

The S-19246xxxH Series developed by using high-withstand voltage CMOS process technology, is a positive voltage regulator with high-accuracy output voltage and high output current.

A built-in overcurrent protection circuit to limit overcurrent of the output transistor and a built-in thermal shutdown circuit to limit heat are included. Also, the S-19246xxxH Series includes the soft-start function to adjust the output voltage rising time at power-on or at the time when the ON / OFF pin is set to ON.

ABLIC Inc. offers a "thermal simulation service" which supports the thermal design in conditions when our power management ICs are in use by customers. Our thermal simulation service will contribute to reducing the risk in the thermal design at customers' development stage.

ABLIC Inc. also offers FIT rate calculated based on actual customer usage conditions in order to support customer functional safety design.

Contact our sales representatives for details.

Caution This product can be used in vehicle equipment and in-vehicle equipment. Before using the product for these purposes, it is imperative to contact our sales representatives.

■ Features

- Output voltage: 1.0 V to 6.0 V, selectable in 0.05 V step
- Input voltage: 2.5 V to 10.0 V
- Output voltage accuracy: $\pm 2.3\%$ ($T_j = -40^{\circ}\text{C}$ to $+105^{\circ}\text{C}$)
- Dropout voltage: 0.62 V typ. (3.0 V output product, at $I_{\text{OUT}} = 2000 \text{ mA}$)
- Current consumption: During operation: 120 μA typ., 150 μA max. ($T_j = -40^{\circ}\text{C}$ to $+150^{\circ}\text{C}$)
During power-off: 0.1 μA typ., 4.5 μA max. ($T_j = -40^{\circ}\text{C}$ to $+105^{\circ}\text{C}$)
Possible to output 2000 mA (at $V_{\text{IN}} \geq V_{\text{OUT}(\text{S})} + 1.0 \text{ V}$)^{*1}
60 dB typ. (at $f = 1.0 \text{ kHz}$)
Limits overcurrent of output transistor.
- Output current: Detection temperature 170°C typ.
Adjusts output voltage rising time at power-on or at the time when ON / OFF pin is set to ON.
 $t_{\text{ss}} = 6.0 \text{ ms}$ typ. ($C_{\text{ss}} = 10 \text{ nF}$)
Soft-start time can be changed by the capacitor (C_{ss}).
- Ripple rejection: Ensures long battery life
- Built-in overcurrent protection circuit: Discharge shunt function "available" / "unavailable" is selectable.
- Built-in thermal shutdown circuit: Pull-down function "available" / "unavailable" is selectable.
 $T_a = -40^{\circ}\text{C}$ to $+105^{\circ}\text{C}$
- Built-in soft-start circuit:
- Built-in ON / OFF circuit:
- Operation temperature range: -40°C to $+105^{\circ}\text{C}$
- Lead-free (Sn 100%), halogen-free
- AEC-Q100 qualified ^{*2}

***1. Please make sure that the loss of the IC will not exceed the power dissipation when the output current is large.**

***2. Contact our sales representatives for details.**

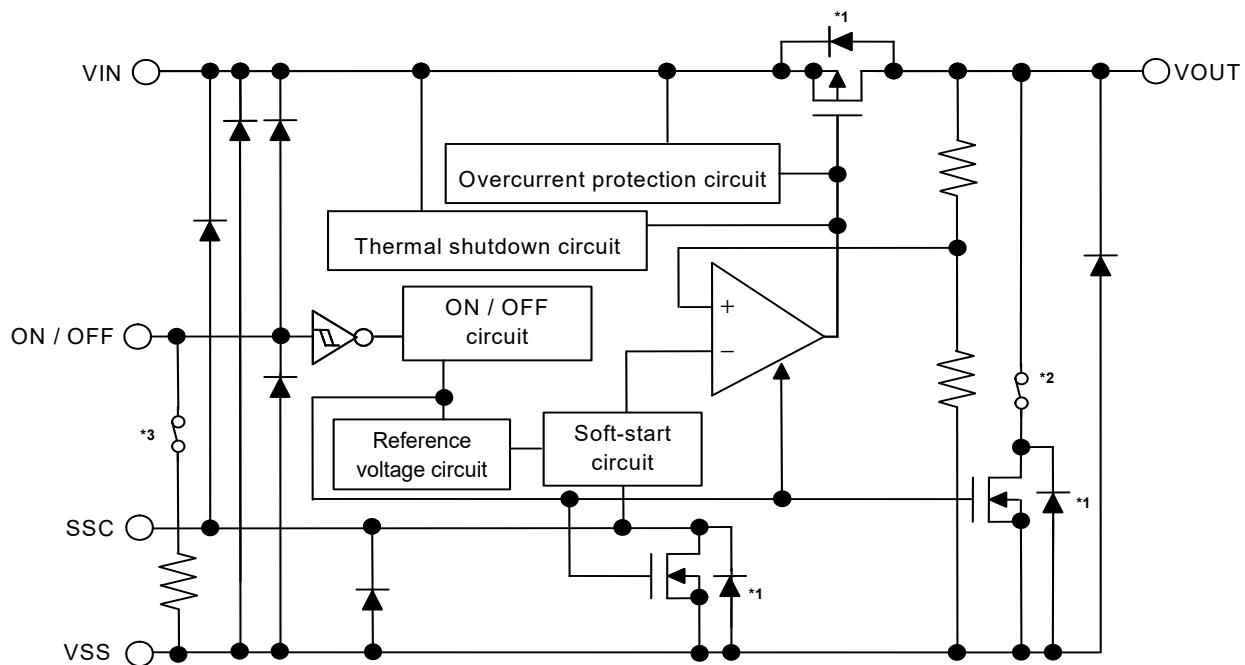
■ Applications

- Constant-voltage power supply for telecommunication module
- Constant-voltage power supply for home electric appliance
- For automotive use (car body, headlight, ITS, accessory, car navigation system, car audio system, etc.)

■ Package

- TO-252-5S(A)

■ Block Diagram



Product Type	ON / OFF Logic	Soft-start Time	Discharge Shunt Function ^{*2}	Pull-down Resistor ^{*3}
E	Active "H"	Changeable by capacitor (C_{ss})	Available	Available
F	Active "H"	Changeable by capacitor (C_{ss})	Available	Unavailable
G	Active "H"	Changeable by capacitor (C_{ss})	Unavailable	Available
H	Active "H"	Changeable by capacitor (C_{ss})	Unavailable	Unavailable

*1. Parasitic diode

*2. E / F type (With discharge shunt function): ON, G / H type (Without discharge shunt function): OFF

*3. E / G type (With pull-down resistor): ON, F / H type (Without pull-down resistor): OFF

Figure 1

■ AEC-Q100 Qualified

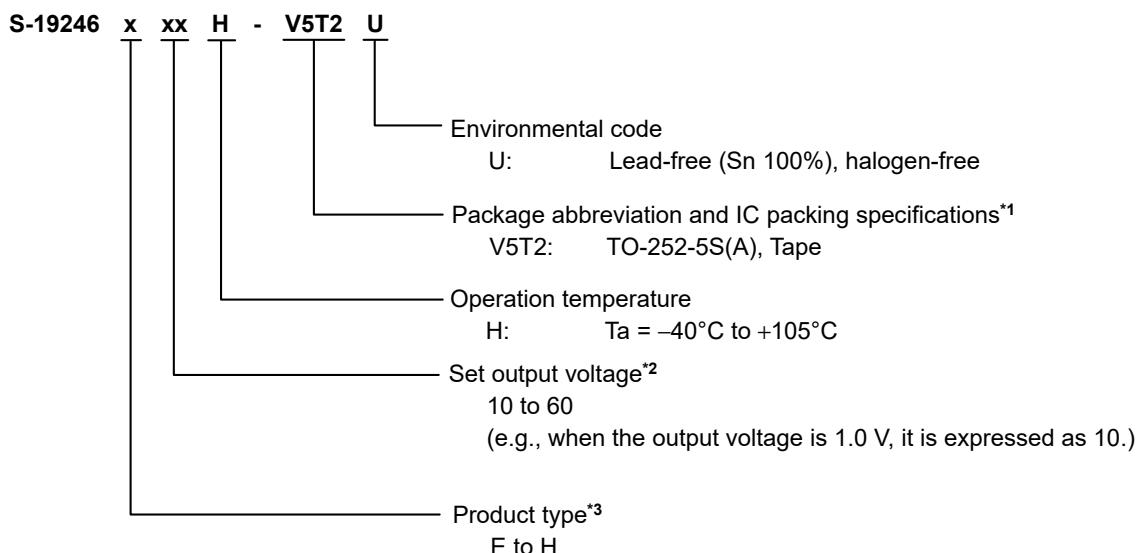
This IC supports AEC-Q100 for operation temperature grade 2.

Contact our sales representatives for details of AEC-Q100 reliability specification.

■ Product Name Structure

Users can select the product type, output voltage for the S-19246xxxH Series. Refer to "1. Product name" regarding the contents of product name, "2. Function list of product type" regarding the product type, "3. Package" regarding the package drawings and "4. Product name list" for details of product names.

1. Product name



*1. Refer to the tape drawing.

*2. If you request the product which has 0.05 V step, contact our sales representatives.

*3. Refer to "2. Function list of product type".

2. Function list of product type

Table 1

Product Type	ON / OFF Logic	Soft-start Time	Discharge Shunt Function	Pull-down Resistor
E	Active "H"	Changeable by the capacitor (Css)	Available	Available
F	Active "H"	Changeable by the capacitor (Css)	Available	Unavailable
G	Active "H"	Changeable by the capacitor (Css)	Unavailable	Available
H	Active "H"	Changeable by the capacitor (Css)	Unavailable	Unavailable

3. Package

Table 2 Package Drawing Codes

Package Name	Dimension	Tape	Reel	Land
TO-252-5S(A)	VA005-A-P-SD	VA005-A-C-SD	VA005-A-R-SD	VA005-A-L-SD

4. Product name list

4. 1 S-19246xxxH Series E type

ON / OFF logic	: Active "H"	Discharge shunt function	: Available
Pull-down resistor	: Available	Soft-start time	: Changeable by Css

Table 3

Output Voltage	TO-252-5S(A)
3.3 V \pm 2.3%	S-19246E33H-V5T2U
5.0 V \pm 2.3%	S-19246E50H-V5T2U

Remark Please contact our sales representatives for products other than the above.

4. 2 S-19246xxxH Series F type

ON / OFF logic	: Active "H"	Discharge shunt function	: Available
Pull-down resistor	: Unavailable	Soft-start time	: Changeable by Css

Table 4

Output Voltage	TO-252-5S(A)
3.3 V \pm 2.3%	S-19246F33H-V5T2U
5.0 V \pm 2.3%	S-19246F50H-V5T2U

Remark Please contact our sales representatives for products other than the above.

4. 3 S-19246xxxH Series G type

ON / OFF logic	: Active "H"	Discharge shunt function	: Unavailable
Pull-down resistor	: Available	Soft-start time	: Changeable by Css

Table 5

Output Voltage	TO-252-5S(A)
3.3 V \pm 2.3%	S-19246G33H-V5T2U
5.0 V \pm 2.3%	S-19246G50H-V5T2U

Remark Please contact our sales representatives for products other than the above.

4. 4 S-19246xxxH Series H type

ON / OFF logic	: Active "H"	Discharge shunt function	: Unavailable
Pull-down resistor	: Unavailable	Soft-start time	: Changeable by Css

Table 6

Output Voltage	TO-252-5S(A)
3.3 V \pm 2.3%	S-19246H33H-V5T2U
5.0 V \pm 2.3%	S-19246H50H-V5T2U

Remark Please contact our sales representatives for products other than the above.

■ Pin Configuration

1. TO-252-5S(A)

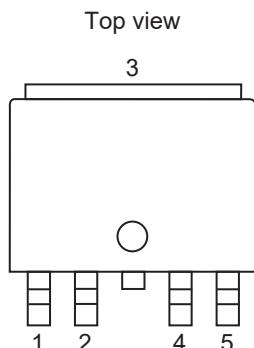


Table 7

Pin No.	Symbol	Description
1	VOUT	Output voltage pin
2	ON / OFF	ON / OFF pin
3	VSS	GND pin
4	SSC*1	Soft-start pin
5	VIN	Input voltage pin

Figure 2

*1. Connect a capacitor between the SSC pin and the VSS pin.

The soft-start time at power-on and at the time when the ON / OFF pin is set to ON can be adjusted according to the capacitance.

■ Absolute Maximum Ratings

Table 8

(Ta = +25°C unless otherwise specified)

Item	Symbol	Absolute Maximum Rating	Unit
Input voltage	V _{IN}	V _{SS} – 0.3 to V _{SS} + 12	V
	V _{ON / OFF}	V _{SS} – 0.3 to V _{IN} + 0.3 ≤ V _{SS} + 12	V
	V _{SSC}	V _{SS} – 0.3 to V _{IN} + 0.3 ≤ V _{SS} + 12	V
Output voltage	V _{OUT}	V _{SS} – 0.3 to V _{IN} + 0.3 ≤ V _{SS} + 12	V
Output current	I _{OUT}	2000	mA
Junction temperature	T _j	–40 to +150	°C
Operation ambient temperature	T _{opr}	–40 to +105	°C
Storage temperature	T _{stg}	–40 to +150	°C

Caution The absolute maximum ratings are rated values exceeding which the product could suffer physical damage. These values must therefore not be exceeded under any conditions.

■ Thermal Resistance Value

Table 9

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Junction-to-ambient thermal resistance*1	θ _{JA}	TO-252-5S(A)	Board A	–	86	– °C/W
			Board B	–	60	– °C/W
			Board C	–	38	– °C/W
			Board D	–	31	– °C/W
			Board E	–	28	– °C/W

*1. Test environment: compliance with JEDEC STANDARD JESD51-2A

Remark Refer to "■ Power Dissipation" and "Test Board" for details.

