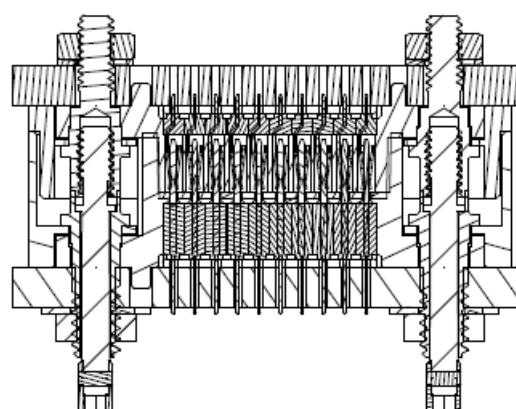
Mating Sequence Step 2:  
Jacking Hardware



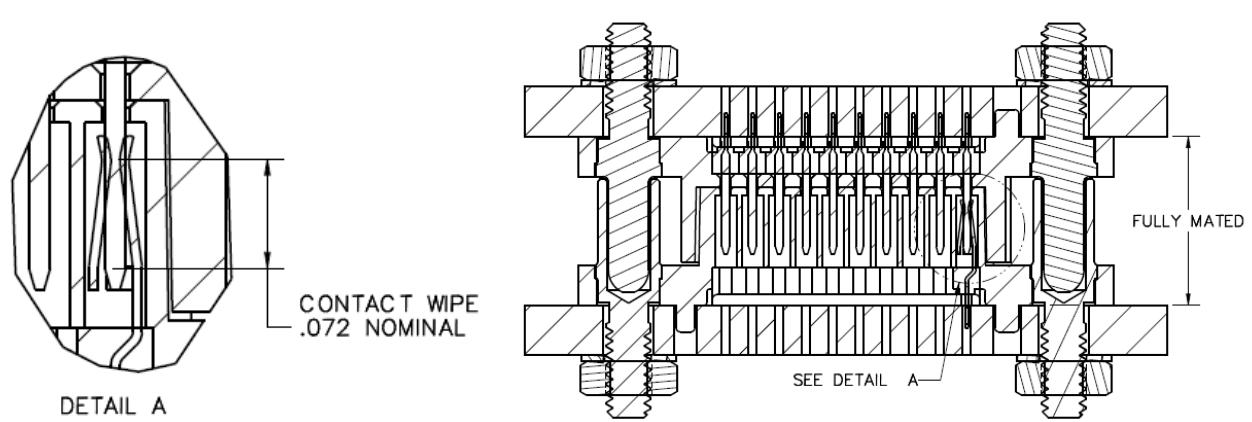
Mating Sequence Step 5:  
Pin Contact to Socket Contact



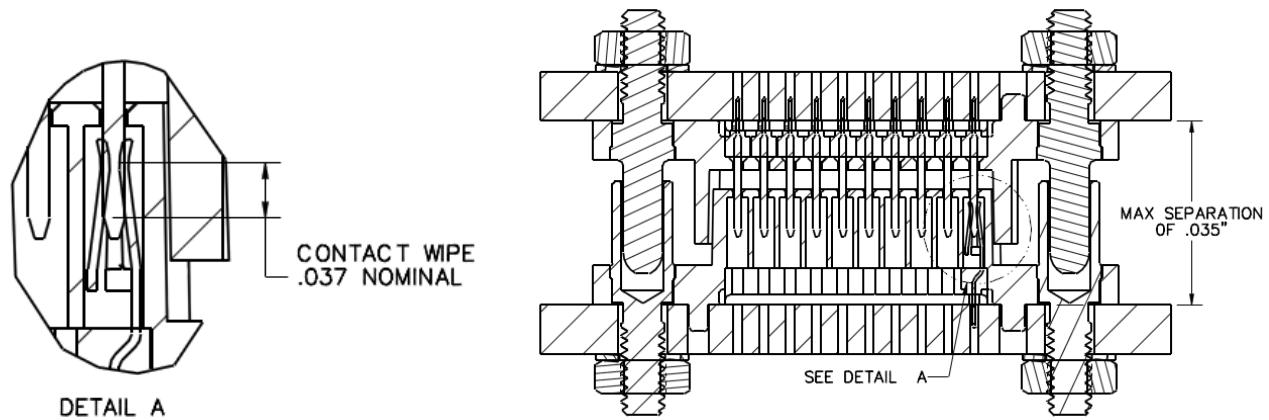
Mating Sequence Step 3:  
Pin Housing to Socket Housing



