

Technical Information

iTHERM ModuLine TM121

Thermometer with RTD or TC insert complete with protection tube manufactured from pipe or tube material



Metric version with basic technology for all standard applications. Insert replaceable without process interruption

Application

- Universal range of application
- For use in non-hazardous areas
- Measuring range: -50 to +650 °C (-58 to +2012 °F)
- Pressure range up to 50 bar (725 psi)
- Degree of protection: up to IP 68

Head transmitter

Endress+Hauser transmitters are available with enhanced accuracy and reliability compared to directly wired sensors. Easy customizing by choosing one of the following outputs or communication protocols:

Analog output 4 to 20 mA, HART® protocol

Your benefits

- Economical, reliable measurement
- User-friendly from product selection to maintenance
- Wide range of process connections
- Bluetooth® connectivity (optional)

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Function and system design

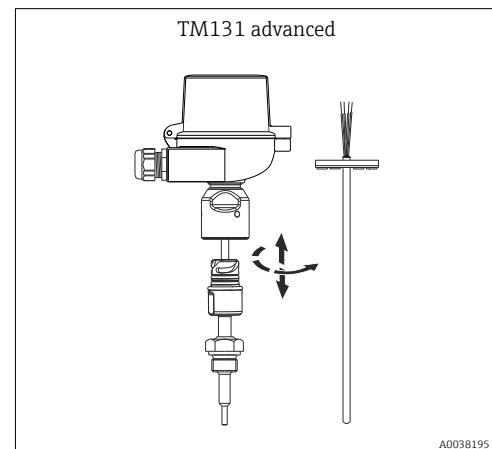
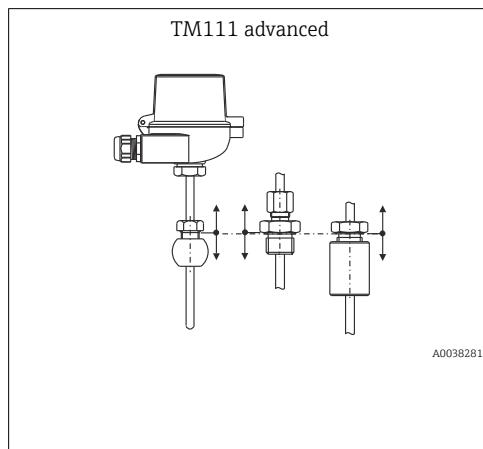
iTHERM ModuLine - thermometer for general applications	This thermometer is part of the product line of modular thermometers for industrial applications. <i>Differentiating factors when selecting a suitable thermometer</i>
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Differentiating factors when selecting a suitable thermometer



Advanced technology

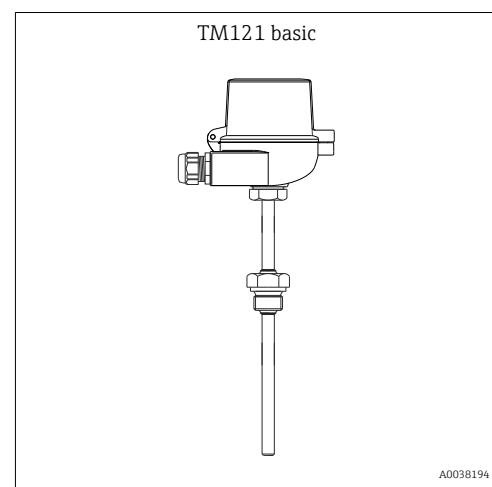
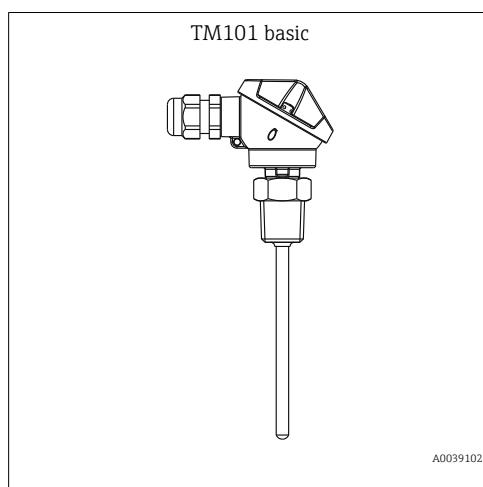
"Advanced" thermometers offer cutting-edge technology with features such as a replaceable insert, quick-fastening extension neck (iTHERM QuickNeck), vibration-resistant and fast-response sensor technology (iTHERM StrongSens and QuickSens) and safety features like approvals for use in hazardous areas, second process seal "Dual Seal" or SIL thermometers



Basic technology

Basic technology

"Basic" thermometers are characterized by basic sensor technology and are a low-cost alternative to thermometers with cutting-edge technology. The insert is not always replaceable. Application only in the non-hazardous area.



Measuring principle	Resistance thermometer (RTD)
	These resistance thermometers use a Pt100 temperature sensor according to IEC 60751. The temperature sensor is a temperature-sensitive platinum resistor with a resistance of 100 Ω at 0 °C (32 °F) and a temperature coefficient $\alpha = 0.003851 \text{ }^{\circ}\text{C}^{-1}$.

There are generally two different kinds of platinum resistance thermometers:

- **Wire wound (WW):** Here, a double coil of fine, high-purity platinum wire is located in a ceramic support. This is then sealed top and bottom with a ceramic protective layer. Such resistance thermometers not only facilitate very reproducible measurements but also offer good long-term stability of the resistance/temperature characteristic within temperature ranges up to 600 °C (1 112 °F). This type of sensor is relatively large in size and it is comparatively sensitive to vibrations.
- **Thin film platinum resistance thermometers (TF):** A very thin, ultrapure platinum layer, approx. 1 µm thick, is vaporized in a vacuum on a ceramic substrate and then structured photolithographically. The platinum conductor paths formed in this way create the measuring resistance. Additional covering and passivation layers are applied and reliably protect the thin platinum layer from contamination and oxidation, even at high temperatures.

The primary advantages of thin film temperature sensors over wire wound versions are their smaller sizes and better vibration resistance. A relatively low principle-based deviation of the resistance/temperature characteristic from the standard characteristic of IEC 60751 can frequently be observed among TF sensors at high temperatures. As a result, the tight limit values of tolerance category A as per IEC 60751 can only be observed with TF sensors at temperatures up to approx. 300 °C (572 °F).

Thermocouples (TC)

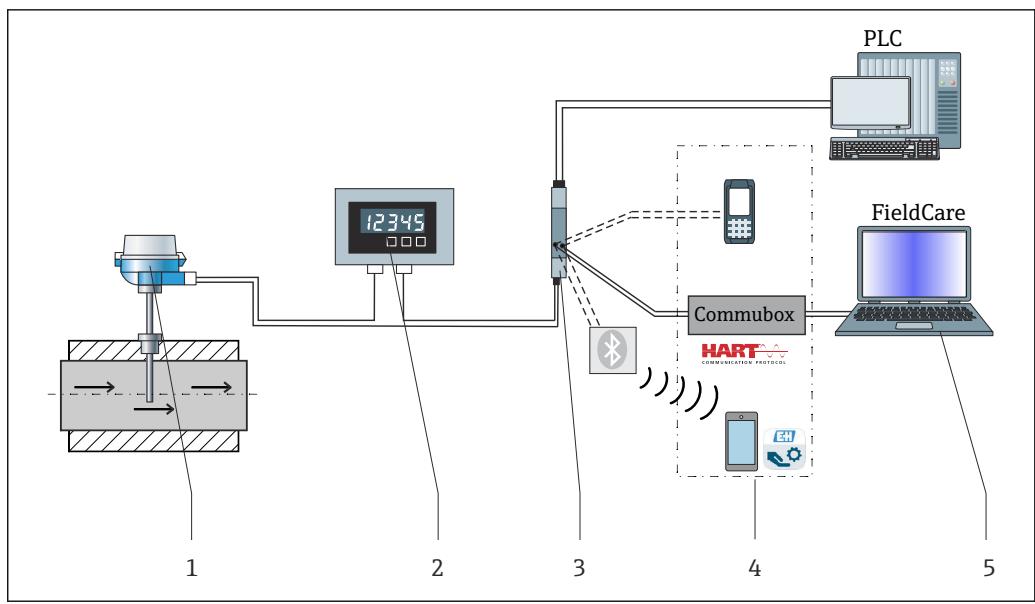
Thermocouples are comparatively simple, robust temperature sensors which use the Seebeck effect for temperature measurement: if two electrical conductors made of different materials are connected at a point, a weak electrical voltage can be measured between the two open conductor ends if the conductors are subjected to a thermal gradient. This voltage is called thermoelectric voltage or electromotive force (emf.). Its magnitude depends on the type of conducting materials and the temperature difference between the "measuring point" (the junction of the two conductors) and the "cold junction" (the open conductor ends). Accordingly, thermocouples primarily only measure differences in temperature. The absolute temperature at the measuring point can be determined from these if the associated temperature at the cold junction is known or is measured separately and compensated for. The material combinations and associated thermoelectric voltage/temperature characteristics of the most common types of thermocouple are standardized in the IEC 60584 and ASTM E230/ANSI MC96.1 standards.

Measuring system

Endress+Hauser offers a complete portfolio of optimized components for the temperature measuring point – everything you need for the seamless integration of the measuring point into the overall facility. This includes:

- Power supply unit/barrier
- Display units
- Overvoltage protection

 For more information, see the brochure "System Components - Solutions for a Complete Measuring Point" (FA00016K)

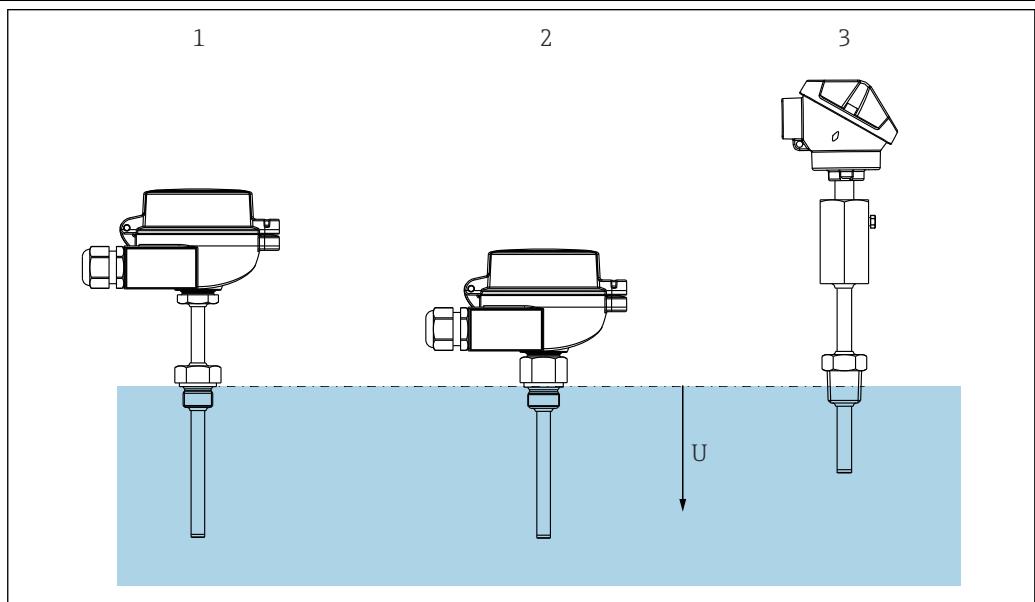


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■ 1 Example of application, measuring point layout with additional Endress+Hauser components

- 1 Installed iTHERM thermometer with HART® communication protocol
- 2 RIA15 loop powered process display - It is integrated in the current loop and displays the measuring signal or HART® process variables in digital form. The process display unit does not require an external power supply. It is powered directly from the current loop. More information on this can be found in the Technical Information, see "Documentation".
- 3 Active barrier RN42 - The RN42 (17.5 V_{DC}, 20 mA) active barrier has a galvanically isolated output for supplying voltage to loop-powered transmitters. The universal power supply works with an input supply voltage of 24 to 230 V AC/DC, 0/50/60 Hz, which means that it can be used in all international power grids. More information on this can be found in the Technical Information, see "Documentation".
- 4 Communication examples: HART® Communicator (handheld terminal), FieldXpert, Commubox FXA195 for intrinsically safe HART® communication with FieldCare via the USB interface, Bluetooth® technology with SmartBlue App.
- 5 FieldCare is a FDT-based plant asset management tool from Endress+Hauser, for details see section "accessories".

