



BOURNS®

Features

- Hybrid technology
- Highly resistant to vibration/shock
- Highly resistant to fluid/dust ingress
- Robust design for industrial applications
- Highly repeatable
- RoHS compliant*

HES38U-RS485 Hybrid Position Sensor

Electrical Characteristics (@ 25 °C)

VDD Supply Voltage	10 to 30 V DC
Supply Current	44 mA max.
Output Signal (Single)	RS-485
Independent Linearity	±0.1 % max.
Hysteresis	0.3 % VDD max.
Effective Electrical Angle	3600 ° ± 10 °
Output Resolution	163,840
Baud Rate	19,200

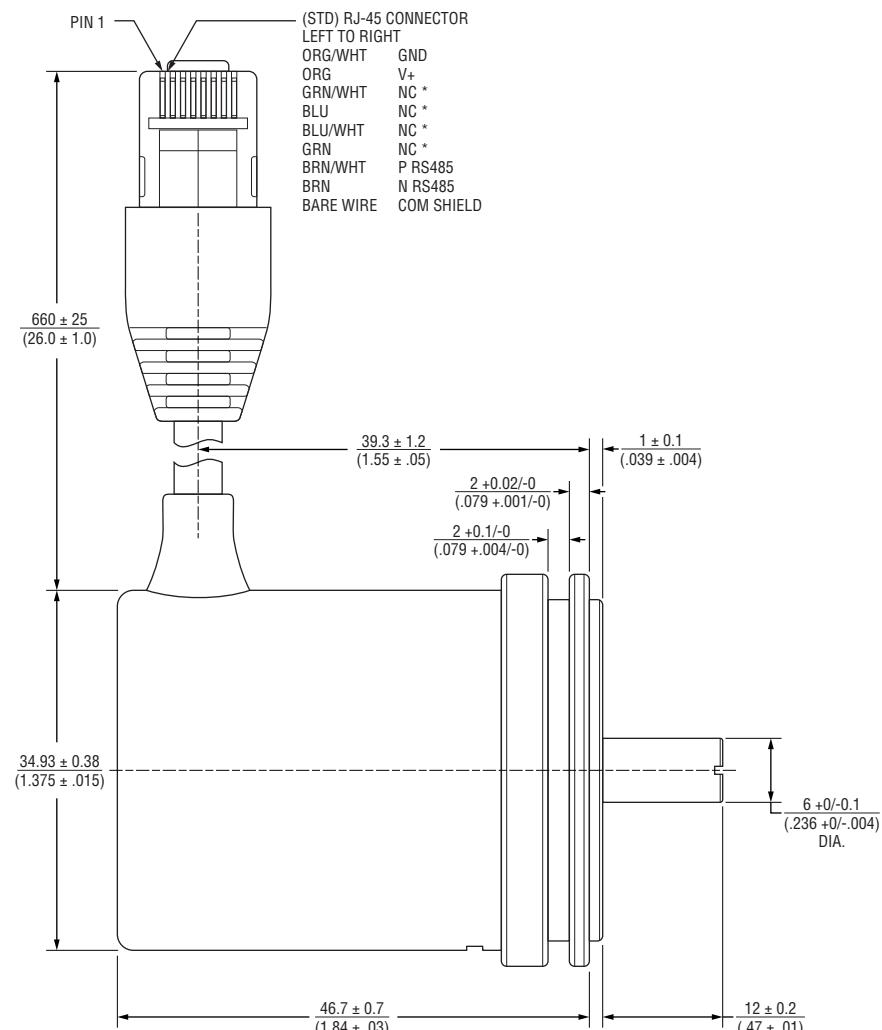
Environmental Characteristics

Storage Temperature	-40 °C to +125 °C
Operating Temperature	-40 °C to +85 °C
Moisture Resistance	
	MIL-STD-202, Method 106
Insulation Resistance @ 500 V AC	500 MW min.
Vibration	15 G
Shock	50 G
IP Rating	IP 65
ESD Rating	2 kV max.

Mechanical Characteristics

Mechanical Angle	3600 ° ± 10 °
Shaft/RPM	200 RPM max.
Torque	
Starting & Running	2.12 N-cm (3.0 oz-in.) max.
Mounting	2.12 N-cm (3.0 oz-in.) max.
Shaft Material	Stainless steel
Bearing	2 ball bearings
Rotational Life (Shaft Revolutions)	5 million

Product Dimensions



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WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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Applications

- Patient platform positioning feedback
- 3D imaging position feedback
- Pneumatic control valve position feedback
- Draw wire position sensors
- Actuator motor position feedback
- Automated manufacturing robotics
- Electric linear actuator position sensors

HES38U-RS485 Hybrid Position Sensor

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How To Order

HE S 38 U - RS485 - S C 2F

Model _____

Configuration _____
S = Serial

Body Size _____
28-38 mm. Serves

Shaft —

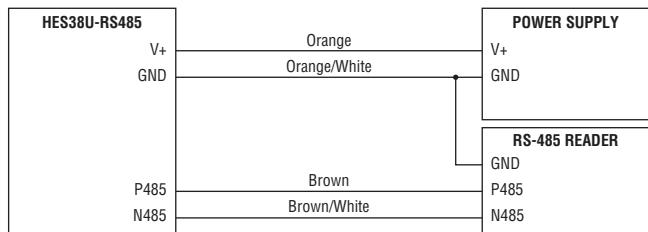
Output Type — RS485 = Non-Synchronous Serial Protocol,
RS232 = Synchronous Serial Protocol