Mating Sequence Step 6:  
Fully Seated



Nominal Contact Wipe at Max Connector Separation of .035": .037"



## VRD Cable Pinouts

4 X 10, 20, 30, 40, 50



6 X 10, 20, 30, 40, 50

1	2	3	4	5	6	7	8	9	10
A	Yellow	Green	Red	Yellow	Red	Green	Yellow	Red	Green
B	Yellow	Green	Red	Yellow	Red	Green	Yellow	Red	Green
C	Red	Green	Yellow	Red	Green	Yellow	Red	Green	Yellow
D	Yellow	Red	Green	Yellow	Red	Green	Yellow	Red	Green
E	Red	Green	Yellow	Red	Green	Yellow	Red	Green	Yellow
F	Green	Red	Yellow	Red	Green	Yellow	Red	Green	Yellow



8 X 10, 20, 30, 40, 50

8x 10

## 24 Differential Pairs

	1	2	3	4	5	6	7	8	9	10
A	Black	Red	Red	Black	Black	Red	Yellow	Black	Black	Red
B	Red	Black	Black	Red	Red	Black	Black	Red	Red	Black
C	Black	Red	Red	Black	Black	Red	Black	Red	Red	Black
D	Red	Black	Black	Red	Red	Black	Black	Red	Red	Black
E	Black	Red	Red	Black	Black	Red	Black	Red	Red	Black
F	Red	Black	Black	Red	Red	Black	Black	Red	Red	Black
G	Black	Red	Red	Black	Black	Red	Red	Black	Red	Black
H	Red	Black	Black	Red	Red	Black	Black	Red	Red	Black

8 X 20

## 52 Differential Pairs

8 X 30

## 80 Differential Pairs

8 X 40

## 104 Differential Pairs

8 X 50

## 132 Differential Pairs

10 X 10, 20, 30, 40, 50

10 X 10

## 30 Differential Pairs

10 X 20

## 65 Differential Pairs

10 X 30

## 100 Differential Pairs

10 X 40

## 130 Differential Pairs

10 X 50

## 165 Differential Pairs

Male to Female Jumper Assembly

Row 1		Row 2		Row 3		Row 4		Row 5		Row 6		Row 7		Row 8		Row 9		Row 10	
M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F
A1	A1	B1	B1	C1	C1	D1	D1	E1	E1	F1	F1	G1	G1	H1	H1	I1	I1	J1	J1
A2	A2	B2	B2	C2	C2	D2	D2	E2	E2	F2	F2	G2	G2	H2	H2	I2	I2	J2	J2
A3	A3	B3	B3	C3	C3	D3	D3	E3	E3	F3	F3	G3	G3	H3	H3	I3	I3	J3	J3
A4	A4	B4	B4	C4	C4	D4	D4	E4	E4	F4	F4	G4	G4	H4	H4	I4	I4	J4	J4
A5	A5	B5	B5	C5	C5	D5	D5	E5	E5	F5	F5	G5	G5	H5	H5	I5	I5	J5	J5
A6	A6	B6	B6	C6	C6	D6	D6	E6	E6	F6	F6	G6	G6	H6	H6	I6	I6	J6	J6
A7	A7	B7	B7	C7	C7	D7	D7	E7	E7	F7	F7	G7	G7	H7	H7	I7	I7	J7	J7
A8	A8	B8	B8	C8	C8	D8	D8	E8	E8	F8	F8	G8	G8	H8	H8	I8	I8	J8	J8
A9	A9	B9	B9	C9	C9	D9	D9	E9	E9	F9	F9	G9	G9	H9	H9	I9	I9	J9	J9
A10	A10	B10	B10	C10	C10	D10	D10	E10	E10	F10	F10	G10	G10	H10	H10	I10	I10	J10	J10

