

DXMR110-8K Overview

Banner's DXMR110-8K IO-Link Controller consolidates data from multiple sources to provide local data processing as well as accessibility for host systems as a platform for the Industrial Internet of Things (IIoT).

The DXMR110-8K IO-Link Controller 8-port IO-link device serves as the gateway for the connection of up to eight IO-link devices including sensors, lighting products, IO-link hubs, and more.



The DXMR110-8K contains eight IO-link ports, allowing for concurrent communication to up to eight IO-Link devices. Data is collected into the internal logic controller to facilitate edge processing, protocol conversion to Industrial Ethernet, Modbus/TCP, and PROFINET, and pushing information to web servers. In addition to IO-Link devices, the IO-Link master can be used to transmit up to 16 discrete signals using pin 2 or pin 4 of the IO-link master ports.

The configurable IO-link master device works with IO-link devices and allows for quick deployment of IO-link data to Ethernet, Modbus/TCP, and PROFINET networks⁽¹⁾.

- Multiprotocol support allows users to stock one part that can be used with a variety of industrial control systems
- Compact form factor weighs less than half of most competing designs, enabling better performance in weight- and size-critical applications such as robotic end-of-arm tooling where excess weight can affect speed
- M12 connections exit from the side rather than the top, providing new options to improve cable bend radius and avoid cable damage
- Two discrete inputs and one discrete output on each port give flexibility to system designers and simplify system architecture
- By locating IO-Link Masters near devices on the machine, users can eliminate I/O cards on the PLC, along with excess wiring to/from the control panel
- Expanded internal logic controller with action rules and ScriptBasic programming to process and control data from multiple devices
- IP67 housing simplifies installation in any location by eliminating the need for a control cabinet

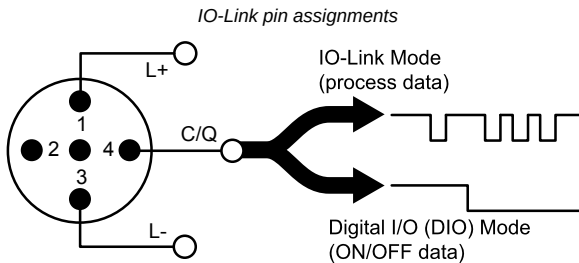
DXMR110-8K Models

Model	Ethernet Connection	IO-Link Master Connections	Other Connections
DXMR110-8K	Two female M12 D-Code Ethernet Connectors for daisy chaining and communication to a higher-level control system	Eight female M12 connections for IO-Link master connections	One male M12 for incoming power, one female M12 for daisy chaining power

Controller Connections for the DXMR110-8K

To connect IO-Link devices on machines in industrial environments, an M12 quick-disconnect connection is typically used. The pin assignment according to IEC 60974-5 is the following:

- Pin 1: 24 V DC
- Pin 2: Switching Digital I/O (PNP only)
- Pin 3: 0 V
- Pin 4: Switching Digital I/O (NPN, PNP, or Push-Pull) and IO-link Communication Line



⁽¹⁾ EtherNet/IP™ is a trademark of ODVA, Inc. Modbus® is a registered trademark of Schneider Electric USA, Inc. PROFINET® is a registered trademark of PROFIBUS Nutzerorganisation e.V. By default, the DXMR110-8K IO-Link Controller is set to a static IP address of 192.168.0.1.

One male M12 connection provides common power and ground to all M12 IO-Link ports. Two 100 Mbps Ethernet ports (female) use an M12 D-coded Ethernet connection.

- Modbus/TCP
- EtherNet/IP
- PROFINET

Eight IO-Link controller connections using female M12 connectors.

- Separate IO-Link control and programmability for each connection point
- Configurable SIO mode on Input 1 and Input 2 of each IO-Link port

The DXMR110-8K IO-Link Controller has eight Class A ports. Pin 2 on these is an additional discrete IO channel. For specific pinout connections, see ["Wiring for the DXMR110-8K" on page 2](#).

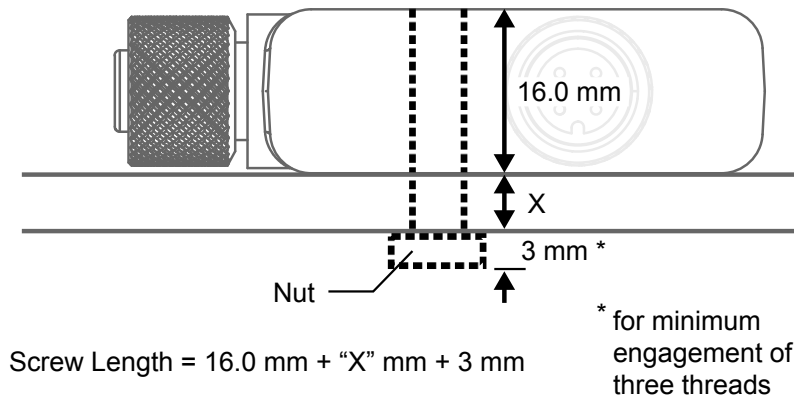
For more information on the device registers and port settings of the DXMR110-8K IO-Link Controller, refer to the DXMR110-8K IO-Link Controller IO-Link Master Device Register Map (p/n 233478).