■ Electrical Characteristics

Table 10 (1 / 2)

($T_j = -40^\circ\text{C}$ to $+150^\circ\text{C}$ unless otherwise specified)

Item	Symbol	Condition		Min.	Typ.	Max.	Unit	Test Circuit
Output voltage* ¹	$V_{\text{OUT}(\text{E})}$	$V_{\text{IN}} = 2.5 \text{ V}$, $I_{\text{OUT}} = 100 \text{ mA}$, $T_j = -40^\circ\text{C}$ to $+105^\circ\text{C}$	$V_{\text{OUT}(\text{S})} < 1.5 \text{ V}$	$V_{\text{OUT}(\text{S})} \times 0.977$	$V_{\text{OUT}(\text{S})}$	$V_{\text{OUT}(\text{S})} \times 1.023$	V	1
		$V_{\text{IN}} = V_{\text{OUT}(\text{S})} + 1.0 \text{ V}$, $I_{\text{OUT}} = 100 \text{ mA}$, $T_j = -40^\circ\text{C}$ to $+105^\circ\text{C}$	$1.5 \text{ V} \leq V_{\text{OUT}(\text{S})}$	$V_{\text{OUT}(\text{S})} \times 0.977$	$V_{\text{OUT}(\text{S})}$	$V_{\text{OUT}(\text{S})} \times 1.023$	V	1
Output current* ²	I_{OUT}	$V_{\text{IN}} \geq V_{\text{OUT}(\text{S})} + 1.8 \text{ V}$	$1.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 2.0 \text{ V}$	2000* ⁵	—	—	mA	3
		$V_{\text{IN}} \geq V_{\text{OUT}(\text{S})} + 1.4 \text{ V}$	$2.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 3.0 \text{ V}$	2000* ⁵	—	—	mA	3
		$V_{\text{IN}} \geq V_{\text{OUT}(\text{S})} + 1.0 \text{ V}$	$3.0 \text{ V} \leq V_{\text{OUT}(\text{S})} \leq 6.0 \text{ V}$	2000* ⁵	—	—	mA	3
Dropout voltage* ³	V_{drop}	$I_{\text{OUT}} = 300 \text{ mA}$, $T_a = +25^\circ\text{C}$	$1.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 2.0 \text{ V}$	—	* ⁴	—	V	1
			$2.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 2.6 \text{ V}$	—	0.52	—	V	1
			$2.6 \text{ V} \leq V_{\text{OUT}(\text{S})} \leq 6.0 \text{ V}$	—	0.11	—	V	1
		$I_{\text{OUT}} = 2000 \text{ mA}$, $T_a = +25^\circ\text{C}$	$1.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 2.0 \text{ V}$	—	1.10	—	V	1
			$2.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 3.0 \text{ V}$	—	0.75	—	V	1
			$3.0 \text{ V} \leq V_{\text{OUT}(\text{S})} \leq 6.0 \text{ V}$	—	0.62	—	V	1
Line regulation	$\frac{\Delta V_{\text{OUT}1}}{\Delta V_{\text{IN}} \bullet V_{\text{OUT}}}$	$2.5 \text{ V} \leq V_{\text{IN}} \leq 10 \text{ V}$, $I_{\text{OUT}} = 100 \text{ mA}$, $T_a = +25^\circ\text{C}$	$V_{\text{OUT}(\text{S})} < 2.0 \text{ V}$	—	0.05	0.2	%/V	1
		$V_{\text{OUT}(\text{S})} + 0.5 \text{ V} \leq V_{\text{IN}} \leq 10 \text{ V}$, $I_{\text{OUT}} = 100 \text{ mA}$, $T_a = +25^\circ\text{C}$	$2.0 \text{ V} \leq V_{\text{OUT}(\text{S})}$	—	0.05	0.2	%/V	1
Load regulation	$\Delta V_{\text{OUT}2}$	$V_{\text{IN}} = V_{\text{OUT}(\text{S})} + 1.8 \text{ V}$, $1 \text{ mA} \leq I_{\text{OUT}} \leq 2000 \text{ mA}$, $T_a = +25^\circ\text{C}$	$1.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 2.0 \text{ V}$	—	15	30	mV	1
		$V_{\text{IN}} = V_{\text{OUT}(\text{S})} + 1.4 \text{ V}$, $1 \text{ mA} \leq I_{\text{OUT}} \leq 2000 \text{ mA}$, $T_a = +25^\circ\text{C}$	$2.0 \text{ V} \leq V_{\text{OUT}(\text{S})} < 3.0 \text{ V}$	—	15	30	mV	1
		$V_{\text{IN}} = V_{\text{OUT}(\text{S})} + 1.0 \text{ V}$, $1 \text{ mA} \leq I_{\text{OUT}} \leq 2000 \text{ mA}$, $T_a = +25^\circ\text{C}$	$3.0 \text{ V} \leq V_{\text{OUT}(\text{S})} \leq 6.0 \text{ V}$	—	15	30	mV	1
Current consumption during operation	I_{SS1}	$V_{\text{IN}} = 2.5 \text{ V}$, ON / OFF pin = ON, no load	$V_{\text{OUT}(\text{S})} < 1.5 \text{ V}$	—	120	150	μA	2
		$V_{\text{IN}} = V_{\text{OUT}(\text{S})} + 1.0 \text{ V}$, ON / OFF pin = ON, no load	$1.5 \text{ V} \leq V_{\text{OUT}(\text{S})}$	—	120	150	μA	2
Current consumption during power-off	I_{SS2}	$V_{\text{IN}} = 2.5 \text{ V}$, ON / OFF pin = OFF, no load, $T_j = -40^\circ\text{C}$ to $+105^\circ\text{C}$	$V_{\text{OUT}(\text{S})} < 1.5 \text{ V}$	—	0.1	4.5	μA	2
		$V_{\text{IN}} = V_{\text{OUT}(\text{S})} + 1.0 \text{ V}$, ON / OFF pin = OFF, no load, $T_j = -40^\circ\text{C}$ to $+105^\circ\text{C}$	$1.5 \text{ V} \leq V_{\text{OUT}(\text{S})}$	—	0.1	4.5	μA	2
Input voltage	V_{IN}	—		2.5	—	10	V	—

Table 10 (2 / 2)

($T_j = -40^\circ\text{C}$ to $+150^\circ\text{C}$ unless otherwise specified)

Item	Symbol	Condition		Min.	Typ.	Max.	Unit	Test Circuit
ON / OFF pin input voltage "H"	V_{SH}	$V_{IN} = 2.5 \text{ V}$, $R_L = 1 \text{ k}\Omega$, determined by V_{OUT} output level	$V_{OUT(S)} < 1.5 \text{ V}$	2.1	—	—	V	4
		$V_{IN} = V_{OUT(S)} + 1.0 \text{ V}$, $R_L = 1 \text{ k}\Omega$, determined by V_{OUT} output level	$1.5 \text{ V} \leq V_{OUT(S)}$	2.1	—	—	V	4
ON / OFF pin input voltage "L"	V_{SL}	$V_{IN} = 2.5 \text{ V}$, $R_L = 1 \text{ k}\Omega$, determined by V_{OUT} output level	$V_{OUT(S)} < 1.5 \text{ V}$	—	—	0.6	V	4
		$V_{IN} = V_{OUT(S)} + 1.0 \text{ V}$, $R_L = 1 \text{ k}\Omega$, determined by V_{OUT} output level	$1.5 \text{ V} \leq V_{OUT(S)}$	—	—	0.6	V	4
ON / OFF pin input current "H"	I_{SH}	$V_{IN} = 10 \text{ V}$, $V_{ON/OFF} = 10 \text{ V}$	F / H type	-0.1	—	0.1	μA	4
			E / G type	0.8	2.5	7.8	μA	4
ON / OFF pin input current "L"	I_{SL}	$V_{IN} = 10 \text{ V}$, $V_{ON/OFF} = 0 \text{ V}$		-0.1	—	0.1	μA	4
Ripple rejection	$ IRR $	$V_{IN} = 3.0 \text{ V}$, $f = 1 \text{ kHz}$, $\Delta V_{rip} = 0.5 \text{ Vrms}$, $I_{OUT} = 100 \text{ mA}$	$1.0 \text{ V} \leq V_{OUT(S)} < 1.5 \text{ V}$	—	60	—	dB	5
			$1.5 \text{ V} \leq V_{OUT(S)} < 2.0 \text{ V}$	—	55	—	dB	5
		$V_{IN} = V_{OUT(S)} + 1.0 \text{ V}$, $f = 1 \text{ kHz}$, $\Delta V_{rip} = 0.5 \text{ Vrms}$, $I_{OUT} = 100 \text{ mA}$	$2.0 \text{ V} \leq V_{OUT(S)} < 2.6 \text{ V}$	—	55	—	dB	5
			$2.6 \text{ V} \leq V_{OUT(S)} \leq 6.0 \text{ V}$	—	50	—	dB	5
Short-circuit current	I_{short}	$V_{IN} = V_{OUT(S)} + 1.8 \text{ V}$, $ON / OFF \text{ pin} = ON$, $V_{OUT} = 0 \text{ V}$, $T_a = +25^\circ\text{C}$	$1.0 \text{ V} \leq V_{OUT(S)} < 2.0 \text{ V}$	330	460	590	mA	3
		$V_{IN} = V_{OUT(S)} + 1.4 \text{ V}$, $ON / OFF \text{ pin} = ON$, $V_{OUT} = 0 \text{ V}$, $T_a = +25^\circ\text{C}$	$2.0 \text{ V} \leq V_{OUT(S)} < 3.0 \text{ V}$	330	460	590	mA	3
		$V_{IN} = V_{OUT(S)} + 1.0 \text{ V}$, $ON / OFF \text{ pin} = ON$, $V_{OUT} = 0 \text{ V}$, $T_a = +25^\circ\text{C}$	$3.0 \text{ V} \leq V_{OUT(S)} \leq 6.0 \text{ V}$	330	460	590	mA	3
Thermal shutdown detection temperature	T_{SD}	Junction temperature		—	170	—	$^\circ\text{C}$	—
Thermal shutdown release temperature	T_{SR}	Junction temperature		—	135	—	$^\circ\text{C}$	—
Discharge shunt resistance during power-off	R_{LOW}	$V_{IN} = 10 \text{ V}$, $V_{OUT} = 0.1 \text{ V}$	E / F type	—	100	—	Ω	6
ON / OFF pin pull-down resistance	R_{PD}	—	E / G type	1.3	4.0	12	$\text{M}\Omega$	4

*1. $V_{OUT(S)}$: Set output voltage

$V_{OUT(E)}$: Actual output voltage

Output voltage when fixing I_{OUT} (= 100 mA) and inputting 2.5 V or $V_{OUT(S)} + 1.0 \text{ V}$.

*2. The output current at which the output voltage becomes 95% of $V_{OUT(E)}$ after gradually increasing the output current.

*3. $V_{drop} = V_{IN1} - (V_{OUT3} \times 0.98)$

V_{IN1} is the input voltage at which the output voltage becomes 98% of V_{OUT3} after gradually decreasing the input voltage.

V_{OUT3} is the output voltage when $V_{IN} = V_{OUT(S)} + 1.0 \text{ V}$, and $I_{OUT} = 300 \text{ mA}$.

V_{OUT3} is the output voltage when V_{IN} complies with output current conditions, and $I_{OUT} = 2000 \text{ mA}$.

*4. The dropout voltage is limited by the difference between the input voltage (min. value) and the set output voltage.

In case of $1.0 \text{ V} \leq V_{OUT(S)} < 1.5 \text{ V}$: $2.5 \text{ V} - V_{OUT(S)} = V_{drop}$

In case of $1.5 \text{ V} \leq V_{OUT(S)} < 2.0 \text{ V}$: $(V_{OUT(S)} + 1.0 \text{ V}) - V_{OUT(S)} = 1.0 \text{ V}$

*5. Due to limitation of the power dissipation, this value may not be satisfied. Attention should be paid to the power dissipation when the output current is large.

This specification is guaranteed by design.