Row 1		Row 2		Row 3		Row 4		Row 5		Row 6		Row 7		Row 8		Row 9		Row 10	
M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F
A1	A1	B1	B1	C1	C1	D1	D1	E1	E1	F1	F1	G1	G1	H1	H1	I1	I1	J1	J1
A2	A2	B2	B2	C2	C2	D2	D2	E2	E2	F2	F2	G2	G2	H2	H2	I2	I2	J2	J2
A3	A3	B3	B3	C3	C3	D3	D3	E3	E3	F3	F3	G3	G3	H3	H3	I3	I3	J3	J3
A4	A4	B4	B4	C4	C4	D4	D4	E4	E4	F4	F4	G4	G4	H4	H4	I4	I4	J4	J4
A5	A5	B5	B5	C5	C5	D5	D5	E5	E5	F5	F5	G5	G5	H5	H5	I5	I5	J5	J5
A6	A6	B6	B6	C6	C6	D6	D6	E6	E6	F6	F6	G6	G6	H6	H6	I6	I6	J6	J6
A7	A7	B7	B7	C7	C7	D7	D7	E7	E7	F7	F7	G7	G7	H7	H7	I7	I7	J7	J7
A8	A8	B8	B8	C8	C8	D8	D8	E8	E8	F8	F8	G8	G8	H8	H8	I8	I8	J8	J8
A9	A9	B9	B9	C9	C9	D9	D9	E9	E9	F9	F9	G9	G9	H9	H9	I9	I9	J9	J9
A10	A10	B10	B10	C10	C10	D10	D10	E10	E10	F10	F10	G10	G10	H10	H10	I10	I10	J10	J10
A11	A11	B11	B11	C11	C11	D11	D11	E11	E11	F11	F11	G11	G11	H11	H11	I11	I11	J11	J11
A12	A12	B12	B12	C12	C12	D12	D12	E12	E12	F12	F12	G12	G12	H12	H12	I12	I12	J12	J12
A13	A13	B13	B13	C13	C13	D13	D13	E13	E13	F13	F13	G13	G13	H13	H13	I13	I13	J13	J13
A14	A14	B14	B14	C14	C14	D14	D14	E14	E14	F14	F14	G14	G14	H14	H14	I14	I14	J14	J14
A15	A15	B15	B15	C15	C15	D15	D15	E15	E15	F15	F15	G15	G15	H15	H15	I15	I15	J15	J15
A16	A16	B16	B16	C16	C16	D16	D16	E16	E16	F16	F16	G16	G16	H16	H16	I16	I16	J16	J16
A17	A17	B17	B17	C17	C17	D17	D17	E17	E17	F17	F17	G17	G17	H17	H17	I17	I17	J17	J17
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A19	A19	B19	B19	C19	C19	D19	D19	E19	E19	F19	F19	G19	G19	H19	H19	I19	I19	J19	J19
A20	A20	B20	B20	C20	C20	D20	D20	E20	E20	F20	F20	G20	G20	H20	H20	I20	I20	J20	J20
A21	A21	B21	B21	C21	C21	D21	D21	E21	E21	F21	F21	G21	G21	H21	H21	I21	I21	J21	J21
A22	A22	B22	B22	C22	C22	D22	D22	E22	E22	F22	F22	G22	G22	H22	H22	I22	I22	J22	J22
A23	A23	B23	B23	C23	C23	D23	D23	E23	E23	F23	F23	G23	G23	H23	H23	I23	I23	J23	J23
A24	A24	B24	B24	C24	C24	D24	D24	E24	E24	F24	F24	G24	G24	H24	H24	I24	I24	J24	J24
A25	A25	B25	B25	C25	C25	D25	D25	E25	E25	F25	F25	G25	G25	H25	H25	I25	I25	J25	J25
A26	A26	B26	B26	C26	C26	D26	D26	E26	E26	F26	F26	G26	G26	H26	H26	I26	I26	J26	J26
A27	A27	B27	B27	C27	C27	D27	D27	E27	E27	F27	F27	G27	G27	H27	H27	I27	I27	J27	J27
A28	A28	B28	B28	C28	C28	D28	D28	E28	E28	F28	F28	G28	G28	H28	H28	I28	I28	J28	J28
A29	A29	B29	B29	C29	C29	D29	D29	E29	E29	F29	F29	G29	G29	H29	H29	I29	I29	J29	J29
A30	A30	B30	B30	C30	C30	D30	D30	E30	E30	F30	F30	G30	G30	H30	H30	I30	I30	J30	J30