Modular design

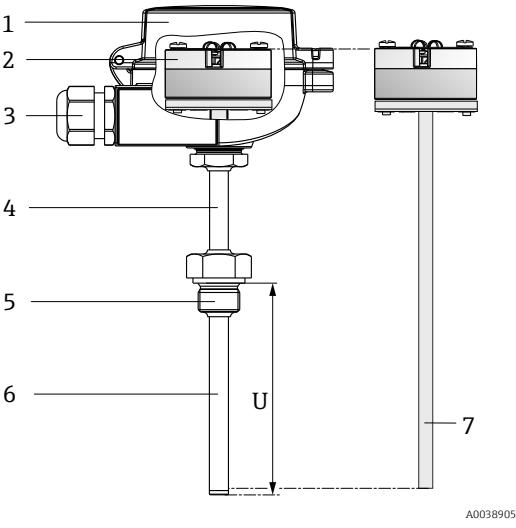


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■ 2 Various versions of the thermometer are available

- 1 With thermowell and lagging - determined by the chosen design - and various process connections
- 2 With thermowell and threaded process connection - lagging determined by the chosen design
- 3 Special design with Mignon head

U Immersion length

Design	Options
	<p>1: Terminal head</p> <ul style="list-style-type: none"> ▪ Aluminum, high or low head, with or without display window ▪ Mignon miniature head, offering no space for transmitter (for directly wired sensors) <p>■ Your benefits:</p> <ul style="list-style-type: none"> ▪ Cost effective small terminal heads ▪ Optional display: local process display for added reliability <p>2: Wiring, electrical connection, output signal</p> <ul style="list-style-type: none"> ▪ Ceramic terminal block ▪ Flying leads ▪ Head transmitter (4 to 20 mA, HART®) ▪ Attachable display, optional <p>3: Plug or cable gland</p> <ul style="list-style-type: none"> ▪ M12 plug ▪ Polyamide cable glands <p>4: Lagging</p> <p>The lagging is part of the thermowell and not removable</p> <p>5: Process connection</p> <ul style="list-style-type: none"> ▪ Threaded process connection M-, NPT- or G-thread ▪ Compression fittings ▪ Flange according to DIN or ASME <p>6: Thermowell</p> <ul style="list-style-type: none"> ▪ Diameter Ø9 mm (0.35 in) or Ø11 mm (0.43 in) ▪ Straight tip ▪ Special design for assembly with Mignon miniature terminal head <p>■ It is possible to check the mechanical loading capacity as a function of the installation and process conditions online in the TW Sizing Module for thermowells in the Endress+Hauser Applicator software. This is valid for DIN thermowell calculations. See 'Accessories' section. → 31</p> <p>7: Insert</p> <p>Diameter Ø6 mm (1/4 in)</p> <ul style="list-style-type: none"> ▪ RTD thin-film (TF) sensor for measuring range: -50 to +200 °C (-58 to +392 °F) ▪ Thermocouple type K for measuring range up to 650 °C (1202 °F) <p>■ Your benefits:</p> <p>Reliable, robust and cost effective temperature measurement</p>

Input

Measured variable	Temperature (temperature-linear transmission behavior)
Measuring range	Depends on the type of sensor used

Sensor type	Measuring range
Pt100 thin-film	-50 to +200 °C (-58 to +392 °F)
Thermocouple TC, type K	-40 to +650 °C (-40 to +1202 °F)

Output

Output signal	Generally, the measured value can be transmitted in one of two ways:
	<ul style="list-style-type: none"> ▪ Directly-wired sensors - sensor measured values forwarded without a transmitter. ▪ Via all common protocols by selecting an appropriate Endress+Hauser iTEMP temperature transmitter. All the transmitters listed below are mounted directly in the terminal head and wired with the sensory mechanism.
Family of temperature transmitters	Thermometers fitted with iTEMP transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.

4 to 20 mA head transmitters

They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP transmitters can be configured quickly and easily at a PC. Endress+Hauser offers free configuration software which can be downloaded from the Endress+Hauser Website. More information can be found in the Technical Information.

HART® head transmitters

The transmitter is a 2-wire device with one or two measuring inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART® communication. Swift and easy operation, visualization and maintenance using universal device configuration tools like FieldCare, DeviceCare or FieldCommunicator 375/475. Integrated Bluetooth® interface for the wireless display of measured values and configuration via E+H SmartBlue (app), optional. For more information, see the Technical Information.

Advantages of the iTEMP transmitters:

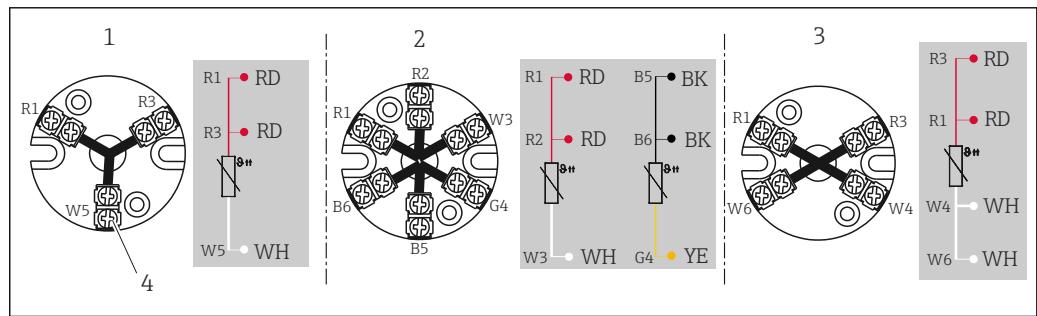
- Dual or single sensor input (optionally for certain transmitters)
- Pluggable display (optionally for certain transmitters)
- Unsurpassed reliability, accuracy and long-term stability in critical processes
- Mathematical functions
- Monitoring of the thermometer drift, sensor backup functionality, sensor diagnostic functions
- Sensor-transmitter matching for dual sensor input transmitters, based on Callendar/Van Dusen coefficients

Power supply

 The sensor connection wires are equipped with terminal lugs. The nominal diameter of a lug is 1.3 mm (0.05 in)

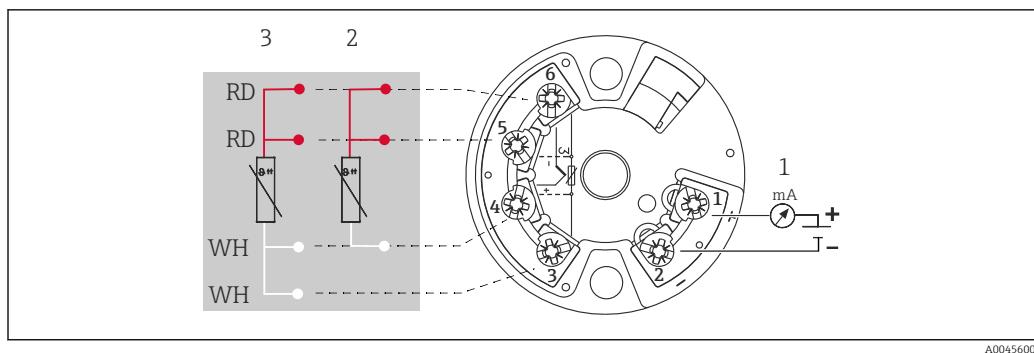
Terminal assignment

Type of sensor connection RTD



 3 Terminal block mounted

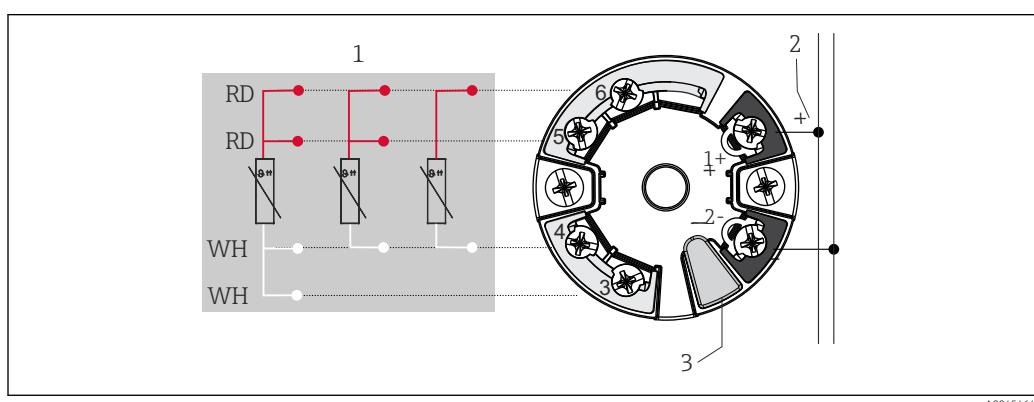
- 1 3-wire, single
- 2 2 x 3-wire, single
- 3 4-wire, single
- 4 Outside screw



■ 4 Head mounted transmitter TMT18x (single input)

- 1 Power supply head transmitter and analog output 4 to 20 mA or fieldbus connection
- 2 RTD, 3-wire
- 3 RTD, 4-wire

Only available with screw terminals

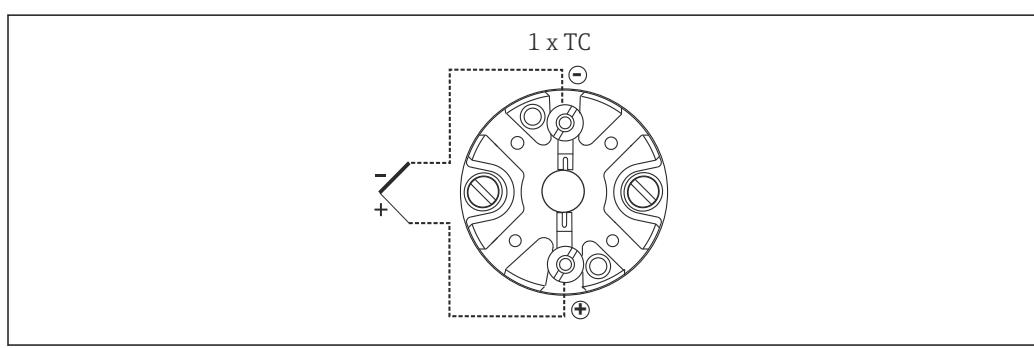


■ 5 Head mounted transmitter TMT7x or TMT31 (single input)

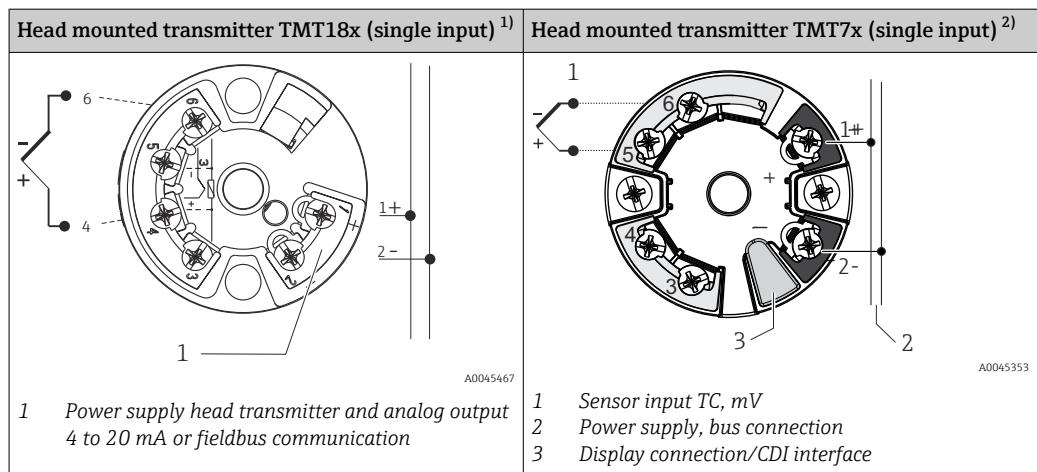
- 1 Sensor input, RTD and Ω : 4-, 3- and 2-wire
- 2 Power supply or fieldbus connection
- 3 Display connection/CDI interface

Fitted with spring terminals if screw terminals are not explicitly selected or a double sensor is installed.