Shaft Style —

S = Slotted

C = RJ-45 C

Connection Diagram



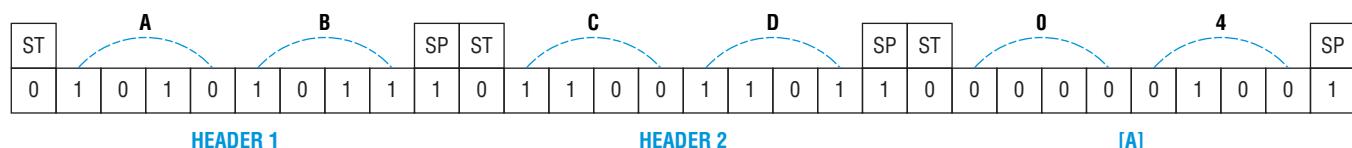
Connect the GND of the power supply with the GND of the RS-485 reader.

Serial Protocol

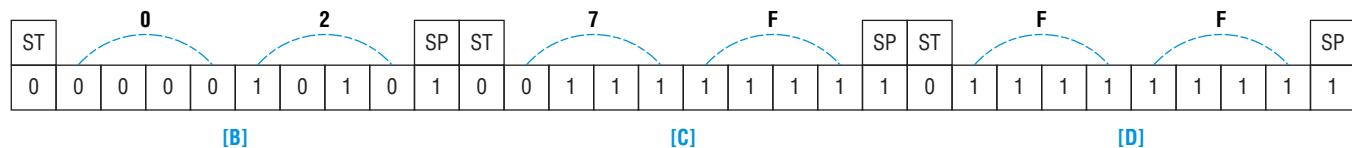
Model HES38 RS-485 Protocol

Maximum resolution for the Model HES38U is 163.840 bits = 027FFF HEX Baud Rate 19,200 BPS

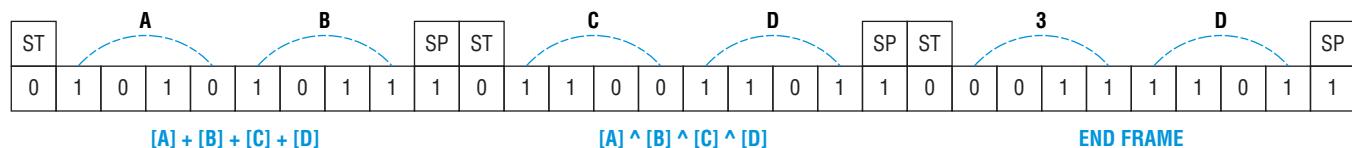
Start frame and data length



Encoder position data



Parity and end frame



(Continued on Next Page)

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Serial Protocol (Continued)

Start Frame		Data Frame					Accumulate Data Sum		End of Frame	
Header		Data Length	High Byte	Mid Byte	Low Byte	AND	OR			
Byte0	Byte1	Byte2	Byte3	Byte4	Byte5	Byte6	Byte7	Byte8		
Header 1	Header 2	[A]	[B]	[C]	[D]	[A]+[B]+[C]+[D]	[A]^B^C^D	END		
0XAB	0XCD	0X04	0X00 to 0X02	0X00 to 0X7F	0X00 to 0XFF	AND DATA	OR DATA	0X3D		

The position data is contained within bytes B, C, and D. Together, this data makes up a 24-bit packet referred to as DATA24 which could be a valid angle or an error condition. The meaning is distinguished by the MSB. DATA24: Position data P[17:0], Error data E[15:0].

DATA24 Position Data Structure

Most Significant Byte								Middle Byte								Least Significant Byte							
MSB							LSB	MSB						LSB	MSB							LSB	
0	0	0	0	0	0	P17	P16	P15	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	P0

DATA24 Error Data Structure

Most Significant Byte								Middle Byte								Least Significant Byte							
MSB							LSB	MSB						LSB	MSB							LSB	
1	0	0	0	0	0	0	0	E15	E14	E13	E12	E11	E10	E9	E8	E7	E6	E5	E4	E3	E2	E1	E0

DATA24 Error Structure

Bit	Name	Description
E0	F_ERROR	Sensor error occurred
E1	F_INTSPIREAD	Internal SPI read failure
E2	F_ADCMONITOR	ADC failure
E3	F_ADCSATURA	ADC saturation (electrical failure or field too strong)
E4	F_RGTOOLOW	Analog gain below trimmed threshold (likely reason: field too strong)
E5	F_MAGTOOLOW	Magnetic field too weak
E6	F_MAGTOOHIGH	Magnetic field too strong
E7	F_RGTOOHIGH	Analog gain above trimmed threshold (likely reason: field too strong)
E8	F_FGCLAMP	Never occurring in serial protocol
E9	F_ROCLAMP	Analog chain rough offset compensation: clipping
E10	F_MT7V	Device supply Vdd greater than 7V
E11	F_ADCVDD	Potentiometer ADC VDD disconnected

Bit	Name	Description
E12	F_ADCGND	Potentiometer ADC GND disconnected
E13	F_ADCCON	Potentiometer ADC connection disconnected
E14	F_DACMONITOR	Never occurring in serial protocol
E15	F_INTCHKSUM	Internal checksum failure
E16	—	
E17	—	
E18	—	
E19	—	
E20	—	
E21	—	
E22	—	
E23	F_SYSERROR	Internal system error flag

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