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Row 1		Row 2		Row 3		Row 4		Row 5		Row 6		Row 7		Row 8		Row 9		Row 10	
M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F
A1	A1	B1	B1	C1	C1	D1	D1	E1	E1	F1	F1	G1	G1	H1	H1	I1	I1	J1	J1
A2	A2	B2	B2	C2	C2	D2	D2	E2	E2	F2	F2	G2	G2	H2	H2	I2	I2	J2	J2
A3	A3	B3	B3	C3	C3	D3	D3	E3	E3	F3	F3	G3	G3	H3	H3	I3	I3	J3	J3
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A29	A29	B29	B29	C29	C29	D29	D29	E29	E29	F29	F29	G29	G29	H29	H29	I29	I29	J29	J29
A30	A30	B30	B30	C30	C30	D30	D30	E30	E30	F30	F30	G30	G30	H30	H30	I30	I30	J30	J30
A31	A31	B31	B31	C31	C31	D31	D31	E31	E31	F31	F31	G31	G31	H31	H31	I31	I31	J31	J31
A32	A32	B32	B32	C32	C32	D32	D32	E32	E32	F32	F32	G32	G32	H32	H32	I32	I32	J32	J32
A33	A33	B33	B33	C33	C33	D33	D33	E33	E33	F33	F33	G33	G33	H33	H33	I33	I33	J33	J33
A34	A34	B34	B34	C34	C34	D34	D34	E34	E34	F34	F34	G34	G34	H34	H34	I34	I34	J34	J34
A35	A35	B35	B35	C35	C35	D35	D35	E35	E35	F35	F35	G35	G35	H35	H35	I35	I35	J35	J35
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A37	A37	B37	B37	C37	C37	D37	D37	E37	E37	F37	F37	G37	G37	H37	H37	I37	I37	J37	J37
A38	A38	B38	B38	C38	C38	D38	D38	E38	E38	F38	F38	G38	G38	H38	H38	I38	I38	J38	J38
A39	A39	B39	B39	C39	C39	D39	D39	E39	E39	F39	F39	G39	G39	H39	H39	I39	I39	J39	J39
A40	A40	B40	B40	C40	C40	D40	D40	E40	E40	F40	F40	G40	G40	H40	H40	I40	I40	J40	J40