Type of sensor connection thermocouple (TC)



■ 6 Terminal block mounted



1) Fitted with screw terminals
2) Fitted with spring terminals if screw terminals are not specifically selected or a double sensor is installed.

Thermocouple wire colors

As per IEC 60584	As per ASTM E230
Type K: green (+), white (-)	Type K: yellow (+), red (-)

Cable entries

See "Terminal heads" section →  29

The cable entries must be selected during the configuration of the device.

Connectors

Endress+Hauser offers a wide variety of connectors for the simple and fast integration of the thermometer into a process control system. The following tables show the PIN assignments of the various plug connector combinations.

Abbreviations

#1	Order: first transmitter/insert	#2	Order: second transmitter/insert
i	Insulated. Wires marked 'i' are not connected and are insulated with heat shrink tubes.	YE	Yellow
GND	Grounded. Wires marked 'GND' are connected to the internal grounding screw in the terminal head.	RD	Red
BN	Brown	WH	White
GNYE	Green-yellow	PK	Pink
BU	Blue	GN	Green
GY	Gray	BK	Black

Terminal head with one cable entry

Plug	M12			
Plug thread				
PIN number	1	2	3	4

Electrical connection (terminal head)

Flying leads, thermocouples are not connected	Not connected (not insulated)			
3-wire terminal block (1x Pt100)	RD	RD	WH	
4-wire terminal block (1x Pt100)			WH	WH
6-wire terminal block (2x Pt100)	RD (#1) ¹⁾	RD (#1) ¹⁾	WH (#1) ¹⁾	
1x TMT 4 to 20 mA or HART [®]	+	i	-	i

Plug				
2x TMT 4 to 20 mA or HART® in the terminal head with a high cover	+(#1)	+(#2)	-(#1)	-(#2)
PIN position and color code		 1 BN 2 GNYE 3 BU 4 GY		A0018929

1) Second Pt100 is not connected

Connection combination: insert - transmitter

Insert	Transmitter connection ¹⁾
	1x 1-channel
1x Pt100 or 1x TC, flying leads	Pt100 or TC (#1) : transmitter (#1)
2x Pt100 or 1x TC, flying leads	Pt100 (#1) : transmitter (#1) Pt100 (#2) insulated
1x Pt100 or 1x TC with terminal block ²⁾	Pt100 or TC (#1) : transmitter in cover
2x Pt100 with terminal block ²⁾	Pt100 (#1) : transmitter in cover Pt100 (#2) not connected

1) If 2 transmitters are selected in a terminal head, transmitter (#1) is installed directly on the insert. Transmitter (#2) is installed in the high cover. A TAG cannot be ordered for the second transmitter as standard. The bus address is set to the default value and, if necessary, must be changed manually before commissioning.

2) Only in the terminal head with a high cover, only 1 transmitter possible. A ceramic terminal block is automatically fitted on the insert.

Overvoltage protection

To protect against overvoltage in the power supply and signal/communication cables for the thermometer electronics, Endress+Hauser offers the HAW562 surge arrester for DIN rail mounting and the HAW569 for field housing installation.

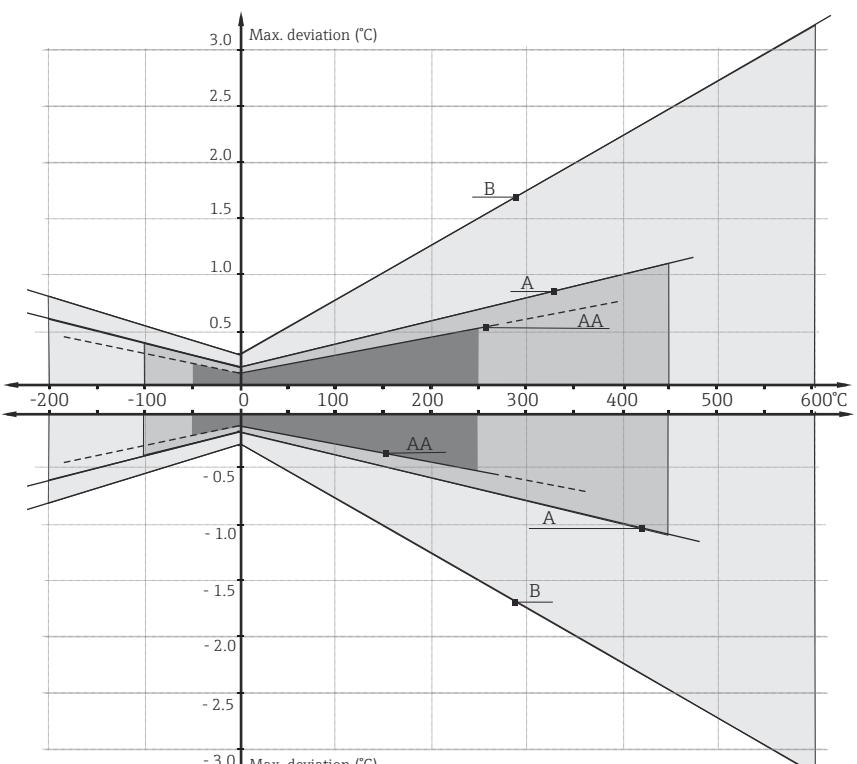
 For more information see the Technical Information "HAW562 Surge arrester" TI01012K and "HAW569 Surge arrester" TI01013K.

Performance characteristics

Reference conditions

These data are relevant for determining the accuracy of the temperature transmitters used. More information on this can be found in the Technical Information of the iTEMP temperature transmitters.

Maximum measured error RTD resistance thermometer corresponding to IEC 60751

Class	Max. tolerances (°C)	Characteristics
RTD maximum sensor error		
Cl. A	$\pm (0.15 + 0.002 \cdot t ^{1/3})$	
Cl. AA, formerly 1/3 Cl. B	$\pm (0.1 + 0.0017 \cdot t)^{1/3}$	
Cl. B	$\pm (0.3 + 0.005 \cdot t ^{1/3})$	

1) $|t|$ = absolute temperature value in °C

 In order to obtain the maximum tolerances in °F, the results in °C must be multiplied by a factor of 1.8.

Temperature ranges

Sensor type	Operating temperature range (Class A and B)	
Pt100 (TF)	-50 to +200 °C (-58 to +392 °F)	

Permissible deviation limits of thermoelectric voltages from the standard characteristic for thermocouples as per IEC 60584 or ASTM E230/ANSI MC96.1:

Standard	Type	Standard tolerance		Special tolerance	
		Class	Deviation	Class	Deviation
IEC 60584	K (NiCr-NiAl)	2	$\pm 2.5 \text{ °C}$ (-40 to 333 °C) $\pm 0.0075 t $ (333 to 1200 °C)	1	$\pm 1.5 \text{ °C}$ (-40 to 375 °C) $\pm 0.004 t $ (375 to 1000 °C)

Standard	Type	Standard tolerance	Special tolerance
ASTM E230/ANSI MC96.1		Deviation, the larger value applies in each case	
	K (NiCr-NiAl)	$\pm 2.2 \text{ K}$ or $\pm 0.02 t $ (-200 to 0 °C) $\pm 2.2 \text{ K}$ or $\pm 0.0075 t $ (0 to 1260 °C)	$\pm 1.1 \text{ K}$ or $\pm 0.004 t $ (0 to 1260 °C)

Influence of ambient temperature

Depends on the head transmitter used. For details, see the Technical Information.

Self heating

RTD elements are passive resistors that are measured using an external current. This measurement current causes a self-heating effect in the RTD element itself which in turn creates an additional measurement error. In addition to the measurement current, the size of the measurement error is also affected by the temperature conductivity and flow velocity of the process. This self-heating error is negligible when an Endress+Hauser iTEMP temperature transmitter (very small measurement current) is connected.

Response time

Tests in water at 0.4 m/s (1.3 ft/s), according to IEC 60751; 10 K temperature step change.

Typical values

Thermowell diameter: 9 mm (0.35 in)	t_{50}	t_{90}
RTD insert	30 s	90 s
Thermocouple (TC) insert	20 s	60 s

Typical values

Thermowell diameter: 11 mm (0.43 in)	t_{50}	t_{90}
RTD insert	40 s	100 s
Thermocouple (TC) insert	30 s	90 s

Calibration**Calibration of thermometers**

Calibration involves comparing the measured values of a device under test (DUT) with those of a more precise calibration standard using a defined and reproducible measurement method. The aim is to determine the deviation of the DUT's measured values from the true value of the measured variable. Two different methods are used for thermometers:

- Calibration at fixed-point temperatures, e.g. at the freezing point of water at 0 °C,
- Calibration compared against a precise reference thermometer.

The thermometer to be calibrated must display the fixed point temperature or the temperature of the reference thermometer as accurately as possible. Temperature-controlled calibration baths with very homogeneous thermal values, or special calibration furnaces into which the DUT and the reference thermometer, where necessary, can project to a sufficient degree, are typically used for thermometer calibrations. The measurement uncertainty can increase due to heat dissipation errors and short immersion lengths. The existing measurement uncertainty is listed on the individual calibration certificate. For accredited calibrations according to ISO17025, the measurement uncertainty shouldn't be twice as high as the accredited measurement uncertainty. If this is exceeded, only a factory calibration can be performed.

Evaluation of thermometers

If a calibration with an acceptable uncertainty of measurement and transferable measurement results is not possible, Endress+Hauser offers customers a thermometer evaluation measurement service, if technically feasible. This is the case when:

- The process connections/flanges are too big or the immersion length (IL) is too short to allow the DUT to be immersed sufficiently in the calibration bath or furnace (see the following table), or
- Due to heat conduction along the thermometer tube, the resulting sensor temperature generally deviates significantly from the actual bath/furnace temperature.

The measured value of the DUT is determined using the maximum possible immersion depth and the specific measuring conditions and measurement results are documented on an evaluation certificate.

Sensor-transmitter matching

The resistance/temperature curve of platinum resistance thermometers is standardized but in practice it is rarely possible to keep to the values precisely over the entire operating temperature range. For this reason, platinum resistance sensors are divided into tolerance classes, such as Class A, AA or B as per IEC 60751. These tolerance classes describe the maximum permissible deviation of the specific sensor characteristic curve from the standard curve, i.e. the maximum temperature-dependent characteristic error that is permitted. The conversion of measured sensor resistance values to temperatures in temperature transmitters or other meter electronics is often susceptible to considerable errors as the conversion is generally based on the standard characteristic curve.

When using temperature transmitters from Endress+Hauser, this conversion error can be reduced significantly by sensor-transmitter matching:

- Calibration at three temperatures at least and determination of the actual temperature sensor characteristic curve,
- Adjustment of the sensor-specific polynomial function using Calendar-van Dusen (CvD) coefficients,
- Configuration of the temperature transmitter with the sensor-specific CvD coefficients for resistance/temperature conversion, and
- another calibration of the reconfigured temperature transmitter with connected resistance thermometer.

Endress+Hauser offers this kind of sensor-transmitter matching as a separate service. Furthermore, the sensor-specific polynomial coefficients of platinum resistance thermometers are always provided on every Endress+Hauser calibration certificate where possible, e.g. at least three calibration points, so that users themselves can also appropriately configure suitable temperature transmitters.

For the device, Endress+Hauser offers standard calibrations at a reference temperature of -80 to $+600$ °C (-112 to $+1112$ °F) based on the ITS90 (International Temperature Scale). Calibrations in other temperature ranges are available from your Endress+Hauser sales center on request. Calibrations are traceable to national and international standards. The calibration certificate is referenced to the serial number of the device. Only the insert is calibrated.

Minimum insertion length (IL) for inserts required to perform a correct calibration



Due to restrictions of the furnace geometries, minimum immersion lengths must be maintained at high temperatures in order to be able to perform a calibration with acceptable measurement uncertainty. The same applies when a temperature head transmitter is used. Due to the heat dissipation, minimum immersion lengths must be maintained in order to ensure the functionality of the transmitter -40 to $+85$ °C (-40 to $+185$ °F).