Installation Instructions

Installing the DXMR110-8K

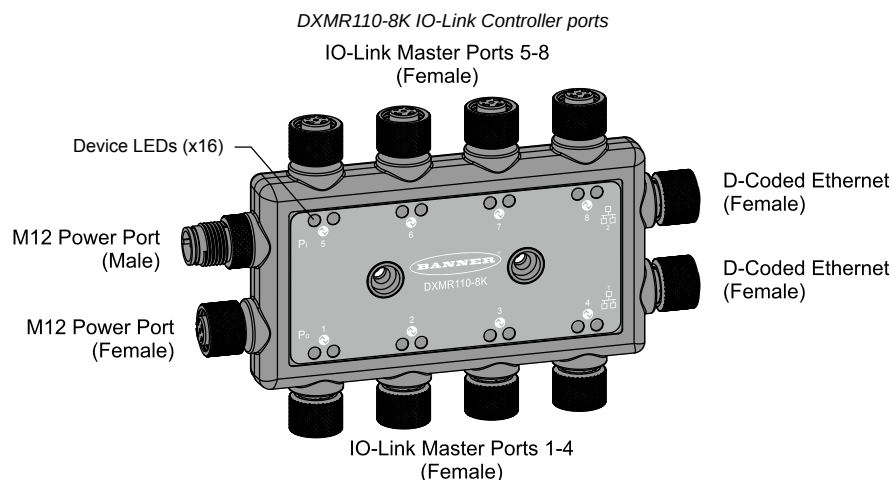
Install the DXMR110-8K to allow access for functional checks, maintenance, and service or replacement.

Fasteners must be of sufficient strength to guard against breakage. The use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the DXMR110-8K accepts M4 (#8) hardware. See the figure below to help in determining the minimum screw length.

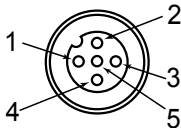


CAUTION: Do not overtighten the DXMR110-8K's mounting screw during installation. Overtightening can affect the performance of the DXMR110-8K.

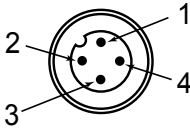
Wiring for the DXMR110-8K



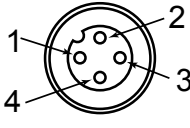
Ports 1-8 female connector

Port 1-8 5-pin M12 Connector (female)	Pin	Wire Color	Description
	1	Brown (bn)	18 V DC to 30 V DC
	2	White (wh)	I/Q (digital in-out)
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	C/Q (communications/digital in-out)
	5	Gray (gy)	Not used/reserved

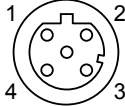
4-pin M12 male connector

4-pin M12 Power Connector (male)	Pin	Wire Color	Description
	1	Brown (bn)	18 V DC to 30 V DC
	2	White (wh)	18 V DC to 30 V DC
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	DC common (GND)

4-pin M12 female connector

4-pin M12 Power Connector (female)	Pin	Wire Color	Description
	1	Brown (bn)	18 V DC to 30 V DC
	2	White (wh)	18 V DC to 30 V DC
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	DC common (GND)

D-coded industrial Ethernet connectors

4-pin Industrial Ethernet Connectors (female)	Pin	Wire Color	Description
	1	Black (bk)	+Tx
	2	Red (rd)	+Rx
	3	Green (gn)	-Tx
	4	White (wh)	-Rx

Specifications for the DXMR110-8K

Supply Voltage

18 V DC to 30 V DC

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Power Consumption

24 V DC at 150 mA + 200mA/port = 1750 mA maximum

Application Note

When connecting external devices to the DXMR110-8K, it is important that the power consumption of the IO-Link master and connected devices combined does not exceed 8 Amps