■ Test Circuits

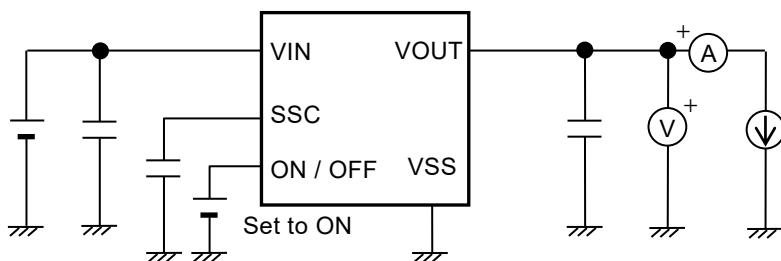


Figure 3 Test Circuit 1

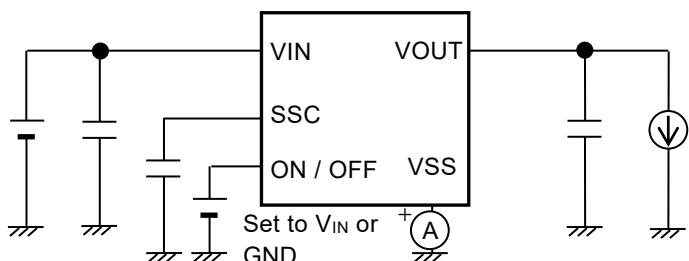


Figure 4 Test Circuit 2

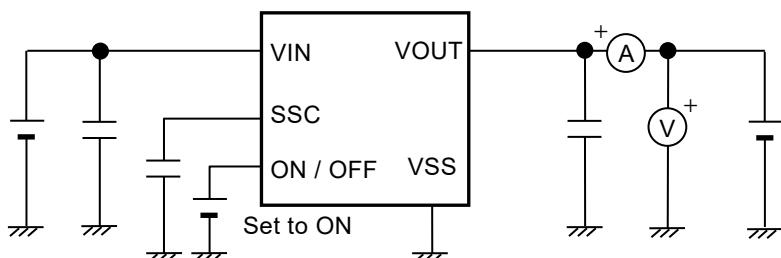


Figure 5 Test Circuit 3

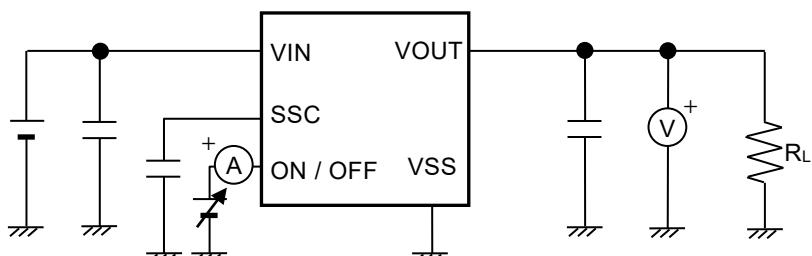


Figure 6 Test Circuit 4

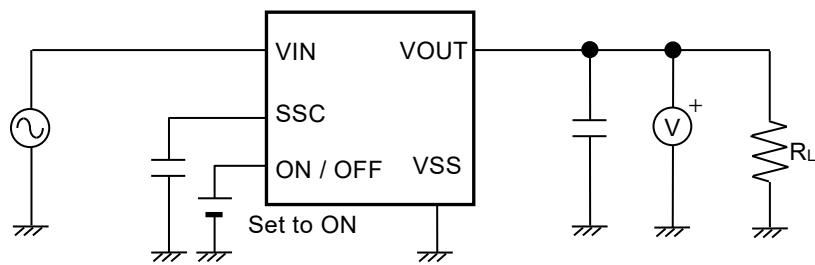


Figure 7 Test Circuit 5

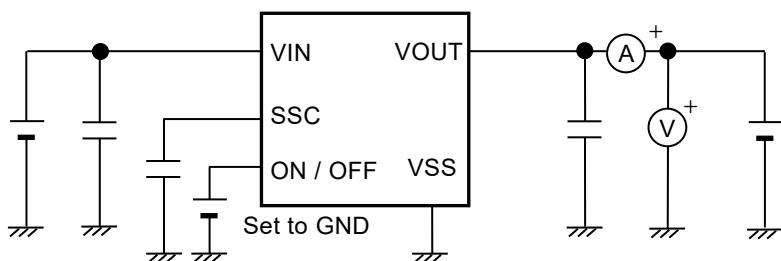
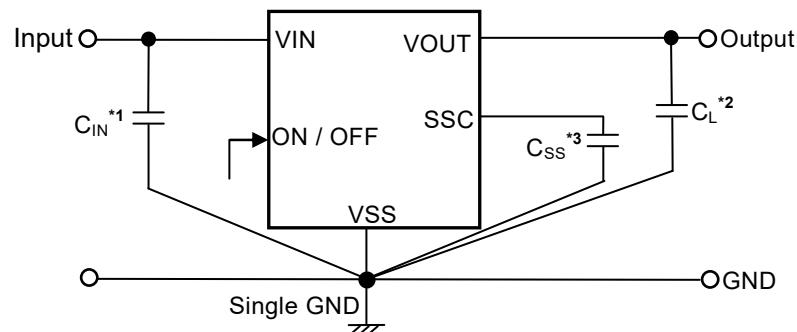


Figure 8 Test Circuit 6

■ Standard Circuit



*1. C_{IN} is a capacitor for stabilizing the input.

*2. C_L is a capacitor for stabilizing the output.

*3. C_{SS} is a capacitor for soft-start.

Figure 9

Caution The above connection diagram and constants will not guarantee successful operation. Perform thorough evaluation including the temperature characteristics with an actual application to set the constants.

■ Condition of Application

Input capacitor (C_{IN}): A ceramic capacitor with capacitance of 2.2 μ F or more is recommended.
Output capacitor (C_L): A ceramic capacitor with capacitance of 2.2 μ F or more is recommended.

Caution Generally, in a voltage regulator, an oscillation may occur depending on the selection of the external parts. Perform thorough evaluation including the temperature characteristics with an actual application using the above capacitors to confirm no oscillation occurs.

■ Selection of Input Capacitor (C_{IN}) and Output Capacitor (C_L)

The S-19246xxxH Series requires C_L between the VOUT pin and the VSS pin for phase compensation. The operation is stabilized by a ceramic capacitor with capacitance of 2.2 μ F or more. When using an OS capacitor, a tantalum capacitor or an aluminum electrolytic capacitor, the capacitance also must be 2.2 μ F or more. However, an oscillation may occur depending on the equivalent series resistance (ESR).

Moreover, the S-19246xxxH Series requires C_{IN} between the VIN pin and the VSS pin for a stable operation.

Generally, an oscillation may occur when a voltage regulator is used under the condition that the impedance of the power supply is high.

Note that the output voltage transient characteristics varies depending on the capacitance of C_{IN} and C_L and the value of ESR.

Caution Perform thorough evaluation including the temperature characteristics with an actual application to select C_{IN} and C_L .

■ Selection of Capacitor for Soft-start (C_{SS})

The S-19246xxxH Series requires the capacitor for soft-start (C_{SS}) between the SSC pin and the VSS pin. Over the entire temperature range, the S-19246xxxH Series operates stably with a ceramic capacitor of 0.68 nF or more. According to C_{SS} capacitance, the rising speed of the output voltage is adjustable. The time that the output voltage rises to 99% is 6.0 ms typ. at $C_{SS} = 10$ nF. The recommended value for applications is $0.68 \text{ nF} \leq C_{SS} \leq 168 \text{ nF}$, however; define the values by sufficient evaluation including the temperature characteristics under the usage condition.

■ Explanation of Terms

1. Low dropout voltage regulator

This is a voltage regulator which made dropout voltage small by its built-in low on-resistance output transistor.

2. Output voltage (V_{out})

This voltage is output at an accuracy of $\pm 2.3\%$ when the input voltage, the output current and the temperature are in a certain condition¹.

*1. Differs depending on the product.

Caution If the certain condition is not satisfied, the output voltage may exceed the accuracy range of $\pm 2.3\%$.
Refer to "■ Electrical Characteristics" and "■ Characteristics (Typical Data)" for details.

3. Line regulation $\left(\frac{\Delta V_{out1}}{\Delta V_{in} \cdot V_{out}} \right)$

Indicates the dependency of the output voltage against the input voltage. That is, the value shows how much the output voltage changes due to a change in the input voltage after fixing output current constant.

4. Load regulation (ΔV_{out2})

Indicates the dependency of the output voltage against the output current. That is, the value shows how much the output voltage changes due to a change in the output current after fixing input voltage constant.

5. Dropout voltage (V_{drop})

Indicates the difference between input voltage (V_{in1}) and the output voltage when the output voltage becomes 98% of the output voltage value (V_{out3}) at $V_{in} = V_{out(s)} + 1.0$ V, and $I_{out} = 300$ mA after the input voltage (V_{in}) is decreased gradually.

$$V_{drop} = V_{in1} - (V_{out3} \times 0.98)$$

■ Operation

1. Basic operation

Figure 10 shows the block diagram of the S-19246xxxH Series to describe the basic operation.

The error amplifier compares the feedback voltage (V_{fb}) whose output voltage (V_{OUT}) is divided by the feedback resistors (R_s and R_f) with the reference voltage (V_{ref}). The error amplifier controls the output transistor, consequently, the regulator starts the operation that keeps V_{OUT} constant without the influence of the input voltage (V_{IN}).

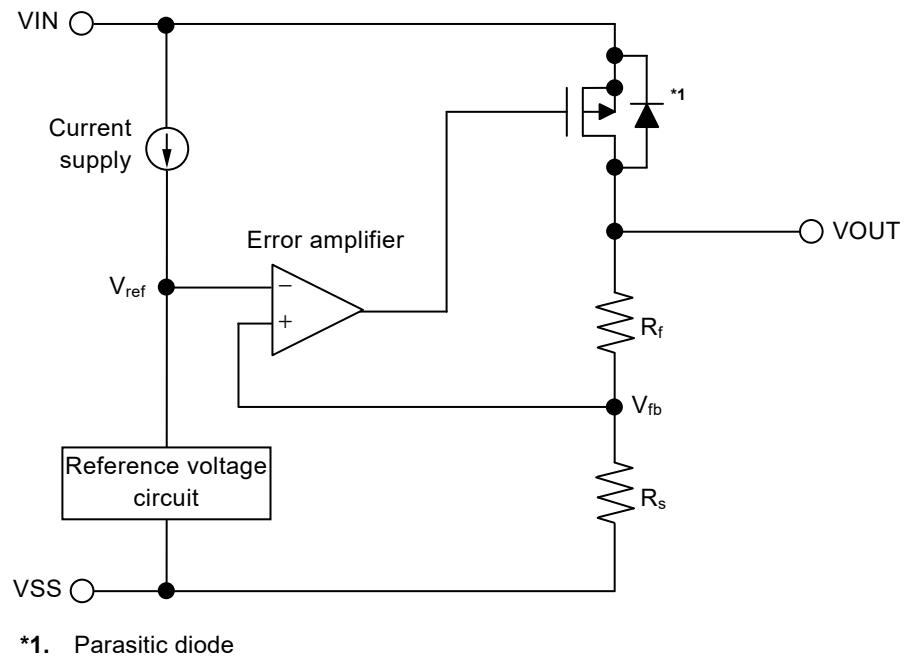


Figure 10

2. Output transistor

In the S-19246xxxH Series, a low on-resistance P-channel MOS FET is used between the VIN pin and the VOUT pin as the output transistor. In order to keep V_{OUT} constant, the on-resistance of the output transistor varies appropriately according to the output current (I_{OUT}).

Caution Since a parasitic diode exists between the VIN pin and the VOUT pin due to the structure of the transistor, the IC may be damaged by a reverse current if V_{OUT} becomes higher than V_{IN} . Therefore, be sure that V_{OUT} does not exceed $V_{IN} + 0.3$ V.

3. ON / OFF pin

The ON / OFF pin controls the internal circuit and the output transistor in order to start and stop the regulator. When the ON / OFF pin is set to OFF, the internal circuit stops operating and the output transistor between the VIN pin and the VOUT pin is turned off, reducing current consumption significantly.

Note that the current consumption increases when a voltage of 0.6 V to $V_{IN} - 0.3$ V is applied to the ON / OFF pin.

The ON / OFF pin is configured as shown in **Figure 11** and **Figure 12**.

3.1 S-19246xxxH Series E / G type

Since the ON / OFF pin is internally pulled down to the VSS pin in the floating status, the VOUT pin is set to the V_{SS} level.

Refer to "■ Electrical Characteristics" for the ON / OFF pin current.

3.2 S-19246xxxH Series F / H type

Since the ON / OFF pin is neither pulled down nor pulled up, do not use these types in the floating status. When not using the ON / OFF pin, connect it to the VIN pin.

Table 11

Product Type	ON / OFF Pin	Internal Circuit	VOUT Pin Voltage	Current Consumption
E / F / G / H	"H" : ON	Operate	Constant value ^{*1}	I_{SS1}^{*2}
E / F / G / H	"L" : OFF	Stop	Pulled down to V _{SS} ^{*3}	I_{SS2}

*1. The constant value is output due to the regulating based on the set output voltage value.

*2. Note that the IC's current consumption increases as much as current flows into the pull-down resistor when the ON / OFF pin is connected to the VIN pin and the S-19246xxxH Series E / G type is operating (refer to **Figure 11**).

*3. The VOUT pin voltage of the S-19246xxxH Series E / F type is pulled down to V_{SS} due to combined resistance ($R_{LOW} = 100 \Omega$ typ.) of the discharge shunt circuit and the feedback resistors, and a load.

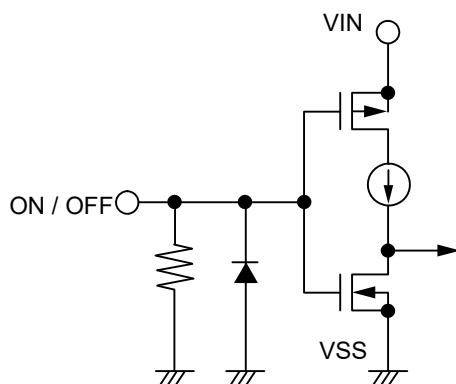


Figure 11 S-19246xxxH Series E / G type

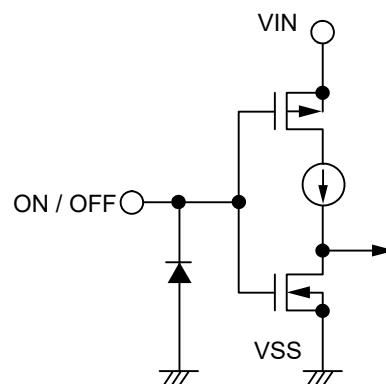


Figure 12 S-19246xxxH Series F / H type

4. Discharge shunt function (S-19246xxxH Series E / F type)

The S-19246xxxH Series E / F type has a built-in discharge shunt circuit to discharge the output capacitance. The output capacitance is discharged as follows so that the VOUT pin reaches the Vss level.

- (1) The ON / OFF pin is set to OFF level.
- (2) The output transistor is turned off.
- (3) The discharge shunt circuit is turned on.
- (4) The output capacitor discharges.

Since the S-19246xxxH Series G / H type does not have a discharge shunt circuit, the VOUT pin is set to the Vss level through several hundred kΩ internal divided resistors between the VOUT pin and the VSS pin. The S-19246xxxH Series E / F type allows the VOUT pin to reach the Vss level rapidly due to the discharge shunt circuit.

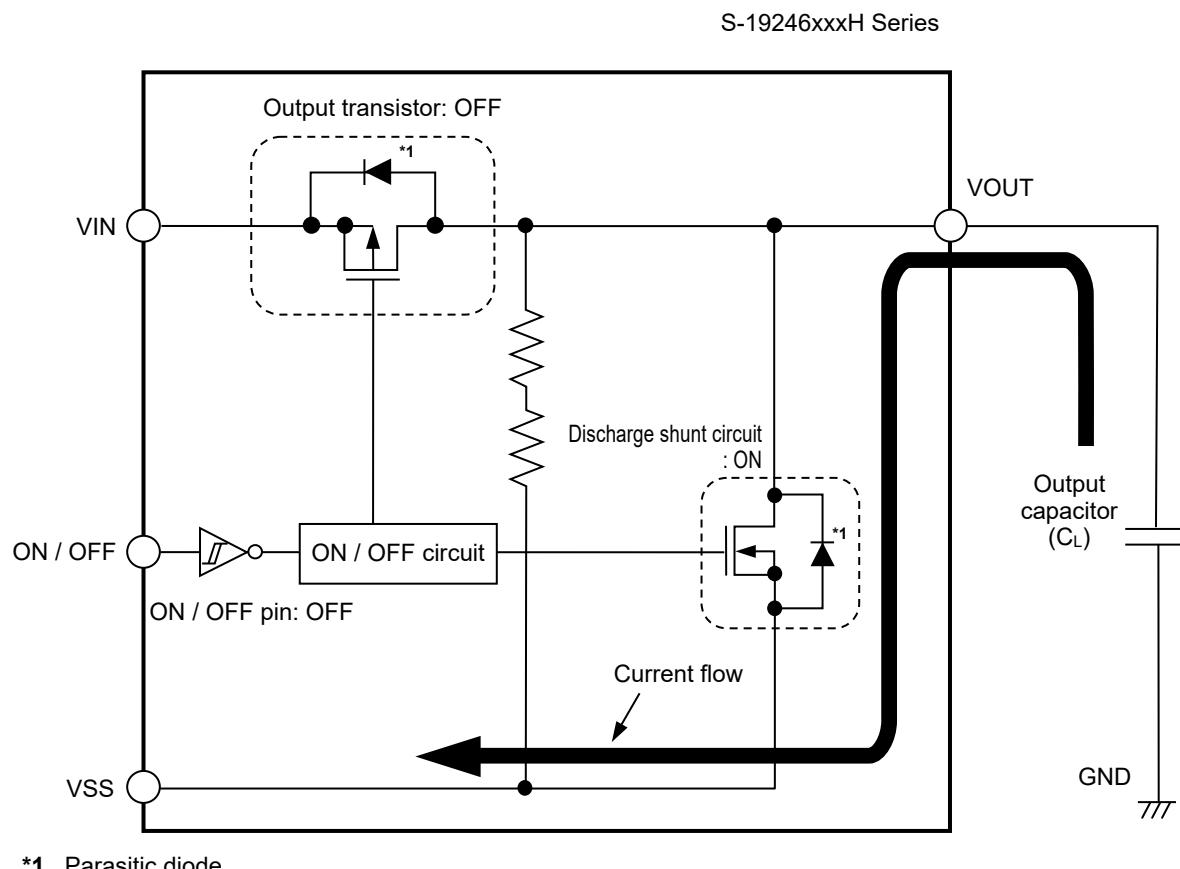


Figure 13

5. Pull-down resistor (S-19246xxxH Series E / G type)

The ON / OFF pin is internally pulled down to the VSS pin in the floating status, so the VOUT pin is set to the Vss level.