Calibration temperature	Minimum immersion length (IL) in mm without head transmitter
-196 °C (-320.8 °F)	120 mm (4.72 in) ¹⁾
-80 to 250 °C (-112 to 482 °F)	No minimum immersion length needed ²⁾
251 to 550 °C (483.8 to 1022 °F)	300 mm (11.81 in)
551 to 600 °C (1023.8 to 1112 °F)	400 mm (15.75 in)

- 1) With TMT a minimum of 150 mm (5.91 in) is required
- 2) At a temperature of $+80$ to $+250$ °C ($+176$ to $+482$ °F) with TMT a minimum of 50 mm (1.97 in) is required

Insulation resistance

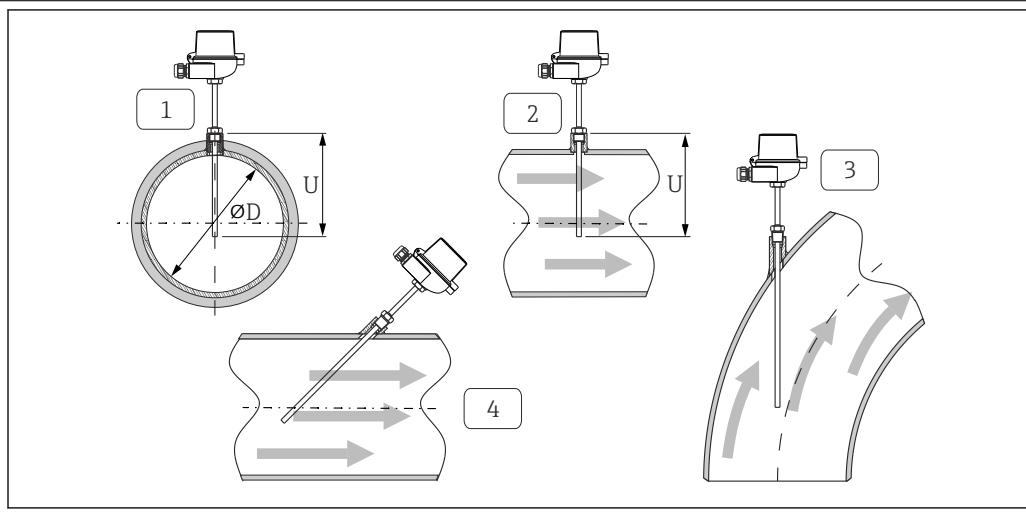
- RTD:
Insulation resistance according to IEC 60751 > 100 MΩ at 25 °C between terminals and sheath material measured with a minimum test voltage of 100 V DC
- TC:
Insulation resistance according to IEC 1515 between terminals and sheath material with a test voltage of 500 V DC:
 - > 1 GΩ at 20 °C
 - > 5 MΩ at 500 °C

Installation

Orientation

No restrictions. However, self-draining in the process should be guaranteed depending on the application.

Installation instructions



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7 Installation examples

1 - 2 In pipes with a small cross-section, the sensor tip should reach or extend slightly past the center axis of the pipe (=U).
 3 - 4 Slanted orientation.

The immersion length of the thermometer influences the accuracy. If the immersion length is too small, errors in the measurement are caused by heat conduction via the process connection and the container wall. Therefore, if installing in a pipe the immersion length should be at least half the pipe diameter. Installation at an angle (see 3 and 4) could be another solution. When determining the immersion length or installation depth all the parameters of the thermometer and of the process to be measured must be taken into account (e.g. flow velocity, process pressure).

The counterparts for process connections and seals are not supplied with the thermometer and must be ordered separately if needed.

Environment

Ambient temperature range

Terminal head	Temperature in °C (°F)
Without mounted head transmitter	Depends on the terminal head used and the cable gland or fieldbus connector, see 'Terminal heads' section
With mounted head transmitter	-40 to 85 °C (-40 to 185 °F)
With mounted head transmitter and display	-20 to 70 °C (-4 to 158 °F)

Storage temperature

For information, see the ambient temperature.

Humidity

Depends on the transmitter used. If Endress+Hauser iTEMP head transmitters are used:

- Condensation permitted as per IEC 60068-2-33
- Max. rel. humidity: 95% as per IEC 60068-2-30

Climate class

As per EN 60654-1, Class C

Degree of protection

Max. IP 66 (NEMA Type 4x encl.), depending on the design (terminal head, connector, etc.)

Shock and vibration resistance

The Endress+Hauser inserts exceed the IEC 60751 requirements stating a shock and vibration resistance of 3 g within a range of 10 to 500 Hz.

Electromagnetic compatibility (EMC)

Depends on the head transmitter used. For details see the Technical Information.

Process

Process temperature range	Depends on the type of sensor and material used, maximum -200 to +650 °C (-328 to +1 202 °F).
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Process pressure range	$P_{\max.} = 50 \text{ bar (725 psi)}$
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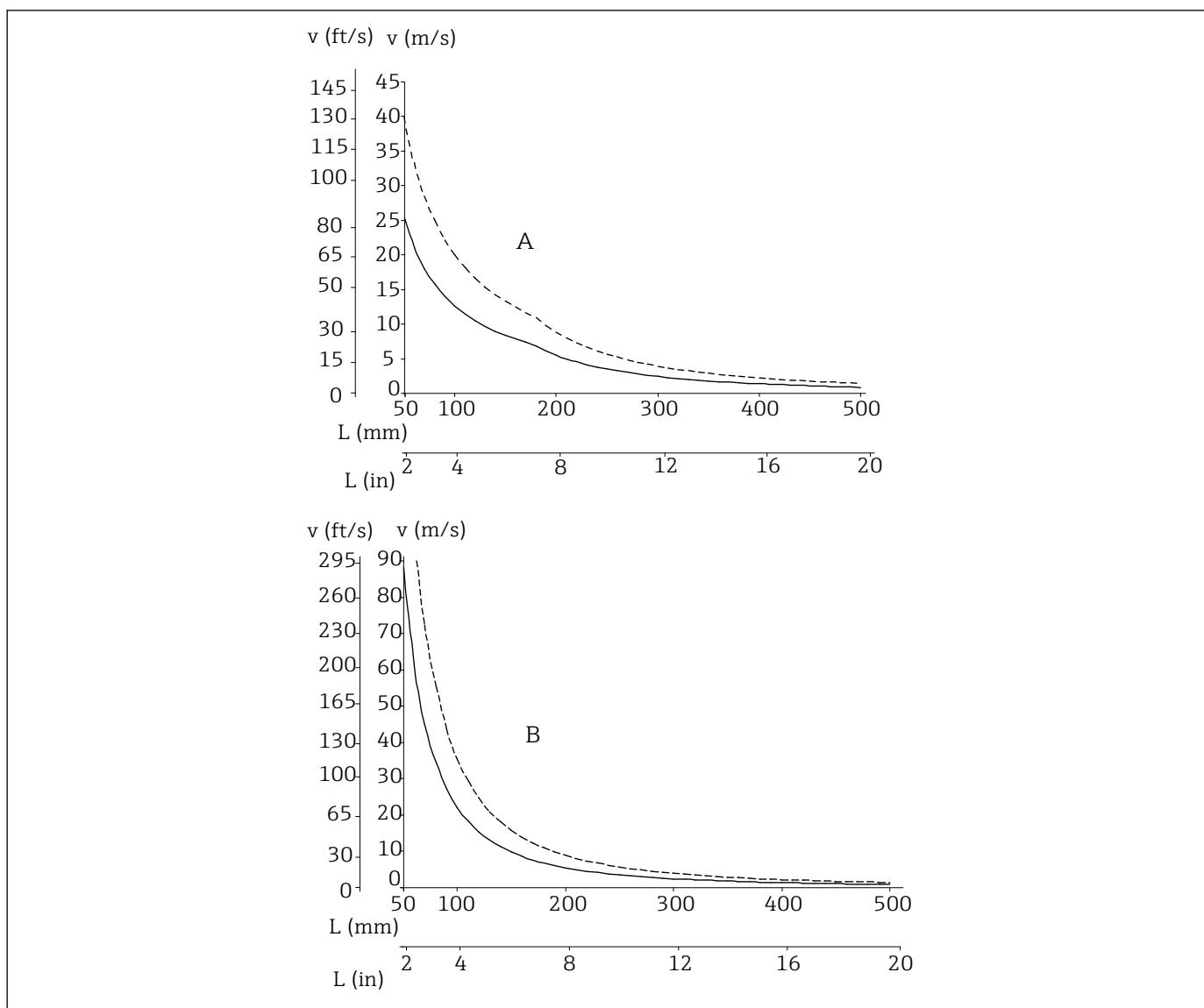
The maximum possible process pressure depends on various influencing factors, such as the design, process connection and process temperature. For information on the maximum possible process pressures for the individual process connections, see the "Process connection" section.



It is possible to check the mechanical loading capacity as a function of the installation and process conditions online using the Sizing Thermowell calculation tool in the Endress+Hauser Applicator software. <https://portal.endress.com/webapp/applicator>

Permitted flow velocity depending on the immersion length and process medium

The highest flow velocity tolerated by the thermometer diminishes with increasing insert immersion length exposed to the flowing fluid. The flow velocity is also dependent on the diameter of the thermometer tip, the type of medium being measured, the process temperature and the process pressure. The following figures exemplify the maximum permitted flow velocities in water and superheated steam at a process pressure of 50 bar (725 psi).



8 Maximum flow velocity with thermowell diameter 9 mm (0.35 in) (—) or 12 mm (0.47 in) (----)

A Medium: water at $T = 50^\circ\text{C}$ (122 °F)
 B Medium: superheated steam at $T = 400^\circ\text{C}$ (752 °F)
 L Immersion length
 v Flow velocity

A0008605

Mechanical construction

Design, dimensions

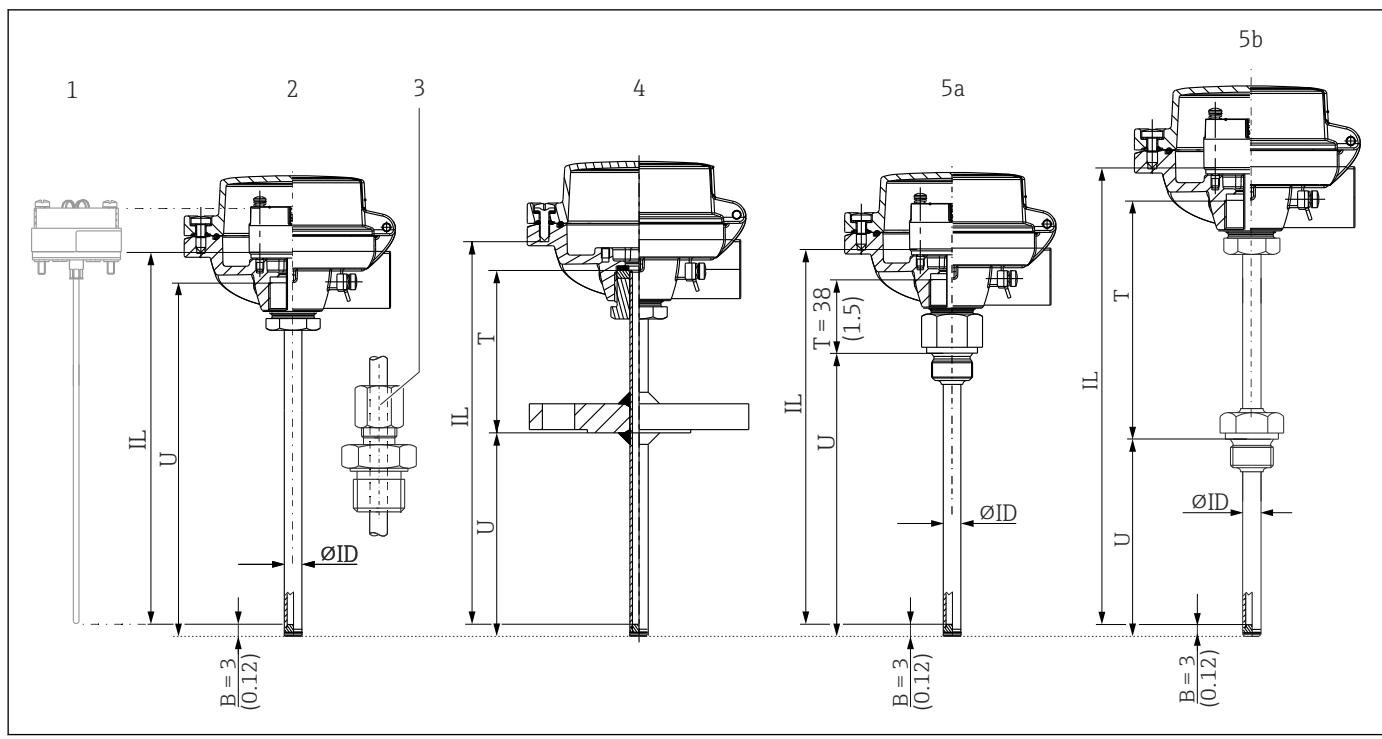
All dimensions in mm (in). The design of the thermometer depends on the general design version used:

- Thermometer without lagging DIN43772 Form 2
- Lagging DIN 43772 Form 2G, 2F, 3G, 3F
- Design with Mignon head

i Various dimensions, such as the immersion length U for example, are variable values and are therefore indicated as items in the following dimensional drawings.