Construction

Connector Body: PVC translucent black

Indicators

Green/amber/red: Program status indicators

Green: Ethernet communications

Red/green/blue on port 1: IO-Link Port 1 Status

Red/green/blue on port 2: IO-Link Port 2 Status

Red/green/blue on port 3: IO-Link Port 3 Status

Red/green/blue on port 4: IO-Link Port 4 Status

Red/green/blue on port 5: IO-Link Port 5 Status

Red/green/blue on port 6: IO-Link Port 6 Status

Red/green/blue on port 7: IO-Link Port 7 Status

Red/green/blue on port 8: IO-Link Port 8 Status

Connections

Nine integral 4-pin M12 female quick disconnects

One integral 4-pin M12 male quick disconnect

Two integral 4-pin M12 female D-Code quick disconnects

Communication Protocols

PROFINET®, Modbus/TCP, EtherNet/IP™

EtherNet/IP™ is a trademark of ODVA, Inc. Modbus® is a registered trademark of Schneider Electric USA, Inc. PROFINET® is a registered trademark of PROFIBUS Nutzerorganisation e.V.

Security Protocols

TLS, SSL, HTTPS

Digital Inputs (SIO [DI] Mode)

Input Current: 5 mA typical

ON Voltage/Current: 15 V DC minimum/5 mA minimum

OFF Voltage: 5 V DC maximum

Digital Outputs (SIO [DO] Mode)

On-Resistance: 120 mΩ typical, 250 mΩ maximum

Current Limit: 0.7 A minimum, 1.0 A typical, 1.3 A maximum

Off Leakage Current: -10 μA minimum, 10 μA maximum

IO-Link Baud Rates

COM1: 4.8 kbps

COM2: 38.4 kbps

COM3: 230.4 kbps

Operating Conditions

-40 °C to +70 °C (-40 °F to +158 °F)

90% at +70 °C maximum relative humidity (non-condensing)

Storage Temperature

-40 °C to +80 °C (-40 °F to +176 °F)

Environmental Ratings

For Indoor Use Only

IP65, IP67, NEMA 1, UL Type 1

Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 1.0 mm amplitude, 5 minutes sweep, 30 minutes dwell)

Meets IEC 60068-2-27 requirements (Shock: 30G 11 ms duration, half sine wave)

Certifications

Banner Engineering BV
Park Lane, Culliganlaan 2F bus 3
1831 Diegem, BELGIUM



Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

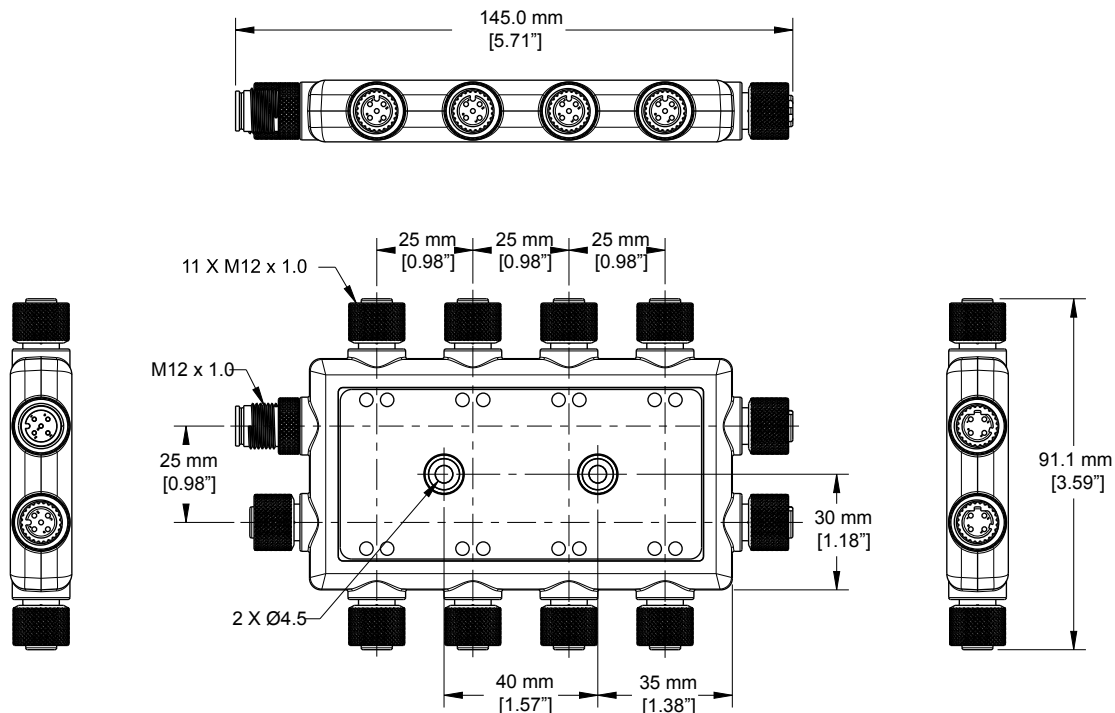
For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	1.0	30	0.5

DXMR110-8K Dimensions

All measurements are listed in millimeters, unless noted otherwise.