Note that the IC's current consumption increases as much as current flows into the pull-down resistor of 4.0 MΩ typ. when the ON / OFF pin is connected to the VIN pin.

6. Overcurrent protection circuit

The S-19246xxxH Series has a built-in overcurrent protection circuit to limit the overcurrent of the output transistor. When the VOUT pin is shorted to the VSS pin, that is, at the time of the output short-circuit, the output current is limited to 460 mA typ. due to the overcurrent protection circuit operation. The S-19246xxxH Series restarts regulating when the output transistor is released from the overcurrent status.

Caution **This overcurrent protection circuit does not work as for thermal protection. For example, when the output transistor keeps the overcurrent status long at the time of output short-circuit or due to other reasons, pay attention to the conditions of the input voltage and the load current so as not to exceed the power dissipation.**

7. Thermal shutdown circuit

The S-19246xxxH Series has a built-in thermal shutdown circuit to limit overheating. When the junction temperature increases to 170°C typ., the thermal shutdown circuit becomes the detection status, and the regulating is stopped. When the junction temperature decreases to 135°C typ., the thermal shutdown circuit becomes the release status, and the regulator is restarted.

If the thermal shutdown circuit becomes the detection status due to self-heating, the regulating is stopped and Vout decreases. For this reason, the self-heating is limited and the temperature of the IC decreases. The thermal shutdown circuit becomes release status when the temperature of the IC decreases, and the regulating is restarted after the soft-start operation is finished, thus the self-heating is generated again. Repeating this procedure makes the waveform of VOUT into a pulse-like form. This phenomenon continues unless decreasing either or both of the input voltage and the output current in order to reduce the internal power consumption, or decreasing the ambient temperature. Note that the product may suffer physical damage such as deterioration if the above phenomenon occurs continuously.

Caution **When the heat radiation of the application is not in a good condition, the self-heating cannot be limited immediately, and the IC may suffer physical damage. Perform thorough evaluation with an actual application to confirm no problems happen.**

Table 12

Thermal Shutdown Circuit	VOUT Pin Voltage
Release: 135°C typ.* ¹	Constant value* ²
Detection: 170°C typ.* ¹	Pulled down to Vss* ³

*1. Junction temperature

*2. The constant value is output due to the regulating based on the set output voltage value.

*3. The VOUT pin voltage is pulled down to Vss due to the feedback resistors (Rs and Rf) and a load.

8. Soft-start function

The S-19246xxxH Series has the built-in soft-start circuit to suppress the inrush current and overshoot of the output voltage generated at power-on or at the time when the ON / OFF pin is set to ON. The soft-start time (tss) is the time period from when the output voltage rises slowly immediately after power-on or when the ON / OFF pin is set to ON until when the output voltage rises to 99%.

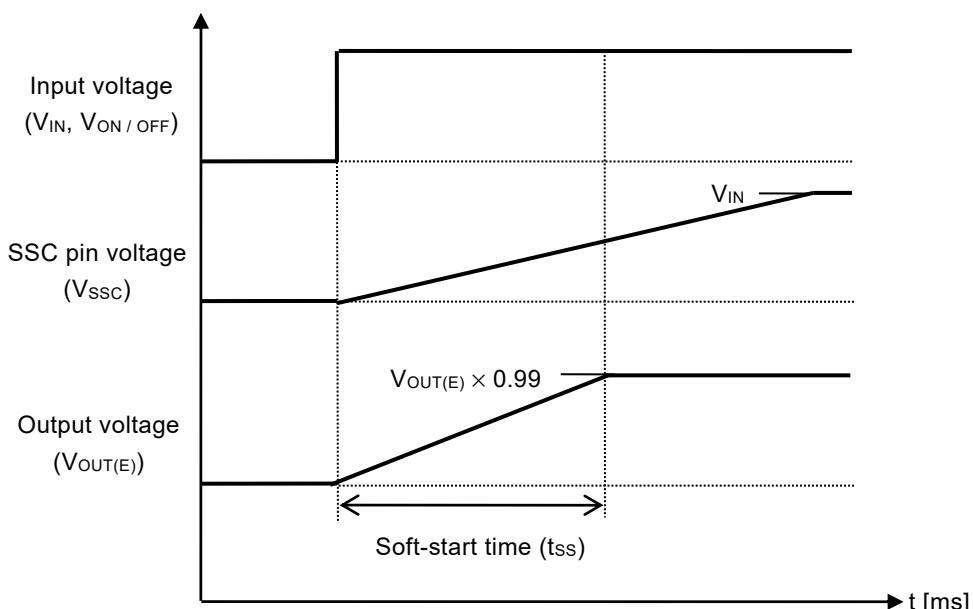


Figure 14

tss can be adjusted by the external capacitor (C_{ss}) connected between the SSC pin and the VSS pin, and is calculated by using the following calculation.

$$t_{ss} [\text{ms}] = \text{Soft-start coefficient}^{\ast 1} [\text{ms} / \text{nF}] \times C_{ss} [\text{nF}] + t_{D0}^{\ast 2} [\text{ms}]$$

***1.** It is determined by charging the built-in constant current (approx. 2.1 μA) to C_{ss}.

***2.** The delay time of internal capacitance.

When the C_{ss} value is sufficiently large, the t_{D0} value can be disregarded. When the ON / OFF pin is set to OFF, the electrical charge charged in C_{ss} is discharged by the transistor of the discharge shunt circuit.

Table 13 Soft-start Coefficient [ms / nF]

Operation Temperature	Min.	Typ.	Max.
T _j = +150°C	0.391	0.528	0.691
T _j = +105°C	0.398	0.539	0.690
T _j = +25°C	0.436	0.574	0.704
T _j = -40°C	0.467	0.604	0.717

Table 14 Delay Time of Internal Capacitance (t_{D0})

Operation Temperature	Min.	Typ.	Max.
T _j = -40°C to +150°C	0.032 ms	0.047 ms	0.108 ms

Caution The above calculation will not guarantee successful operation. Perform thorough evaluation using the actual application including the temperature characteristics under the actual usage conditions to determine C_{ss} capacitance. Refer to "■ Condition of Application" and "■ Characteristics (Typical Data)" for details.

■ Precautions

- Generally, when a voltage regulator is used under the condition that the load current value is small (1 mA or less), the output voltage may increase due to the leakage current of an output transistor.
- Generally, when a voltage regulator is used under the condition that the temperature is high, the output voltage may increase due to the leakage current of an output transistor.
- Generally, when the ON / OFF pin is used under the condition of OFF, the output voltage may increase due to the leakage current of an output transistor.
- Generally, when a voltage regulator is used under the condition that the impedance of the power supply is high, an oscillation may occur. Perform thorough evaluation including the temperature characteristics with an actual application to select C_{IN} .
- Generally, in a voltage regulator, an oscillation may occur depending on the selection of the external parts. The following use conditions are recommended in the S-19246xxxH Series; however, perform thorough evaluation including the temperature characteristics with an actual application to select C_{IN} and C_L .

Input capacitor (C_{IN}): A ceramic capacitor with capacitance of 2.2 μ F or more is recommended.

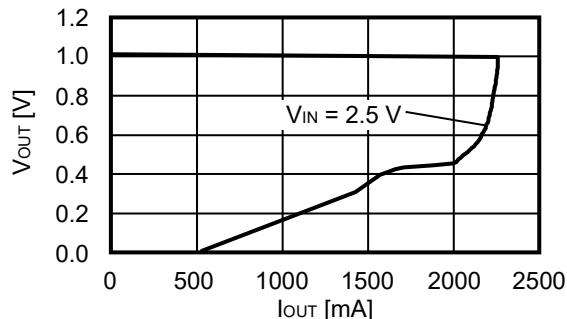
Output capacitor (C_L): A ceramic capacitor with capacitance of 2.2 μ F or more is recommended.

- Generally, in a voltage regulator, the values of an overshoot and an undershoot in the output voltage vary depending on the variation factors of input voltage start-up, input voltage fluctuation, load fluctuation etc., or the capacitance of C_{IN} or C_L and the value of the equivalent series resistance (ESR), which may cause a problem to the stable operation. Perform thorough evaluation including the temperature characteristics with an actual application to select C_{IN} and C_L .
- Generally, in a voltage regulator, an overshoot may occur in the output voltage momentarily if the input voltage steeply changes when the input voltage is started up, the soft-start operation is performed, the input voltage fluctuates, etc. Perform thorough evaluation including the temperature characteristics with an actual application to confirm no problems happen.
- Generally, in a voltage regulator, if the VOUT pin is steeply shorted with GND, a negative voltage exceeding the absolute maximum ratings may occur in the VOUT pin due to resonance phenomenon of the inductance and the capacitance including C_L on the application. The resonance phenomenon is expected to be weakened by inserting a series resistor into the resonance path, and the negative voltage is expected to be limited by inserting a protection diode between the VOUT pin and the VSS pin.
- If the input voltage is started up steeply under the condition that the capacitance of C_L is large, the thermal shutdown circuit may be in the detection status by self-heating due to the charge current to C_L .
- Make sure of the conditions for the input voltage, output voltage and the load current so that the internal loss does not exceed the power dissipation.
- Do not apply an electrostatic discharge to this IC that exceeds the performance ratings of the built-in electrostatic protection circuit.
- When considering the output current value that the IC is able to output, make sure of the output current value specified in **Table 10** in "■ Electrical Characteristics" and footnote *5 of the table.
- Wiring patterns on the application related to the VIN pin, the VOUT pin and the VSS pin should be designed so that the impedance is low. When mounting C_{IN} between the VIN pin and the VSS pin and C_L between the VOUT pin and the VSS pin, connect the capacitors as close as possible to the respective destination pins of the IC.
- In the package equipped with heat sink of backside, mount the heat sink firmly. Since the heat radiation differs according to the condition of the application, perform thorough evaluation with an actual application to confirm no problems happen.
- ABLIC Inc. claims no responsibility for any disputes arising out of or in connection with any infringement by products including this IC of patents owned by a third party.

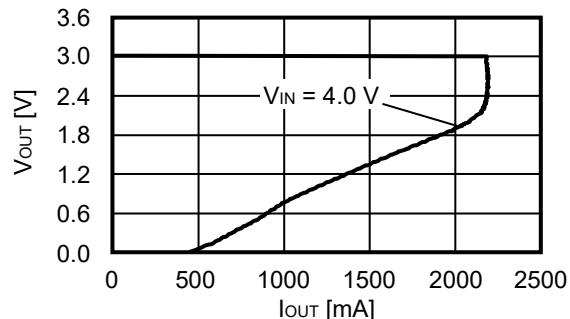
■ Characteristics (Typical Data)

1. Output voltage vs. Output current (When load current increases) (Ta = +25°C)

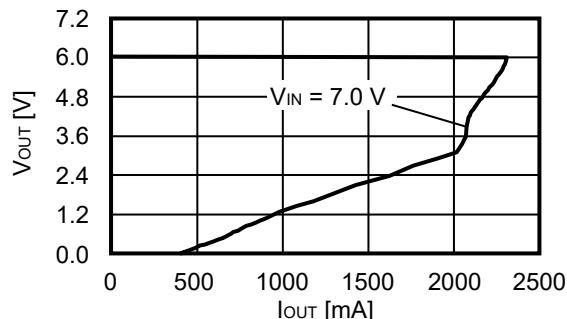
1. 1 V_{OUT} = 1.0 V



1. 2 V_{OUT} = 3.0 V



1. 3 V_{OUT} = 6.0 V

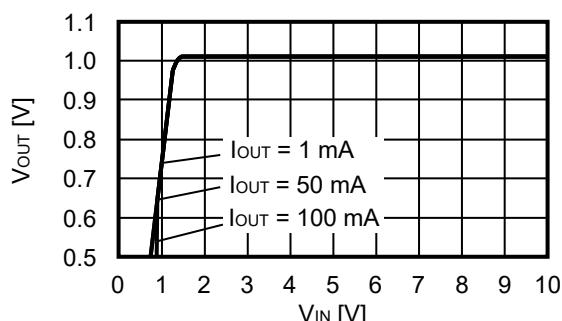


Remark In determining the output current, attention should be paid to the following.