Variable dimensions:

Item	Description
IL	Insertion length of insert
B	Thermowell bottom thickness: predefined, depends on thermowell version (see also the individual table data)
T	Length of lagging: variable or predefined, depends on thermowell version (see also the individual table data)
U	Immersion length: variable, depending on the configuration
	<p>Variable for calculating the insertion length of the insert, depending on different screw-in lengths in terminal head thread M24x1.5 or $\frac{1}{2}$" NPT, see insert length calculation (IL).</p> <p>1 M24x1.5</p> <p>2 NPT $\frac{1}{2}$"</p> <p>3</p> <p>A0038629</p> <p>9 Different screw-in lengths in terminal head thread for M24x1.5 and $\frac{1}{2}$" NPT</p> <p>1 Metric thread M24x1.5</p> <p>2 Conical thread NPT $\frac{1}{2}$"</p> <p>3 M10x1 adapter for Mignon terminal head</p>
\varnothing ID	<p>Thermowell diameter = 9x1.25 mm or 11x2 mm</p> <p>Diameter tolerances</p> <ul style="list-style-type: none"> ▪ Lower tolerance limit: 0.0 mm ▪ Upper tolerance limit: +0.1 mm



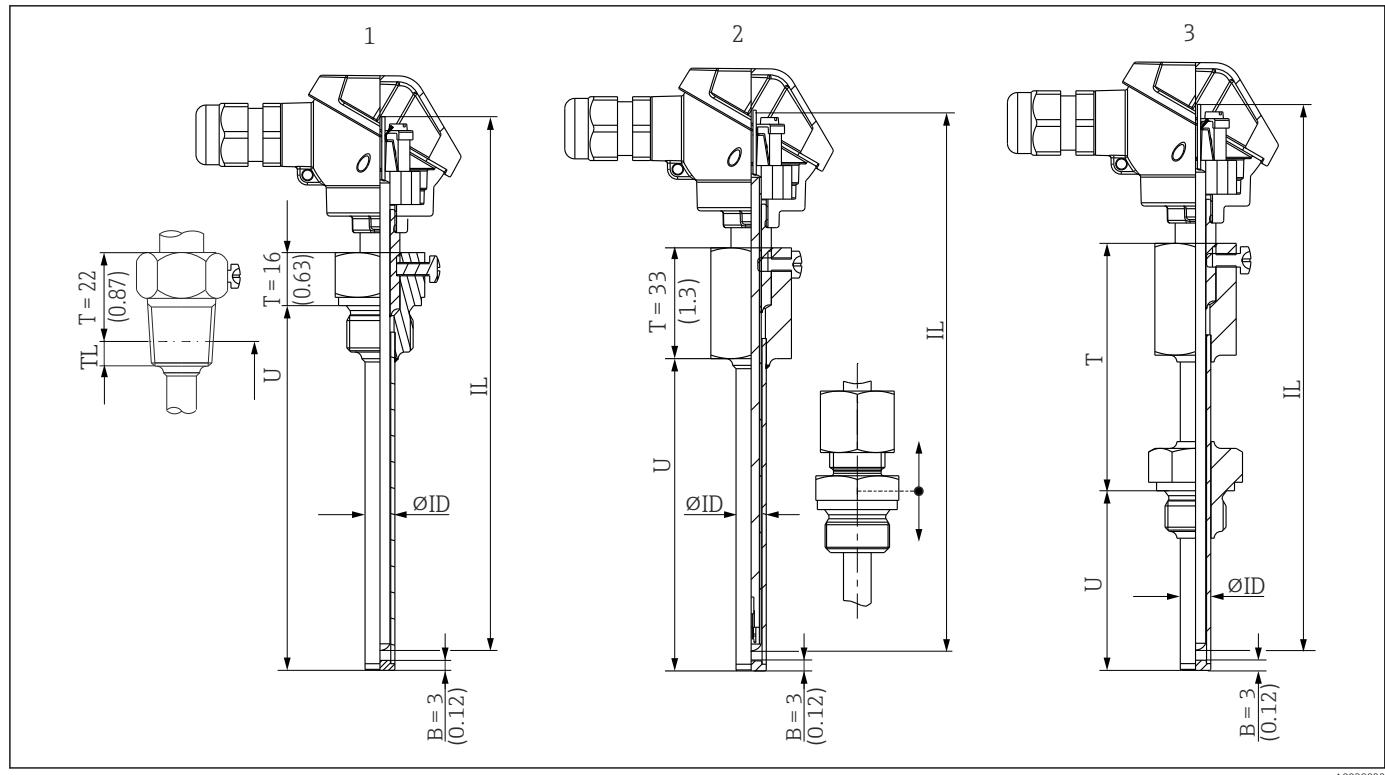
A0038903

- 1 Measuring insert with mounted transmitter
- 2 Without process connection, without lagging
- 3 With compression fitting, without lagging
- 4 With flanged process connection, with lagging
- 5a With threaded process connection, lagging determined by the chosen design
- 5b With threaded process connection, with lagging

Calculation of insert length IL ¹⁾

Version 2 and 3:	For connection head with M24 thread (with head TA30A, TA20AB): $IL = U + 11 \text{ mm (28 in)}$ For connection head with $\frac{1}{2}$ " NPT thread (with head TA30EB): $IL = U + 26 \text{ mm (66 in)}$
Version 4 and 5 (a + b):	For connection head with M24 thread (with head TA30A, TA20AB): $IL = U + T + 11 \text{ mm (28 in)}$ For connection head with $\frac{1}{2}$ " NPT thread (with head TA30EB): $IL = U + T + 26 \text{ mm (66 in)}$ Length of lagging T determined by design.

1) A replaceable TS111 is used as the insert



A0038922

10 Thermometer design with Mignon head

- 1 With threaded process connection, cylindrical or conical, without lagging
- 2 Without process connection, alternatively with compression fitting
- 3 With process connection, thread or flange, with lagging

Calculation of insert length: $IL = U + T + 38 \text{ mm (96.5 in)}^1)$

As illustrated in the following figure, the length of the lagging may influence the temperature in the terminal head. This temperature must remain within the limit values defined in the "Operating conditions" section.

1) The insert cannot be replaced in this version.

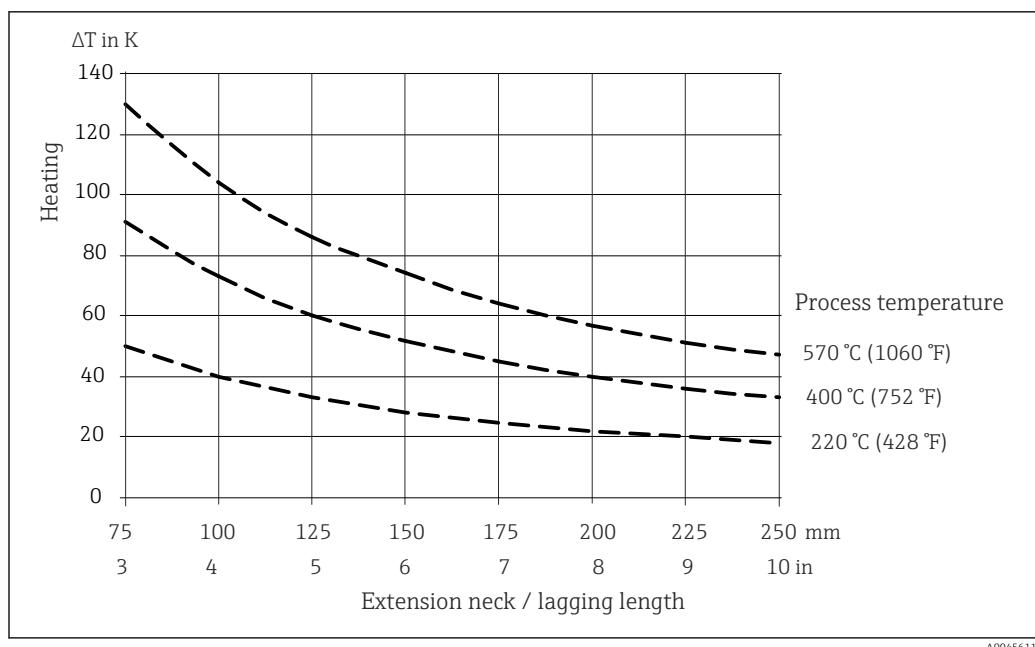


Fig. 11 Heating of the terminal head as a function of the process temperature. Temperature in terminal head = ambient temperature 20 °C (68 °F) + ΔT

The diagram can be used to calculate the transmitter temperature.

Example: At a process temperature of 220 °C (428 °F) and with a lagging length of 100 mm (3.94 in), the heat conduction is 40 K (72 °F). The transmitter temperature is therefore 40 K (72 °F) plus the ambient temperature, e.g. 25 °C (77 °F): 40 K (72 °F) + 25 °C (77 °F) = 65 °C (149 °F).

Result: The temperature of the transmitter is o.k., the length of the lagging is sufficient.

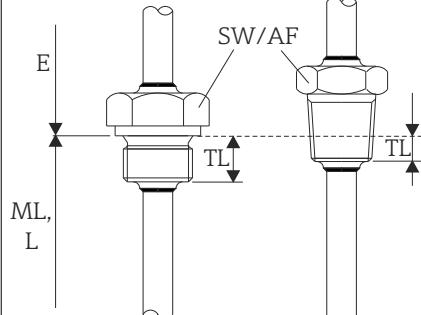
Weight	1 to 10 kg (2 to 22 lbs) for standard options.
Material	The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant mechanical load. The maximum operating temperatures can be reduced considerably in cases where abnormal conditions such as high mechanical load occur or in aggressive media.

Please note that the maximum temperature also always depends on the temperature sensor used!

Material name	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316L/1.4404 1.4435	X2CrNiMo17-12-2 X2CrNiMo18-14-3	650 °C (1 202 °F)	<ul style="list-style-type: none"> Austenitic, stainless steel High corrosion resistance in general Particularly high corrosion-resistance in chlorinated and acidic, non-oxidizing atmospheres by adding molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with low concentration) Increased resistance to intergranular corrosion and pitting Compared to 1.4404, 1.4435 has even higher corrosion resistance and a lower delta ferrite content
Alloy600/2.4816	NiCr15Fe	1 100 °C (2 012 °F)	<ul style="list-style-type: none"> A nickel/chromium alloy with very good resistance to aggressive, oxidizing and reducing atmospheres, even at high temperatures Resistance to corrosion caused by chlorine gases and chlorinated media as well as many oxidizing mineral and organic acids, sea water etc. Corrosion from ultrapure water Not to be used in sulfur-containing atmospheres

Process connections

Thread

Threaded process connection	Version	Dimensions		Technical properties
		Thread length TL in mm (in)	Width across flats AF (mm)	
	M	M20x1.5	14 mm (0.55 in)	Maximum static process pressure for threaded process connection: ¹⁾ 400 bar (5 802 psi) at +400 °C (+752 °F)
		M27x2	16 mm (0.63 in)	
		M33x2	18 mm (0.71 in)	
	G	G 1/2" DIN / BSP	15 mm (0.6 in)	
	NPT	NPT 1/2"	8 mm (0.32 in)	

12 Cylindrical (left side) and conical (right side) version

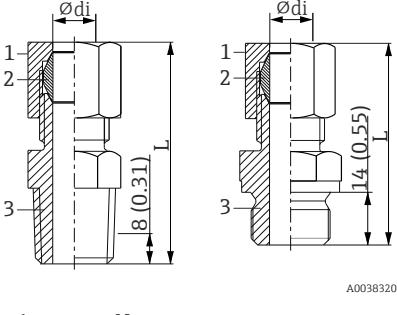
1) Maximum pressure specifications only for the thread. The failure of the thread is calculated, taking the static pressure into consideration. The calculation is based on a fully tightened thread (TL = thread length)



The 316L compression fittings can only be used once due to deformation. This applies to all the components of the compression fittings! A replacement compression fitting must be secured at another point as the fitting damages the thermowell. PEEK compression fittings must never be used at a temperature that is lower than the temperature present when the compression fitting was secured. This is because the fitting would no longer be leak-tight as a result of heat contraction of the PEEK material.