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Row 1		Row 2		Row 3		Row 4		Row 5		Row 6		Row 7		Row 8		Row 9		Row 10	
M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F	M	F
A1	A1	B1	B1	C1	C1	D1	D1	E1	E1	F1	F1	G1	G1	H1	H1	I1	I1	J1	J1
A2	A2	B2	B2	C2	C2	D2	D2	E2	E2	F2	F2	G2	G2	H2	H2	I2	I2	J2	J2
A3	A3	B3	B3	C3	C3	D3	D3	E3	E3	F3	F3	G3	G3	H3	H3	I3	I3	J3	J3
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A5	A5	B5	B5	C5	C5	D5	D5	E5	E5	F5	F5	G5	G5	H5	H5	I5	I5	J5	J5
A6	A6	B6	B6	C6	C6	D6	D6	E6	E6	F6	F6	G6	G6	H6	H6	I6	I6	J6	J6
A7	A7	B7	B7	C7	C7	D7	D7	E7	E7	F7	F7	G7	G7	H7	H7	I7	I7	J7	J7
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A9	A9	B9	B9	C9	C9	D9	D9	E9	E9	F9	F9	G9	G9	H9	H9	I9	I9	J9	J9
A10	A10	B10	B10	C10	C10	D10	D10	E10	E10	F10	F10	G10	G10	H10	H10	I10	I10	J10	J10
A11	A11	B11	B11	C11	C11	D11	D11	E11	E11	F11	F11	G11	G11	H11	H11	I11	I11	J11	J11
A12	A12	B12	B12	C12	C12	D12	D12	E12	E12	F12	F12	G12	G12	H12	H12	I12	I12	J12	J12
A13	A13	B13	B13	C13	C13	D13	D13	E13	E13	F13	F13	G13	G13	H13	H13	I13	I13	J13	J13
A14	A14	B14	B14	C14	C14	D14	D14	E14	E14	F14	F14	G14	G14	H14	H14	I14	I14	J14	J14
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A17	A17	B17	B17	C17	C17	D17	D17	E17	E17	F17	F17	G17	G17	H17	H17	I17	I17	J17	J17
A18	A18	B18	B18	C18	C18	D18	D18	E18	E18	F18	F18	G18	G18	H18	H18	I18	I18	J18	J18
A19	A19	B19	B19	C19	C19	D19	D19	E19	E19	F19	F19	G19	G19	H19	H19	I19	I19	J19	J19
A20	A20	B20	B20	C20	C20	D20	D20	E20	E20	F20	F20	G20	G20	H20	H20	I20	I20	J20	J20
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A25	A25	B25	B25	C25	C25	D25	D25	E25	E25	F25	F25	G25	G25	H25	H25	I25	I25	J25	J25
A26	A26	B26	B26	C26	C26	D26	D26	E26	E26	F26	F26	G26	G26	H26	H26	I26	I26	J26	J26
A27	A27	B27	B27	C27	C27	D27	D27	E27	E27	F27	F27	G27	G27	H27	H27	I27	I27	J27	J27
A28	A28	B28	B28	C28	C28	D28	D28	E28	E28	F28	F28	G28	G28	H28	H28	I28	I28	J28	J28
A29	A29	B29	B29	C29	C29	D29	D29	E29	E29	F29	F29	G29	G29	H29	H29	I29	I29	J29	J29
A30	A30	B30	B30	C30	C30	D30	D30	E30	E30	F30	F30	G30	G30	H30	H30	I30	I30	J30	J30
A31	A31	B31	B31	C31	C31	D31	D31	E31	E31	F31	F31	G31	G31	H31	H31	I31	I31	J31	J31
A32	A32	B32	B32	C32	C32	D32	D32	E32	E32	F32	F32	G32	G32	H32	H32	I32	I32	J32	J32
A33	A33	B33	B33	C33	C33	D33	D33	E33	E33	F33	F33	G33	G33	H33	H33	I33	I33	J33	J33
A34	A34	B34	B34	C34	C34	D34	D34	E34	E34	F34	F34	G34	G34	H34	H34	I34	I34	J34	J34
A35	A35	B35	B35	C35	C35	D35	D35	E35	E35	F35	F35	G35	G35	H35	H35	I35	I35	J35	J35
A36	A36	B36	B36	C36	C36	D36	D36	E36	E36	F36	F36	G36	G36	H36	H36	I36	I36	J36	J36
A37	A37	B37	B37	C37	C37	D37	D37	E37	E37	F37	F37	G37	G37	H37	H37	I37	I37	J37	J37
A38	A38	B38	B38	C38	C38	D38	D38	E38	E38	F38	F38	G38	G38	H38	H38	I38	I38	J38	J38
A39	A39	B39	B39	C39	C39	D39	D39	E39	E39	F39	F39	G39	G39	H39	H39	I39	I39	J39	J39
A40	A40	B40	B40	C40	C40	D40	D40	E40	E40	F40	F40	G40	G40	H40	H40	I40	I40	J40	J40
A41	A41	B41	B41	C41	C41	D41	D41	E41	E41	F41	F41	G41	G41	H41	H41	I41	I41	J41	J41
A42	A42	B42	B42	C42	C42	D42	D42	E42	E42	F42	F42	G42	G42	H42	H42	I42	I42	J42	J42
A43	A43	B43	B43	C43	C43	D43	D43	E43	E43	F43	F43	G43	G43	H43	H43	I43	I43	J43	J43
A44	A44	B44	B44	C44	C44	D44	D44	E44	E44	F44	F44	G44	G44	H44	H44	I44	I44	J44	J44
A45	A45	B45	B45	C45	C45	D45	D45	E45	E45	F45	F45	G45	G45	H45	H45	I45	I45	J45	J45
A46	A46	B46	B46	C46	C46	D46	D46	E46	E46	F46	F46	G46	G46	H46	H46	I46	I46	J46	J46
A47	A47	B47	B47	C47	C47	D47	D47	E47	E47	F47	F47	G47	G47	H47	H47	I47	I47	J47	J47
A48	A48	B48	B48	C48	C48	D48	D48	E48	E48	F48	F48	G48	G48	H48	H48	I48	I48	J48	J48
A49	A49	B49	B49	C49	C49	D49	D49	E49	E49	F49	F49	G49	G49	H49	H49	I49	I49	J49	J49
A50	A50	B50	B50	C50	C50	D50	D50	E50	E50	F50	F50	G50	G50	H50	H50	I50	I50	J50	J50

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Same Gender Jumper Assembly

P N GD

Row 1	Row 2	Row 3	Row 4	Row 5	Row 6	Row 7	Row 8	Row 9	Row 10
A1	A10	B1	B10	C1	C10	D1	D10	E1	E10
A2	A9	B2	B9	C2	C9	D2	D9	E2	E9
A3	A8	B3	B8	C3	C8	D3	D8	E3	E8
A4	A7	B4	B7	C4	C7	D4	D7	E4	E7
A5	A6	B5	B6	C5	C6	D5	D6	E5	E6
A6	A5	B6	B5	C6	C5	D6	D5	E6	E5
A7	A4	B7	B4	C7	C4	D7	D4	E7	E4
A8	A3	B8	B3	C8	C3	D8	D3	E8	E3
A9	A2	B9	B2	C9	C2	D9	D2	E9	E2
A10	A1	B10	B1	C10	C1	D10	D1	E10	E1