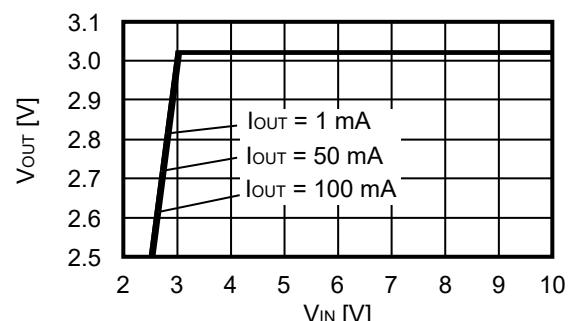
1. The minimum output current value and footnote *5 of Table 10 in "■ Electrical Characteristics"
2. Power dissipation

2. Output voltage vs. Input voltage (Ta = +25°C)

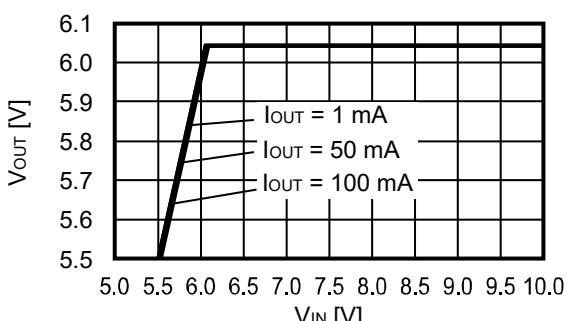
2. 1 V_{OUT} = 1.0 V



2. 2 V_{OUT} = 3.0 V

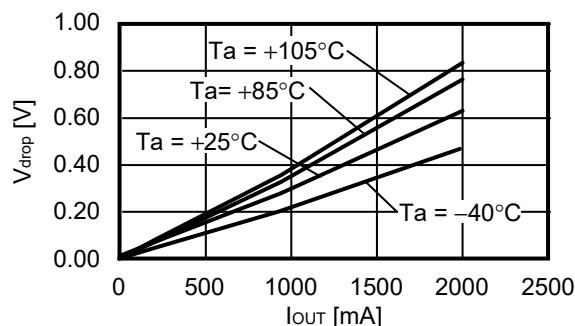


2. 3 V_{OUT} = 6.0 V

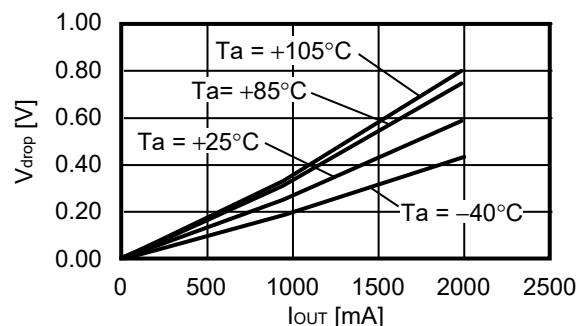


3. Dropout voltage vs. Output current

3.1 $V_{OUT} = 3.0 \text{ V}$

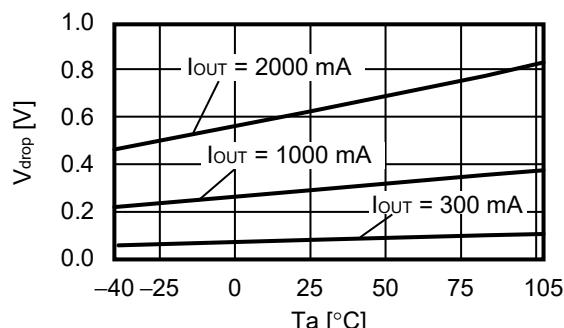


3.2 $V_{OUT} = 6.0 \text{ V}$

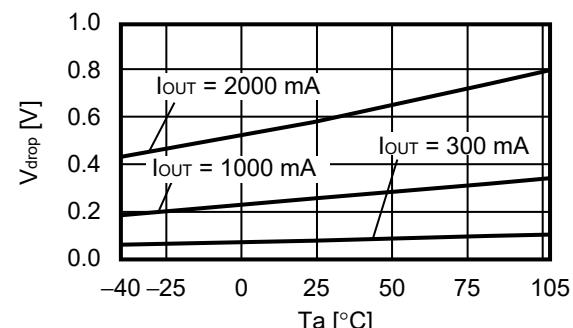


4. Dropout voltage vs. Temperature

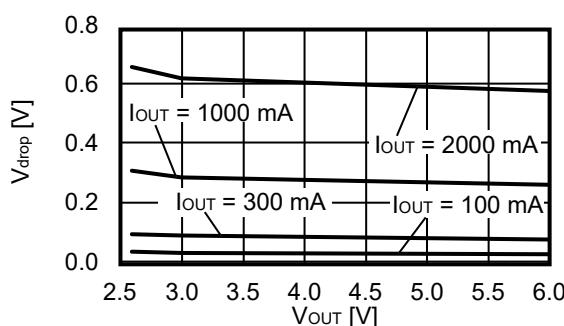
4.1 $V_{OUT} = 3.0 \text{ V}$



4.2 $V_{OUT} = 6.0 \text{ V}$

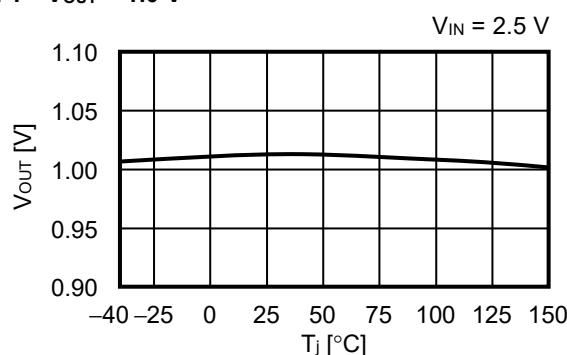


5. Dropout voltage vs. Set output voltage ($Ta = +25^{\circ}\text{C}$)

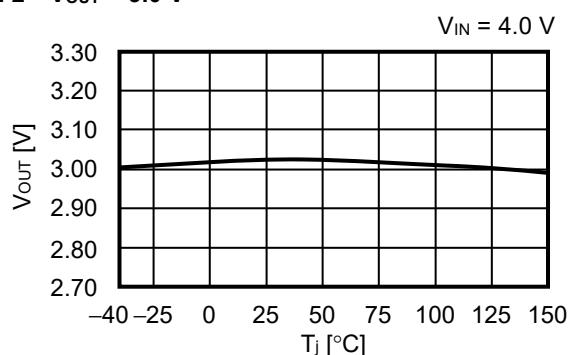


6. Output voltage vs. Junction temperature

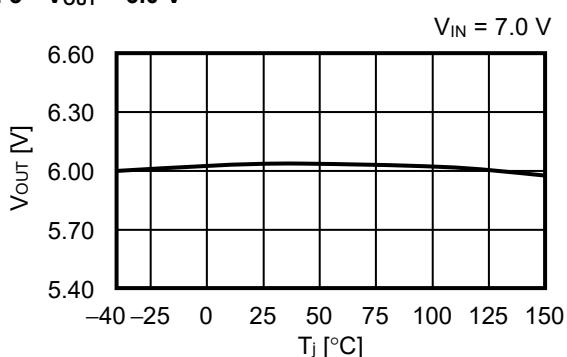
6.1 $V_{OUT} = 1.0 \text{ V}$



6.2 $V_{OUT} = 3.0 \text{ V}$

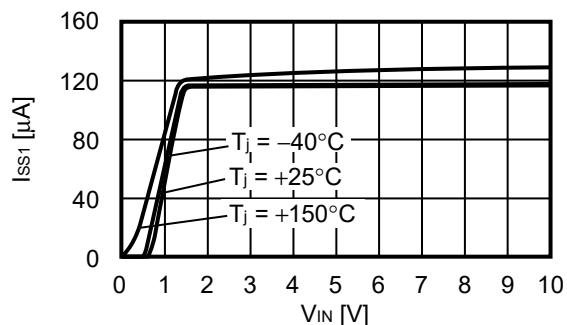


6.3 $V_{OUT} = 6.0 \text{ V}$

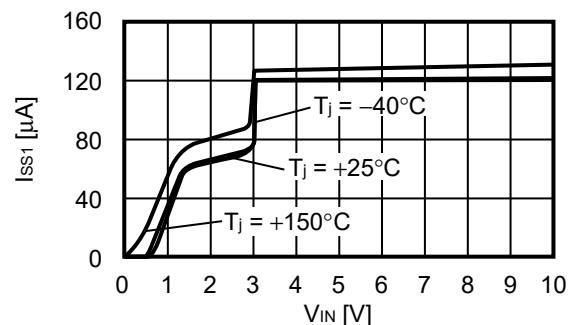


7. Current consumption during operation vs. Input voltage (When ON / OFF pin is ON, no load)

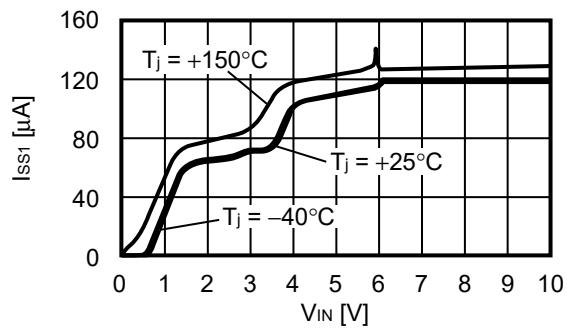
7.1 $V_{OUT} = 1.0 \text{ V}$



7.2 $V_{OUT} = 3.0 \text{ V}$

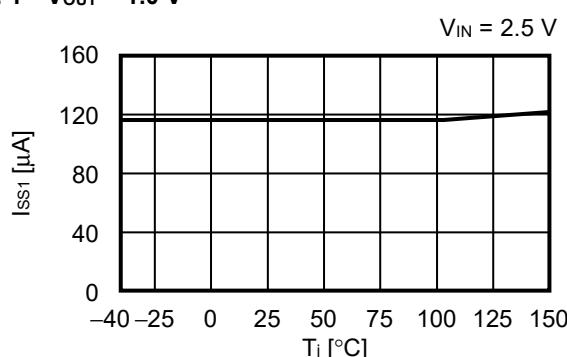


7.3 $V_{OUT} = 6.0 \text{ V}$

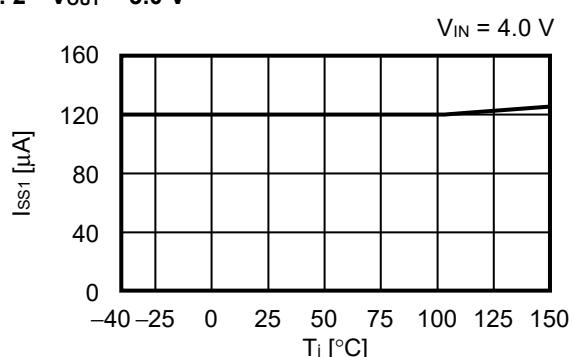


8. Current consumption during operation vs. Junction temperature

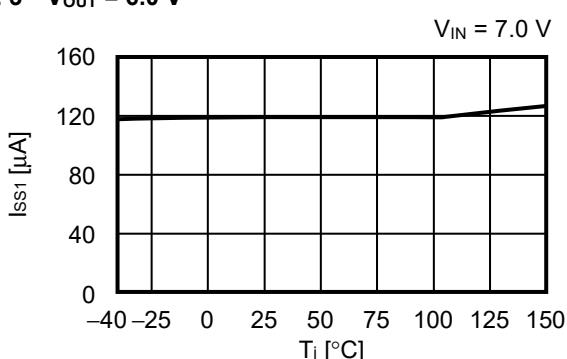
8. 1 $V_{OUT} = 1.0 \text{ V}$



8. 2 $V_{OUT} = 3.0 \text{ V}$

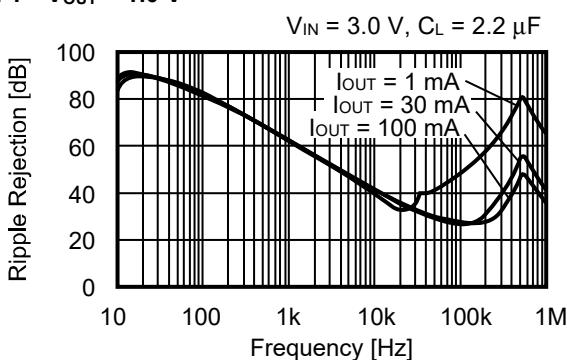


8. 3 $V_{OUT} = 6.0 \text{ V}$

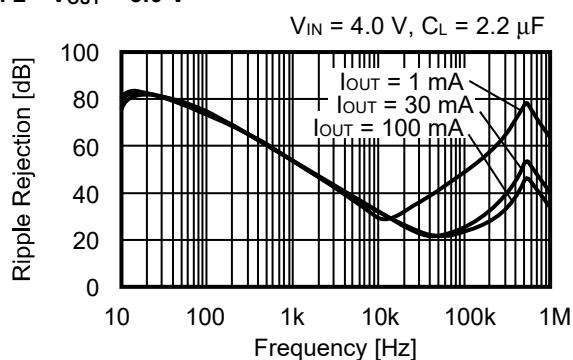


9. Ripple rejection ($T_a = +25^\circ\text{C}$)

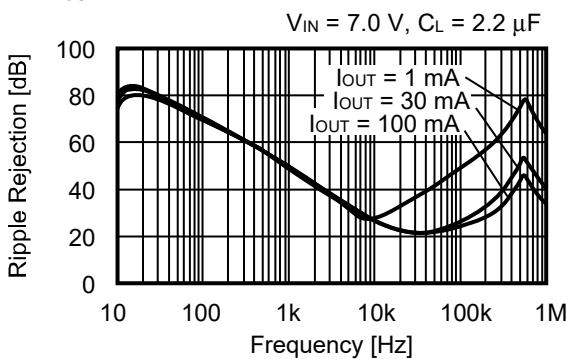
9. 1 $V_{OUT} = 1.0 \text{ V}$



9. 2 $V_{OUT} = 3.0 \text{ V}$



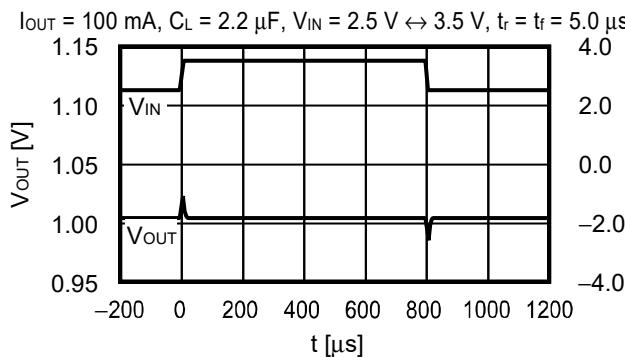
9. 3 $V_{OUT} = 6.0 \text{ V}$



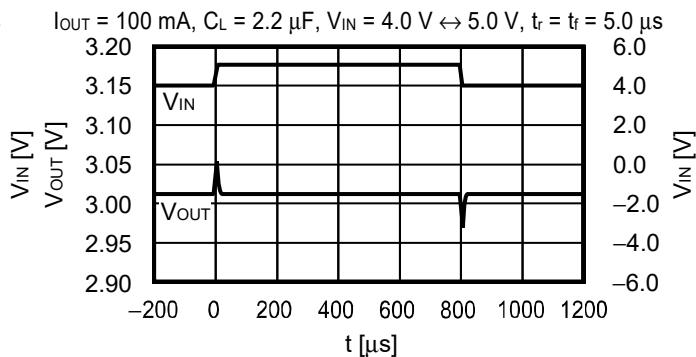
■ Reference Data