For higher requirements: SWAGELOCK or similar fittings are urgently recommended.

Compression fitting

Type TK40	Version	Dimensions			Technical properties
		Ødi	L	Width across flats AF	
 1 Nut 2 Ferrule 3 Process connection	NPT 1/2", ferrule material 316L G 1/2", ferrule material 316L G 1", ferrule material 316L	9 mm (0.35 in)	NPT 1/2": 52 mm (2.05 in) G 1/2": 47 mm (1.85 in) G 1": 66 mm (2.6 in)	NPT 1/2": 24 mm (0.95 in) G 1/2": 27 mm (1.06 in) G 1": 41 mm (1.61 in)	■ P _{max} : 40 bar (580 psi) at +200 °C (+392 °F) ■ P _{max} : 25 bar (363 psi) at +400 °C (+752 °F) Min. tightening torque: 70 Nm

Flanges

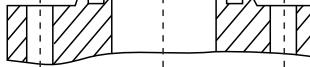
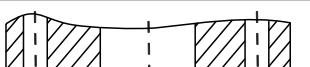


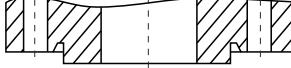
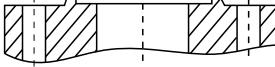
The flanges are supplied in stainless steel AISI 316L with material number 1.4404 or 1.4435. With regard to their stability-temperature property, the materials 1.4404 and 1.4435 are grouped together under 13E0 in DIN EN 1092-1 Tab.18 and under 023b in JIS B2220:2004 Tab. 5. The ASME flanges are grouped together under Tab. 2-2.2 in ASME B16.5-2013. Inches are converted into metric units (in - mm) using the factor 2.54. In the ASME standard, the metric data is rounded to 0 or 5.

Versions

- DIN flanges: German Standards Institute DIN 2527
- EN flanges: European standard DIN EN 1092-1:2002-06 and 2007
- ASME flanges: American Society of Mechanical Engineers ASME B16.5-2013
- JIS flanges: Japanese Industrial Standard B2220:2004

Geometry of sealing surfaces

Flanges	Sealing surface	DIN 2526 ¹⁾		DIN EN 1092-1		
		Shape	Rz (µm)	Shape	Rz (µm)	Ra (µm)
without raised face	 A0043514	A B	- 40 to 160	A ²⁾	12.5 to 50	3.2 to 12.5
with raised face	 A0043516	C D E	40 to 160 40 16	B1 ³⁾ B2	12.5 to 50 3.2 to 12.5	3.2 to 12.5 0.8 to 3.2
Tongue	 A0043517	F	-	C	3.2 to 12.5	0.8 to 3.2
Groove	 A0043518	N		D		
Projection	 A0043519	V 13	-	E	12.5 to 50	3.2 to 12.5
Recess	 A0043520	R 13		F		

Flanges	Sealing surface	DIN 2526 ¹⁾		DIN EN 1092-1		
		Shape	Rz (μm)	Shape	Rz (μm)	Ra (μm)
Projection	 A0043521	V 14	for O-rings	H	3.2 to 12.5	3.2 to 12.5
Recess	 A0043522	R 14			G	

- 1) Contained in DIN 2527
- 2) Typically PN2.5 to PN40
- 3) Typically from PN63

Flanges according to the old DIN standard are compatible with the new DIN EN 1092-1 standard.
Change in pressure ratings: Old DIN standards PN64 → DIN EN 1092-1 PN63.

Height of raised face¹⁾

Standard	Flanges	Height of raised face f	Tolerance
DIN EN 1092-1:2002-06	all types	2 (0.08)	0 -1 (-0.04)
DIN EN 1092-1:2007	≤ DN 32		
	> DN 32 to DN 250	3 (0.12)	0 -2 (-0.08)
	> DN 250 to DN 500	4 (0.16)	0 -3 (-0.12)
	> DN 500	5 (0.19)	0 -4 (-0.16)
ASME B16.5 - 2013	≤ Class 300	1.6 (0.06)	±0.75 (±0.03)
	≥ Class 600	6.4 (0.25)	0.5 (0.02)
JIS B2220:2004	< DN 20	1.5 (0.06) 0	-
	> DN 20 to DN 50	2 (0.08) 0	
	> DN 50	3 (0.12) 0	

- 1) Dimensions in mm (in)

EN flanges (DIN EN 1092-1)

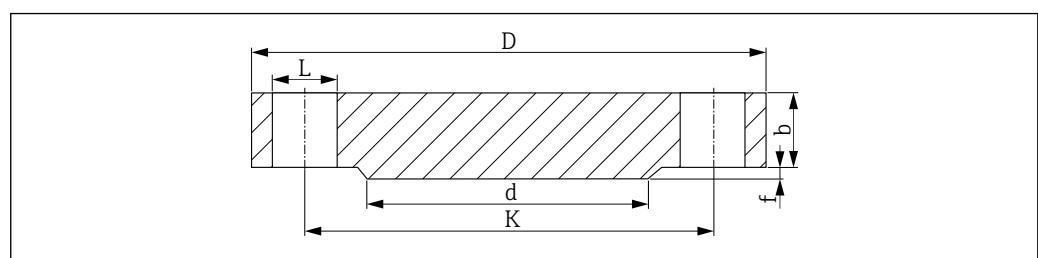


图 13 Raised face B1

L Bore diameter
 d Diameter of raised face
 K Diameter of pitch circle
 D Flange diameter
 b Total flange thickness
 f Height of raised face (generally 2 mm (0.08 in))

PN16¹⁾

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	18 (0.71)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	2.90 (6.39)
65	185 (7.28)	18 (0.71)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	3.50 (7.72)
80	200 (7.87)	20 (0.79)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	4.50 (9.92)
100	220 (8.66)	20 (0.79)	180 (7.09)	158 (6.22)	8xØ18 (0.71)	5.50 (12.13)
125	250 (9.84)	22 (0.87)	210 (8.27)	188 (7.40)	8xØ18 (0.71)	8.00 (17.64)
150	285 (11.2)	22 (0.87)	240 (9.45)	212 (8.35)	8xØ22 (0.87)	10.5 (23.15)
200	340 (13.4)	24 (0.94)	295 (11.6)	268 (10.6)	12xØ22 (0.87)	16.5 (36.38)
250	405 (15.9)	26 (1.02)	355 (14.0)	320 (12.6)	12xØ26 (1.02)	25.0 (55.13)
300	460 (18.1)	28 (1.10)	410 (16.1)	378 (14.9)	12xØ26 (1.02)	35.0 (77.18)

1) The dimensions in the following tables are in mm (in), unless otherwise specified.

PN25

DN	D	b	K	d	L	approx. kg (lbs)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	20 (0.79)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)
65	185 (7.28)	22 (0.87)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	4.50 (9.92)
80	200 (7.87)	24 (0.94)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	5.50 (12.13)
100	235 (9.25)	24 (0.94)	190 (7.48)	162 (6.38)	8xØ22 (0.87)	7.50 (16.54)
125	270 (10.6)	26 (1.02)	220 (8.66)	188 (7.40)	8xØ26 (1.02)	11.0 (24.26)
150	300 (11.8)	28 (1.10)	250 (9.84)	218 (8.58)	8xØ26 (1.02)	14.5 (31.97)
200	360 (14.2)	30 (1.18)	310 (12.2)	278 (10.9)	12xØ26 (1.02)	22.5 (49.61)
250	425 (16.7)	32 (1.26)	370 (14.6)	335 (13.2)	12xØ30 (1.18)	33.5 (73.9)
300	485 (19.1)	34 (1.34)	430 (16.9)	395 (15.6)	16xØ30 (1.18)	46.5 (102.5)

PN40

DN	D	b	K	d	L	approx. kg (lbs)
15	95 (3.74)	16 (0.55)	65 (2.56)	45 (1.77)	4xØ14 (0.55)	0.81 (1.8)
25	115 (4.53)	18 (0.71)	85 (3.35)	68 (2.68)	4xØ14 (0.55)	1.50 (3.31)
32	140 (5.51)	18 (0.71)	100 (3.94)	78 (3.07)	4xØ18 (0.71)	2.00 (4.41)
40	150 (5.91)	18 (0.71)	110 (4.33)	88 (3.46)	4xØ18 (0.71)	2.50 (5.51)
50	165 (6.5)	20 (0.79)	125 (4.92)	102 (4.02)	4xØ18 (0.71)	3.00 (6.62)
65	185 (7.28)	22 (0.87)	145 (5.71)	122 (4.80)	8xØ18 (0.71)	4.50 (9.92)
80	200 (7.87)	24 (0.94)	160 (6.30)	138 (5.43)	8xØ18 (0.71)	5.50 (12.13)
100	235 (9.25)	24 (0.94)	190 (7.48)	162 (6.38)	8xØ22 (0.87)	7.50 (16.54)
125	270 (10.6)	26 (1.02)	220 (8.66)	188 (7.40)	8xØ26 (1.02)	11.0 (24.26)
150	300 (11.8)	28 (1.10)	250 (9.84)	218 (8.58)	8xØ26 (1.02)	14.5 (31.97)

DN	D	b	K	d	L	approx. kg (lbs)
200	375 (14.8)	36 (1.42)	320 (12.6)	285 (11.2)	12xØ30 (1.18)	29.0 (63.95)
250	450 (17.7)	38 (1.50)	385 (15.2)	345 (13.6)	12xØ33 (1.30)	44.5 (98.12)
300	515 (20.3)	42 (1.65)	450 (17.7)	410 (16.1)	16xØ33 (1.30)	64.0 (141.1)

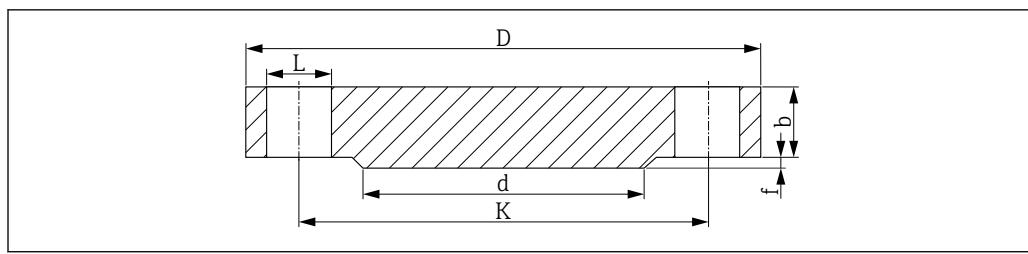
PN63

DN	D	b	K	d	L	approx. kg (lbs)
25	140 (5.51)	24 (0.94)	100 (3.94)	68 (2.68)	4xØ18 (0.71)	2.50 (5.51)
32	155 (6.10)	24 (0.94)	110 (4.33)	78 (3.07)	4xØ22 (0.87)	3.50 (7.72)
40	170 (6.69)	26 (1.02)	125 (4.92)	88 (3.46)	4xØ22 (0.87)	4.50 (9.92)
50	180 (7.09)	26 (1.02)	135 (5.31)	102 (4.02)	4xØ22 (0.87)	5.00 (11.03)
65	205 (8.07)	26 (1.02)	160 (6.30)	122 (4.80)	8xØ22 (0.87)	6.00 (13.23)
80	215 (8.46)	28 (1.10)	170 (6.69)	138 (5.43)	8xØ22 (0.87)	7.50 (16.54)
100	250 (9.84)	30 (1.18)	200 (7.87)	162 (6.38)	8xØ26 (1.02)	10.5 (23.15)
125	295 (11.6)	34 (1.34)	240 (9.45)	188 (7.40)	8xØ30 (1.18)	16.5 (36.38)
150	345 (13.6)	36 (1.42)	280 (11.0)	218 (8.58)	8xØ33 (1.30)	24.5 (54.02)
200	415 (16.3)	42 (1.65)	345 (13.6)	285 (11.2)	12xØ36 (1.42)	40.5 (89.3)
250	470 (18.5)	46 (1.81)	400 (15.7)	345 (13.6)	12xØ36 (1.42)	58.0 (127.9)
300	530 (20.9)	52 (2.05)	460 (18.1)	410 (16.1)	16xØ36 (1.42)	83.5 (184.1)