P N GD

Row 1	Row 2	Row 3	Row 4	Row 5	Row 6	Row 7	Row 8	Row 9	Row 10
A1	A20	B1	B20	C1	C20	D1	D20	E1	E20
A2	A19	B2	B19	C2	C19	D2	D19	E2	E19
A3	A18	B3	B18	C3	C18	D3	D18	E3	E18
A4	A17	B4	B17	C4	C17	D4	D17	E4	E17
A5	A16	B5	B16	C5	C16	D5	D16	E5	E16
A6	A15	B6	B15	C6	C15	D6	D15	E6	E15
A7	A14	B7	B14	C7	C14	D7	D14	E7	E14
A8	A13	B8	B13	C8	C13	D8	D13	E8	E13
A9	A12	B9	B12	C9	C12	D9	D12	E9	E12
A10	A11	B10	B11	C10	C11	D10	D11	E10	E11
A11	A10	B11	B10	C11	C10	D11	D10	E11	E10
A12	A9	B12	B9	C12	C9	D12	D9	E12	E9
A13	A8	B13	B8	C13	C8	D13	D8	E13	E8
A14	A7	B14	B7	C14	C7	D14	D7	E14	E7
A15	A6	B15	B6	C15	C6	D15	D6	E15	E6
A16	A5	B16	B5	C16	C5	D16	D5	E16	E5
A17	A4	B17	B4	C17	C4	D17	D4	E17	E4
A18	A3	B18	B3	C18	C3	D18	D3	E18	E3
A19	A2	B19	B2	C19	C2	D19	D2	E19	E2
A20	A1	B20	B1	C20	C1	D20	D1	E20	E1

P N GD

Row 1	Row 2	Row 3	Row 4	Row 5	Row 6	Row 7	Row 8	Row 9	Row 10
A1	A20	B1	B20	C1	C20	D1	D20	E1	E20
A2	A19	B2	B19	C2	C19	D2	D19	E2	E19
A3	A18	B3	B18	C3	C18	D3	D18	E3	E18
A4	A17	B4	B17	C4	C17	D4	D17	E4	E17
A5	A16	B5	B16	C5	C16	D5	D16	E5	E16
A6	A15	B6	B15	C6	C15	D6	D15	E6	E15
A7	A14	B7	B14	C7	C14	D7	D14	E7	E14
A8	A13	B8	B13	C8	C13	D8	D13	E8	E13
A9	A12	B9	B12	C9	C12	D9	D12	E9	E12
A10	A11	B10	B11	C10	C11	D10	D11	E10	E11
A11	A10	B11	B10	C11	C10	D11	D10	E11	E10
A12	A9	B12	B9	C12	C9	D12	D9	E12	E9
A13	A8	B13	B8	C13	C8	D13	D8	E13	E8
A14	A7	B14	B7	C14	C7	D14	D7	E14	E7
A15	A6	B15	B6	C15	C6	D15	D6	E15	E6
A16	A5	B16	B5	C16	C5	D16	D5	E16	E5
A17	A4	B17	B4	C17	C4	D17	D4	E17	E4
A18	A3	B18	B3	C18	C3	D18	D3	E18	E3
A19	A2	B19	B2	C19	C2	D19	D2	E19	E2
A20	A1	B20	B1	C20	C1	D20	D1	E20	E1