1. Characteristics of input transient response ($T_a = +25^\circ\text{C}$)

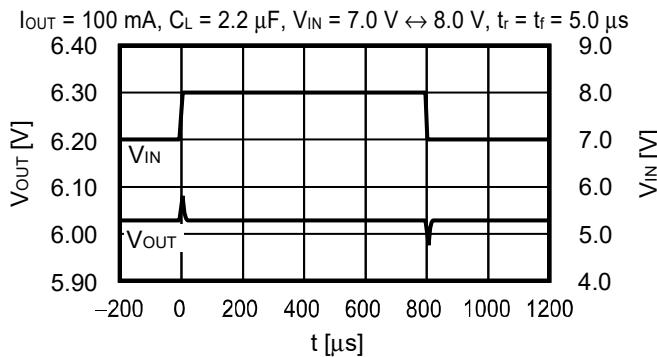
1.1 $V_{\text{OUT}} = 1.0 \text{ V}$



1.2 $V_{\text{OUT}} = 3.0 \text{ V}$

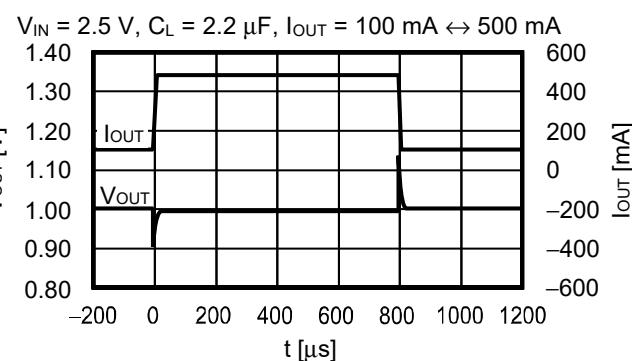
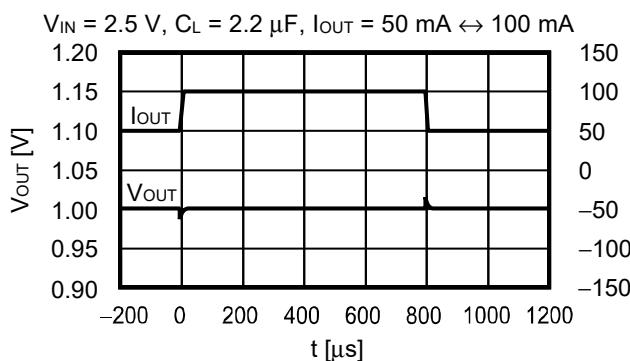


1.3 $V_{\text{OUT}} = 6.0 \text{ V}$

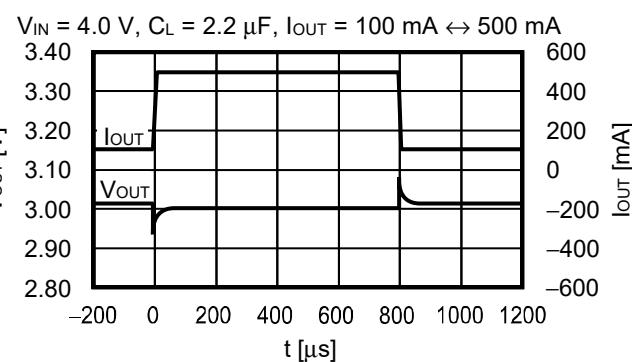
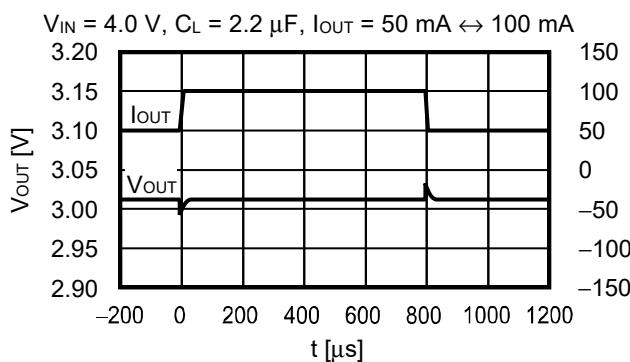


2. Characteristics of load transient response (Ta = +25°C)

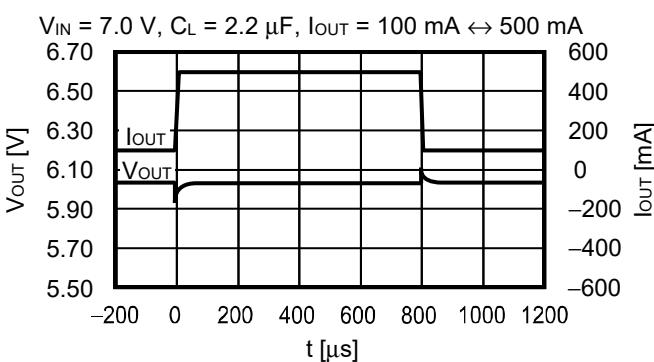
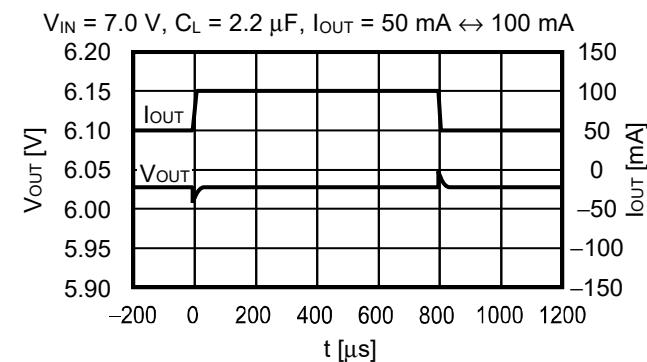
2. 1 V_{OUT} = 1.0 V



2. 2 V_{OUT} = 3.0 V

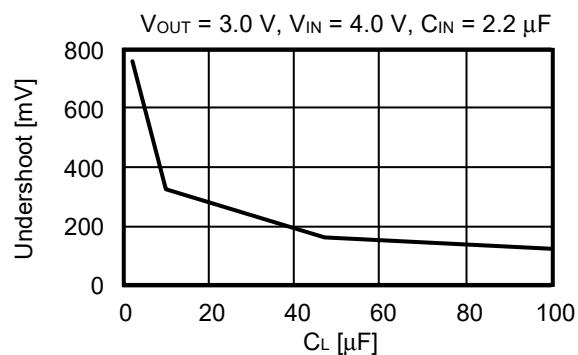


2. 3 V_{OUT} = 6.0 V

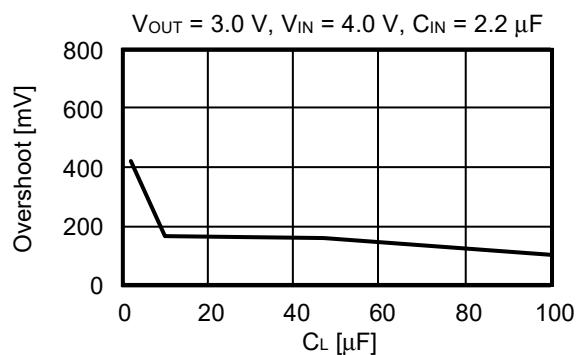


3. Load transient response characteristics dependent on capacitance ($T_a = +25^\circ\text{C}$)

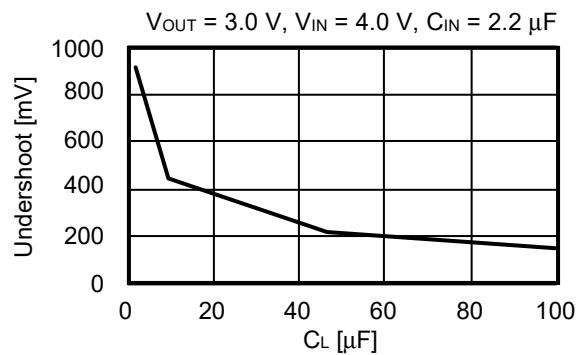
3. 1 $I_{\text{OUT}} = 1.0 \text{ mA} \rightarrow 1500 \text{ mA}$



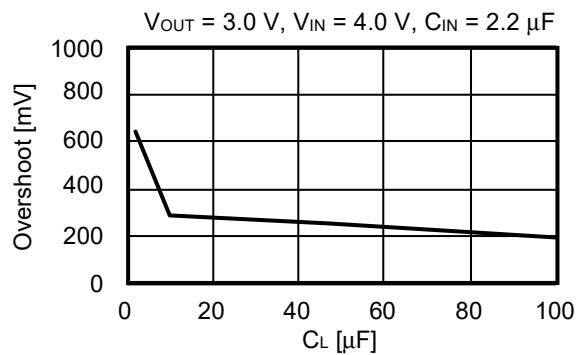
3. 2 $I_{\text{OUT}} = 1500 \text{ mA} \rightarrow 1.0 \text{ mA}$



3. 3 $I_{\text{OUT}} = 1.0 \text{ mA} \rightarrow 2000 \text{ mA}$



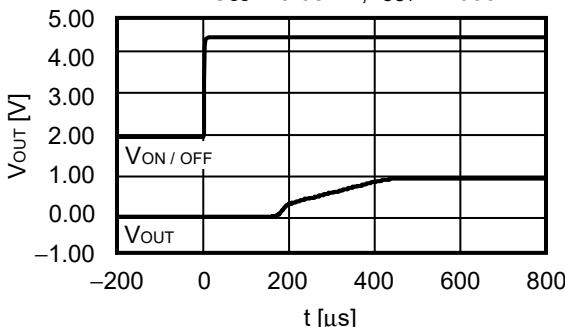
3. 4 $I_{\text{OUT}} = 2000 \text{ mA} \rightarrow 1.0 \text{ mA}$



4. Transient response characteristics of ON / OFF pin ($T_a = +25^\circ\text{C}$)

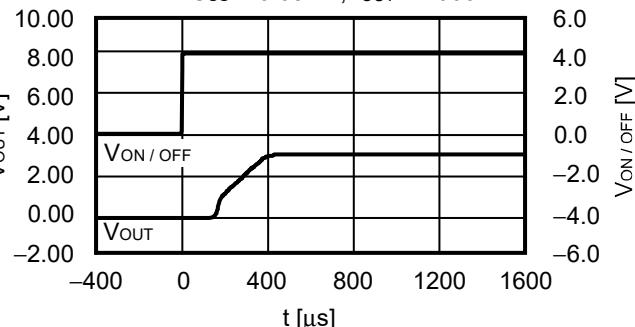
4.1 $V_{\text{OUT}} = 1.0 \text{ V}$

$V_{\text{IN}} = 2.5 \text{ V}$, $C_{\text{IN}} = C_{\text{L}} = 2.2 \mu\text{F}$,
 $C_{\text{SS}} = 0.68 \text{ nF}$, $I_{\text{OUT}} = 2000 \text{ mA}$



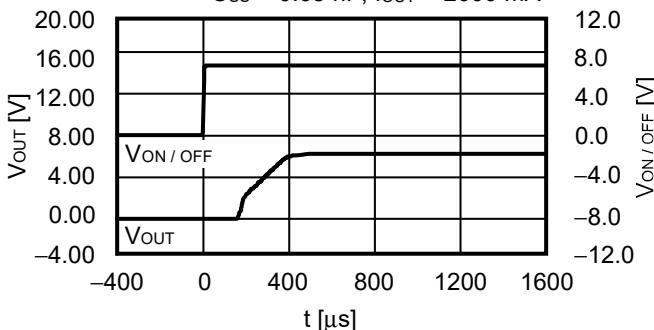
4.2 $V_{\text{OUT}} = 3.0 \text{ V}$

$V_{\text{IN}} = 4.0 \text{ V}$, $C_{\text{IN}} = C_{\text{L}} = 2.2 \mu\text{F}$,
 $C_{\text{SS}} = 0.68 \text{ nF}$, $I_{\text{OUT}} = 2000 \text{ mA}$



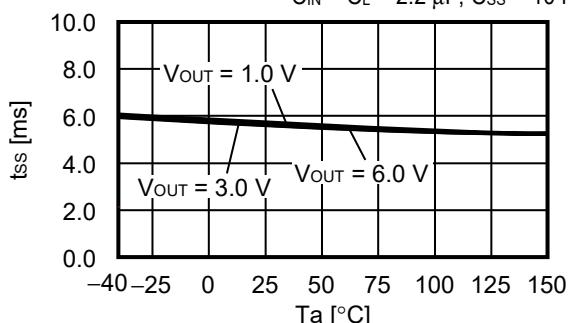
4.3 $V_{\text{OUT}} = 6.0 \text{ V}$

$V_{\text{IN}} = 7.0 \text{ V}$, $C_{\text{IN}} = C_{\text{L}} = 2.2 \mu\text{F}$,
 $C_{\text{SS}} = 0.68 \text{ nF}$, $I_{\text{OUT}} = 2000 \text{ mA}$



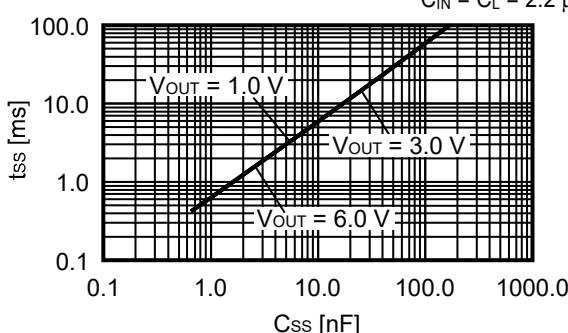
5. Soft-start time vs. Characteristics of operation ambient temperature