PN100

DN	D	b	K	d	L	approx. kg (lbs)
25	140 (5.51)	24 (0.94)	100 (3.94)	68 (2.68)	4xØ18 (0.71)	2.50 (5.51)
32	155 (6.10)	24 (0.94)	110 (4.33)	78 (3.07)	4xØ22 (0.87)	3.50 (7.72)
40	170 (6.69)	26 (1.02)	125 (4.92)	88 (3.46)	4xØ22 (0.87)	4.50 (9.92)
50	195 (7.68)	28 (1.10)	145 (5.71)	102 (4.02)	4xØ26 (1.02)	6.00 (13.23)
65	220 (8.66)	30 (1.18)	170 (6.69)	122 (4.80)	8xØ26 (1.02)	8.00 (17.64)
80	230 (9.06)	32 (1.26)	180 (7.09)	138 (5.43)	8xØ26 (1.02)	9.50 (20.95)
100	265 (10.4)	36 (1.42)	210 (8.27)	162 (6.38)	8xØ30 (1.18)	14.0 (30.87)
125	315 (12.4)	40 (1.57)	250 (9.84)	188 (7.40)	8xØ33 (1.30)	22.5 (49.61)
150	355 (14.0)	44 (1.73)	290 (11.4)	218 (8.58)	12xØ33 (1.30)	30.5 (67.25)
200	430 (16.9)	52 (2.05)	360 (14.2)	285 (11.2)	12xØ36 (1.42)	54.5 (120.2)
250	505 (19.9)	60 (2.36)	430 (16.9)	345 (13.6)	12xØ39 (1.54)	87.5 (192.9)
300	585 (23.0)	68 (2.68)	500 (19.7)	410 (16.1)	16xØ42 (1.65)	131.5 (289.9)

ASME flanges (ASME B16.5-2013)



14 Raised face RF

L Bore diameter*d* Diameter of raised face*K* Diameter of pitch circle*D* Flange diameter*b* Total flange thickness*f* Height of raised face, Class 150/300: 1.6 mm (0.06 in) or from Class 600: 6.4 mm (0.25 in)Surface quality of sealing surface $R_a \leq 3.2$ to $6.3 \mu\text{m}$ (126 to 248 μin).Class 150¹⁾

DN	D	b	K	d	L	approx. kg (lbs)
1"	108.0 (4.25)	14.2 (0.56)	79.2 (3.12)	50.8 (2.00)	4xØ15.7 (0.62)	0.86 (1.9)
1½"	117.3 (4.62)	15.7 (0.62)	88.9 (3.50)	63.5 (2.50)	4xØ15.7 (0.62)	1.17 (2.58)
2"	127.0 (5.00)	17.5 (0.69)	98.6 (3.88)	73.2 (2.88)	4xØ15.7 (0.62)	1.53 (3.37)
2½"	152.4 (6.00)	19.1 (0.75)	120.7 (4.75)	91.9 (3.62)	4xØ19.1 (0.75)	2.42 (5.34)
3"	177.8 (7.00)	22.4 (0.88)	139.7 (5.50)	104.6 (4.12)	4xØ19.1 (0.75)	3.94 (8.69)
3½"	190.5 (7.50)	23.9 (0.94)	152.4 (6.00)	127.0 (5.00)	4xØ19.1 (0.75)	4.93 (10.87)
4"	215.9 (8.50)	23.9 (0.94)	177.8 (7.00)	139.7 (5.50)	8xØ19.1 (0.75)	6.17 (13.60)
5"	228.6 (9.00)	23.9 (0.94)	190.5 (7.50)	157.2 (6.19)	8xØ19.1 (0.75)	7.00 (15.44)
6"	254.0 (10.0)	23.9 (0.94)	215.9 (8.50)	185.7 (7.31)	8xØ22.4 (0.88)	8.63 (19.03)
8"	279.4 (11.0)	25.4 (1.00)	241.3 (9.50)	215.9 (8.50)	8xØ22.4 (0.88)	11.3 (24.92)
10"	342.9 (13.5)	28.4 (1.12)	298.5 (11.8)	269.7 (10.6)	8xØ22.4 (0.88)	19.6 (43.22)
10"	406.4 (16.0)	30.2 (1.19)	362.0 (14.3)	323.8 (12.7)	12xØ25.4 (1.00)	28.8 (63.50)

1) The dimensions in the following tables are in mm (in), unless otherwise specified.

Class 300

DN	D	b	K	d	L	approx. kg (lbs)
1"	124.0 (4.88)	17.5 (0.69)	88.9 (3.50)	50.8 (2.00)	4xØ19.1 (0.75)	1.39 (3.06)
1½"	133.4 (5.25)	19.1 (0.75)	98.6 (3.88)	63.5 (2.50)	4xØ19.1 (0.75)	1.79 (3.95)
2"	155.4 (6.12)	20.6 (0.81)	114.3 (4.50)	73.2 (2.88)	4xØ22.4 (0.88)	2.66 (5.87)
2½"	165.1 (6.50)	22.4 (0.88)	127.0 (5.00)	91.9 (3.62)	8xØ19.1 (0.75)	3.18 (7.01)
3"	190.5 (7.50)	25.4 (1.00)	149.4 (5.88)	104.6 (4.12)	8xØ22.4 (0.88)	4.85 (10.69)
3½"	209.5 (8.25)	28.4 (1.12)	168.1 (6.62)	127.0 (5.00)	8xØ22.4 (0.88)	6.81 (15.02)
4"	228.6 (9.00)	30.2 (1.19)	184.2 (7.25)	139.7 (5.50)	8xØ22.4 (0.88)	8.71 (19.21)
5"	254.0 (10.0)	31.8 (1.25)	200.2 (7.88)	157.2 (6.19)	8xØ22.4 (0.88)	11.5 (25.36)
6"	279.4 (11.0)	35.1 (1.38)	235.0 (9.25)	185.7 (7.31)	8xØ22.4 (0.88)	15.6 (34.4)
8"	317.5 (12.5)	36.6 (1.44)	269.7 (10.6)	215.9 (8.50)	12xØ22.4 (0.88)	20.9 (46.08)
10"	381.0 (15.0)	41.1 (1.62)	330.2 (13.0)	269.7 (10.6)	12xØ25.4 (1.00)	34.3 (75.63)
10"	444.5 (17.5)	47.8 (1.88)	387.4 (15.3)	323.8 (12.7)	16xØ28.4 (1.12)	53.3 (117.5)

Class 600

DN	D	b	K	d	L	approx. kg (lbs)
1"	124.0 (4.88)	17.5 (0.69)	88.9 (3.50)	50.8 (2.00)	4xØ19.1 (0.75)	1.60 (3.53)
1½"	133.4 (5.25)	20.6 (0.81)	98.6 (3.88)	63.5 (2.50)	4xØ19.1 (0.75)	2.23 (4.92)
2"	155.4 (6.12)	22.4 (0.88)	114.3 (4.50)	73.2 (2.88)	4xØ22.4 (0.88)	3.25 (7.17)
2½"	165.1 (6.50)	25.4 (1.00)	127.0 (5.00)	91.9 (3.62)	8xØ19.1 (0.75)	4.15 (9.15)
3"	190.5 (7.50)	28.4 (1.12)	149.4 (5.88)	104.6 (4.12)	8xØ22.4 (0.88)	6.13 (13.52)
3½"	209.5 (8.25)	31.8 (1.25)	168.1 (6.62)	127.0 (5.00)	8xØ22.4 (0.88)	8.44 (18.61)
4"	228.6 (9.00)	35.1 (1.38)	184.2 (7.25)	139.7 (5.50)	8xØ25.4 (1.00)	11.0 (24.26)
5"	273.1 (10.8)	38.1 (1.50)	215.9 (8.50)	157.2 (6.19)	8xØ25.4 (1.00)	17.3 (38.15)
6"	330.2 (13.0)	44.5 (1.75)	266.7 (10.5)	185.7 (7.31)	8xØ28.4 (1.12)	29.4 (64.83)
8"	355.6 (14.0)	47.8 (1.88)	292.1 (11.5)	215.9 (8.50)	12xØ28.4 (1.12)	36.1 (79.6)
10"	419.1 (16.5)	55.6 (2.19)	349.3 (13.8)	269.7 (10.6)	12xØ31.8 (1.25)	58.9 (129.9)

Class 900

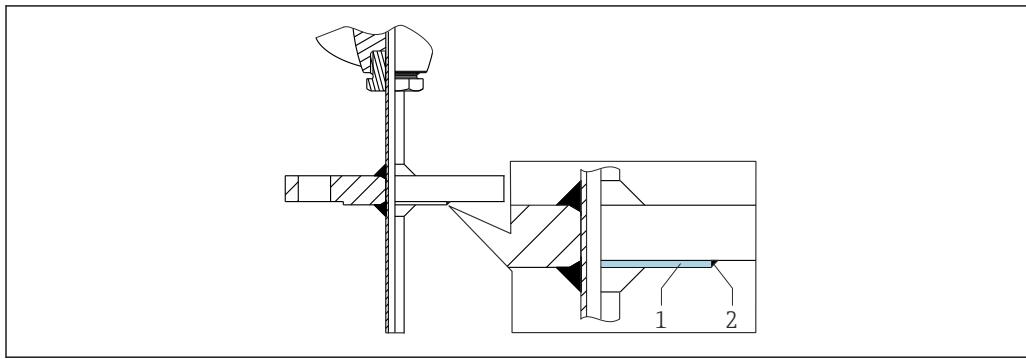
DN	D	b	K	d	L	approx. kg (lbs)
1"	149.4 (5.88)	28.4 (1.12)	101.6 (4.0)	50.8 (2.00)	4xØ25.4 (1.00)	3.57 (7.87)
1¼"	158.8 (6.25)	28.4 (1.12)	111.3 (4.38)	63.5 (2.50)	4xØ25.4 (1.00)	4.14 (9.13)
1½"	177.8 (7.0)	31.8 (1.25)	124.0 (4.88)	73.2 (2.88)	4xØ28.4 (1.12)	5.75 (12.68)
2"	215.9 (8.50)	38.1 (1.50)	165.1 (6.50)	91.9 (3.62)	8xØ25.4 (1.00)	10.1 (22.27)
2½"	244.4 (9.62)	41.1 (1.62)	190.5 (7.50)	104.6 (4.12)	8xØ28.4 (1.12)	14.0 (30.87)
3"	241.3 (9.50)	38.1 (1.50)	190.5 (7.50)	127.0 (5.00)	8xØ25.4 (1.00)	13.1 (28.89)
4"	292.1 (11.50)	44.5 (1.75)	235.0 (9.25)	157.2 (6.19)	8xØ31.8 (1.25)	26.9 (59.31)
5"	349.3 (13.8)	50.8 (2.0)	279.4 (11.0)	185.7 (7.31)	8xØ35.1 (1.38)	36.5 (80.48)
6"	381.0 (15.0)	55.6 (2.19)	317.5 (12.5)	215.9 (8.50)	12xØ31.8 (1.25)	47.4 (104.5)
8"	469.9 (18.5)	63.5 (2.50)	393.7 (15.5)	269.7 (10.6)	12xØ38.1 (1.50)	82.5 (181.9)
10"	546.1 (21.50)	69.9 (2.75)	469.0 (18.5)	323.8 (12.7)	16xØ38.1 (1.50)	122 (269.0)

Class 1500

DN	D	b	K	d	L	approx. kg (lbs)
1"	149.4 (5.88)	28.4 (1.12)	101.6 (4.0)	50.8 (2.00)	4xØ25.4 (1.00)	3.57 (7.87)
1¼"	158.8 (6.25)	28.4 (1.12)	111.3 (4.38)	63.5 (2.50)	4xØ25.4 (1.00)	4.14 (9.13)
1½"	177.8 (7.0)	31.8 (1.25)	124.0 (4.88)	73.2 (2.88)	4xØ28.4 (1.12)	5.75 (12.68)
2"	215.9 (8.50)	38.1 (1.50)	165.1 (6.50)	91.9 (3.62)	8xØ25.4 (1.00)	10.1 (22.27)
2½"	244.4 (9.62)	41.1 (1.62)	190.5 (7.50)	104.6 (4.12)	8xØ28.4 (1.12)	14.0 (30.87)
3"	266.7 (10.5)	47.8 (1.88)	203.2 (8.00)	127.0 (5.00)	8xØ31.8 (1.25)	19.1 (42.12)
4"	311.2 (12.3)	53.8 (2.12)	241.3 (9.50)	157.2 (6.19)	8xØ35.1 (1.38)	29.9 (65.93)
5"	374.7 (14.8)	73.2 (2.88)	292.1 (11.5)	185.7 (7.31)	8xØ41.1 (1.62)	58.4 (128.8)
6"	393.7 (15.50)	82.6 (3.25)	317.5 (12.5)	215.9 (8.50)	12xØ38.1 (1.50)	71.8 (158.3)
8"	482.6 (19.0)	91.9 (3.62)	393.7 (15.5)	269.7 (10.6)	12xØ44.5 (1.75)	122 (269.0)
10"	584.2 (23.0)	108.0 (4.25)	482.6 (19.0)	323.8 (12.7)	12xØ50.8 (2.00)	210 (463.0)

Thermowell material, nickel-based, with flange

If the thermowell materials Alloy600 and Alloy C276 are combined with a flange process connection, only the raised face and not the complete flange is made of the alloy for cost reasons. This is welded onto a flange with the parent material 316L. Identified in the order code by the material designation Alloy600 > 316L or Alloy C276 > 316L.