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P N G

Row 1

Row 2

Row 3

Row 4

Row 5

Row 6

Row 7

Row 8

Row 9

Row 10

A1	A40	B1	B40	C1	C40	D1	D40	E1	E40	F1	F40	G1	G40	H1	H40	I1	I40	J1	J40
A2	A39	B2	B39	C2	C39	D2	D39	E2	E39	F2	F39	G2	G39	H2	H39	I2	I39	J2	J39
A3	A38	B3	B38	C3	C38	D3	D38	E3	E38	F3	F38	G3	G38	H3	H38	I3	I38	J3	J38
A4	A37	B4	B37	C4	C37	D4	D37	E4	E37	F4	F37	G4	G37	H4	H37	I4	I37	J4	J37
A5	A36	B5	B36	C5	C36	D5	D36	E5	E36	F5	F36	G5	G36	H5	H36	I5	I36	J5	J36
A6	A35	B6	B35	C6	C35	D6	D35	E6	E35	F6	F35	G6	G35	H6	H35	I6	I35	J6	J35
A7	A34	B7	B34	C7	C34	D7	D34	E7	E34	F7	F34	G7	G34	H7	H34	I7	I34	J7	J34
A8	A33	B8	B33	C8	C33	D8	D33	E8	E33	F8	F33	G8	G33	H8	H33	I8	I33	J8	J33
A9	A32	B9	B32	C9	C32	D9	D32	E9	E32	F9	F32	G9	G32	H9	H32	I9	I32	J9	J32
A10	A31	B10	B31	C10	C31	D10	D31	E10	E31	F10	F31	G10	G31	H10	H31	I10	I31	J10	J31
A11	A30	B11	B30	C11	C30	D11	D30	E11	E30	F11	F30	G11	G30	H11	H30	I11	I30	J11	J30
A12	A29	B12	B29	C12	C29	D12	D29	E12	E29	F12	F29	G12	G29	H12	H29	I12	I29	J12	J29
A13	A28	B13	B28	C13	C28	D13	D28	E13	E28	F13	F28	G13	G28	H13	H28	I13	I28	J13	J28
A14	A27	B14	B27	C14	C27	D14	D27	E14	E27	F14	F27	G14	G27	H14	H27	I14	I27	J14	J27
A15	A26	B15	B26	C15	C26	D15	D26	E15	E26	F15	F26	G15	G26	H15	H26	I15	I26	J15	J26
A16	A25	B16	B25	C16	C25	D16	D25	E16	E25	F16	F25	G16	G25	H16	H25	I16	I25	J16	J25
A17	A24	B17	B24	C17	C24	D17	D24	E17	E24	F17	F24	G17	G24	H17	H24	I17	I24	J17	J24
A18	A23	B18	B23	C18	C23	D18	D23	E18	E23	F18	F23	G18	G23	H18	H23	I18	I23	J18	J23
A19	A22	B19	B22	C19	C22	D19	D22	E19	E22	F19	F22	G19	G22	H19	H22	I19	I22	J19	J22
A20	A21	B20	B21	C20	C21	D20	D21	E20	E21	F20	F21	G20	G21	H20	H21	I20	I21	J20	J21
A21	A20	B21	B20	C21	C20	D21	D20	E21	E20	F21	F20	G21	G20	H21	H20	I21	I20	J21	J20
A22	A19	B22	B19	C22	C19	D22	D19	E22	E19	F22	F19	G22	G19	H22	H19	I22	I19	J22	J19
A23	A18	B23	B18	C23	C18	D23	D18	E23	E18	F23	F18	G23	G18	H23	H18	I23	I18	J23	J18
A24	A17	B24	B17	C24	C17	D24	D17	E24	E17	F24	F17	G24	G17	H24	H17	I24	I17	J24	J17
A25	A16	B25	B16	C25	C16	D25	D16	E25	E16	F25	F16	G25	G16	H25	H16	I25	I16	J25	J16
A26	A15	B26	B15	C26	C15	D26	D15	E26	E15	F26	F15	G26	G15	H26	H15	I26	I15	J26	J15
A27	A14	B27	B14	C27	C14	D27	D14	E27	E14	F27	F14	G27	G14	H27	H14	I27	I14	J27	J14
A28	A13	B28	B13	C28	C13	D28	D13	E28	E13	F28	F13	G28	G13	H28	H13	I28	I13	J28	J13
A29	A12	B29	B12	C29	C12	D29	D12	E29	E12	F29	F12	G29	G12	H29	H12	I29	I12	J29	J12
A30	A11	B30	B11	C30	C11	D30	D11	E30	E11	F30	F11	G30	G11	H30	H11	I30	I11	J30	J11
A31	A10	B31	B10	C31	C10	D31	D10	E31	E10	F31	F10	G31	G10	H31	H10	I31	I10	J31	J10
A32	A9	B32	B9	C32	C9	D32	D9	E32	E9	F32	F9	G32	G9	H32	H9	I32	I9	J32	J9
A33	A8	B33	B8	C33	C8	D33	D8	E33	E8	F33	F8	G33	G8	H33	H8	I33	I8	J33	J8
A34	A7	B34	B7	C34	C7	D34	D7	E34	E7	F34	F7	G34	G7	H34	H7	I34	I7	J34	J7
A35	A6	B35	B6	C35	C6	D35	D6	E35	E6	F35	F6	G35	G6	H35	H6	I35	I6	J35	J6
A36	A5	B36	B5	C36	C5	D36	D5	E36	E5	F36	F5	G36	G5	H36	H5	I36	I5	J36	J5
A37	A4	B37	B4	C37	C4	D37	D4	E37	E4	F37	F4	G37	G4	H37	H4	I37	I4	J37	J4
A38	A3	B38	B3	C38	C3	D38	D3	E38	E3	F38	F3	G38	G3	H38	H3	I38	I3	J38	J3
A39	A2	B39	B2	C39	C2	D39	D2	E39	E2	F39	F2	G39	G2	H39	H2	I39	I2	J39	J2
A40	A1	B40	B1	C40	C1	D40	D1	E40	E1	F40	F1	G40	G1	H40	H1	I40	I1	J40	J1