DXMR110-8K Dimensions



Accessories for the DXMR110-8K

Power Supplies

PSD-24-4—DC Power Supply, Desktop style, 3.9 A, 24 V DC, Class 2, 4-pin M12/Euro-style quick disconnect (QD)

PSDINP-24-06—DC power supply, 0.63 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated

PSDINP-24-13—DC power supply, 1.3 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated

PSDINP-24-25—DC power supply, 2.5 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated

PSW-24-1—DC power supply with multi-blade wall plug, 100–240 V AC 50/60 Hz input, 24 V DC 1 A output, UL Listed Class 2, 4-pin female M12 connector

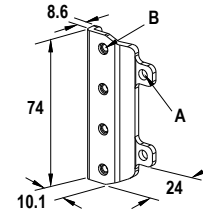
PSWB-24-1—DC power supply with multi-blade wall plug, 100–240 V AC 50/60 Hz input, 24 V DC 1 A output, UL Listed Class 2, barrel jack connector

SMBR90S

- Stainless steel bracket
- 4x M4-07 pemnuts (B)
- Includes 2x M4 stainless steel hex head screws and flat washers

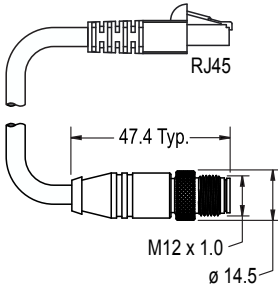

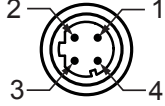
Hole center spacing: A = 40, B = 20

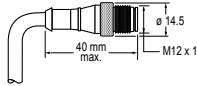
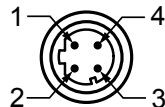
Hole size: A = $\varnothing 5$



4-Pin Threaded M12 Cordsets—Double Ended

Model	Length	Style	Dimensions	Pinout
MQDEC-401SS	0.31 m (1 ft)	Male Straight/Female Straight		<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-403SS	0.91 m (2.99 ft)			
MQDEC-406SS	1.83 m (6 ft)			
MQDEC-412SS	3.66 m (12 ft)			
MQDEC-420SS	6.10 m (20 ft)			
MQDEC-430SS	9.14 m (30.2 ft)			
MQDEC-450SS	15.2 m (49.9 ft)	Male Right-Angle/Female Straight		<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-403RS	0.91 m (2.99 ft)			
MQDEC-406RS	1.83 m (6 ft)			
MQDEC-412RS	3.66 m (12 ft)			
MQDEC-420RS	6.10 m (20 ft)			
MQDEC-430RS	9.14 m (30.2 ft)			
MQDEC-450RS	15.2 m (49.9 ft)	Male Right-Angle/Female Right-Angle		<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-403RR	0.9 m (2.9 ft)			
MQDEC-406RR	1.8 m (5.9 ft)			
MQDEC-412RR	3.6 m (11.8 ft)			
MQDEC-420RR	6.1 m (20 ft)			

4-pin M12 D-code to RJ45 Shielded Ethernet				
Model	Length	Style	Dimensions	Pinout (Male)
STP-M12D-406	1.83 m (6 ft)	Straight		 1 = White/Orange 2 = Orange 3 = White/Blue 6 = Blue  1 = White/Orange 2 = White/Blue 3 = Orange 4 = Blue
STP-M12D-415	4.57 m (15 ft)			
STP-M12D-430	9.14 m (30 ft)			

4-pin M12 D-code Double-ended Male				
Model	Length	Style	Dimensions	Pinout (Male)
BCD-M12DM-M12DM-0.3M	0.3 m (13 in)	Straight		 1 = White/Orange 2 = White/Green 3 = Orange 4 = Green
BCD-M12DM-M12DM-1M	1 m (39 in)			

Banner Engineering Corp Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. **IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.**

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp. Any misuse, abuse, or improper application or installation of this product or use of the product for personal protection applications when the product is identified as not intended for such purposes will void the product warranty. Any modifications to this product without prior express approval by Banner Engineering Corp will void the product warranties. All specifications published in this document are subject to change; Banner reserves the right to modify product specifications or update documentation at any time. Specifications and product information in English supersede that which is provided in any other language. For the most recent version of any documentation, refer to: www.bannerengineering.com.

For patent information, see www.bannerengineering.com/patents.

Document title: DXMR110-8K 8-Port IO-Link Master Datasheet
Part number: 233120
Revision: A
Original Instructions
© Banner Engineering Corp. All rights reserved.



233120

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Banner Engineering:](#)

[DXMR110-8K](#)