A0043523

1 Raised face
2 Weld

Inserts

Depending on the configuration, the device can be fitted with a replaceable insert.²⁾

Sensor	Standard thin-film
Sensor design; connection method	1x or 2x Pt100, 3- or 4-wire, basic version, stainless steel sheath
Vibration resistance of the insert tip	Up to 3g
Measuring range; accuracy class	-50 to +200 °C (-58 to +392 °F), Class A or B
Diameter	6 mm (1/4 in)

TC thermocouples	Type K
Sensor design	Mineral insulated, alloy600 sheathed TC cable
Vibration resistance of the insert tip	Up to 3g
Measuring range	-270 to 1 100 °C (-454 to 2 012 °F)
Connection type	Ungrounded hot junction
Temperature-sensitive length	Insert length
Diameter	6 mm (1/4 in)

The iTHERM inserts are available as a spare part. The insertion length (IL) depends on the immersion length of the thermowell (U), the thickness of the base (B), the length of the thermowell lagging (L) for example. The insertion length (IL) must be taken into consideration when replacing the unit. Formulas for calculating IL → 16

For more information on the deployed insert iTHERM TS111 and TS211 with enhanced vibration resistance and fast-response sensor, see the Technical Information (TI01014T/09/ and TI01411T/09/).

Spare parts currently available for your product can be found online at: http://www.products.endress.com/spareparts_consumables. Choose the corresponding product root. Always quote the serial number of the device when ordering spare parts! The insertion length IL is automatically calculated using the serial number.

Surface roughness

Values for wetted surfaces:

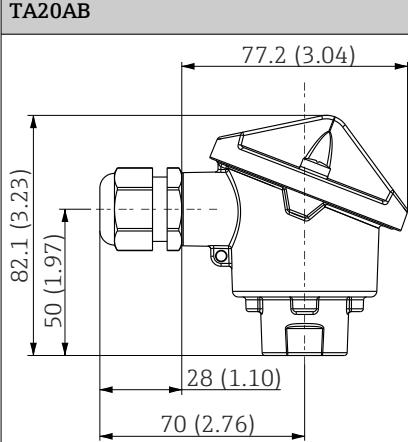
Standard surface	$R_a \leq 0.76 \mu\text{m}$ (0.03 μin)
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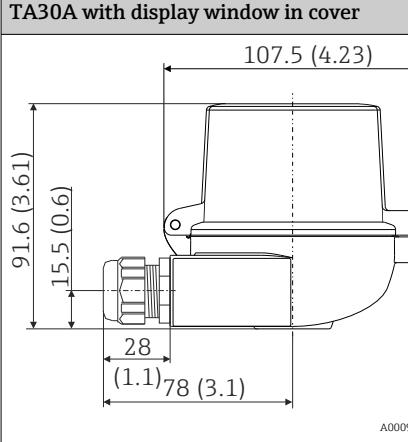
2) Not with Mignon terminal head TA20L

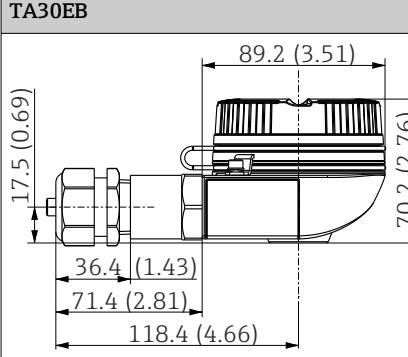
Terminal heads

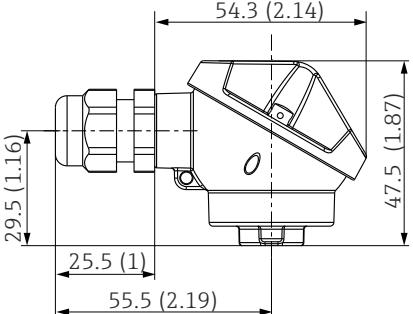
All terminal heads have an internal shape and size in accordance with DIN EN 50446, flat face and a thermometer connection with a M24x1.5 or $\frac{1}{2}$ " NPT thread. All dimensions in mm (in). The sample cable glands in the diagrams correspond to M20x1.5 connections with non-Ex polyamide cable glands. Specifications without head transmitter installed. For ambient temperatures with head transmitter installed, see the "Environment" section.

As a special feature, Endress+Hauser offers terminal heads with optimized terminal accessibility for easy installation and maintenance.

TA20AB	Specification
	<ul style="list-style-type: none"> ■ Protection class: IP 66/68, NEMA 4x ■ Temperature: -40 to +100 °C (-40 to +212 °F), polyamide cable gland ■ Material: aluminum; polyester powder coated ■ Seals: silicone ■ Threaded cable entry: NPT $\frac{1}{2}$" and M20x1.5 ■ Color: blue, RAL 5012 ■ Weight: approx. 300 g (10.6 oz)

TA30A with display window in cover	Specification
	<ul style="list-style-type: none"> ■ Degree of protection: <ul style="list-style-type: none"> ■ IP66/68 (NEMA Type 4x encl.) ■ For ATEX: IP66/67 ■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland ■ Material: aluminum, polyester powder coated ■ Seals: silicone ■ Cable entry thread: G $\frac{1}{2}$", $\frac{1}{2}$" NPT and M20x1.5 ■ Protective fitting connection: M24x1.5 ■ Color of head: blue, RAL 5012 ■ Color of cap: gray, RAL 7035 ■ Weight: 420 g (14.81 oz) ■ Display window: single-pane safety glass according to DIN 8902 ■ With TID10 display ■ Ground terminal, internal and external ■ Available with sensors with 3-A® symbol

TA30EB	Specification
	<ul style="list-style-type: none"> ■ Screw cap ■ Degree of protection: IP 66/68, NEMA 4x ■ Temperature: -50 to +150 °C (-58 to +302 °F) ■ Material: aluminum; polyester powder coated ■ Thread: M20x1.5 ■ Extension neck/thermowell connection: NPT $\frac{1}{2}$" ■ Color of head: blue, RAL 5012 ■ Color of cap: gray, RAL 7035 ■ Weight: approx. 400 g (14.11 oz) ■ Ground terminal: internal and external

TA20L Mignon	Specification
	<ul style="list-style-type: none"> ■ Protection class: IP66 ■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland ■ Material: aluminum, polyester powder coated ■ Seals: silicone ■ Threaded cable entry: M16x1.5 ■ Protection armature connection: M10x1 ■ Head color: blue, RAL 5012 ■ Cap color: gray, RAL 7035 ■ Weight: 420 g (14.81 oz) ■ No ground terminal

Cable glands and connectors

Type ¹⁾	Suitable for cable entry	Degree of protection	Temperature range
<ul style="list-style-type: none"> ■ 1x cable gland, polyamide ■ 1x plug (M12x1.5, 4-pin, 316) 	<ul style="list-style-type: none"> ■ TA20AB: 1x NPT 1/2" or 1x M20x1.5 ■ TA30EB: 1x M20x1.5 ■ TA30A: 1x M20x1.5 ■ TA20L Mignon: 1x M16x1.5 	IP68	-40 to +100 °C (-40 to +212 °F)

1) Not available for TA20L Mignon terminal head

Certificates and approvals

 For the approvals available, see the Configurator on the specific product page:
www.endress.com → (search for device name)

Ordering information

Detailed ordering information is available for your nearest sales organization
www.addresses.endress.com or in the Product Configurator under www.endress.com :

1. Click Corporate
2. Select the country
3. Click Products
4. Select the product using the filters and search field
5. Open the product page

The Configuration button to the right of the product image opens the Product Configurator.

 **Product Configurator - the tool for individual product configuration**

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

Various accessories, which can be ordered with the device or subsequently from Endress+Hauser, are available for the device. Detailed information on the order code in question is available from your local Endress+Hauser sales center or on the product page of the Endress+Hauser website: www.endress.com.

Service-specific accessories	Accessories	Description
	Applicator	<p>Software for selecting and sizing Endress+Hauser measuring devices:</p> <ul style="list-style-type: none"> ▪ Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections. ▪ Graphic illustration of the calculation results <p>Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project.</p> <p>Applicator is available: Via the Internet: https://portal.endress.com/webapp/applicator</p>
	Configurator	<p>Product Configurator - the tool for individual product configuration</p> <ul style="list-style-type: none"> ▪ Up-to-the-minute configuration data ▪ Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language ▪ Automatic verification of exclusion criteria ▪ Automatic creation of the order code and its breakdown in PDF or Excel output format ▪ Ability to order directly in the Endress+Hauser Online Shop <p>The Configurator is available on the Endress+Hauser website at: www.endress.com -> Click "Corporate" -> Select your country -> Click "Products" -> Select the product using the filters and search field -> Open product page -> The "Configure" button to the right of the product image opens the Product Configurator.</p>
	DeviceCare SFE100	<p>Configuration tool for devices via fieldbus protocols and Endress+Hauser service protocols.</p> <p>DeviceCare is the tool developed by Endress+Hauser for the configuration of Endress+Hauser devices. All smart devices in a plant can be configured via a point-to-point or point-to-bus connection. The user-friendly menus enable transparent and intuitive access to the field devices.</p> <p> For details, see Operating Instructions BA00027S</p>
	FieldCare SFE500	<p>FDT-based plant asset management tool from Endress+Hauser.</p> <p>It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.</p> <p> For details, see Operating Instructions BA00027S and BA00065S</p>
	W@M	<p>Life cycle management for your plant</p> <p>W@M offers assistance with a wide range of software applications over the entire process: from planning and procurement to the installation, commissioning and operation of the measuring devices. All the relevant information is available for every measuring device over the entire life cycle, such as the device status, device-specific documentation, spare parts etc.</p> <p>The application already contains the data of your Endress+Hauser device. Endress+Hauser also takes care of maintaining and updating the data records.</p> <p>W@M is available: Via the Internet: www.endress.com/lifecyclemanagement</p>

Supplementary documentation

The following types of documentation are available on the product pages and in the Download Area of the Endress+Hauser website (www.endress.com/downloads) (depending on the selected device version):

Document	Purpose and content of the document
Technical Information (TI)	Planning aid for your device The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.
Brief Operating Instructions (KA)	Guide that takes you quickly to the 1st measured value The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.
Operating Instructions (BA)	Your reference document The Operating Instructions contain all the information that is required in various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.
Description of Device Parameters (GP)	Reference for your parameters The document provides a detailed explanation of each individual parameter. The description is aimed at those who work with the device over the entire life cycle and perform specific configurations.
Safety Instructions (XA)	Depending on the approval, Safety Instructions (XA) are supplied with the device. The Safety Instructions are an integral part of the Operating Instructions.  Information on the Safety Instructions (XA) that are relevant for the device is provided on the nameplate.
Supplementary device-dependent documentation (SD/FY)	Always comply strictly with the instructions in the relevant supplementary documentation. The supplementary documentation is an integral part of the device documentation.



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