$V_{\text{IN}} = 2.5 \text{ V}$, $V_{\text{ON/OFF}} = 0 \text{ V} \rightarrow 2.5 \text{ V}$ ($V_{\text{OUT(S)}} < 1.5 \text{ V}$),
 $V_{\text{IN}} = V_{\text{OUT}} + 1.0 \text{ V}$, $V_{\text{ON/OFF}} = 0 \text{ V} \rightarrow V_{\text{OUT}} + 1.0 \text{ V}$ ($1.5 \text{ V} \leq V_{\text{OUT(S)}} \leq 2.5 \text{ V}$),
 $C_{\text{IN}} = C_{\text{L}} = 2.2 \mu\text{F}$, $C_{\text{SS}} = 10 \text{ nF}$



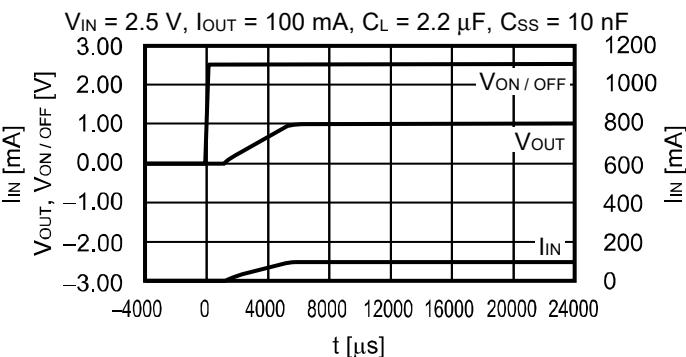
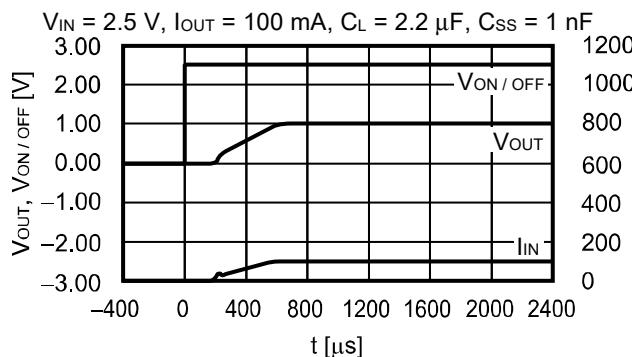
6. Soft-start time vs. Characteristics of soft-start capacitance ($T_a = +25^\circ\text{C}$)

$V_{\text{IN}} = 2.5 \text{ V}$, $V_{\text{ON/OFF}} = 0 \text{ V} \rightarrow 2.5 \text{ V}$ ($V_{\text{OUT(S)}} < 1.5 \text{ V}$),
 $V_{\text{IN}} = V_{\text{OUT}} + 1.0 \text{ V}$, $V_{\text{ON/OFF}} = 0 \text{ V} \rightarrow V_{\text{OUT}} + 1.0 \text{ V}$ ($1.5 \text{ V} \leq V_{\text{OUT(S)}} \leq 2.5 \text{ V}$),
 $C_{\text{IN}} = C_{\text{L}} = 2.2 \mu\text{F}$

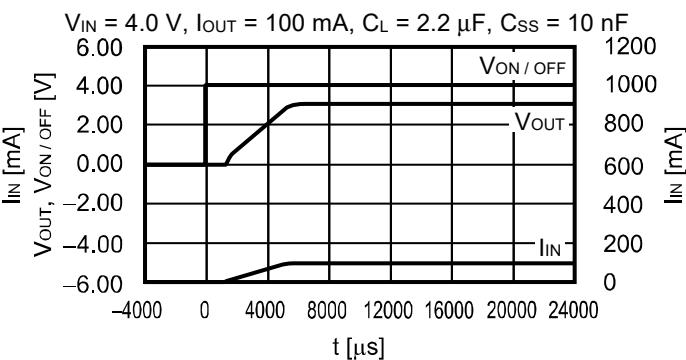
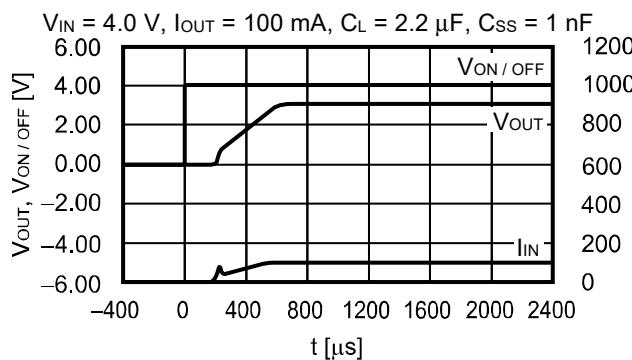


7. Inrush current characteristics (Ta = +25°C)

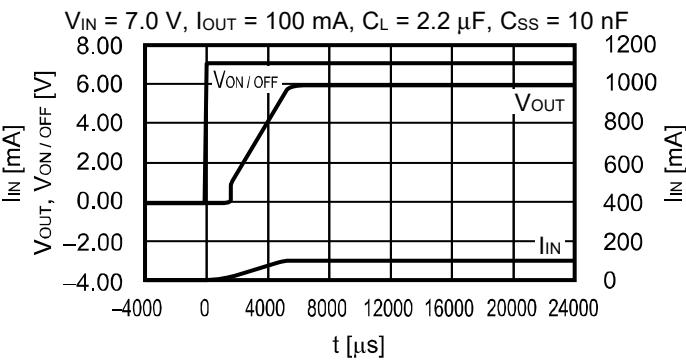
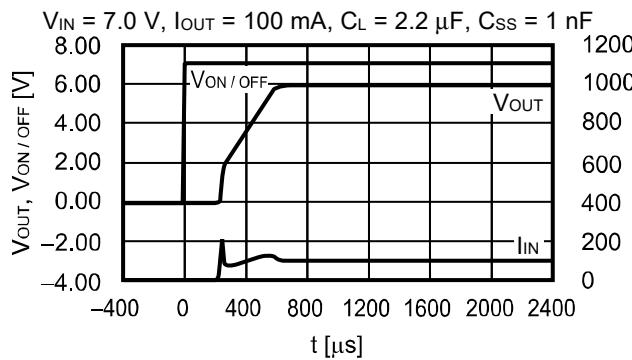
7.1 V_{OUT} = 1.0 V



7.2 V_{OUT} = 3.0 V



7.3 V_{OUT} = 6.0 V



8. Output capacitance vs. Characteristics of discharge time ($T_a = +25^\circ\text{C}$)

$V_{IN} = 2.5 \text{ V}$, $V_{ON/OFF} = 2.5 \text{ V} \rightarrow V_{SS}$ ($V_{OUT(S)} < 1.5 \text{ V}$),
 $V_{IN} = V_{OUT} + 1.0 \text{ V}$, $V_{ON/OFF} = V_{OUT} + 1.0 \text{ V} \rightarrow V_{SS}$ ($1.5 \text{ V} \leq V_{OUT(S)}$),
 $I_{OUT} = 1 \text{ mA}$, $t_f = 1 \mu\text{s}$

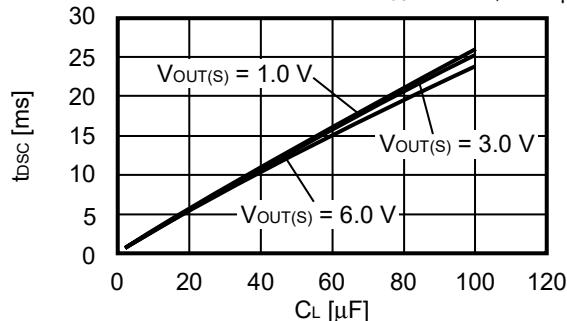
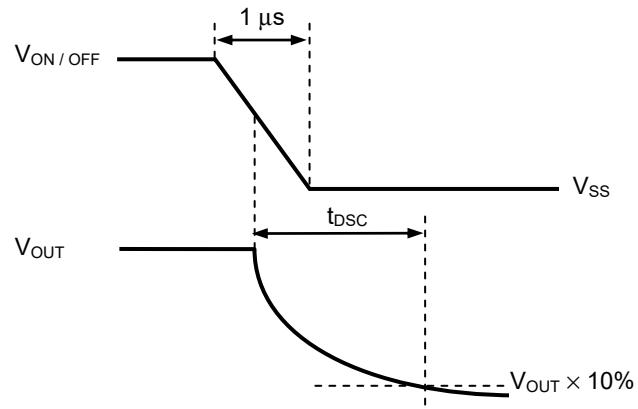


Figure 15 S-19246xxxH Series E / F type
 (with discharge shunt function)



$V_{IN} = 2.5 \text{ V}$, $V_{ON/OFF} = 2.5 \text{ V} \rightarrow V_{SS}$ ($V_{OUT(S)} < 1.5 \text{ V}$),
 $V_{IN} = V_{OUT} + 1.0 \text{ V}$, $V_{ON/OFF} = V_{OUT} + 1.0 \text{ V} \rightarrow V_{SS}$ ($1.5 \text{ V} \leq V_{OUT(S)}$)

Figure 16 Measurement Condition of Discharge Time

9. Example of equivalent series resistance vs. Output current characteristics ($T_a = +25^\circ\text{C}$)

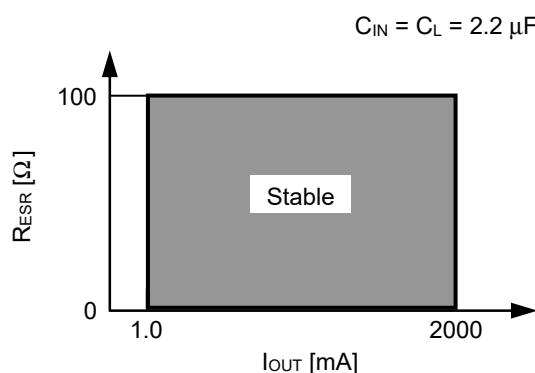
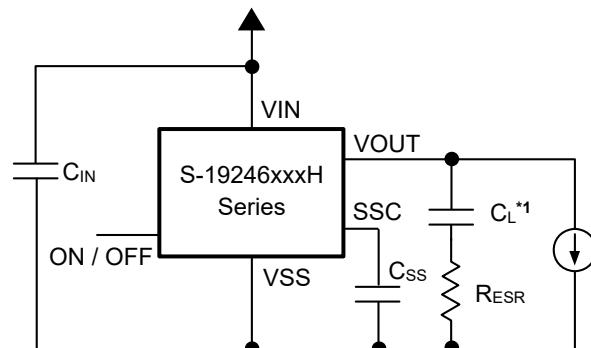


Figure 17

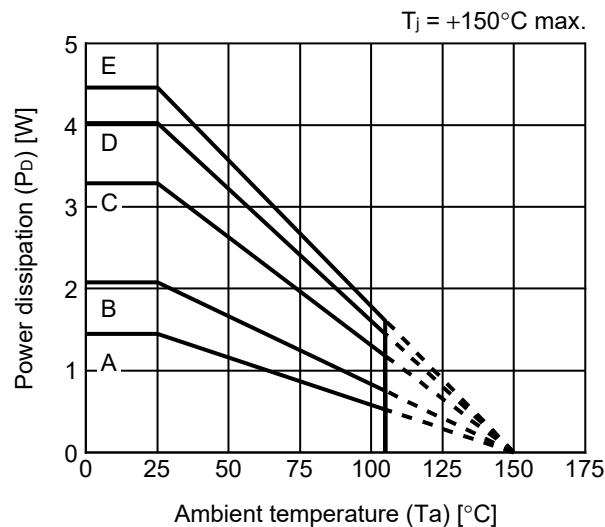


*1. C_L : TDK Corporation CGA6M2X8R1E225K (2.2 μF)

Figure 18

■ Power Dissipation

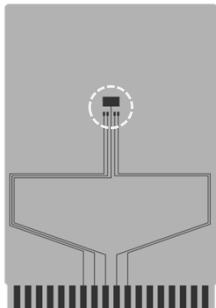
TO-252-5S(A)



Board	Power Dissipation (P_D)
A	1.45 W
B	2.08 W
C	3.29 W
D	4.03 W
E	4.46 W

TO-252-5S Test Board

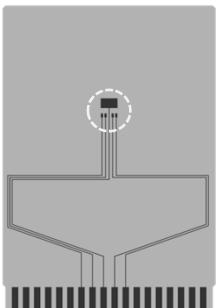
(1) Board A



IC Mount Area

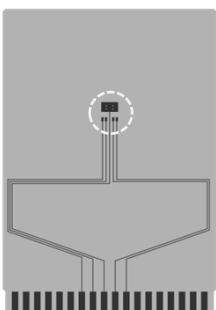
Item	Specification	
Size [mm]	114.3 x 76.2 x t1.6	
Material	FR-4	
Number of copper foil layer	2	
Copper foil layer [mm]	1	Land pattern and wiring for testing: t0.070
	2	-
	3	-
	4	74.2 x 74.2 x t0.070
Thermal via	-	

(2) Board B

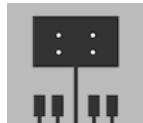


Item	Specification	
Size [mm]	114.3 x 76.2 x t1.6	
Material	FR-4	
Number of copper foil layer	4	
Copper foil layer [mm]	1	Land pattern and wiring for testing: t0.070
	2	74.2 x 74.2 x t0.035
	3	74.2 x 74.2 x t0.035
	4	74.2 x 74.2 x t0.070
Thermal via	-	

(3) Board C



Item	Specification	
Size [mm]	114.3 x 76.2 x t1.6	
Material	FR-4	
Number of copper foil layer	4	
Copper foil layer [mm]	1	Land pattern and wiring for testing: t0.070
	2	74.2 x 74.2 x t0.035
	3	74.2 x 74.2 x t0.035
	4	74.2 x 74.2 x t0.070
Thermal via	Number: 4 Diameter: 0.3 mm	

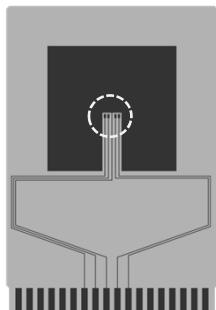


enlarged view

No. TO252-5S-A-Board-SD-1.0

TO-252-5S Test Board

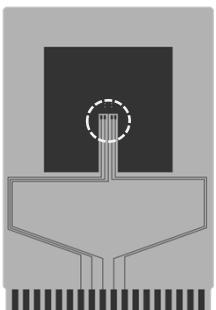
(4) Board D



IC Mount Area

Item	Specification
Size [mm]	114.3 x 76.2 x t1.6
Material	FR-4
Number of copper foil layer	4
Copper foil layer [mm]	1 Pattern for heat radiation: 2000mm ² t0.070
	2 74.2 x 74.2 x t0.035
	3 74.2 x 74.2 x t0.035
	4 74.2 x 74.2 x t0.070
Thermal via	-