P N GD

Row 1	Row 2	Row 3	Row 4	Row 5	Row 6	Row 7	Row 8	Row 9	Row 10
A1	A50	B1	B50	C1	C50	D1	D50	E1	E50
A2	A49	B2	B49	C2	C49	D2	D49	E2	E49
A3	A48	B3	B48	C3	C48	D3	D48	E3	E48
A4	A47	B4	B47	C4	C47	D4	D47	E4	E47
A5	A46	B5	B46	C5	C46	D5	D46	E5	E46
A6	A45	B6	B45	C6	C45	D6	D45	E6	E45
A7	A44	B7	B44	C7	C44	D7	D44	E7	E44
A8	A43	B8	B43	C8	C43	D8	D43	E8	E43
A9	A42	B9	B42	C9	C42	D9	D42	E9	E42
A10	A41	B10	B41	C10	C41	D10	D41	E10	E41
A11	A40	B11	B40	C11	C40	D11	D40	E11	E40
A12	A39	B12	B39	C12	C39	D12	D39	E12	E39
A13	A38	B13	B38	C13	C38	D13	D38	E13	E38
A14	A37	B14	B37	C14	C37	D14	D37	E14	E37
A15	A36	B15	B36	C15	C36	D15	D36	E15	E36
A16	A35	B16	B35	C16	C35	D16	D35	E16	E35
A17	A34	B17	B34	C17	C34	D17	D34	E17	E34
A18	A33	B18	B33	C18	C33	D18	D33	E18	E33
A19	A32	B19	B32	C19	C32	D19	D32	E19	E32
A20	A31	B20	B31	C20	C31	D20	D31	E20	E31
A21	A30	B21	B30	C21	C30	D21	D30	E21	E30
A22	A29	B22	B29	C22	C29	D22	D29	E22	E29
A23	A28	B23	B28	C23	C28	D23	D28	E23	E28
A24	A27	B24	B27	C24	C27	D24	D27	E24	E27
A25	A26	B25	B26	C25	C26	D25	D26	E25	E26
A26	A25	B26	B25	C26	C25	D26	D25	E26	E25
A27	A24	B27	B24	C27	C24	D27	D24	E27	E24
A28	A23	B28	B23	C28	C23	D28	D23	E28	E23
A29	A22	B29	B22	C29	C22	D29	D22	E29	E22
A30	A21	B30	B21	C30	C21	D30	D21	E30	E21
A31	A20	B31	B20	C31	C20	D31	D20	E31	E20
A32	A19	B32	B19	C32	C19	D32	D19	E32	E19
A33	A18	B33	B18	C33	C18	D33	D18	E33	E18
A34	A17	B34	B17	C34	C17	D34	D17	E34	E17
A35	A16	B35	B16	C35	C16	D35	D16	E35	E16
A36	A15	B36	B15	C36	C15	D36	D15	E36	E15
A37	A14	B37	B14	C37	C14	D37	D14	E37	E14
A38	A13	B38	B13	C38	C13	D38	D13	E38	E13
A39	A12	B39	B12	C39	C12	D39	D12	E39	E12
A40	A11	B40	B11	C40	C11	D40	D11	E40	E11
A41	A10	B41	B10	C41	C10	D41	D10	E41	E10
A42	A9	B42	B9	C42	C9	D42	D9	E42	E9
A43	A8	B43	B8	C43	C8	D43	D8	E43	E8
A44	A7	B44	B7	C44	C7	D44	D7	E44	E7
A45	A6	B45	B6	C45	C6	D45	D6	E45	E6
A46	A5	B46	B5	C46	C5	D46	D5	E46	E5
A47	A4	B47	B4	C47	C4	D47	D4	E47	E4
A48	A3	B48	B3	C48	C3	D48	D3	E48	E3
A49	A2	B49	B2	C49	C2	D49	D2	E49	E2
A50	A1	B50	B1	C50	C1	D50	D1	E50	E1

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