(5) Board E

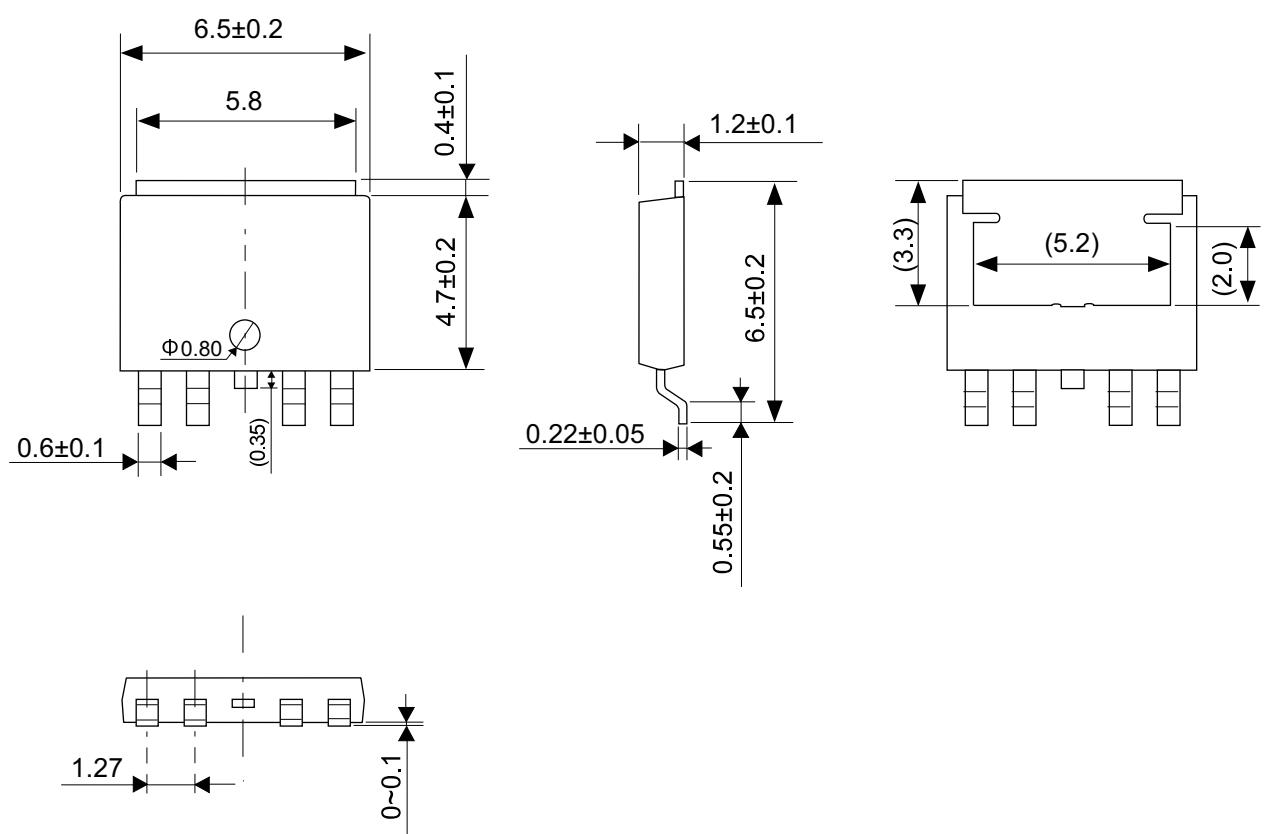


Item	Specification
Size [mm]	114.3 x 76.2 x t1.6
Material	FR-4
Number of copper foil layer	4
Copper foil layer [mm]	1 Pattern for heat radiation: 2000mm ² t0.070
	2 74.2 x 74.2 x t0.035
	3 74.2 x 74.2 x t0.035
	4 74.2 x 74.2 x t0.070
Thermal via	Number: 4 Diameter: 0.3 mm



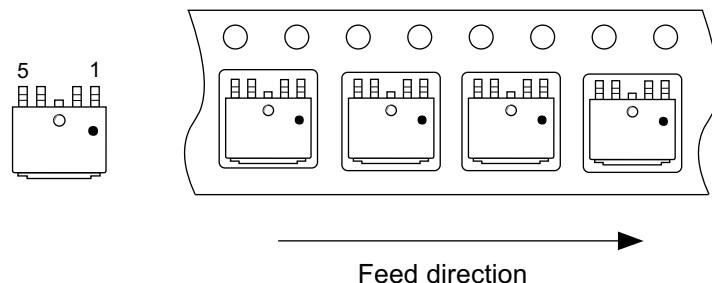
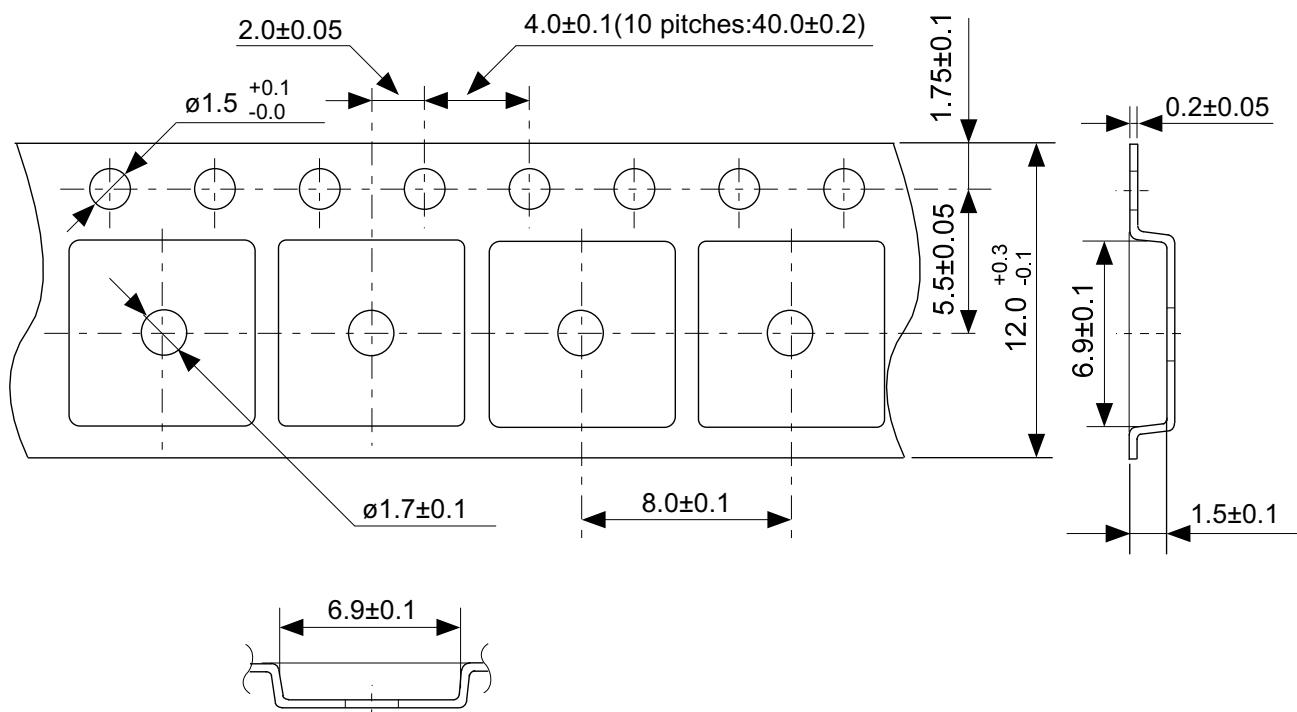
enlarged view

No. TO252-5S-A-Board-SD-1.0



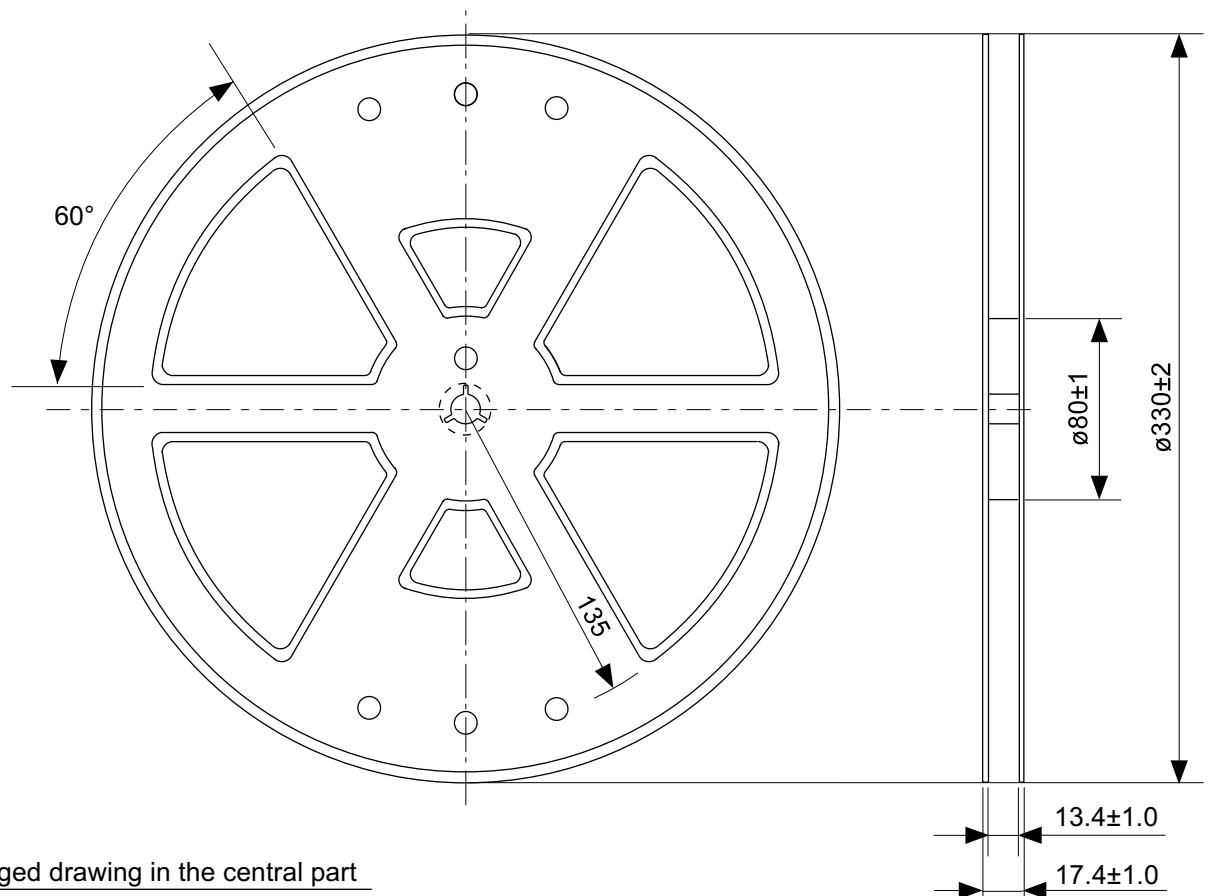
No. VA005-A-P-SD-2.0

TITLE	TO-252-5S-A-PKG Dimensions
No.	VA005-A-P-SD-2.0
ANGLE	
UNIT	mm
ABLIC Inc.	

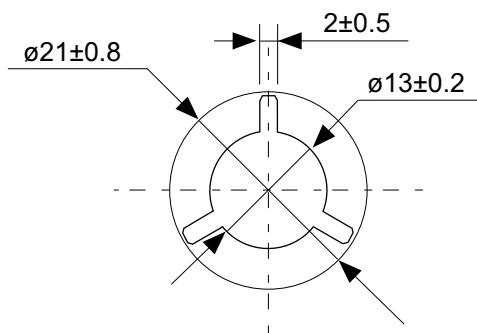


No. VA005-A-C-SD-1.0

TITLE	TO-252-5S-A-Carrier Tape
No.	VA005-A-C-SD-1.0
ANGLE	
UNIT	mm
ABLIC Inc.	

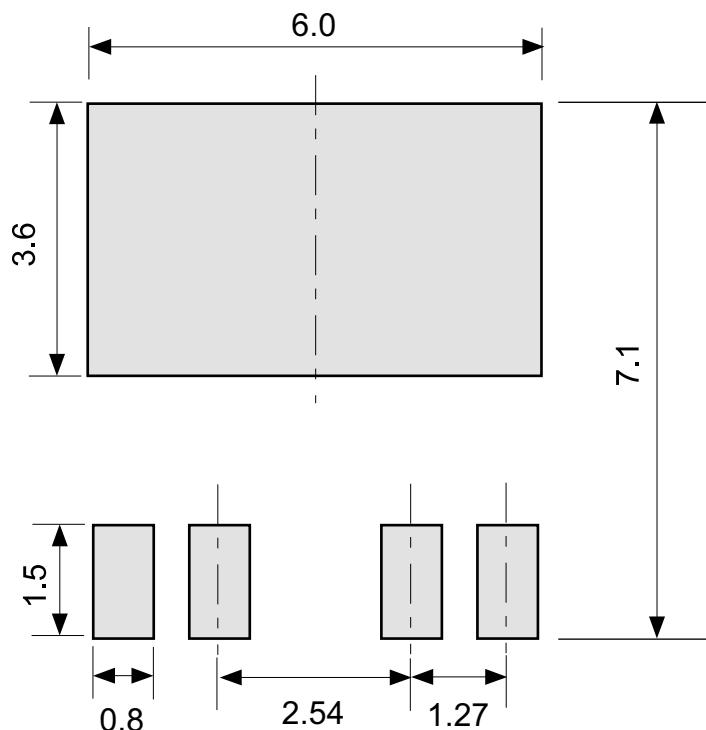


Enlarged drawing in the central part



No. VA005-A-R-SD-1.0

TITLE	TO-252-5S-A-Reel		
No.	VA005-A-R-SD-1.0		
ANGLE		QTY.	4,000
UNIT	mm		
ABLIC Inc.			



No. VA005-A-L-SD-1.0

TITLE	TO-252-5S-A -Land Recommendation
No.	VA005-A-L-SD-1.0
ANGLE	
UNIT	mm
ABLIC Inc.	

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